

# Crush Analysis Considerations

Use of Crush in Vehicle Accident Reconstruction for the Purpose of Determining Impact Speed



# Crush Analysis Considerations

*presented by*

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for

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California Association of Accident Reconstruction Specialists

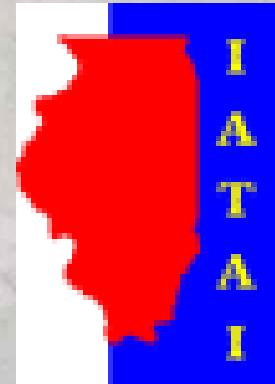
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Irvine, CA & Vacaville, CA

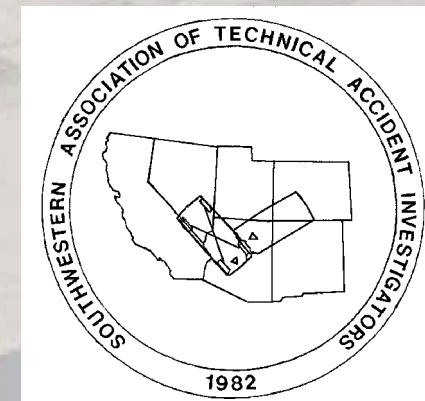
# Crush Analysis Considerations

Daniel W. Vomhof III

- ACTAR # 484
- EIT
- Involved in AI/AR work since 1976



**# 484**



# Speed from Crush

Background - Measurement -History -  
Calculation

# Overview

## Objections to using crush

- One of the stumbling blocks to using crush often cited by people is that the measurements take too much time
- Other objections to using it are -
- No class in crush (yet)
- Don't need it with now having CDR
- Inaccurate
- Don't like it - Prefer Momentum

# Measurement

## Background

- “Standard” Measurement protocol says 2,4, or 6 equally spaced measurements
- Referred to as the “Tumbas Protocol”
- Outlined in SAE # 880072 “Measuring Protocol for Quantifying Vehicle Damage from an Energy Basis Point of View” By Nicholas Tumbas and Russell Smith

# Measurement

## Background

- Do we need equally spaced damage measurements?
- Why or why not? When? Where?
- Especially, do we need them out in the field?

# Measurement

## Background

- ★ - In order to “Make Crush Work” ... NO!!! You do not have to take equally spaced measurements.
- ★ - Refer to the Presentation made at WREX 2016 which is on our web site at:  
<http://www.4n6xpert.com/papers/>
- ★ - You are much better off when out in the field to measure to the “inflection points”
- ★ - To put it another way, document the critical points just as you would document any other evidence, If you can draw it, you can take additional measurements when needed

To get future Google Chrome updates, you'll need Windows 10 or later. This computer is using Windows 8.1.

[Learn more](#)

Figure 9 = Frontal Tests for PICKUPS + UTILITY vehicles in NHTSA Crash Test Database – Maximum Crush – Filtered for CF value, Crush depth, and "A" value



### Leica Vehicle Scan vs Recon3D Vehicle Scan and Crush Measurement Comparison – [Download Document Here](#)

In the current world of Vehicle Accident Investigation and Reconstruction. Scanning vehicles and the use of Point Clouds is becoming more and more important and common place. In addition to the more "high end" scanners provided by Leica, Trimble, FARO, Topcon (etc) there are a number of scanning apps provided for the Apple iPhone/iPad when they have LIDAR functionality. These apps are more affordable by the individuals who do not have heavy case loads or high volume clients. The question now becomes "What am I giving up in accuracy if I use one of these Apps?" In an effort to answer this question, a comparison of the scans of WREX 2023, Head-On test 2, Vehicle 4, a 2019 Volvo S60, was completed. This vehicle was scanned both with the Recon-3D app on a Apple iPhone and with a Leica Laser Scanner. 3 combinations of the scans were compared – Recon-3D(Post crash) on Recon-3D(Pre crash), Recon-3D(Post crash) on Leica(Pre crash), and Leica(Post crash) on Leica(Pre crash). Crush Calculations based on the measurements obtained were made in two ways. One set of measurements were used to calculate speeds using a Force Balance approach. another set of measurements were used to calculate speeds using a more traditional 6 equally spaced measurement approach.

The end result of the study is that, if due care is used in the scanning process, there is more difference in measurements and calculated speeds due to where the crush "slice" is taken than there is due to the scanning tool used.



### The November/December 2007 issue of Accident Reconstruction

Journal contained an article entitled "A Comparison of Equations for Estimating Speed Based on Maximum Static Deformation for Frontal Narrow-Object Impacts [1.2 Mb]" by Joseph N. Cofone, Andrew S.



# Measurement

## Background

- ★ - When needed .... what does that mean??
- ★ - Many of the CRASH 3 programs require that the crush measurements be entered with equal spacing between the measurements.
- ★ - So .... now what???
- ★ - Now you take your measurements made in the field, draw them out to scale, and then lay out where your equally spaced crush measurements will be, then measure the crush

# Measurement

## Background

- ★ - If you are scanning the damage, and can scan an exemplar vehicle, determining what the crush is, and where to measure from and too, becomes even easier with a program like CLOUD COMPARE ( <https://www.danielgm.net/cc/> )
- ★ - Whether you measure by hand, with a total station, or with a scanner, it will always be easier to measure the critical points in the field (and yes, a scanner will get both "critical" and non-critical points as part of its scan), and then get your equally spaced crush measurements in the comfort of your office.

# Measurement

## Background

- So, to summarize,

- 1 - Measure to the critical points (the inflection or bend points) with appropriate references to “landmark” points on the vehicle while in the field. This will speed up the physical measurement process tremendously, while also reducing what you have to remember

# Measurement

## Background

- So, to summarize (cont)

2 - Obtain your equally spaced crush measurements once you are back in the comfort of your office. This is the “When” and the “Where” that these measurements should be obtained, if and when they are needed.

# Crush - “No Class”

Another “objection” I have heard through the years regarding not using crush is a lack of formal training

- While formal training is of benefit, it is not required
- This presentation, and others like it, can be considered formal training
- The BEST training is self-training - i.e. - try it and see what works

# Crush - “No Class”

## Self-Training steps

- First you have to document the crush, since if you have no crush, you cannot calculate the “speed from crush”. This might sound like a simple concept, but at times it has been lost on people. (See slide 141)
- Next, apply the various types of calculations (see slides to come) to the crush you have documented.
- Again, no crush = no speed to be calculated ... although, you might be able to say **“The speed was “less than” XX mph”** based on the elastic variable (CRASH 3).

# Crush - “No Class”

## Self-Training steps

- Then, compare the speed(s) you have calculated from crush to the speeds you have obtained through other methods (i.e. - momentum, CDR, etc)
- Last, set a procedure (protocol) and/or set of calculations for which you feel you can defend what/why/how when you are questioned about it.

# Crush - “Don't need it due to CDR”

- First - not every vehicle on the roadway has a CDR/EDR to download
- Second - Even if it has the module, you can't always GET a download

In the event of either or both of these occurring in your collision, you need a backup method to determine speed.

# Crush - “Don't need it due to CDR”

- You usually have to go through a process, which takes time, before you can do the download. With the proper tools, you can get an idea of the speeds from crush immediately upon your return to the office, if not out at the scene itself. This can at times help you get an idea of what else about the case you might want to look at.

# Crush - Inaccurate

In and of itself speeds arrived at from crush are no more or less accurate than speeds determined through other methods - Momentum, other energy calculations (i.e.- spin, yaw, skidding, braking, etc.), airborne, etc.

Speed from crush may, however, be less PRECISE than other methods to determine speeds

# Crush - Inaccurate

## Precise vs Accurate

Taken from

<https://www.honolulu.hawaii.edu/instruct/natsci/science/brill/sci122/SciLab/L5/accprec.html#:~:text=Accurate%20means%20%22capable%20of%20providing,of%20the%20thing%20being%20measured.>

The Science of Measurement: Accuracy vs. Precision

The dictionary definitions of these two words do not clearly make the distinction as it is used in the science of measurement.

Accurate means "capable of providing a correct reading or measurement." In physical science it means 'correct'. A measurement is accurate if it correctly reflects the size of the thing being measured.

# Crush - Inaccurate

## Precise vs Accurate

Taken from

<https://www.honolulu.hawaii.edu/instruct/natsci/science/brill/sci122/SciLab/L5/accprec.html#:~:text=Accurate%20means%20%22capable%20of%20providing,of%20the%20thing%20being%20measured.>

### The Science of Measurement: Accuracy vs. Precision

The dictionary definitions of these two words do not clearly make the distinction as it is used in the science of measurement.

Precise means "exact, as in performance, execution, or amount. "In physical science it means "repeatable, reliable, getting the same measurement each time."

# Crush - Inaccurate

## Precise vs Accurate

Taken from

<https://www.honolulu.hawaii.edu/instruct/natsci/science/brill/sci122/SciLab/L5/accprec.html#:~:text=Accurate%20means%20%22capable%20of%20providing,of%20the%20thing%20being%20measured.>

## The Science of Measurement: Accuracy vs. Precision

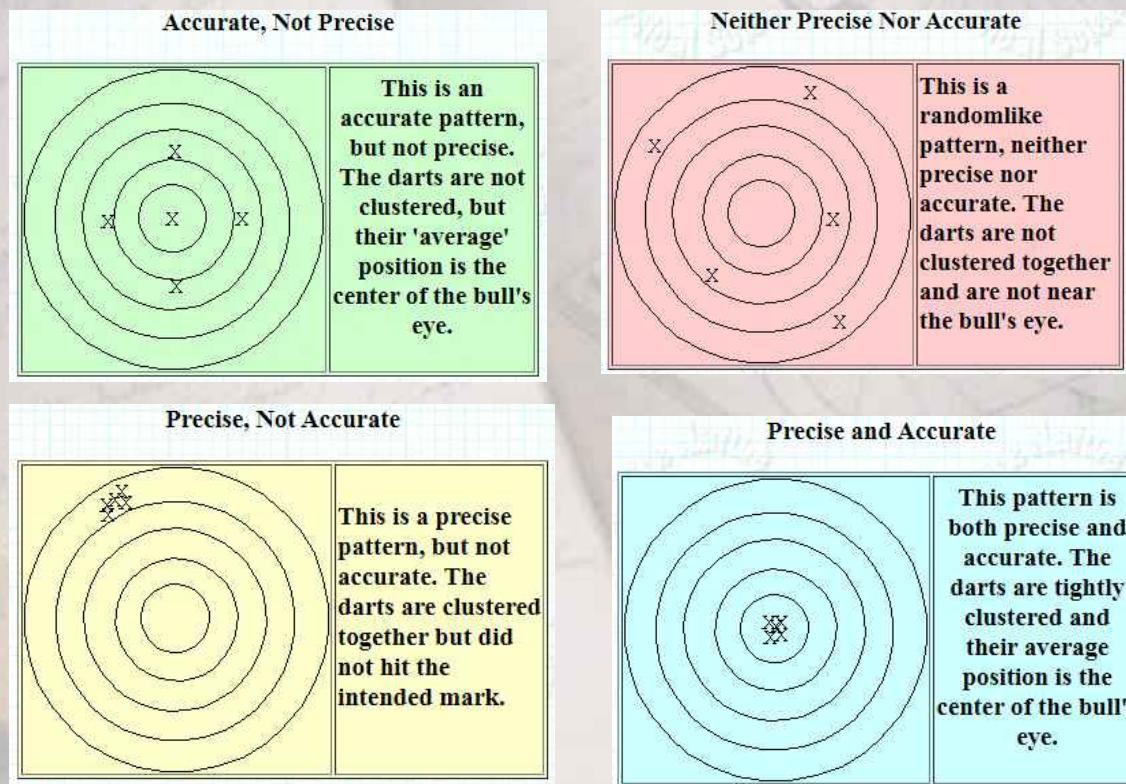
We can never make a perfect measurement. The best we can do is to come as close as possible within the limitations of the measuring instruments.

# Crush - Inaccurate

## Precise vs Accurate

Taken from

<https://www.honolulu.hawaii.edu/instruct/natsci/science/brill/sci122/SciLab/L5/accprec.html#:~:text=Accurate%20means%2022capable%20of%20providing,of%20the%20thing%20being%20measured.>



# Crush - Inaccurate

## Precise vs Accurate

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## The Science of Measurement: Accuracy vs. Precision

### Some additional references -

<https://manoa.hawaii.edu/exploringourfluidearth/physical/world-ocean/map-distortion/practices-science-precision-vs-accuracy>

<https://www.thoughtco.com/difference-between-accuracy-and-precision-609328>

<https://www.quora.com/What-is-the-meaning-of-accuracy-and-precision-in-Science>

# Crush - Inaccurate

The accuracy of a speed from crush calculation depends upon the crush measurements taken, the data that is used to develop stiffness values, and how well the crash under investigation fits the model that was used to develop the calculation method.

As with any other calculation, if your data sucks, and the model doesn't fit the crash in question, your results should be EXPECTED to be poor.

# Crush - Inaccurate

Examples of poor data and/or bad models

Some examples of poor data and/or bad models follow:

- *Speed from skid when there are no skidmarks - Statement gets made, the driver didn't brake*
- *Speed from Yaw, using the "flattest" tire mark when the vehicle was actually in a spin*

# Crush - Inaccurate

Examples of poor data and/or bad models

Some examples of poor data and/or bad models follow (cont):

*- Calculating the minimum speed at the start of skid for a vehicle to slide 10 feet and then slam into a tree, leaving 2 feet of crush into the front of the vehicle as 15 mph ....*

$$SQR(30*10*.75)$$

*i.e.- ignoring the crush*

# Crush - Prefer Momentum

As with the CDR preference, sometimes momentum is not an option

- the previous example of a car into a tree (light pole, bridge, house, etc) is one example of this.
- hard to do momentum if there are no measurements for point/area of impact and/or points of rest due to lack of documentation.

# Speed from Crush

When should I use it?

You should do one or more crush calculations every chance you get, not just when that is the only thing left

- Like anything else, you need to stay “fluent” in crush, which means practice, if you only use it as a last resort, your gonna make mistakes

# Speed from Crush

When should I use it?

- If you use it and compare to other results, then when its all you have you can say "I routinely calculate a speed from crush, and find that it falls within the speed range of other speed calculations. I have no reason to expect it would be any different here if there were other ways to check the speed"
- Your calculations do not have to be "in depth" and you don't have to include them in your report, especially if nothing goes down on paper.

# Crush Measurements

Protocol / What do you need to measure  
Damage? / End Damage / Side Damage

# Crush Measurements

Why?

- ★ Document extent
- ★ Document location
- ★ Help determine PDOF and how the vehicle(s) came together
- ★ Help determine Energy expenditure (i.e. speed necessary to cause the crush)
- ★ Help to illustrate the severity of the collision

# Crush Measurements

## Definition of **PROTOCOL**

<http://www.merriam-webster.com/dictionary/protocol>

### ★**PROTOCOL**

- ★ 3(b) : a set of conventions governing the treatment and especially the formatting of data in an electronic communications system <network protocols>
- ★ 3© : convention 3a,b
- ★ 4 : a detailed plan of a scientific or medical experiment, treatment, or procedure

# Crush Measurements

## Tumbas “Protocol” Summary

- ★ SAE 880072 Lays it out specifically for part 4 of the previous definition
- ★ Called the “Tumbas Protocol” in honor of one of the authors
- ★ 2, 4, or 6 equally spaced measurements along the FIELD crush Length
- ★ Locate damage midpoint, both direct damage midpoint and induced damage midpoint, and position them relative to vehicle Center of Mass
- ★ Lots of other conditions for handling “Specialty” situations



### SAE Technical Paper Series

880072

#### Measuring Protocol for Quantifying Vehicle Damage from an Energy Basis Point of View

Nicholas S. Tumbas  
Tumbas and Associates

Russell A. Smith  
U.S. Naval Academy

Reprinted from SP-733—  
Accident Reconstruction — State-Of-The-Art

International Congress and Exposition  
Detroit, Michigan  
February 29 — March 4, 1988

# Crush Measurements

## “Protocol” (cont)

- ★ Do you really need to be worrying about all that at a scene, or even in a tow yard?
- ★ Isn't it better to concentrate on documenting the evidence, something you do regularly, instead of worrying how many measurements, what's the spacing, etc?
- ★ Proper crush documentation - If you think it MIGHT be important, or you MIGHT be asked about it, it should probably be documented.
- ★ More on this at the end

# Crush Measurements

What do you need to measure Damage?

What do you need to measure crush?

- ★ Do you need a Scanner?
- ★ A Total Station?
- ★ A Commercial Jig?

While all of these are nice, and have their uses, all you really need is several tape measures.

# Crush Measurements

## Minimalists guide

- ★ How many measurements do you need to take? As many as are required to properly document the damage.
- ★ If using a Total Station this could be as little as 1, the max crush point, if you are already documenting the vehicle as part of the scene.
- ★ It should probably be at least 3 - the two "end points" of the crush as well as the perceived max crush point.

# Crush Measurements

## Minimalists guide - cont

- ★ With a Tape Measure Jig you will need at least 4 tape measures, 2 of which that are 25-35 foot in length. 3 of these are for your jig, one is for measuring "depth". You also need a "plumb bob", for which there are many possible "Field Expedients" including a bottle of water or another tape measure. The purpose of the plumb bob is to insure you are measuring depth and depth measurement position "accurately".



# Crush Measurements

## End Measurement

- ★ Need to “tie” to an undamaged feature. Typically this will be far “axle” position from the damage. For a Front impact that would be the rear axles, and vice-versa for a rear impact.
- ★ If there is no end shifting, it is easiest to line up both tapes so that they are against the outside of the tires.



# Crush Measurements

## End Measurement - cont

- ★ If there is end shift, you need to establish how far "off" of undamaged positions on the vehicle the tape is laid.
- ★ Do this on both sides of the vehicle.



# Crush Measurements

## End Measurement - cont

- ★ Then extend a third tape across the two tapes at the same point on the tapes. If the furthest projection is at say, 123 inches, lay the third tape across at the 130 inch point. For a lot of reasons, it will simplify your life if you can remember to have the "0" point of the tape on the driver side. One of the primary reasons is because then your progression  $C_1$  to  $C_{final}$  will be in the same progression as the Protocol measurements. While not essential, it removes a "smoke screen" issue from the other side when being asked about your measurements.



# Crush Measurements

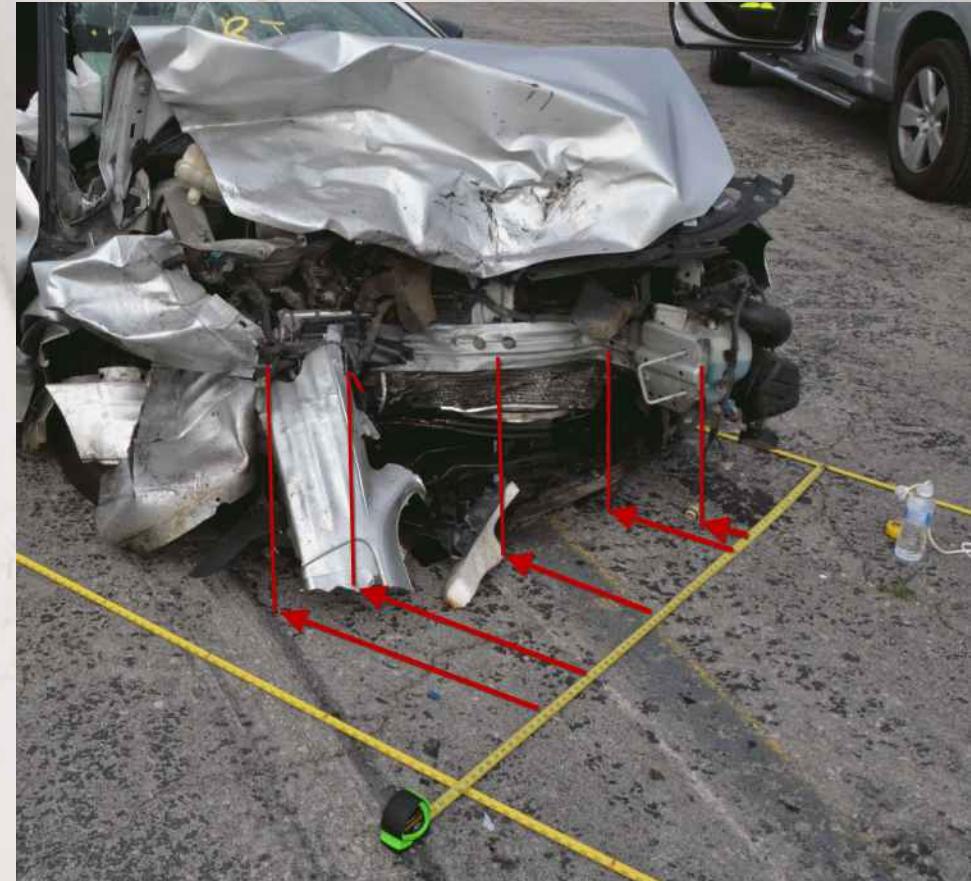
## End Measurement - cont



# Crush Measurements

## End Measurement - cont

- ★ From there, document your damage across and in. If it is all at one height, fine, if not, you may want to also document the height of the object above ground as well.



# Crush Measurements

## End Measurement - cont

- ★ Usually you will be measuring at bumper height, however
  - ★ If you have a under/over ride situation, your bumper may have been only partially engaged, or not engaged at all.
  - ★ Document the bumper position
  - ★ Document the crush depth, and height
  - ★ Depending upon how much of the vehicle structure is involved, the measurements may not be able to be used in a CRASH 3 calculation, but should still be documented for damage extent and allow for matching of one vehicle to the other. Also, there are other methods of speed determination besides the CRASH 3 approach.

See - A Scientific Approach to Tractor-Trailer Side Underride Analysis -SAE 2003-01-0178

# Crush Measurements

## End Measurement - cont

A Scientific Approach to Tractor-Trailer Side Underride Analysis -SAE 2003-01-0178



# Crush Measurements

## End Measurement - cont

- ★ Before picking up your tapes, walk your side measurements and note salient points -other axle position, and any other damage such as back of door relative to "B" pillar.



# Crush Measurements

## Side Measurement

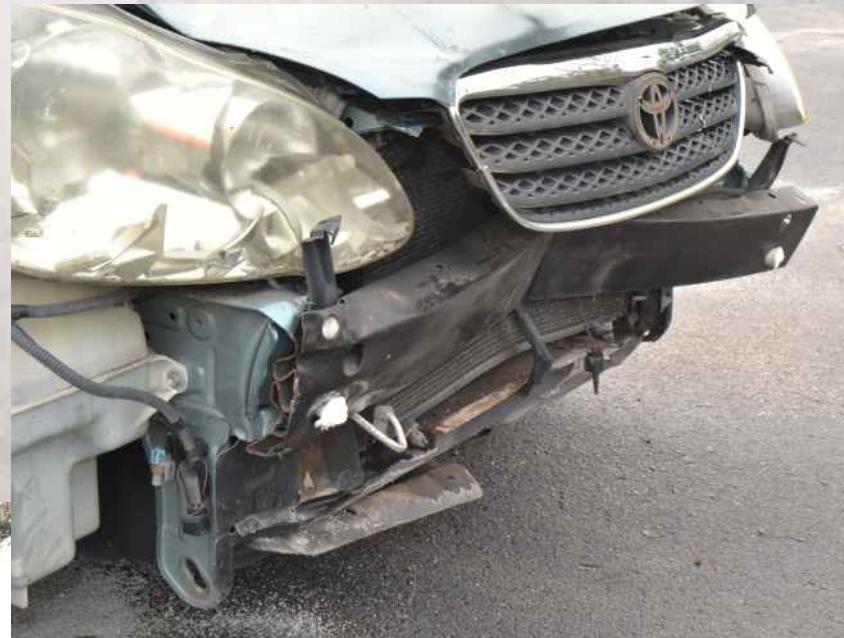
- ★ As a bit of foreshadowing, this is also a valid method for side damage measurements, especially when there is bowing to the vehicle.
- ★ Lay a tape down along the undamaged side.
- ★ Lay a tape along the damaged side a set distance off of the other tape.



# Measurement

Front and Rear Damage

Find your Damage



# Measurement

## Front and Rear Damage

Layout Tapes for Left and Right Side, with a cross tape at the same distance on each side



# Measurement

Front and Rear Damage

Document your Reference Points



# Measurement

## Front and Rear Damage

Document your Reference Points



# Measurement

## Front and Rear Damage

Take your measurement(s)



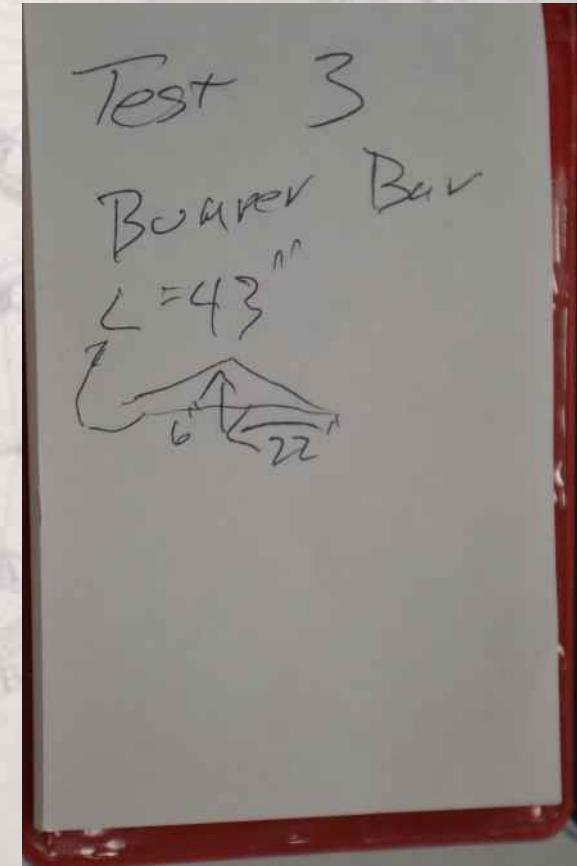
# Measurement

## Front and Rear Damage

Record your measurement(s):

In this instance I made the field adjustment for “depth” of crease minus depth of two bumper bar corners.

It would be better documentation practice to record the distance “across” and “depth” for each corner as well as the damage “crease” when in the field, and then do the calculations once you are back in the office.



# Measurement

## Front and Rear Damage

Don't forget the bumper foam/plastic/energy absorber material thickness



# Measurement

## Front and Rear Damage

At its thickest point the foam and/or plastic energy absorber material is 3-4 inches thick. It generally tapers at the ends to a thickness of 1-2 inches.

When/if measuring your crush depth to the bumper bar, you need to subtract this thickness from your crush depth. If you do not, your crush depth is too deep, which will result in a higher speed calculation.

# Measurement

## Front and Rear Damage - Practical Application

For the vehicle shown in this example, for a crush depth to the bar of 6 inches, which is at the center of the bar, the resulting crush depth would be 3 inches.

6 inches of crush minus 3 inches of foam =  
3 inches of crush damage

# Measurement

## Side Damage

# Crush Measurements

## Side Measurement

★ Again, best to line up the "0" end of the tape with the rear corner or axle, depending on where the crush (direct or induced, whichever is furthest back) ends.



# Crush Measurements

## Side Measurement

- ★ You want to document both ends of induced damage, and both ends of contact damage, along with deepest crush point.



# Crush Measurements

## Side Measurement



# Crush Measurements

## Side Measurement

★ Document other “tie in” points as you feel are needed/appropriate - axles, A-B-C pillars, etc.



# Crush Measurements

## Side Measurement - cont

- ★ Look for signs of “structural failure”. One good indicator of this would be the bottom of the door(s) pulled away from the sill. In this case you should document depth to sill as well as deepest point. Deepest point will normally be about bumper level (of the “bullet” vehicle). Also document what failed and where it is.



# Crush Measurements

## Side Measurement - cont



# Crush Measurements

## Your “Guiding Light”

- ★ Document the crush the same way you would document any other evidence
- ★ Tie in your base line.
- ★ Note WHERE the depth measurements were taken along with how deep.
- ★ If you feel its necessary for proper documentation to measure up from the ground to the point you were measuring, do so. **ESPECIALLY** if the point is outside the “normal” height range.

# Crush Measurements

Your “Guiding Light”

- ★Photograph the damage before you lift your baseline tape - while this is not required, it could be helpful.
- ★Remember, if its not documented, it can't be considered.

# Crush Analysis Formulas

History  
And  
Formulas

# Crush Analysis Formulas

## History & Formulas

$$v = 1.1C$$

- ★ 1968 -R.I. Emori presented a formula in SAE paper 680016 for calculating vehicle impact speed based on Maximum Permanent crush
- ★  $v = 1.1 C$
- ★  $v$  = speed in miles per hour,  $C$  = maximum permanent crush in inches

# Crush Analysis Formulas

## History & Formulas

$$v = 1.1C$$

### SAMPLE APPLICATION

- ★ For instance, you have a 3130 pound vehicle impacting a barrier at 35 mph, which results in an average crush depth of 21.4 inches. However, use of Emori's formula does not require exemplar test crashes. This is included in this Sample Application for continuity with other Sample Applications.
- ★ NO calculations are needed from exemplar crashes for an application of Emori's formula. It is what it is, which is part of its appeal, especially for those just beginning to use crush.

# Crush Analysis Formulas

## History & Formulas

$$v = 1.1C$$

- ★ Now, in the “real” collision you have an average crush depth of 10 inches, and a vehicle weight of 3000 pounds. Applying your constant of 1.1, you get -
  - ★ Speed = (1.1\*Crush Dist)
  - ★ Speed = (1.1\*10)
  - ★ Speed = 11 mph

# Crush Analysis Formulas

## History & Formulas

$$V = b_o + b_1 C$$

- ★ 1974 -Kenneth L. Campbell presented a formula in SAE paper 740565 for calculating vehicle impact speed based on residual crush to assist in estimating the severity of automobile collisions.
- ★  $V = b(o) + b(1)*C$
- ★  $V$ =impact speed in mile per hour,  $b(o)$  = "y" intercept in miles per hour,  $b(1)$  = crush vs. speed slope in miles per hour per inch, and  $C$  = residual crush in inches

# Crush Analysis Formulas

## History & Formulas

$$F = A + BC$$

$$E = (AC + \frac{B * C^2}{2} + G) * w$$

- ★ ~1975 -Raymond R. McHenry followed Campbell's work with the CRASH computer program to estimate impact speed from damage using a force deflection (spring) model.
- ★  $F = A + B*C$
- ★  $E = (A*C + B*C^2/2 + G) * w$

Where

- E=Crush Energy in inch\*pounds
- C = Crush depth in inches
- A = pounds/inch
- G =  $A^2/2B$  in pounds

- F=pounds
- w = the length (width) of the crush
- B = pounds/inch<sup>2</sup>

# Crush Analysis Formulas

## History & Formulas

$$E = (AC + \frac{B * C^2}{2} + G) * w$$

- ★ 1981 -David Segal gave a physical interpretation of the constants in a presentation to Transport Canada
- ★ A is the spring pre-loading value, pounds/inch
- ★ B is the energy absorbed in plastic (permanent) deformation, the spring constant, lb/in<sup>2</sup>
- ★ G is the energy absorbed in the elastic (non-permanent) range of the “structure”, (A<sup>2</sup> / 2\*B)

# Crush Analysis Formulas

$$E = (AC + \frac{B * C^2}{2} + G) * w$$

$$b_0 = NDS_{mph} * \frac{12 * 5280}{3600}$$

$$b_1 = \frac{V_i - b_0}{Cr}$$

- ★ The constants (A, B, & G) are calculated using values that seem to go back to Campbell's work ... with slight modification
- ★ The first step in establishing the constants (A, B, & G) is to calculate the values of  $b_{(0)}$  and  $b_{(1)}$
- ★  $b_{(0)}$  is again the "y" intercept, or "No Damage Speed" (NDS), only this time in inch/sec instead of miles/hour
- ★  $b_{(1)}$  is again the slope of the crush vs. speed slope, only now it has a few more elements involved in determining its value,  $V_{(I)}$  is the "impact" speed in inches/sec, and  $Cr$  is the crush value in inches.

# Crush Analysis Formulas

$$E = (AC + \frac{B * C^2}{2} + G) * w$$

$$A = \frac{W * b_0 * b_1}{g * L}$$

$$B = \frac{W * b_1 * b_1}{g * L}$$

$$G = \frac{A * A}{2 * B}$$

- ★ A is calculated using both the  $b_{(0)}$  and the  $b_{(1)}$  values, along with the vehicle weight (W), gravity in inches/sec<sup>2</sup> (g=386.4 in/sec/sec) and the length (L) of the crush in inches. {Note: “Crush Length” is also referred to as *Crush Width*, especially when looking at front and rear end damage.}
- ★ B is calculated using only the  $b_{(1)}$  value in conjunction with the vehicle weight (W), gravity (g), and the length (L) of the crush.
- ★ G is calculated as a ratio of A to B

# Crush Analysis Formulas

## History & Formulas

- ★ Once you have “stiffness” values, the constants (A, B, & G), you can then calculate the energy absorbed by the vehicle damage, and from there a EBV/EES/EBS/BEV/BES/KEES.

(In the KEEES calculation, gamma is comprised of the Yaw Moment of Inertia and the Force Moment Arm, and can be ignored for Full Frontal Barrier tests)

$$E = (AC + \frac{B * C^2}{2} + G) * w$$

$$KEES_{mph} = \frac{3600}{5280} * \sqrt{\frac{\left(\frac{2 * E * \gamma}{12}\right)}{\left(\frac{W}{g}\right)}}$$

# Crush Analysis Formulas

## History & Formulas

- ★ This equation (the “Campbell” equation) is popular due to its use in the various flavors of CRASH3 programs that are out for use, however, it also has its problems, briefly -
  - ★ It is complex
  - ★ It relies on knowing the stiffness values or having one or more tests to calculate the values from (so what happens when you have no tests to calculate the stiffness values from?? And if you have only one test, how do you know that vehicle/test is representative??)
  - ★ It is complex, as in hard to do by hand, even with no rotation

# Crush Analysis Formulas

## History & Formulas

- ★ “Campbell” equation cont.-

- ★ It is complex, as in to use in “real” collisions, the gamma value must be taken into account due to vehicle rotation -making the calculations even more difficult to do by hand
- ★ It is complex, as in hard to answer hypotheticals when on the stand (i.e. -what happens to your speeds if there is only 10 inches of crush instead of the 18 you used?)
- ★ And, did I mention, It is complex???

# Crush Analysis Formulas

## History & Formulas

$$Speed_{mph} = \sqrt{30 * MID * CF}$$

Is this the “Vomhof” Equation????

# Crush Analysis Formulas

## History & Formulas

- ★ 1975 -The First Edition of the **Traffic Accident Investigation Manual** by J. Stannard Baker was published. In that manual he published a table of "Typical Values of Acceleration and Deceleration of Motor Vehicles on Level Surfaces". In that table, he gave the following Drag Factor values:
  - ★ Car crash into standing car = -5.00
  - ★ Crash into solid fixed object = -20.00
- ★ These Drag factor values can be used in the well known slide to stop equations:

$$Speed = 5.5\sqrt{d * f}$$

$$Speed = \sqrt{30 * d * f}$$

# Crush Analysis Formulas

scale,  $d$ , at 6.4, the additional travel due to acceleration. The sum of these two,  $88 + 6.4 = 94.4$ , is the total distance travelled.

**Deceleration from any velocity.** The distance travelled while decelerating from any velocity is calculated in the same way as the distance travelled while accelerating except that the change in distance is subtracted from, rather than added to, the distance the vehicle would have travelled at constant speed. The equation then becomes

$$d = vt - \frac{1}{2} a t^2$$

In the foregoing example, if the vehicle had been decelerating from 44 ft per sec (instead of accelerating), at the end of 2 sec it would have gone a distance of 88 ft at the constant velocity; but from this must be deducted 6.44 ft due to slowing for 2 sec at 0.1g. That gives the actual distance travelled in the 2 sec as  $88 - 6.44 = 81.6$  ft.

Calculations combining distance, time, velocity, and drag factor can be used in numberless combinations to solve problems in connection with accident reconstruction. Only a few examples of more common problems can be given here as illustrations.

**Stop-sign problems.** A common

~~Maximum braking on high friction surface~~

~~Car crash into standing car  
Crash into solid fixed object~~

Time and Position 245

Exhibit 9-53  
TYPICAL VALUES OF ACCELERATION AND DECELERATION FOR  
MOTOR VEHICLES ON LEVEL SURFACES

ACCELERATION OR DECELERATION	Speed range	ACCELERATION, $a$		
		Drag factor	Meters per sec <sup>2</sup>	Feet per sec <sup>2</sup>
Free fall			+ 1.00	+ 9.81 + 32.2
Passenger cars, normal acceleration	Less than 20 mph (30 km per hr) 20 to 40 mph (30 to 60 km per hr) More than 40 mph (60 km per hr)	+ 0.15 + 0.47 + 4.8 + 0.10 + 0.98 + 3.2 + 0.05 + 0.48 + 1.6		
Passenger cars, rapid acceleration	Less than 20 mph (30 km per hr) 20 to 40 mph (30 to 60 km per hr) More than 40 mph (60 km per hr)	+ 0.30 + 2.94 + 9.7 + 0.15 + 1.47 + 4.8 + 0.10 + 0.98 + 3.2		
Medium trucks, normal acceleration	Less than 20 mph (30 km per hr) 20 to 40 mph (30 to 60 km per hr) More than 40 mph (60 km per hr)	+ 0.10 + 0.98 + 3.2 + 0.05 + 0.48 + 1.6 + 0.03 + 0.29 + 1.0		
Big trucks loaded, normal acceleration	Less than 20 mph (30 km per hr) 20 to 40 mph (30 to 60 km per hr) More than 40 mph (60 km per hr)	+ 0.05 + 0.48 + 1.6 + 0.03 + 0.29 + 1.0 + 0.01 + 0.10 + 0.3		
Pedestrians, normal acceleration in walking Pedestrians in a hurry		+ 0.05 + 0.48 + 1.6 + 0.10 + 0.98 + 3.2		
Passenger cars, coasting out of gear	Less than 20 mph (30 km per hr) 20 to 40 mph (30 to 60 km per hr) More than 40 mph (60 km per hr)	- 0.01 - 0.10 - 0.3 - 0.02 - 0.20 - 0.6 - 0.04 - 0.39 - 1.3		
Passenger cars, engine braking high gear	Less than 20 mph (30 km per hr) 20 to 40 mph (30 to 60 km per hr) More than 40 mph (60 km per hr)	- 0.04 - 0.39 - 1.3 - 0.05 - 0.48 - 1.6 - 0.08 - 0.78 - 2.6		
Gradual slowing, light braking Normal braking, no skidding		- 0.10 - 0.98 - 3.2 - 0.20 - 1.96 - 6.4		
Quick stop, skids on ice or snow Hard braking, skids on most surfaces Maximum braking on high-friction surface		- 0.40 - 3.92 - 12.9 - 0.65 - 6.38 - 20.7 - 0.95 - 9.32 - 30.6		
Car crash into standing car Crash into solid fixed object		- 5.00 - 49.01 - 161.0 - 20.00 - 196.0 - 644.0		

ACCELERATION, $a$		
Drag factor	Meters per sec <sup>2</sup>	Feet per sec <sup>2</sup>
- 0.10	- 0.3	
- 0.02	- 0.20	- 0.6
- 0.04	- 0.39	- 1.3
- 0.04	- 0.39	- 1.3
- 0.05	- 0.48	- 1.6
- 0.08	- 0.78	- 2.6
- 0.10	- 0.98	- 3.2
- 0.20	- 1.96	- 6.4
- 0.40	- 3.92	- 12.9
- 0.65	- 6.38	- 20.7
- 0.95	- 9.32	- 30.6
- 5.00	- 49.01	- 161.0
- 20.00	- 196.0	- 644.0

# Crush Analysis Formulas

## History & Formulas

$$\text{Speed}_{mph} = \sqrt{30 * MID * CF}$$

Is this the “Vomhof” Equation????

Answer #1 - No, it is the “Speed from Skid” equation.

Answer #2 - No, it is the “Baker (?)” Equation”.

Answer #3 - If anything is “Vomhof” about the equation, it is the term “Crush Factor” and the modification and refinement of the deceleration value (ie - CF).

# Crush Analysis Formulas

## History & Formulas

- ★ Our work between 1977-1990 with the values published in the **Traffic Accident Investigation Manual** found that the "Car crash into standing car" value seemed to give speed values which were far too low when compared to other calculations (i.e. -momentum)
- ★ 1990-1991 we did some evaluation of the NHTSA Crash Test data as published in the Accident Reconstruction Journal, from which we were able to refine the Crush Factor value to 21 for frontal crashes.
- ★ We use the term "Crush Factor" in the formula because, well, we are talking about crush rather than a skid/slide to stop.

# Crush Analysis Formulas

## History & Formulas

- ★ 1997-present further work with the NHTSA Crash Test data has found that the “generic” value of 21 is still a good first approximation number for determination of the KEEs from damage to the Front, Side, and Rear of passenger vehicles.
- ★ See the January-February 2019 issue of the Accident Reconstruction Journal for an article entitled “CRUSH FACTOR: A VALIDITY ANALYSIS – PART I (FRONTAL)” which covers the CF=21 for frontal impacts.
- ★ A reprint of the article can be downloaded from our web site at -<http://www.4n6xpert.com/papers/>

# Crush Analysis Formulas

## History & Formulas

$$\text{Speed}_{mph} = \sqrt{30 * MID * CF}$$

- ★ 1991 - the first sales of Expert AutoStats and Expert Qwic Calcs were made. These programs incorporated the evaluation work completed between 1990-1991. Expert AutoStats contained the published Crush Factor values of:
  - ★ Frontal impact damage, CF=21
  - ★ Side or Rear impact damage, CF=27 (*It has since been determined that the CF=27 value calculates an estimate of Bullet vehicle speed at impact from Target vehicle damage only, no Post-Impact Energy losses should be combined with this speed*)

# Crush Analysis Formulas

## History & Formulas

$$\text{Speed}_{mph} = \sqrt{30 * MID * CF}$$

- ★ These values (CF=21 or CF=27) are used in the equation  $\text{Speed} = \text{SQR}(30 * \text{MID} * \text{CF})$  where:
  - ★ 30 = a constant that converts the input distance of feet into an output of mph
  - ★ MID = Maximum Indentation Depth in Feet
  - ★ CF = Crush Factor

# Crush Analysis Formulas

$$Speed_{mph} = \sqrt{30 * MID * CF}$$

Who uses it??

# Crush Analysis Formulas

Speed = SQR(30\*MID\*CF) - Who Uses It??

- ★ In conjunction with our Update Order Forms for the Expert AutoStats program in 2004 we conducted a survey on the use of this formula.
- ★ The 2004 survey was a two part survey.
  - ★ First part - Have you used the Expert AutoStats Crush Factor Value for speed calculations?
  - ★ Second part - Have you found the calculated speed to be in good agreement with your other calculations? (i.e. -"Peer Review" prior to Daubert)

# Crush Analysis Formulas

Speed = SQR(30\*MID\*CF) - Who Uses It??

- ★ Out of 417 updates -
  - ★ 235 responded to the survey (55%)
  - ★ 84 indicated they had tried the Equation and Crush Factor values in Expert AutoStats (36% of responses)
- ★ Of the YES responses to part 1
  - ★ 72 said yes, there was reasonably good agreement (85.7% of Pt 1 YES responses)
  - ★ 8 said no,, there was not reasonably good agreement (9.5% of Pt 1 YES responses)
  - ★ 4 indicated they had tried the Equation but did not indicate whether the agreement was good or not (4.8% of Pt 1 YES responses)

# Crush Analysis Formulas

Speed =  $\text{SQR}(30 * \text{MID} * \text{CF})$  - Who Uses It??

- ★ The 2004 survey comments-
  - ★ It works, what else can I say?
  - ★ It is simple. Simple is good. Juries understand simple.
  - ★ It is too simple
  - ★ Too general in nature
  - ★ I've never seen the formula. Didn't know it was there.

# Crush Analysis Formulas

Speed = SQR(30\*MID\*CF) - Who Uses It??

- ★ Conclusions from the 2004 survey -
- ★ Of the people who have tried/tested the speed from crush calculation using the Crush Factor suggested in Expert AutoStats, the vast majority have found that the results are in reasonably good agreement with other methods of speed calculation (again, pre Daubert, - peer reviewed)

# Crush Analysis Formulas

## History & Formulas

$$Speed_{mph} = \sqrt{30 * MID * CF}$$

$$CF = \frac{Speed_{mph}^2}{30 * MID}$$

### How is the Crush Factor (CF) Calculated?

- ★ In the same way that you would derive a drag factor from test skids, you obtain the Crush Factor from test crashes -
- ★  $CF = Speed^2 / (30 * Crush\ Distance)$ 
  - ★ Note - the Crush Distance is in feet
  - ★ Note - the "Speed" is only the closing speed when looking at frontal barrier tests
  - ★ In vehicle-vehicle or moving barrier-vehicle tests, additional calculations need to be made to find the appropriate "Speed" to use in the equation.

# Crush Analysis Formulas

## History & Formulas - Sample Application

$$Speed_{mph} = \sqrt{30 * MID * CF}$$

$$CF = \frac{Speed_{mph}^2}{30 * MID}$$

### SAMPLE APPLICATION

- ★ For instance, you have a 3130 pound vehicle impacting a barrier at 35 mph, which results in an average crush depth of 21.4 inches
  - ★ For the CF value, Weight is not important
  - ★ TEST SPECIFIC  $CF = 35^2 / (30 * (21.4 / 12))$
  - ★ TEST SPECIFIC  $CF = 22.897$  (i.e. - 23)

# Crush Analysis Formulas

## History & Formulas - Sample Application

$$Speed_{mph} = \sqrt{30 * MID * CF}$$

$$CF = \frac{Speed_{mph}^2}{30 * MID}$$

- ★ Now, in the “real” collision you have an average crush depth of 10 inches, and a vehicle weight of 3000 pounds. Applying your constant from the test crash, you get -
  - ★ Speed =  $SQR(30*CF*Crush\ Dist)$
  - ★ Speed =  $SQR(30*23*(10/12))$
  - ★ Speed = 23.979 (i.e.-24 mph)
- ★ Using the Generic CF from AutoStats, you get -
  - ★ Speed =  $SQR(30*21*(10/12))$
  - ★ Speed = 22.91 (i.e.-23 mph)

# Crush Analysis Formulas

## History & Formulas

$$v_{equivalent} = \sqrt{\frac{2 * k * c}{m}}$$

- ★ 1994 -The book **Engineering Analysis of Vehicular Accidents** by Randall K. Noon is published.
- ★ In Chapter 10 he proposes the following method for the evaluation of speed from Crush:
  - ★ From test crashes, use the equation  $KE=1/2*m*v^2$  to develop a "k" value which has the units lb-ft/in

# Crush Analysis Formulas

## History & Formulas

$$v_{equivalent} = \sqrt{\frac{2 * k * c}{m}}$$

- ★ 1994 -The book **Engineering Analysis of Vehicular Accidents** by Randall K. Noon is published. (Cont.)
- ★ Using that k value, and the equation  $V_{eq} = \text{SQR}(2 * k * c / m)$ , calculate the speed from crush in ft/sec
  - ★  $V_{eq}$ =Velocity equivalent of a impact into a fixed barrier (feet/sec)
  - ★ k=constant with units of pound-feet/inch
  - ★ c=average inches of crush
  - ★ m=vehicle mass, (weight/gravity)

# Crush Analysis Formulas

## History & Formulas - Sample Application

$$v_{equivalent} = \sqrt{\frac{2 * k * c}{m}}$$

### SAMPLE APPLICATION

- ★ Again, you have a 3130 pound vehicle impacting a barrier at 35 mph, which results in an average crush depth of 21.4 inches
- ★ From this you calculated the Kinetic Energy expended was 128,200 lb-ft ( $KE = 1/2 * m * v^2$ )
- ★ Dividing the Kinetic energy by the crush depth gives you a "k" value of 5990 lb-ft/in

# Crush Analysis Formulas

## History & Formulas - Sample Application

$$V_{equivalent} = \sqrt{\frac{2 * k * c}{m}}$$

- ★ Now, in the “real” collision you have an average crush depth of 10 inches, and a vehicle weight of 3000 pounds. Applying your constant from the test crash, you get -
  - ★  $V_{eq} = \text{SQR}(2 * 5990 * 10 / (3000 / 32.2))$
  - ★  $V_{eq} = \text{SQR}(119800 / 93.17)$
  - ★  $V_{eq} = 35.86 \text{ ft/sec or } 24.4 \text{ miles/hour}$

# Crush Analysis Formulas

## History & Formulas - Sample Application

- ★ Taking the sample applications one step further -if you have 30 feet of pre-impact skid on a .74 mu surface, how fast was the vehicle going at the start of the skid / “loss of control”???

***Skid Energy loss =  $SQR(30*30*.74)=SQR(666)=\sim 25.81\text{ mph}$***

- ★ Emori crush speed (impact ~11 mph), beginning speed -28.05 mph
- ★ CF ~ 23 crush speed (impact ~23.98 mph), beginning speed -35.23 mph
- ★ CF ~ 21 crush speed (impact ~22.91 mph), beginning speed -34.51 mph
- ★ k ~5990 crush speed (impact ~24.4 mph), beginning speed -35.51 mph
- ★ ∴ Calculated Beginning Speed ~ 35 mph (except for Emori)

# Crush Analysis Formulas

## History & Formulas - Sample Application

- ★ Taking the sample applications one step further (cont)
- ★ “What If” the “Actual” Crush (impact) speed was 20 mph?  
28 mph?
  - ★ If “Actual” impact ~ 20 mph, beginning speed -32.65 mph
  - ★ If “Actual” impact ~ 28 mph, beginning speed -38.08 mph
- ★ ∴ “Actual” Beginning Speed +/- ~ 3 mph from our calculated speed (Except for Emori, which is conservatively low)

# Crush Analysis Formulas

## History & Formulas

- ★ Several formulas have been presented, including some with a “case sample”
- ★ Note, I haven’t even attempted to do a case sample with the “Campbell” approach (Did I mention it’s complex??)
- ★ Of the formulas presented, Emori and the “Minimum Speed From Skid” formulas require the least amount of supporting data and are the easiest to use
- ★ Emori’s formula is conservative, maybe TOO conservative

# Crush Analysis Formulas

## History & Formulas

- ★ Several formulas have been presented (cont)
- ★ The “Minimum Speed From Skid” formula with the AutoStats CF values is designed as a “Near Actual” value for the crush speed, as is Noon’s approach, rather than a “minimum speed”
- ★ The “Minimum Speed From Skid” formula can be made to be more conservative by reducing the CF value and/or by applying it to AVERAGE crush of the subject vehicle.

# Speed Calculations

Crash Test Examples

# Speed Calculations

## Crash Test Examples

The following three examples are based on crash tests done in 2022 as part of SCARS

The first two were hit over the axles, to illustrate adjustments needed to the ACM/CDR speed values.

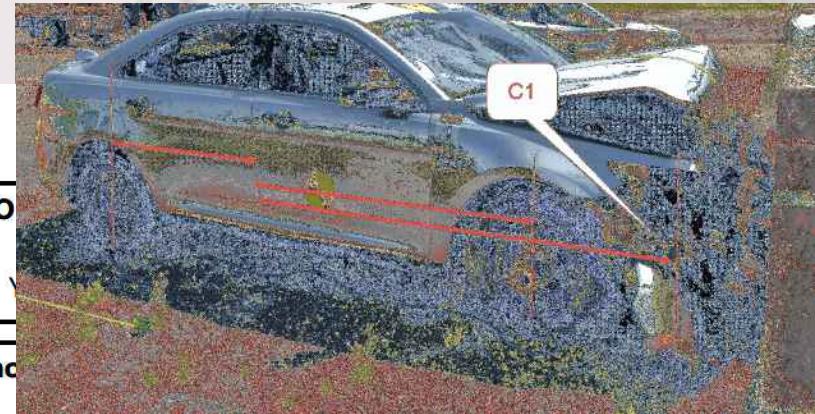
The third test was designed so that the PDOF goes nearly through the CG of the Target vehicle.

# Speed Calculations

## Crash Test Examples - CT1

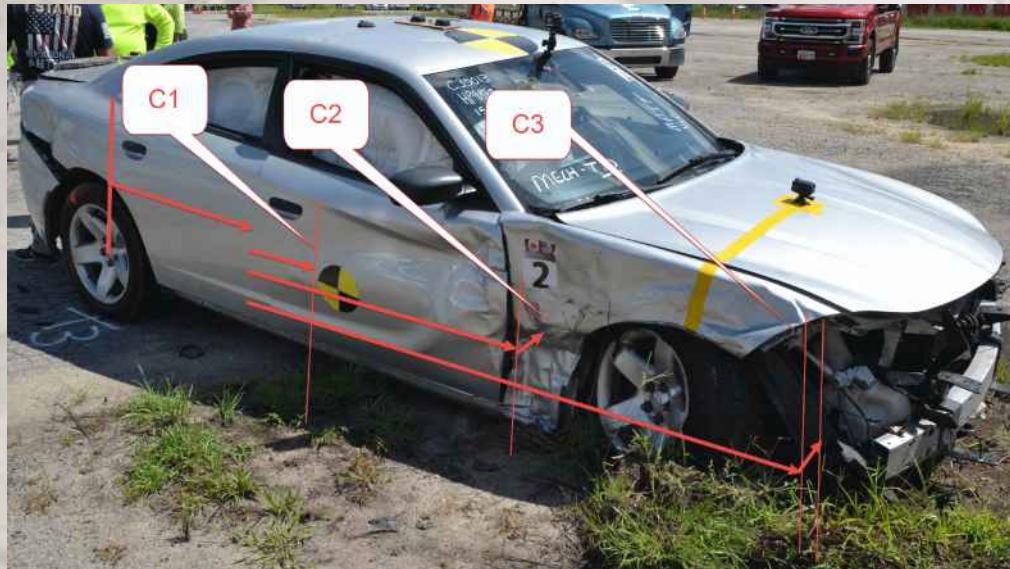
### 2013 FORD TAURUS AWD - Front Impact

Curb Weight (pounds):	<input type="text" value="4296"/>			
Occupant + Cargo Weight (pounds):	<input type="text" value="0"/>			
Total Weight (pounds):	<input type="text" value="4296"/>			
Angle Coll Force to Normal (degrees):	<input type="text" value="0.0"/>			
No Damage Speed (mph):	<input type="text" value="5.0"/>			
Energy Crush Depth (inches):	<input type="text" value="15.00"/>			
Damage Length (inches):	<input type="text" value="65.0"/>			
Crush Profile Measurements:	<input type="text" value="2"/>			
	Equal			
C1 (inches)	<input type="text" value="7.00"/>	Spacing (inches)	Zone Area (inches <sup>2</sup> )	Depth (inches)
C2 (inches)	<input type="text" value="23.00"/>	<input type="text" value="65.00"/>	<input type="text" value="975.00"/>	<input type="text"/>



# Speed Calculations

## Crash Test Examples - CT1



### 2015 DODGE CHARGER - Side Impact

Curb Weight (pounds): **3950**

Occupant + Cargo Weight (pounds): **0**

Total Weight (pounds): **3950**

Angle Coll Force to Normal (degrees): **0.0**

No Damage Speed (mph): **2.0**

Energy Crush Depth (inches): **8.04**

Damage Length (inches): **84.0**

Crush Profile Measurements: **3**

	Unequal Spacing (inches)	Zone Area (inches <sup>2</sup> )
C1 (inches)	<b>0.00</b>	<b>47.00</b> <b>305.50</b>
C2 (inches)	<b>13.00</b>	<b>37.00</b> <b>370.00</b>
C3 (inches)	<b>7.00</b>	

# Speed Calculations

## Crash Test Examples - CT1



# Speed Calculations

## Crash Test Examples - CT1

Emori

Speed  $mp = 1.1 * c$

$c =$  Maximum Crush in inches

Crush Factor

Speed  $mp = \text{SQR}(30 * CF * MID)$

$MID =$  Maximum Crush in Feet (at primary contact level)

$CF =$  Crush Factor (G's)

Noon

$v \text{ in fps} = \text{SQR}(2 * k * c / m)$

$k =$  lb-ft/in

$c \text{ inches} = \text{avg crush depth - inches}$

$m =$  vehicle mass =  $wt / 32.2$

# Speed Calculations

## Crash Test Examples - CT1

CRASH 3	
E =	$(A*C + (B*C*C/2) + G) * L$ (in/lbs)
A =	Spring pre-lading value (lbs/inch)
B =	Energy absorbed in permanent deformation (lb/(in*in))
G =	Energy absorbed in elastic deformation $((A*A)/(2*B))$
C =	Avg Crush (inches)
L =	Damage Length (in)
KEES / BEV / EBS	
KEES =	$(360/528) * \text{SQR}[(2*E*\gamma)/12] / (w/g)$ (mph)
E =	Crush Energy (inch/lbs)
$\gamma$ =	constant coming from Yaw Moment of Inertia and Moment arm - ignored for these illustrations
w =	weight (lbs)
g =	gravity (ft/s/s)

# Speed Calculations

## Crash Test Examples - CT1 - Input Variables

Weight	Crush Length	Avg Crush	Max Crush			G	E	CRASH 3	Noon's	k	
				A	B						
4296	65	15	23	348.4	116.2	522.3	1223352.0	2748.59	Bullet	2013 Ford Taurus AWD	
3950	84	8.04	13	249.8	355.9	97.1	1143111.0	1469.39	Target	2015 Dodge Charger	

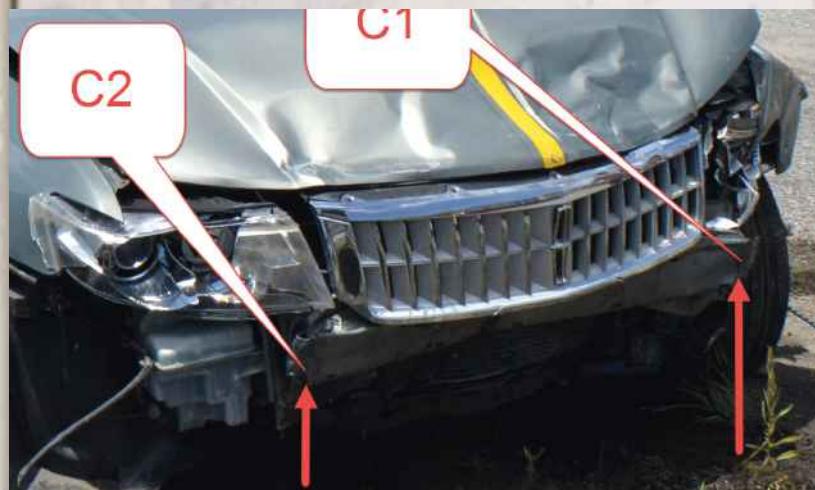
# Speed Calculations

## Crash Test Examples - CT1 - Output

		Emori		Crush Factor		Noon		CRASH 3	
		Damage Speed		Damage Speed		Damage Speed		Damage Speed	
		v = fps	v = mph						
Bullet	2013 Ford Taurus AWD	37.1	<b>25.3</b>	51.0	<b>34.7</b>	24.9	<b>17.0</b>	39.1	<b>26.7</b>
Target	2015 Dodge Charger	21.0	<b>14.3</b>	38.3	<b>26.1</b>	13.9	<b>9.5</b>	39.4	<b>26.9</b>
Combined Speed			<b>29.1</b>		<b>43.5</b>		<b>19.4</b>		<b>37.8</b>
Instrumented Closing Speed			<b>~47</b>		<b>~47</b>		<b>~47</b>		<b>~47</b>
Instrumented delta-v Bullet			22-23		22-23		22-23		22-23
Instrumented delta-v Target			~26-27		~26-27		~26-27		~26-27
Combined Crush + Rollout Speed			<b>45.8</b>		<b>56.1</b>		<b>40.4</b>		<b>51.8</b>

# Speed Calculations

## Crash Test Examples - CT2

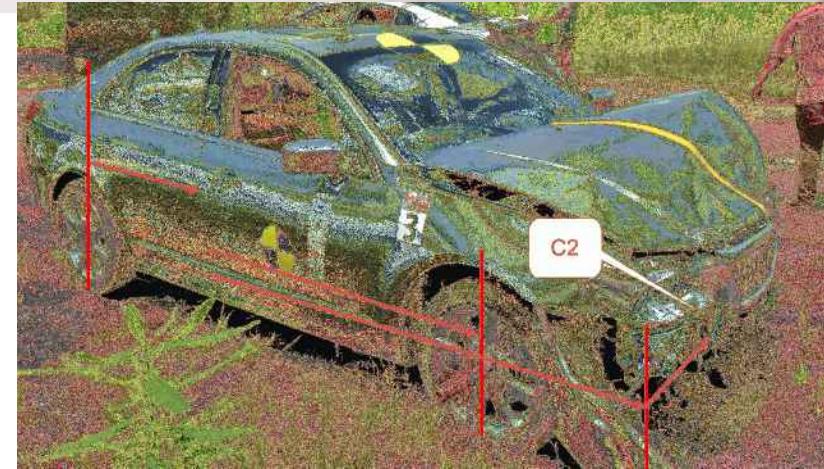


# Speed Calculations

## Crash Test Examples - CT2

### 2008 LINCOLN MKZ - Front Impact

Curb Weight (pounds):	<b>3519</b>
Occupant + Cargo Weight (pounds):	<b>0</b>
Total Weight (pounds):	<b>3519</b>
Angle Coll Force to Normal (degrees):	<b>0.0</b>
No Damage Speed (mph):	<b>5.0</b>
Energy Crush Depth (inches):	<b>15.00</b>
Damage Length (inches):	<b>62.0</b>
Crush Profile Measurements:	<b>2</b>
	Equal
	Spacing
	(inches)
C1 (inches)	<b>18.00</b>
C2 (inches)	<b>12.00</b>
	Zone Area
	(inches <sup>2</sup> )
	<b>62.00</b>
	<b>930.00</b>

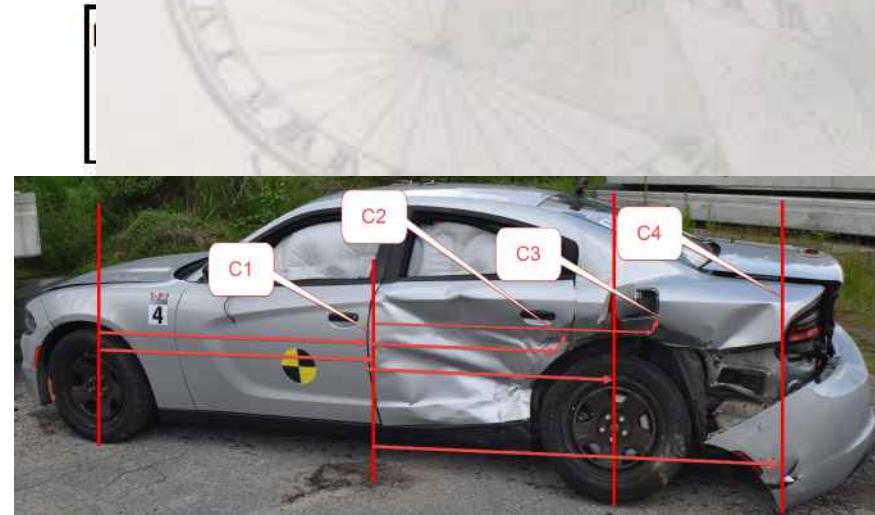


# Speed Calculations

## Crash Test Examples - CT2

### 2015 DODGE CHARGER - Side Impact

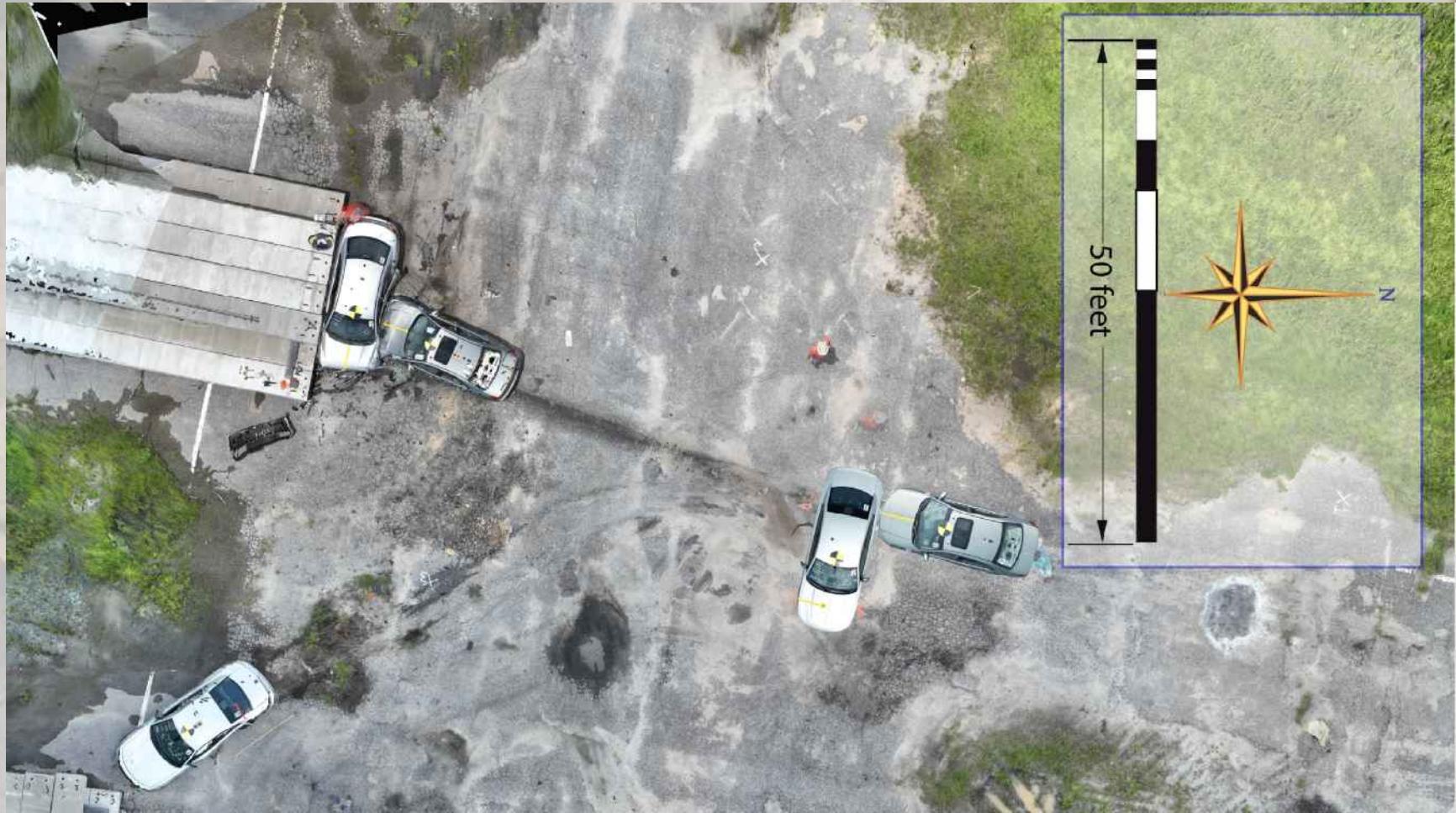
Curb Weight (pounds):	3950
Occupant + Cargo Weight (pounds):	0
Total Weight (pounds):	3950
Angle Coll Force to Normal (degrees):	0.0
No Damage Speed (mph):	2.0
Energy Crush Depth (inches):	3.38
Damage Length (inches):	82.0
Crush Profile Measurements:	4



	Unequal Spacing (inches)	Zone Area (inches <sup>2</sup> )
C1 (inches)	0.00	31.00
C2 (inches)	7.00	19.00
C3 (inches)	4.00	32.00
C4 (inches)	0.00	108.50
		104.50
		64.00

# Speed Calculations

## Crash Test Examples - CT2



# Speed Calculations

## Crash Test Examples - CT2

Emori

Speed  $mp = 1.1 * c$

$c =$  Maximum Crush in inches

Crush Factor

Speed  $mp = \text{SQR}(30 * CF * MID)$

$MID =$  Maximum Crush in Feet (at primary contact level)

$CF =$  Crush Factor (G's)

Noon

$v \text{ in fps} = \text{SQR}(2 * k * c / m)$

$k =$  lb-ft/in

$c \text{ inches} = \text{avg crush depth - inches}$

$m =$  vehicle mass =  $wt / 32.2$

# Speed Calculations

## Crash Test Examples - CT2

CRASH 3	
E =	$(A*C + (B*C*C/2) + G) * L$ (in/lbs)
A =	Spring pre-lading value (lbs/inch)
B =	Energy absorbed in permanent deformation (lb/(in*in))
G =	Energy absorbed in elastic deformation $((A*A)/(2*B))$
C =	Avg Crush (inches)
L =	Damage Length (in)
KEES / BEV / EBS	
KEES =	$(360/528) * \text{SQR}[(2*E*\gamma)/12] / (w/g)$ (mph)
E =	Crush Energy (inch/lbs)
$\gamma$ =	constant coming from Yaw Moment of Inertia and Moment arm - ignored for these illustrations
w =	weight (lbs)
g =	gravity (ft/s/s)

# Speed Calculations

## Crash Test Examples - CT2 - Input

							CRASH 3	Noon's		
Weight	Crush Length	Avg Crush	Max Crush	A	B	G	E	k		
3519	62	15	18	356.7	121.7	522.7	1212998.4	1875.48	Bullet	2008 Lincoln MKz
3950	82	3.38	7	249.8	355.9	97.1	243900.5	1469.39	Target	2015 Dodge Charger

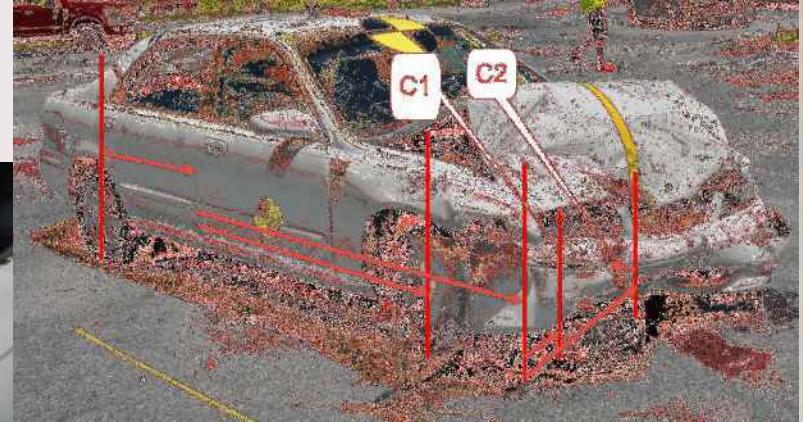
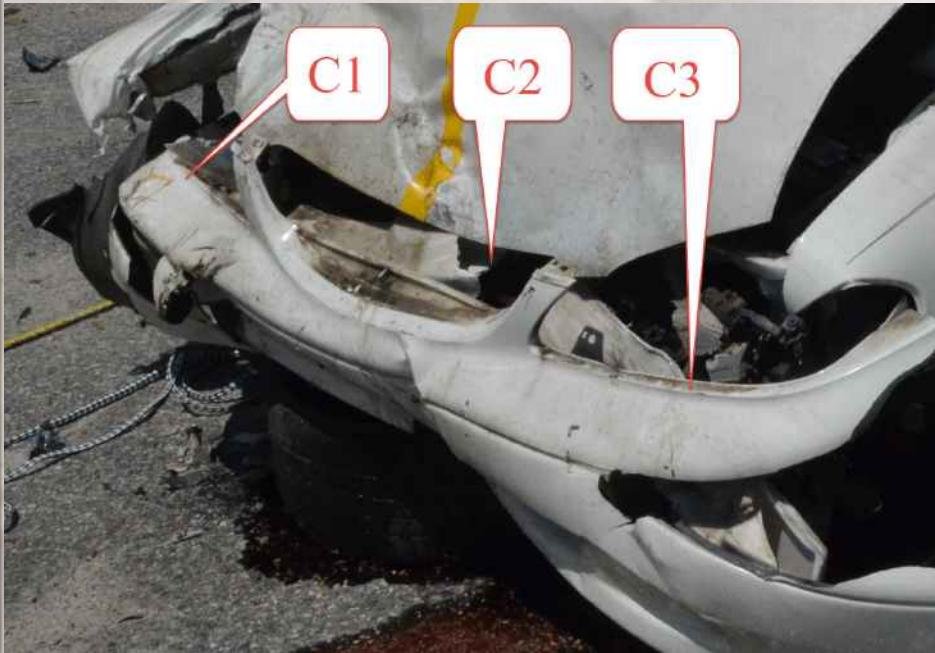
# Speed Calculations

## Crash Test Examples - CT2 - Output

		Emori		Crush Factor		Noon		CRASH 3	
		Damage Speed		Damage Speed		Damage Speed		Damage Speed	
		v = fps	v = mph						
Bullet	2008 Lincoln MKz	29.0	<b>19.8</b>	45.1	<b>30.7</b>	22.7	<b>15.5</b>	43.0	<b>29.3</b>
Target	2015 Dodge Charger	11.3	<b>7.7</b>	28.1	<b>19.2</b>	9.0	<b>6.1</b>	18.2	<b>12.4</b>
Combined Speed		<b>21.2</b>		<b>36.2</b>		<b>16.6</b>		<b>31.8</b>	
Instrumented Closing Speed		<b>~48</b>		<b>~48</b>		<b>~48</b>		<b>~48</b>	
Instrumented delta-v Bullet		22-23		22-23		22-23		22-23	
Instrumented delta-v Target		~26-31		~26-31		~26-31		~26-31	
Combined Crush + Rollout Speed		<b>44.2</b>		<b>53.1</b>		<b>42.2</b>		<b>50.2</b>	

# Speed Calculations

## Crash Test Examples - CT3



# Speed Calculations

## Crash Test Examples - CT3

### 1996 MAZDA 626 - Front Impact

Curb Weight (pounds): **2626**  
Occupant + Cargo Weight (pounds): **0**  
Total Weight (pounds): **2626**

Angle Coll Force to Normal (degrees): **0.0**

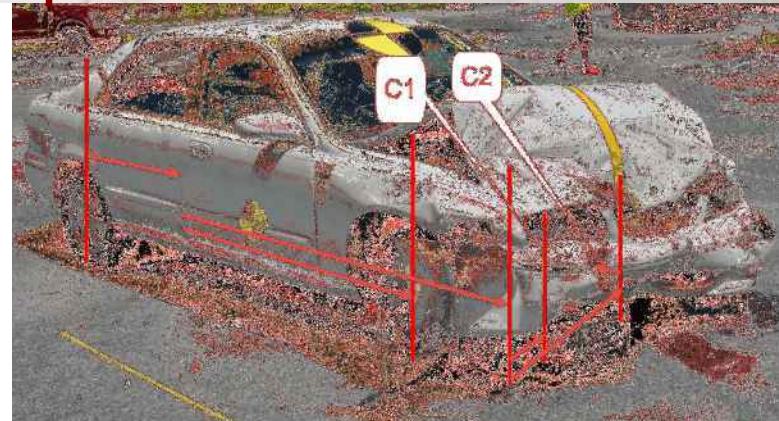
No Damage Speed (mph): **5.0**

Energy Crush Depth (inches): **18.40**

Damage Length (inches): **59.0**

Crush Profile Measurements: **3**

	Unequal Spacing (inches)	Zone Area (inches <sup>2</sup> )
C1 (inches)	<b>18.00</b>	<b>33.00</b>
C2 (inches)	<b>21.00</b>	<b>26.00</b>
C3 (inches)	<b>13.00</b>	<b>643.50</b>



# Speed Calculations

## Crash Test Examples - CT3

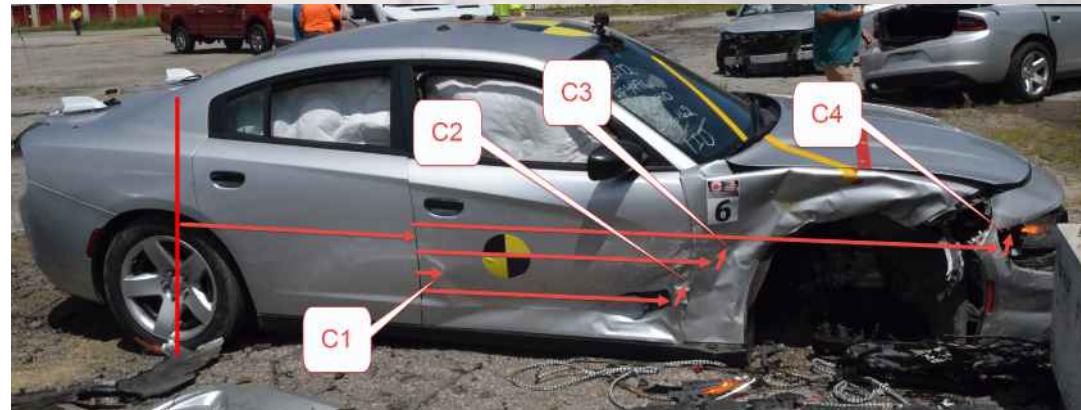
### 2016 DODGE CHARGER

Curb Weight (pounds): **3950**  
Occupant + Cargo Weight (pounds): **0**  
Total Weight (pounds): **3950**

Angle Coll Force to Normal (degrees): **0.0**  
No Damage Speed (mph): **2.0**  
Energy Crush Depth (inches): **2.72**  
Damage Length (inches): **92.0**

Crush Profile Measurements: **4**

	Unequal Spacing (inches)	Zone Area (inches <sup>2</sup> )	
C1 (inches)	<b>0.00</b>	<b>44.00</b>	<b>44.00</b>
C2 (inches)	<b>2.00</b>	<b>5.00</b>	<b>12.50</b>
C3 (inches)	<b>3.00</b>	<b>43.00</b>	<b>193.50</b>
C4 (inches)	<b>6.00</b>		



# Speed Calculations

## Crash Test Examples - CT3



# Speed Calculations

## Crash Test Examples - CT3

Emori

Speed  $mp = 1.1 * c$

$c =$  Maximum Crush in inches

Crush Factor

Speed  $mp = \text{SQR}(30 * CF * MID)$

$MID =$  Maximum Crush in Feet (at primary contact level)

$CF =$  Crush Factor (G's)

Noon

$v \text{ in fps} = \text{SQR}(2 * k * c / m)$

$k =$  lb-ft/in

$c \text{ inches} = \text{avg crush depth - inches}$

$m =$  vehicle mass =  $wt / 32.2$

# Speed Calculations

## Crash Test Examples - CT3

CRASH 3	
E =	$(A*C + (B*C*C/2) + G) * L$ (in/lbs)
A =	Spring pre-lading value (lbs/inch)
B =	Energy absorbed in permanent deformation (lb/(in*in))
G =	Energy absorbed in elastic deformation $((A*A)/(2*B))$
C =	Avg Crush (inches)
L =	Damage Length (in)
KEES / BEV / EBS	
KEES =	$(360/528) * \text{SQR}[(2*E*\gamma)/12] / (w/g)$ (mph)
E =	Crush Energy (inch/lbs)
$\gamma$ =	constant coming from Yaw Moment of Inertia and Moment arm - ignored for these illustrations
w =	weight (lbs)
g =	gravity (ft/s/s)

# Speed Calculations

## Crash Test Examples - CT3 - Input

Weight	CRASH 3 Noon's									
	Crush Length	Avg Crush	Max Crush	A	B	G	E	k		
2626	59	18.4	21	287.1	89.3	461.5	1230790.6	1577.77	Bullet	1996 Mazda 626
3950	92	2.72	6	249.8	355.9	97.1	192565.3	1469.39	Target	2016 Dodge Charger

# Speed Calculations

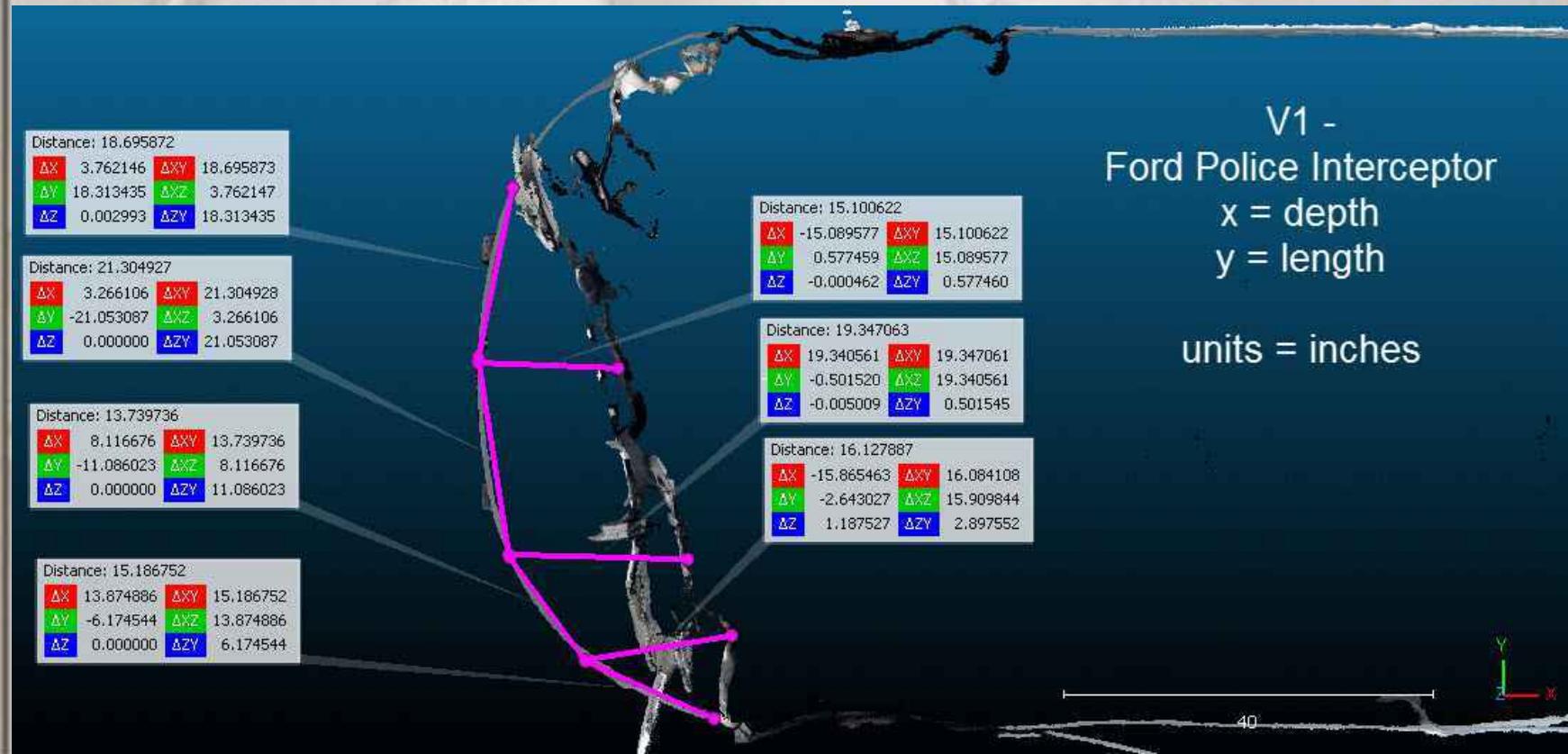
## Crash Test Examples - CT3 - Output

		Emori		Crush Factor		Noon		CRASH 3	
		Damage Speed		Damage Speed		Damage Speed		Damage Speed	
		v = fps	v = mph						
Bullet	1996 Mazda 626	33.9	<b>23.1</b>	48.7	<b>33.2</b>	26.7	<b>18.2</b>	50.2	<b>34.2</b>
Target	2016 Dodge Charger	9.7	<b>6.6</b>	26.0	<b>17.7</b>	8.1	<b>5.5</b>	16.2	<b>11.0</b>
Combined Crush Speed		<b>24.0</b>		<b>37.6</b>		<b>19.0</b>		<b>35.9</b>	
Instrumented Closing Speed		<b>~50-51</b>		<b>~50-51</b>		<b>~50-51</b>		<b>~50-51</b>	
Instrumented delta-v Bullet		~37-38		~37-38		~37-38		~37-38	
Instrumented delta-v Target		~22-23		~22-23		~22-23		~22-23	
Combined Crush + Rollout Speed		<b>35.2</b>		<b>45.6</b>		<b>31.9</b>		<b>44.2</b>	

# Cloud Compare

## Crush Measurements

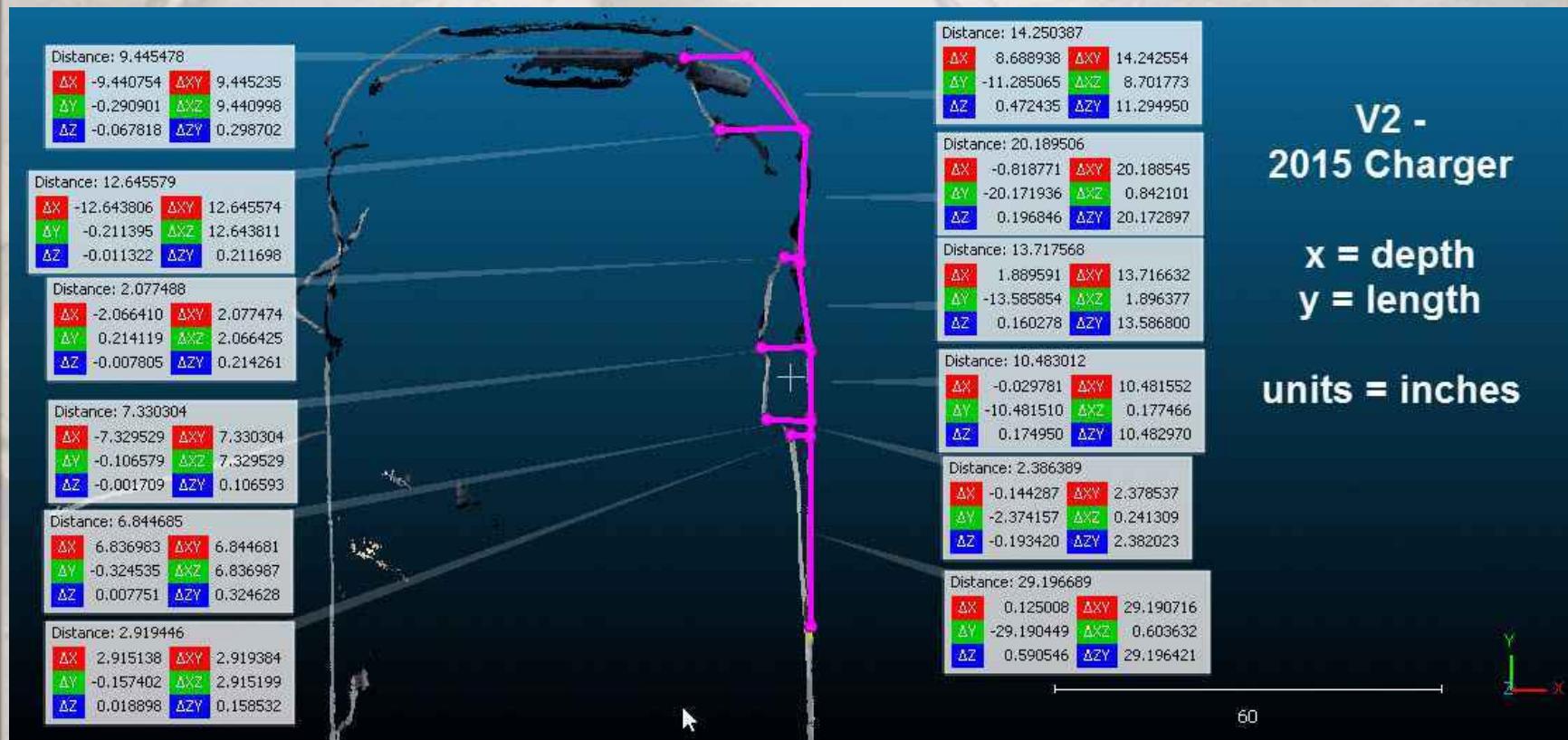
### ★V1 Crush Measurements



# Cloud Compare

## Crush Measurements

### ★V2 Crush Measurements



# Speed Calculations

## Crash Test Examples - CT2

Emori

Speed  $mp = 1.1 * c$

$c =$  Maximum Crush in inches

Crush Factor

Speed  $mp = \text{SQR}(30 * CF * MID)$

$MID =$  Maximum Crush in Feet (at primary contact level)

$CF =$  Crush Factor (G's)

Noon

$v \text{ in fps} = \text{SQR}(2 * k * c / m)$

$k =$  lb-ft/in

$c \text{ inches} = \text{avg crush depth - inches}$

$m =$  vehicle mass =  $wt / 32.2$

# Speed Calculations

## Crash Test Examples - CT2

CRASH 3	
E =	$(A*C + (B*C*C/2) + G) * L$ (in/lbs)
A =	Spring pre-lading value (lbs/inch)
B =	Energy absorbed in permanent deformation (lb/(in*in))
G =	Energy absorbed in elastic deformation $((A*A)/(2*B))$
C =	Avg Crush (inches)
L =	Damage Length (in)
KEES / BEV / EBS	
KEES =	$(360/528) * \text{SQR}[(2*E*\text{gamma})/12] / (w/g)$ (mph)
E =	Crush Energy (inch/lbs)
gamma =	constant coming from Yaw Moment of Inertia and Moment arm - ignored for these illustrations
w =	weight (lbs)
g =	gravity (ft/s/s)

# Speed Calculations

## Crash Test Examples - CT1 - Input

		Weight	Crush Length	Avg Crush	Max Crush	A	B	G	CRASH 3	Noon's
Bullet	2013 Ford Taurus AWD	4296	56.7	13.15	19.3	348.4	116.2	522.3	859036.6	2748.59
Target	2015 Dodge Charger	3950	87.1	5.32	12.6	249.8	355.9	97.1	562879.2	1469.39



# Speed Calculations

## Crash Test Examples - CT2 - Output

		Emori		Crush Factor		Noon		CRASH 3	
		Damage Speed		Damage Speed		Damage Speed		Damage Speed	
		v = fps	v = mph						
Bullet	2013 Ford Taurus AWD	31.1	<b>21.2</b>	46.7	<b>31.8</b>	23.3	<b>15.9</b>	32.8	<b>22.3</b>
Target	2015 Dodge Charger	20.3	<b>13.9</b>	37.7	<b>25.7</b>	11.3	<b>7.7</b>	27.7	<b>18.9</b>
Combined Speed		<b>25.4</b>		<b>40.9</b>		<b>17.6</b>		<b>29.2</b>	
Instrumented Closing Speed		<b>~47</b>		<b>~47</b>		<b>~47</b>		<b>~47</b>	
Instrumented delta-v Bullet		22-23		22-23		22-23		22-23	
Instrumented delta-v Target		~26-27		~26-27		~26-27		~26-27	
Combined Crush + Rollout Speed		<b>43.5</b>		<b>54.1</b>		<b>39.5</b>		<b>45.9</b>	

# Cloud Compare

## Crush Measurements

★ But the question is there ....

Do “better” measurements have a significant effect on the calculated speeds?

★ The following slides show the crush measurements taken for the same vehicles using Recon-3D and Cloud Compare .... and what the resulting calculated speeds are.

# Cloud Compare

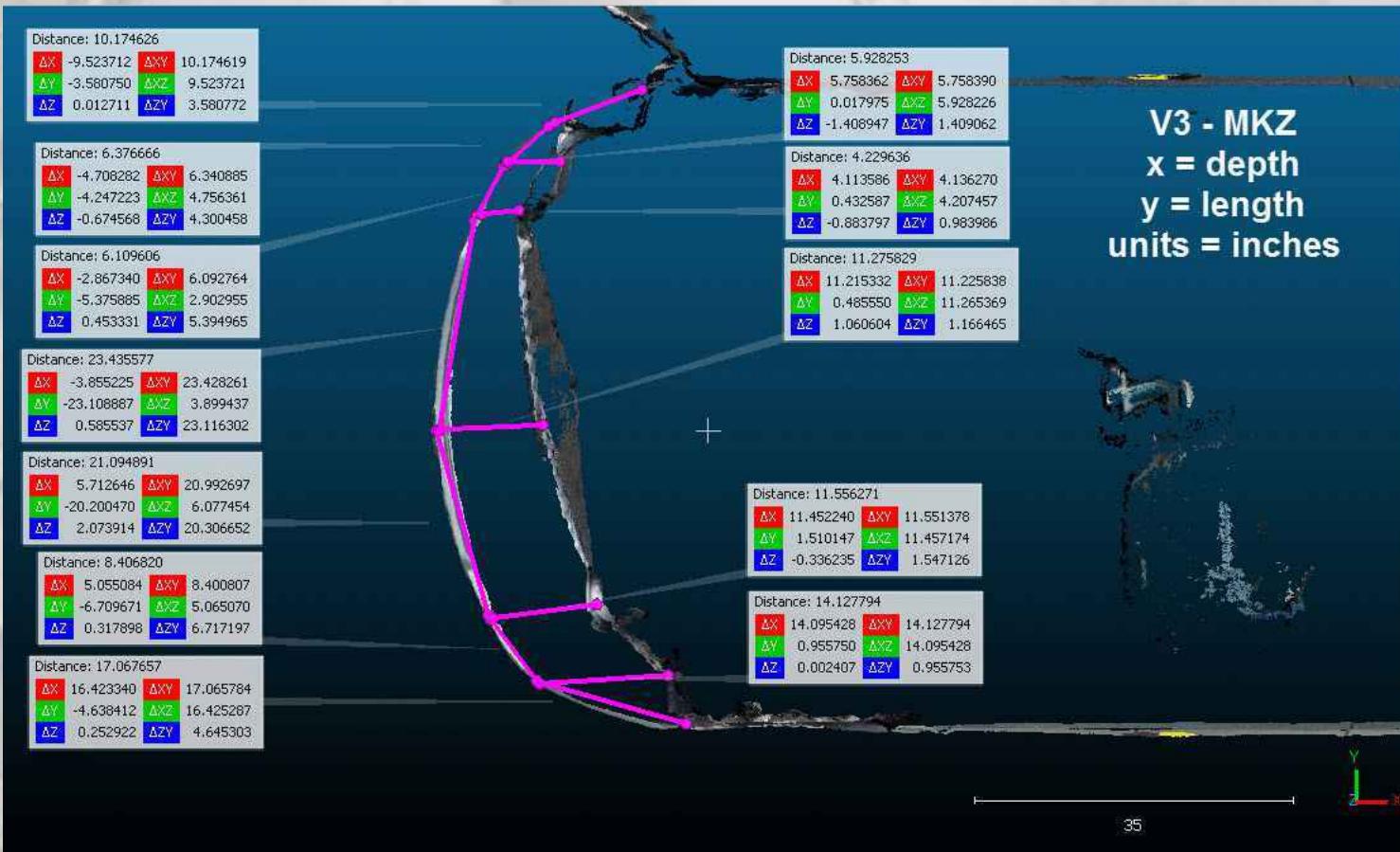
## Crush Measurements

★The answer to the question, at least for now, is left to you the reader. Look at the comparative calculations and then draw your own conclusions.

# Cloud Compare

## Crush Measurements

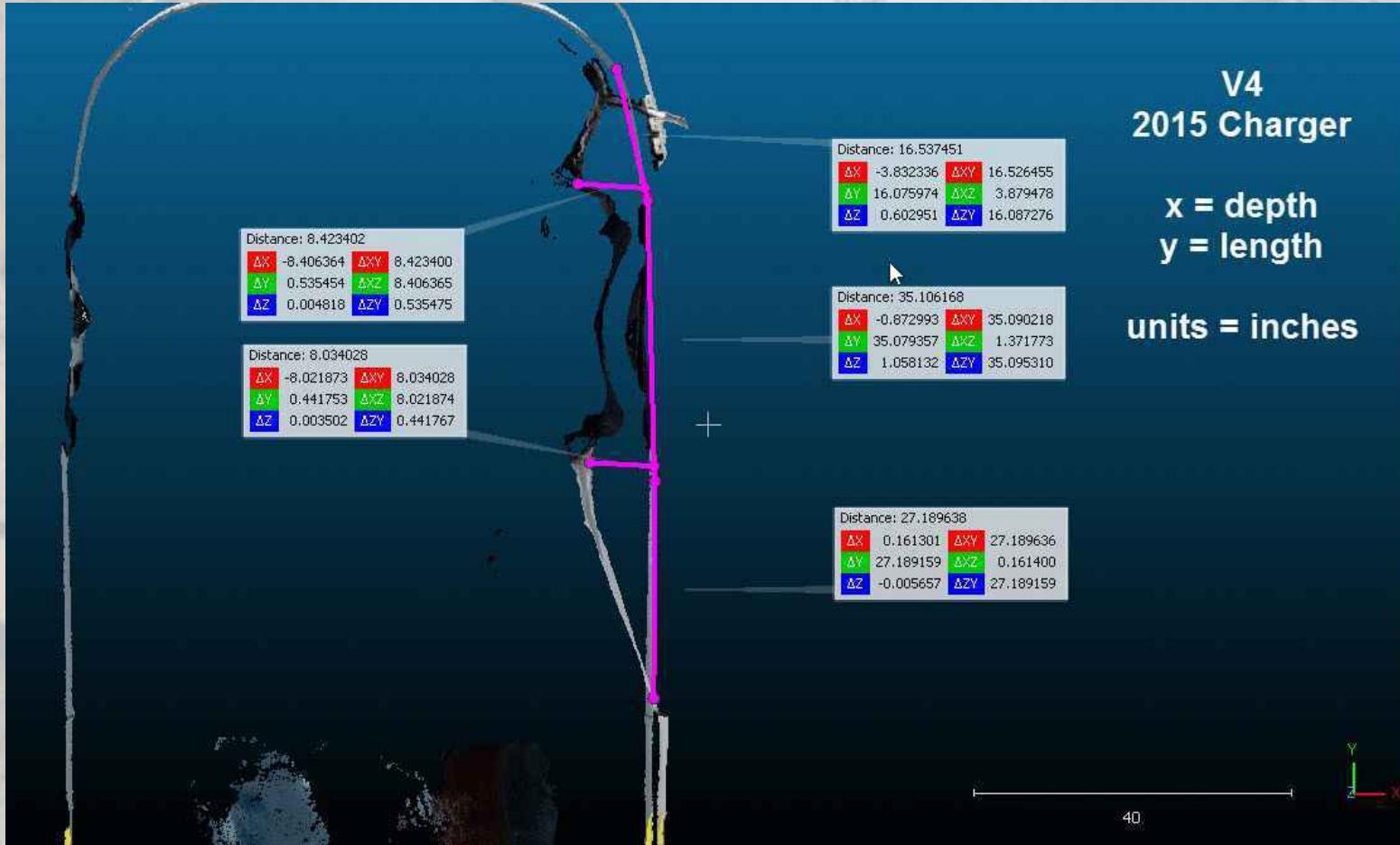
### ★V3 Crush Measurements



# Cloud Compare

## Crush Measurements

### ★V4 Crush Measurements



# Speed Calculations

## Crash Test Examples - CT2

Emori

Speed  $mp = 1.1 * c$

$c =$  Maximum Crush in inches

Crush Factor

Speed  $mp = \text{SQR}(30 * CF * MID)$

$MID =$  Maximum Crush in Feet (at primary contact level)

$CF =$  Crush Factor (G's)

Noon

$v \text{ in fps} = \text{SQR}(2 * k * c / m)$

$k =$  lb-ft/in

$c \text{ inches} = \text{avg crush depth - inches}$

$m =$  vehicle mass =  $wt / 32.2$

# Speed Calculations

## Crash Test Examples - CT2

CRASH 3	
E =	$(A*C + (B*C*C/2) + G) * L$ (in/lbs)
A =	Spring pre-lading value (lbs/inch)
B =	Energy absorbed in permanent deformation (lb/(in*in))
G =	Energy absorbed in elastic deformation $((A*A)/(2*B))$
C =	Avg Crush (inches)
L =	Damage Length (in)
KEES / BEV / EBS	
KEES =	$(360/528) * \text{SQR}[(2*E*\text{gamma})/12] / (w/g)$ (mph)
E =	Crush Energy (inch/lbs)
gamma =	constant coming from Yaw Moment of Inertia and Moment arm - ignored for these illustrations
w =	weight (lbs)
g =	gravity (ft/s/s)

# Speed Calculations

## Crash Test Examples - CT2 - Input

		Weight	Crush Length	Avg Crush	Max Crush	A	B	G	CRASH 3 E	Noon's k
Bullet	2008 Lincoln MKz	3519	64.2	8.74	11.4	356.7	121.7	522.7	532120.6	1875.48
Target	2015 Dodge Charger	3950	78.4	5.92	8.4	249.8	355.9	97.1	612494.0	1469.39

# Speed Calculations

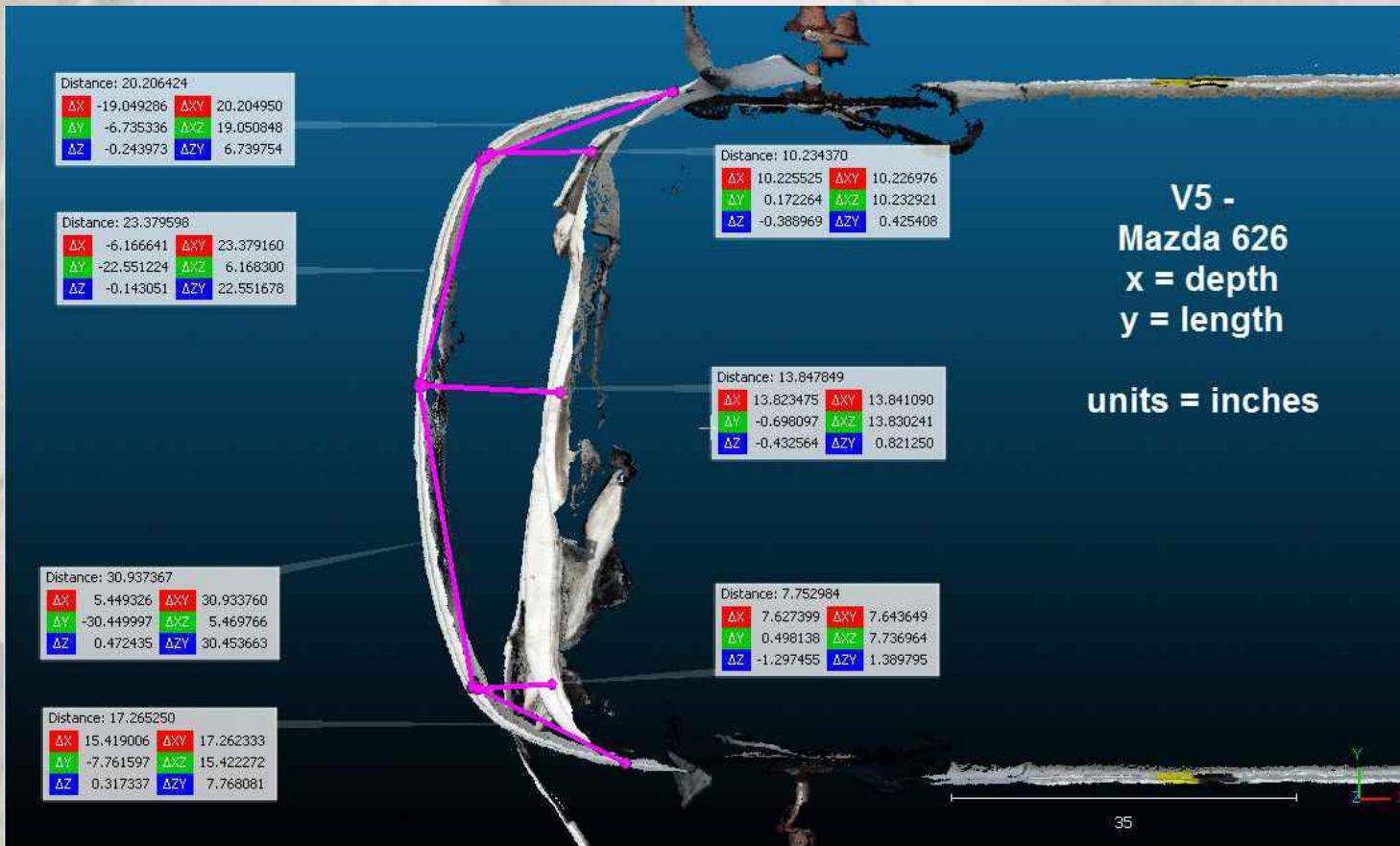
## Crash Test Examples - CT2 - Output

		Emori		Crush Factor		Noon		CRASH 3	
		Damage Speed		Damage Speed		Damage Speed		Damage Speed	
		v = fps	v = mph						
Bullet	2008 Lincoln MKz	18.4	<b>12.5</b>	35.9	<b>24.5</b>	17.3	<b>11.8</b>	28.5	<b>19.4</b>
Target	2015 Dodge Charger	13.6	<b>9.2</b>	30.8	<b>21.0</b>	11.9	<b>8.1</b>	28.8	<b>19.7</b>
Combined Speed		<b>15.6</b>		<b>32.2</b>		<b>14.3</b>		<b>27.6</b>	
Instrumented Closing Speed		<b>~48</b>		<b>~48</b>		<b>~48</b>		<b>~48</b>	
Instrumented delta-v Bullet		22-23		22-23		22-23		22-23	
Instrumented delta-v Target		~26-31		~26-31		~26-31		~26-31	
Combined Crush + Rollout Speed		<b>41.8</b>		<b>50.4</b>		<b>41.4</b>		<b>47.6</b>	

# Cloud Compare

## Crush Measurements

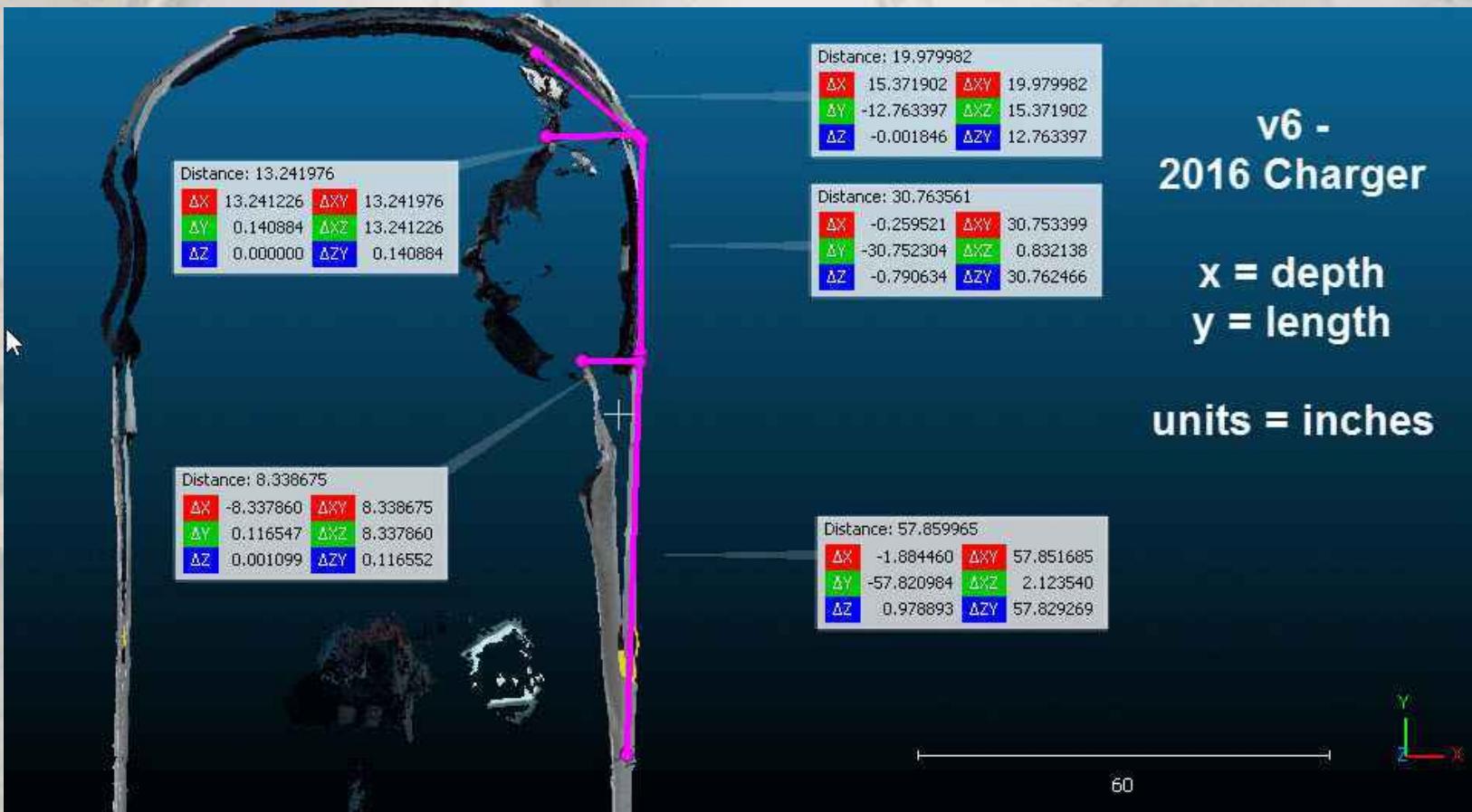
### ★V5 Crush Measurements



# Cloud Compare

## Crush Measurements

### ★V6 Crush Measurements



# Speed Calculations

## Crash Test Examples - CT2

Emori

Speed  $mp = 1.1 * c$

$c =$  Maximum Crush in inches

Crush Factor

Speed  $mp = \text{SQR}(30 * CF * MID)$

$MID =$  Maximum Crush in Feet (at primary contact level)

$CF =$  Crush Factor (G's)

Noon

$v \text{ in fps} = \text{SQR}(2 * k * c / m)$

$k =$  lb-ft/in

$c \text{ inches} = \text{avg crush depth - inches}$

$m =$  vehicle mass =  $wt / 32.2$

# Speed Calculations

## Crash Test Examples - CT2

CRASH 3	
E =	$(A*C + (B*C*C/2) + G) * L$ (in/lbs)
A =	Spring pre-lading value (lbs/inch)
B =	Energy absorbed in permanent deformation (lb/(in*in))
G =	Energy absorbed in elastic deformation $((A*A)/(2*B))$
C =	Avg Crush (inches)
L =	Damage Length (in)
KEES / BEV / EBS	
KEES =	$(360/528) * \text{SQR}[(2*E*\gamma)/12] / (w/g)$ (mph)
E =	Crush Energy (inch/lbs)
$\gamma$ =	constant coming from Yaw Moment of Inertia and Moment arm - ignored for these illustrations
w =	weight (lbs)
g =	gravity (ft/s/s)

# Speed Calculations

## Crash Test Examples - CT3 - Input

		Weight	Crush Length	Avg Crush	Max Crush	A	B	G	CRASH 3	Noon's
Bullet	1996 Mazda 626	2626	67.4	9.78	13.8	287.1	89.3	461.5	508199.6	1577.77
Target	2016 Dodge Charger	3950	101.2	8.17	13.2	249.8	355.9	97.1	1418412.4	1469.39

# Speed Calculations

## Crash Test Examples - CT3 - Output

		Emori		Crush Factor		Noon		CRASH 3	
		Damage Speed		Damage Speed		Damage Speed		Damage Speed	
		v = fps	v = mph						
Bullet	1996 Mazda 626	22.3	15.2	39.5	26.9	19.5	13.3	32.2	22.0
Target	2016 Dodge Charger	21.3	14.5	38.6	26.3	14.0	9.5	43.9	29.9
Combined Crush Speed		21.0		37.6		16.3		37.1	
Instrumented Closing Speed		~50-51		~50-51		~50-51		~50-51	
Instrumented delta-v Bullet		~37-38		~37-38		~37-38		~37-38	
Instrumented delta-v Target		~22-23		~22-23		~22-23		~22-23	
Combined Crush + Rollout Speed		33.2		45.6		30.4		45.1	

# Speed Calculations

Force Balance

# Speed Calculations

## Force Balance

The Force Balance model is an extension of the CRASH 3 model.

The original purpose of this model was to “get” stiffness values for one vehicle when none were otherwise obtainable, and is based on Newton’s Third Law of “Equal but Opposite Force”.

# Speed Calculations

## Force Balance

In many instances you have collisions with “non-standard” alignment. The most common instances of this are:

- Under/Over ride
- One vehicle lacks a bumper (dump truck, box truck, semi trailer, etc.)

Additionally or alternatively, you may have a vehicle which has no crash tests:

- Rear impact after 1998
- Lamborghini, Maserati, Porsche, etc.

# Speed Calculations

## Force Balance

One way to develop A-B-G stiffness values is through a process called Force Balance.

In this method/model you calculate the Force on the vehicle that you “know” the stiffness values for (or at least have the most confidence in that vehicle’s values).

Then applying the Law of “Equal but Opposite” Forces, you calculate the Stiffness values for the “Unknown” vehicle.

# Speed Calculations

## Force Balance

Extending this model a bit further, in addition to calculating Stiffness values for the unknown vehicle, you can calculate

- KEEs/BEV for the damage to both vehicles
- delta-v for both vehicles
- Closing Speed between the vehicles.

# Speed Calculations

## Force Balance

In order for this model to work, you must have

- Stiffness values for one vehicle
- Damage to both vehicles

# Speed Calculations

## Force Balance - CT1

<b>Results</b>			Average Force (poundsf)	Average Damage Energy (ft*lbs)	KE Speed (mph)	Delta V (mph)	Closing Speed (MPH)
	BULLET	A	B				
Avg - 1 Std. Deviations	269.5	62.6	39276.25	66802.92	21.6	15.1	46.8
Average	348.4	116.2	67970.50	108659.78	27.5	19.4	60.1
Avg + 1 Std. Deviations	427.3	169.8	96664.75	150912.93	32.5	22.9	71.0

<b>Results</b>			Average Force (poundsf)	Average Damage Energy (ft*lbs)	KE Speed (mph)	Delta V (mph)	bsub1
	TARGET	A	B				
Avg - 1 Std. Deviations	123.4	101.0	39276.25	34646.23	16.2	16.4	28.8
Average	165.2	180.7	67970.50	58466.06	21.1	21.1	38.5
Avg + 1 Std. Deviations	198.7	261.5	96664.75	82098.64	25.0	24.9	46.3

Instrumented Closing Speed

~47

Instrumented delta-v Bullet

22-23

Instrumented delta-v Target

~26-27

# Speed Calculations

## Force Balance - CT2

<b>Results</b>			Average Force (poundsf)	Average Damage Energy (ft*lbs)	KE Speed (mph)	Delta V (mph)	Closing Speed (MPH)
	A	B					
<b>BULLET</b>	288.7	77.5	44987.20	70800.01	24.6	20.1	38.0
Avg - 1 Std. Deviations							
Average	356.7	121.7	67648.20	102026.37	29.5	24.2	45.8
Avg + 1 Std. Deviations							
<b>TARGET</b>	424.7	165.9	90309.20	133438.01	33.7	27.7	52.4
Avg - 1 Std. Deviations							
Average	202.3	264.8	44987.20	19176.12	12.1	17.9	46.1
Avg + 1 Std. Deviations							
Average	252.8	413.4	67648.20	28184.58	14.6	21.6	57.6
Avg + 1 Std. Deviations							
	295.4	564.3	90309.20	37133.87	16.8	24.7	67.2

Instrumented Closing Speed

~48

Instrumented delta-v Bullet

22-23

Instrumented delta-v Target

~26-31

# Speed Calculations

## Force Balance - CT3

<b>Results</b>			Average		KE		Closing
	A	B	Force (poundsf)	Damage Energy (ft*lbs)	Speed (mph)	Delta V (mph)	Speed (MPH)
BULLET	181.6	27.5	20284.20	42554.21	22.0	18.6	31.0
Avg - 1 Std. Deviations							
Average	287.1	89.3	56941.49	103505.36	34.4	29.2	48.5
Avg + 1 Std. Deviations	392.6	151.1	93598.78	165374.08	43.5	36.9	61.4

<b>Results</b>			Average		KE		
	A	B	Force (poundsf)	Damage Energy (ft*lbs)	Speed (mph)	Delta V (mph)	bsub1
TARGET	126.3	115.7	20284.20	7954.56	7.8	12.4	32.3
Avg - 1 Std. Deviations							
Average	226.4	371.9	56941.49	20655.05	12.5	19.4	57.8
Avg + 1 Std. Deviations	296.8	639.0	93598.78	33188.31	15.9	24.5	75.8

Instrumented Closing Speed

~50-51

Instrumented delta-v Bullet

~37-38

Instrumented delta-v Target

~22-23

# Speed Calculations

Special Considerations  
Narrow Objects

# Speed Calculations

## Special Considerations - Narrow Objects

### ★ Crush Factor

- ★ The general value, when nothing else is known, is 21
- ★ This is an average value, rounded to the nearest whole number, of all NHTSA Crash tests 1979-1992
- ★ This value is still observed to hold true when reviewing 4N6XPRT StifCalcs® reports

### ★ Narrow Object (Pole) Impacts

$$\text{★ KEES} = \text{SQR} (30 * \text{MID} * \text{CF} * 0.60)$$

# Speed Calculations

Special Considerations - Narrow Objects

★ Narrow Object (Pole) Impacts

★ **K<sub>ees</sub> = SQR (30\*MID\*CF\*0.60)**

- ★ Due to the Narrow Object concentrating the force, the crush depth will be greater
- ★ The concentration of force is compensated for by reducing the Crush Factor. This is why the 60% (0.60) multiplier is present in the formula.
- ★ It was thought that the multiplier would be easier to remember than a “new/different” Crush Factor value.

★ But what is a “Narrow Object”?

# Speed Calculations

Special Considerations - Narrow Objects

- ★ But what is a “Narrow Object”?
- ★ A Narrow Object is, generally, something that has a “diameter” of ~ 2 foot or less
- ★ A pole, a tree, but also it can be a corner of a building, or bridge support column

# Speed Calculations

## Special Considerations - Narrow Objects

- ★ When is the 60% modifier applied?
- ★ In general, if you can see an indentation to the crush profile as opposed to a “flat” line, start thinking about a possible modifier.
- ★ If the crush indentation is 6-10 inches in from the sides or less, you usually want to use the full Crush Factor

# Speed Calculations

## Special Considerations - Narrow Objects

- ★ When is the 60% modifier applied?  
(Cont)
- ★ If the crush indentation is 12-18 inches in from the sides or more, you usually want to use the 60% modifier.
- ★ In the area of 6-18 inches .... you need to look at the rest of the evidence and THINK!



**“No brain  
at all,  
some of  
them  
[people],  
only grey  
fluff  
that's  
blown  
into their  
heads by  
mistake,  
and they  
don't  
THINK.”**

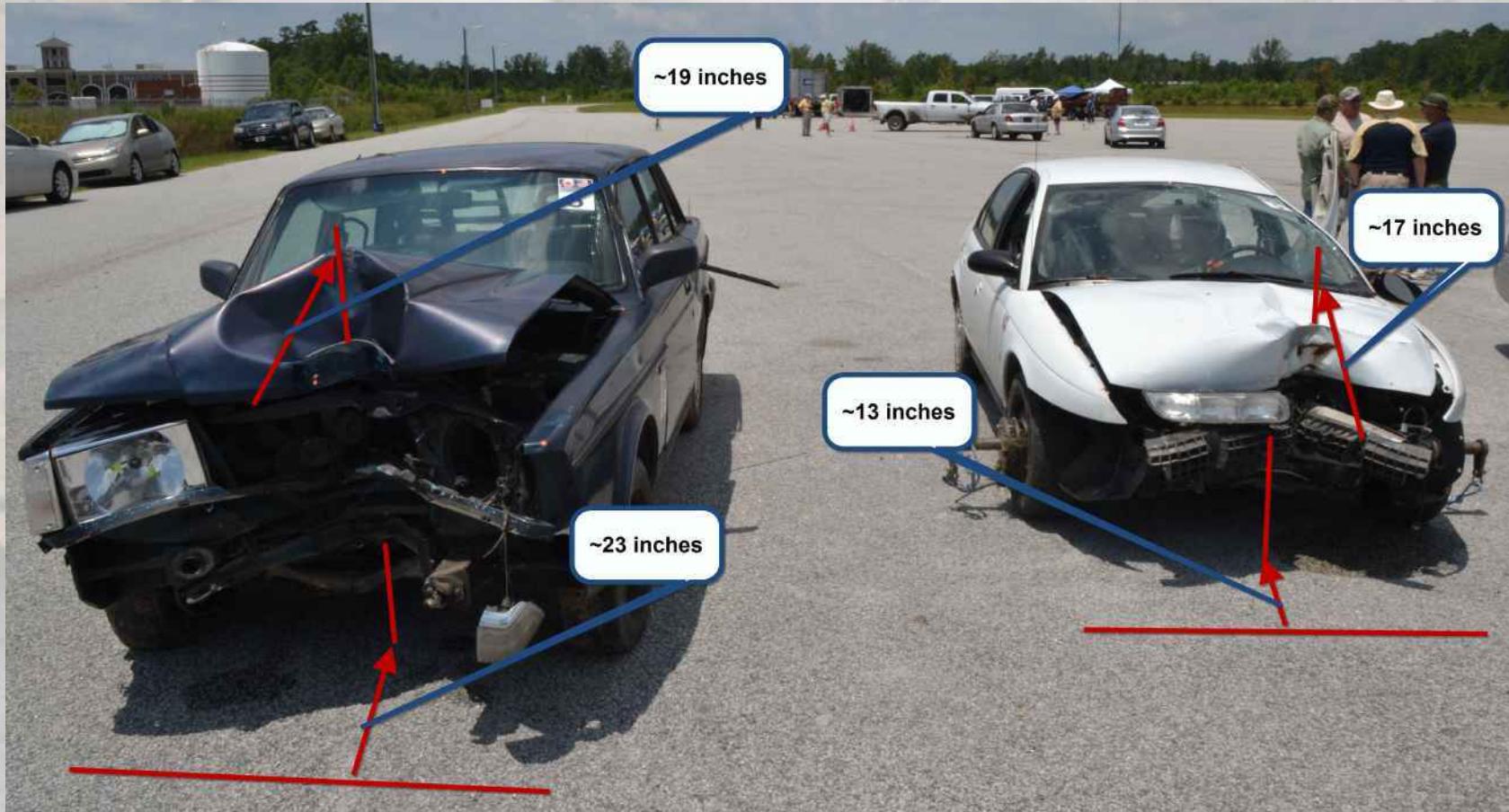
# Speed Calculations

Special Considerations - Narrow Objects

- ★ When is the 60% modifier applied?  
(Cont)
- ★ Do you have a concentration of Force  
which results in greater crush depth  
penetration than you would expect?
  - ★ Yes - Apply modifier
  - ★ No - Use full value

# Speed Calculations

## Special Considerations - Narrow Objects SCARS 2013 Pole Impact Tests



# Speed Calculations

Special Considerations - Narrow Objects

SCARS 2013 Pole Impact Tests  
1998 Saturn SL2 - KEEs Speed

★ Max Crush at Bumper Level ~ 13 inches

★ KEEs =  $SQR(30 * (13/12) * 21 * 0.6)$

★ KEEs ~ 20 mph

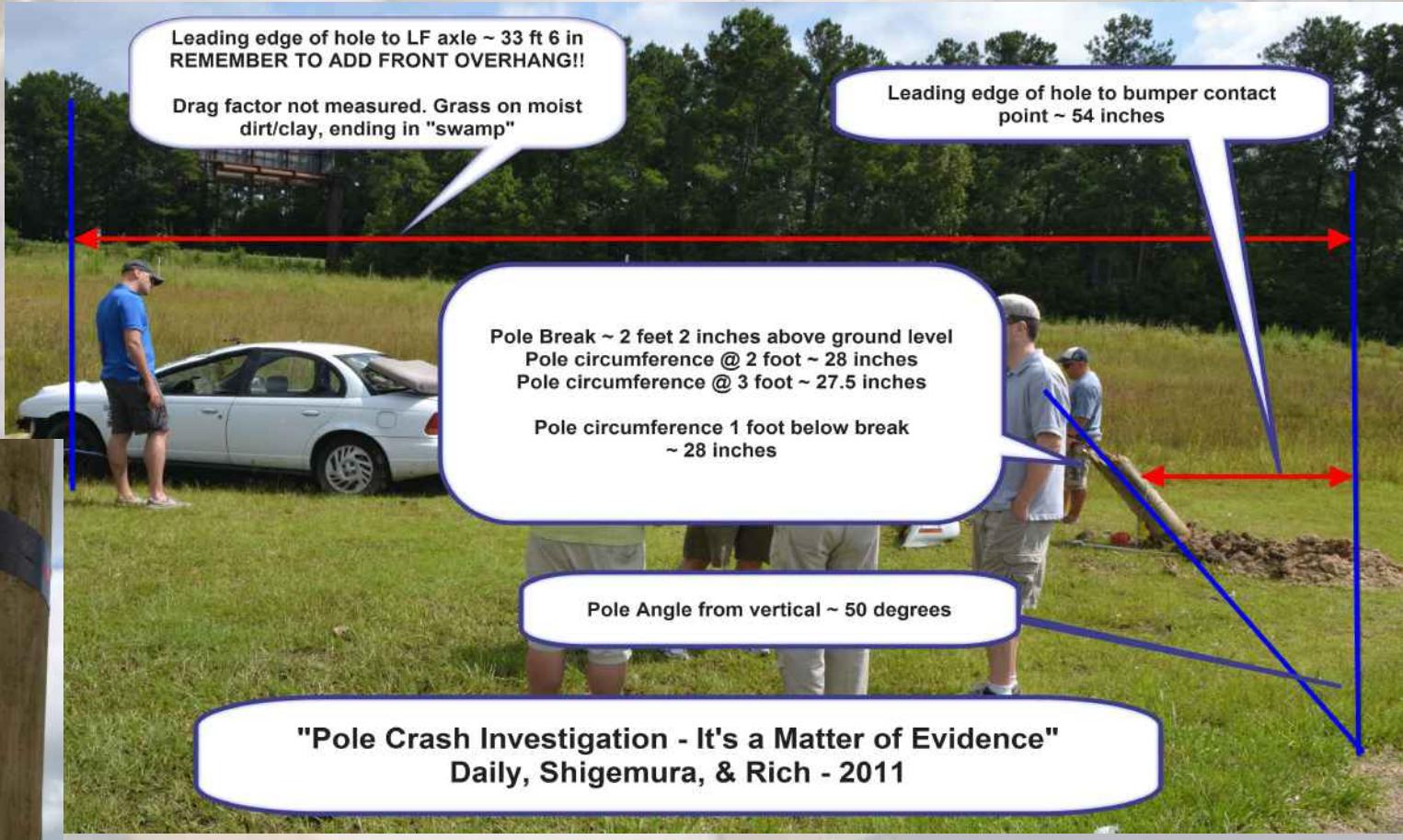
★ Max Crush at Hood ~ 17 inches

★ KEEs =  $SQR(30 * (17/12) * 21 * 0.6)$

★ KEEs ~ 23 mph

# Speed Calculations

Special Considerations - Narrow Objects  
SCARS 2013 Pole Impact Tests (1998 Saturn SL2)  
Field Evidence



# Speed Calculations

Special Considerations - Narrow Objects

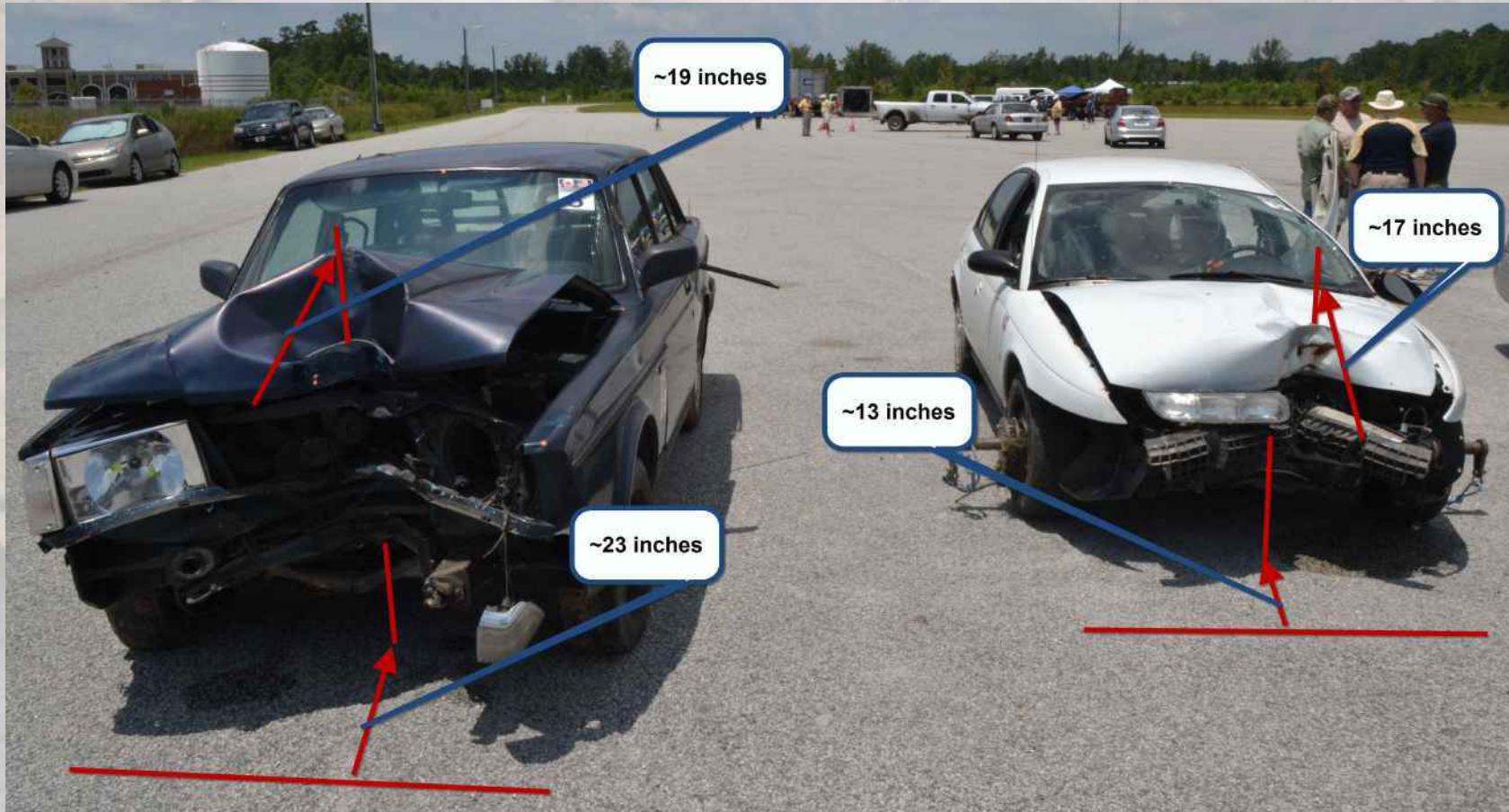
SCARS 2013 Pole Impact Tests

1998 Saturn SL2 - Impact Speed

- ★ Drag factor estimated 0.4-0.6
- ★ Max Crush at Bumper Level ~ 13 inches
  - ★ Impact Speed =  $\text{SQR}(\text{KEES}^2 + 30*33.5*0.4)$
  - ★ Impact Speed ~ 28-29 mph
- ★ Max Crush at Hood ~ 17 inches
  - ★ Impact Speed =  $\text{SQR}(\text{KEES}^2 + 30*33.5*0.6)$
  - ★ KEES ~ 33-34 mph
- ★ **Instrumented Impact Speed = 41-42 mph**

# Speed Calculations

## Special Considerations - Narrow Objects SCARS 2013 Pole Impact Tests



# Speed Calculations

Special Considerations - Narrow Objects

SCARS 2013 Pole Impact Tests

1992 Volvo 240 DL- KEES Speed

★Max Crush at Bumper Level ~ 23 inches

$$★KEES = \text{SQR}(30 * (23/12) * 21 * 0.6)$$

$$★KEES \sim 27 \text{ mph}$$

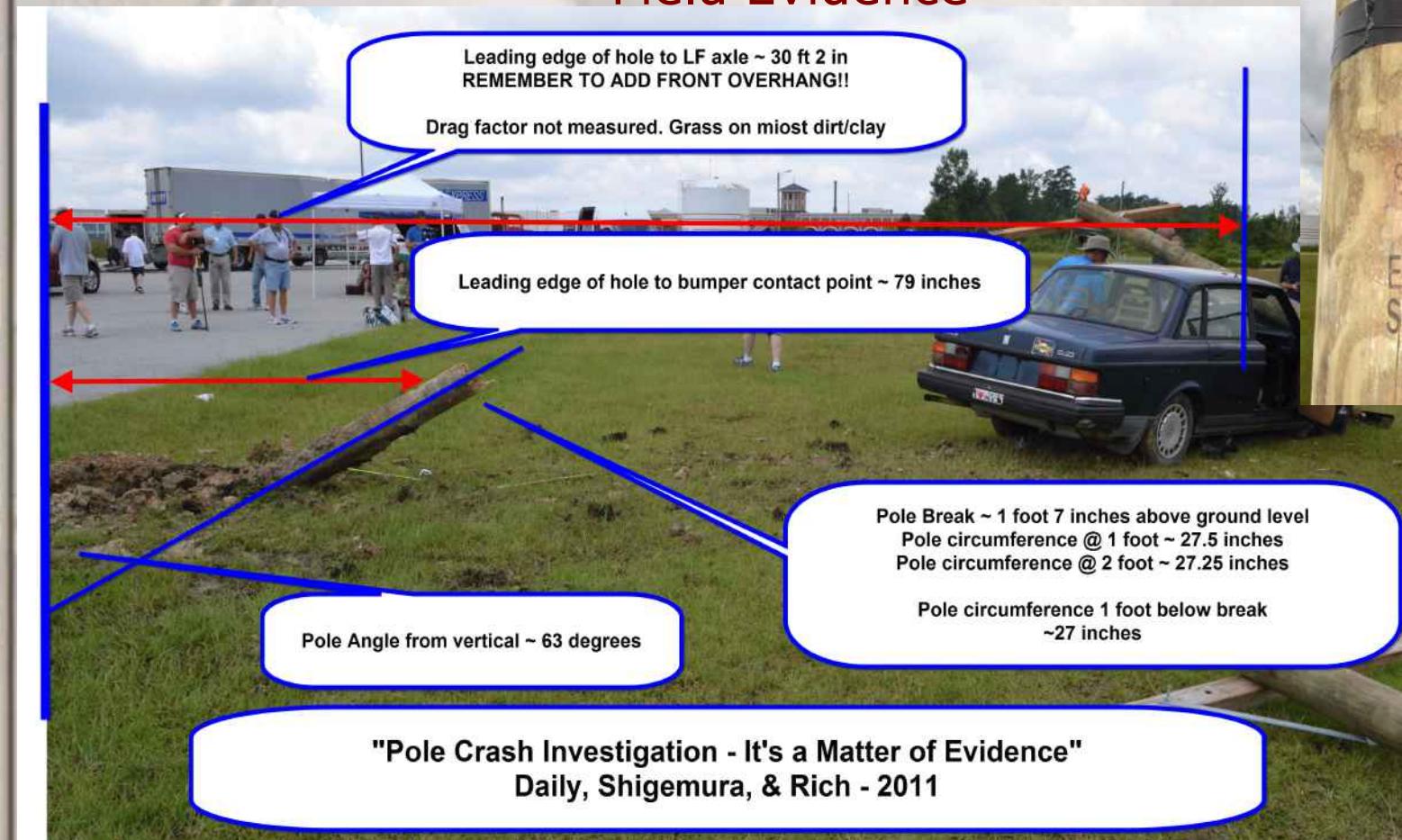
★Max Crush at Hood ~ 19 inches

$$★KEES = \text{SQR}(30 * (19/12) * 21 * 0.6)$$

$$★KEES \sim 24-25 \text{ mph}$$

# Speed Calculations

## Special Considerations - Narrow Objects SCARS 2013 Pole Impact Tests (1992 Volvo 240 DL) Field Evidence



# Speed Calculations

Special Considerations - Narrow Objects

SCARS 2013 Pole Impact Tests

1992 Volvo 240 DL - Impact Speed

- ★ Drag factor estimated 0.4-0.6
- ★ Max Crush at Bumper Level ~ 23 inches
  - ★ Impact Speed =  $\text{SQR}(\text{KEES}^2 + 30*33.2*0.4)$
  - ★ Impact Speed = ~ 33-34 mph
- ★ Max Crush at Hood ~ 19 inches
  - ★ Impact Speed =  $\text{SQR}(\text{KEES}^2 + 30*33.2*0.6)$
  - ★ Impact Speed = ~ 34-35 mph
- ★ **Instrumented Impact Speed = 42 mph**

# Speed Calculations

## Special Considerations - Narrow Objects

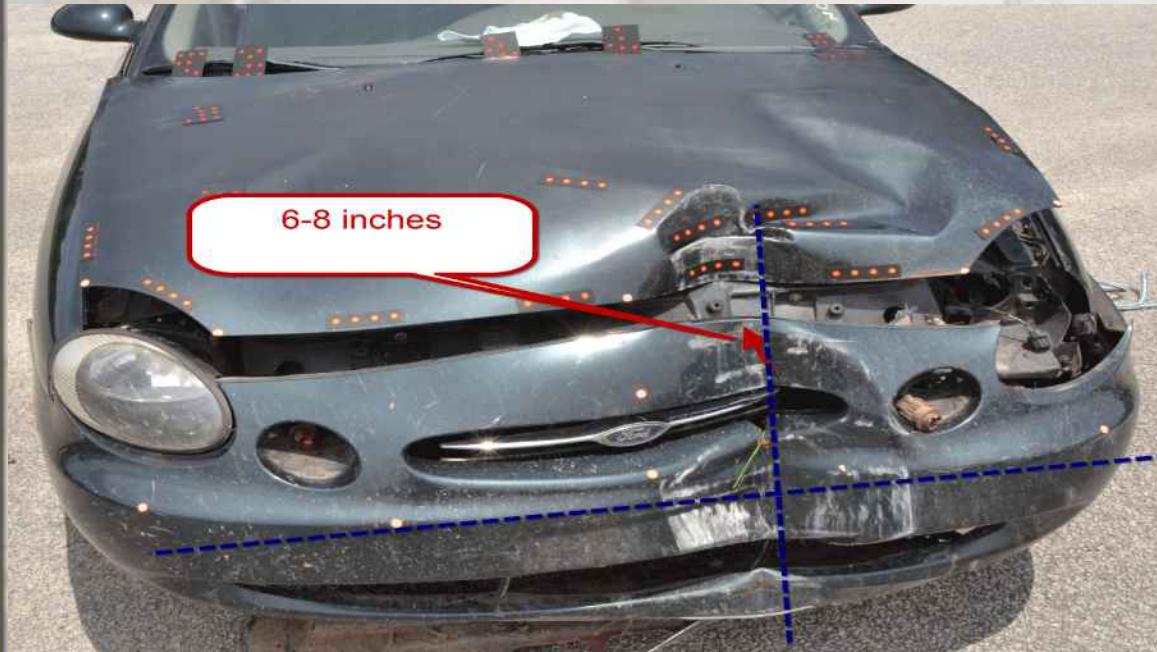
SCARS 2014 Pole Impact Tests - 1999 Ford Taurus



# Speed Calculations

## Special Considerations - Narrow Objects

SCARS 2014 Pole Impact Tests - 1999 Ford Taurus



# Speed Calculations

## Special Considerations - Narrow Objects

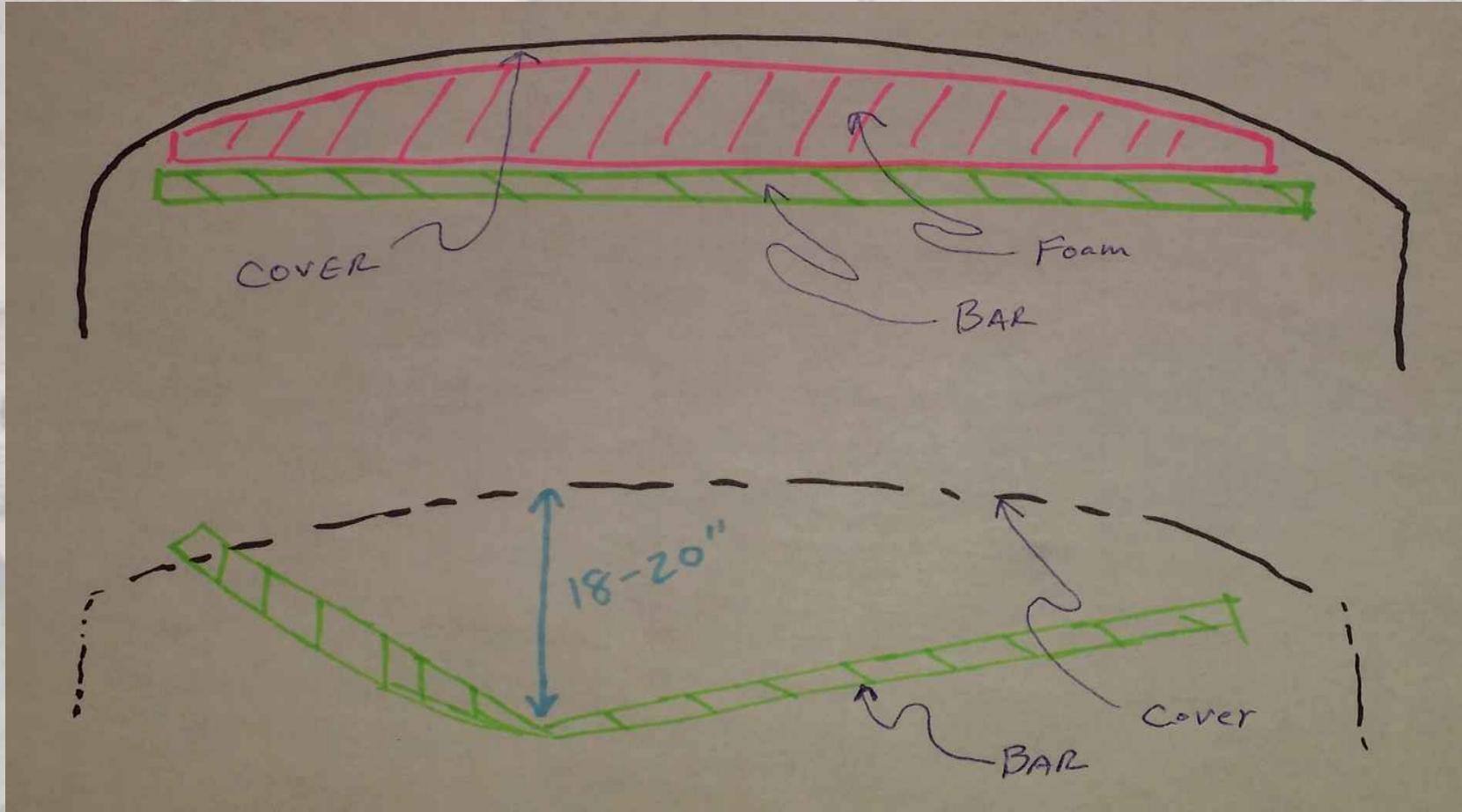
SCARS 2014 Pole Impact Tests - 1999 Ford Taurus



# Speed Calculations

## Special Considerations - Narrow Objects

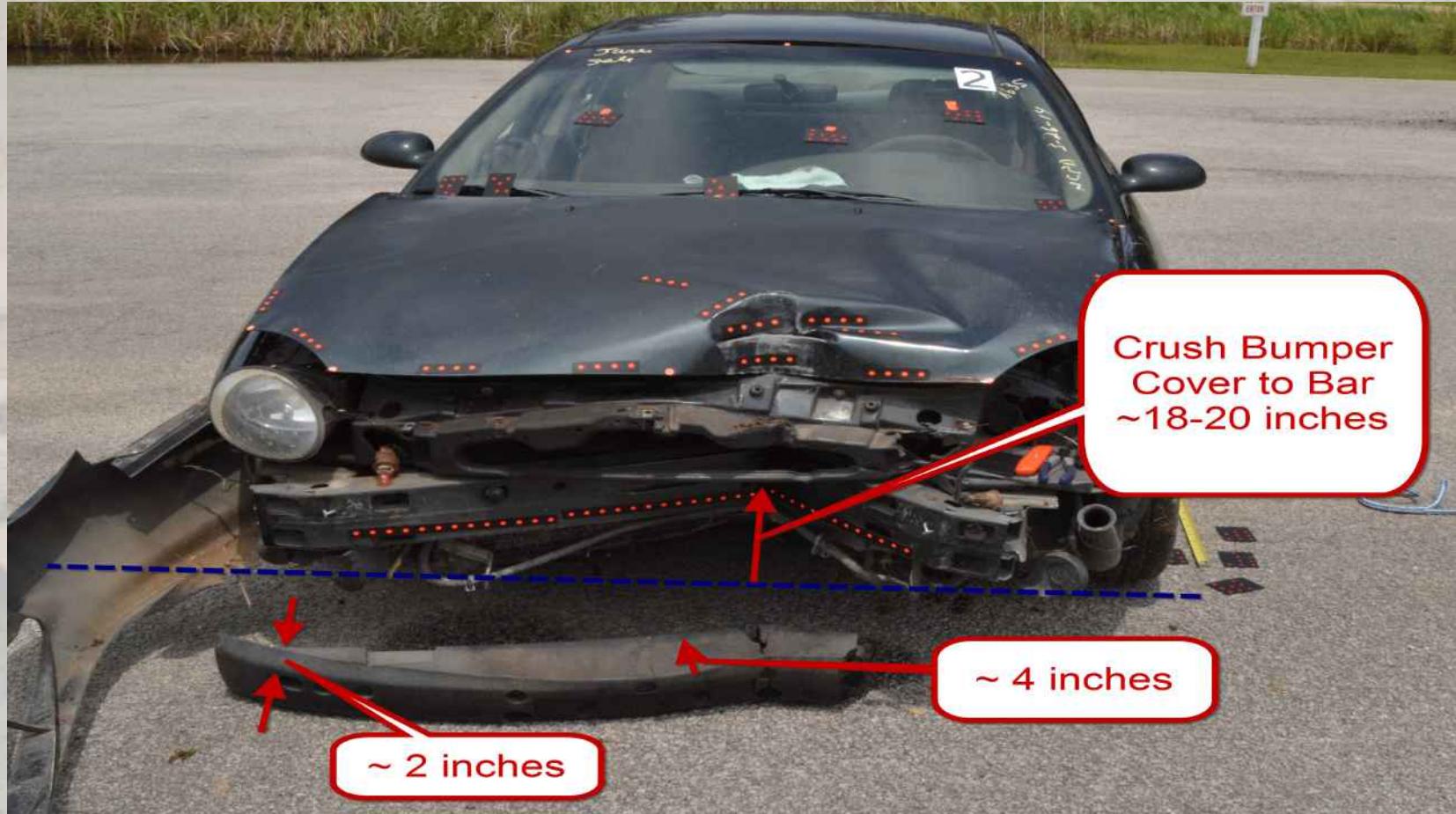
SCARS 2014 Pole Impact Tests - 1999 Ford Taurus



# Speed Calculations

## Special Considerations - Narrow Objects

SCARS 2014 Pole Impact Tests - 1999 Ford Taurus



# Speed Calculations

Special Considerations - Narrow Objects

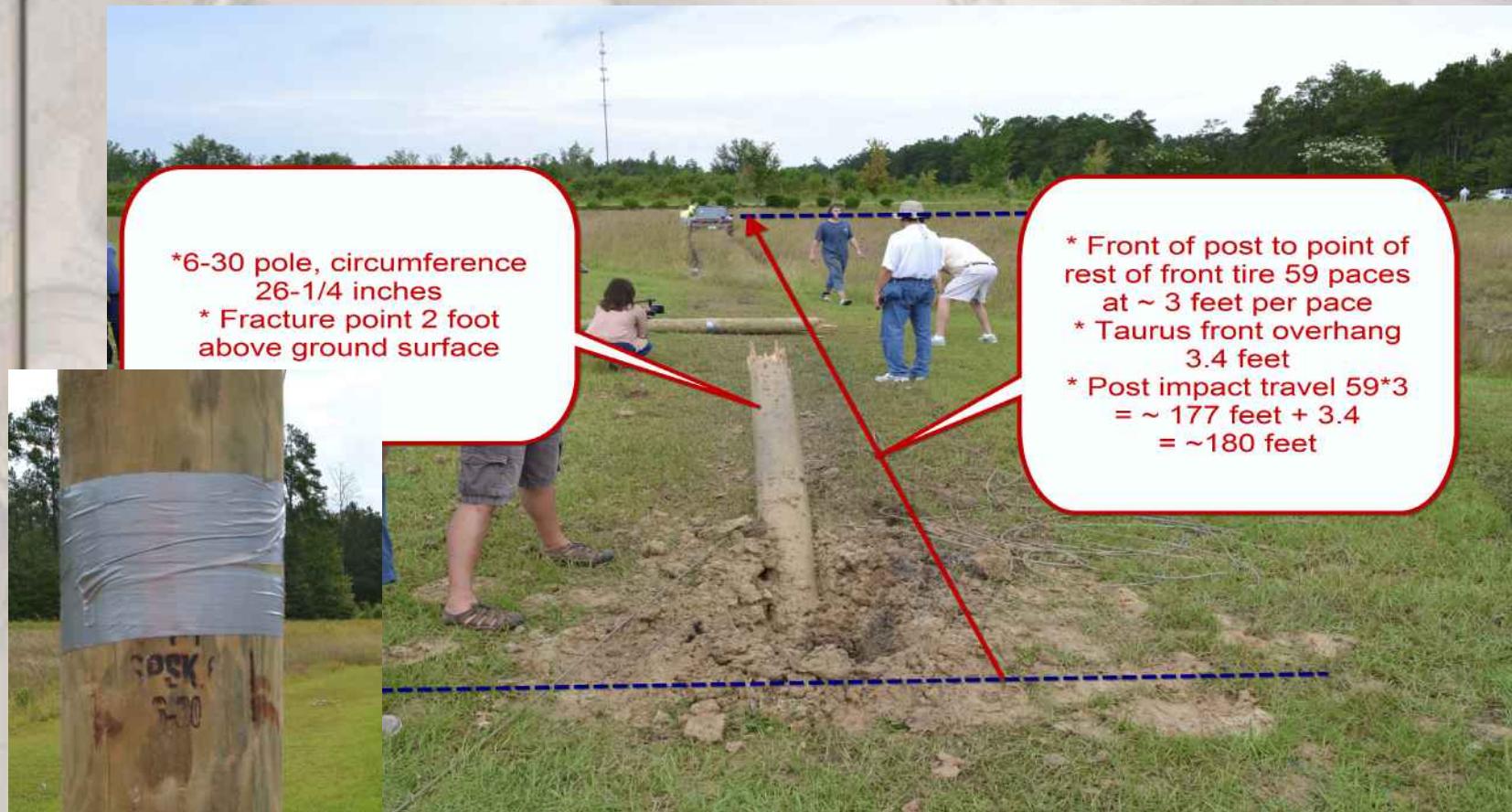
SCARS 2014 Pole Impact Tests

1999 Ford Taurus - KEEs Speed

- ★ Max Crush measured from ~ bumper cover to bumper bar  $\approx$  19 inches
- ★ Energy absorbing Plastic thickness  $\approx$  4 inches
- ★ Therefore, Max Crush at Bumper Level  $\approx$  **15 inches** (not 19)
- ★  $\text{KEES} = \text{SQR}(30 * (15/12) * 21 * 0.6)$
- ★  $\text{KEES} \sim 21.7 \text{ mph}$

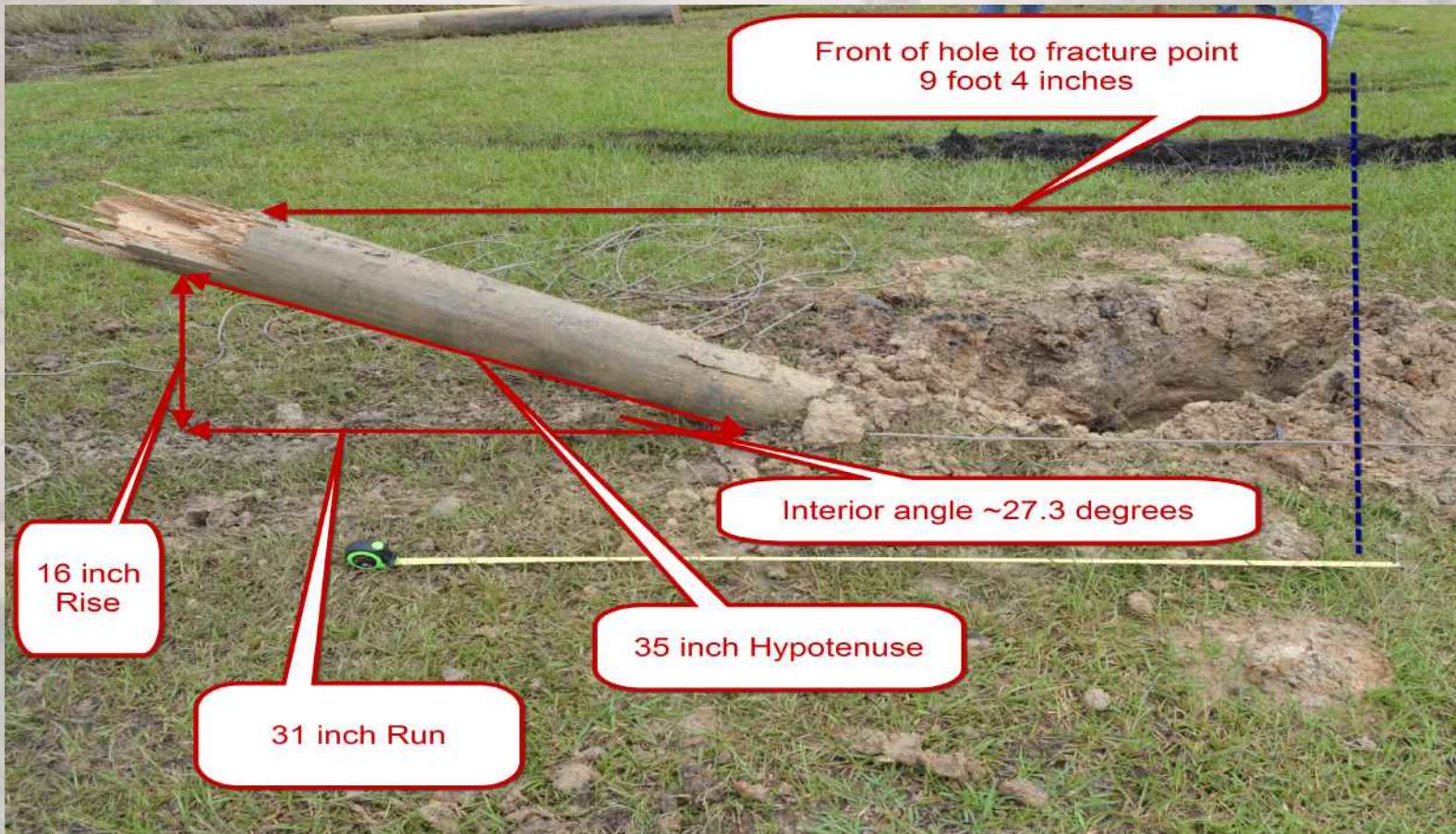
# Speed Calculations

Special Considerations - Narrow Objects  
SCARS 2014 Pole Impact Tests - 1999 Ford Taurus  
Field Evidence



# Speed Calculations

Special Considerations - Narrow Objects  
SCARS 2014 Pole Impact Tests - 1999 Ford Taurus  
Field Evidence



# Speed Calculations

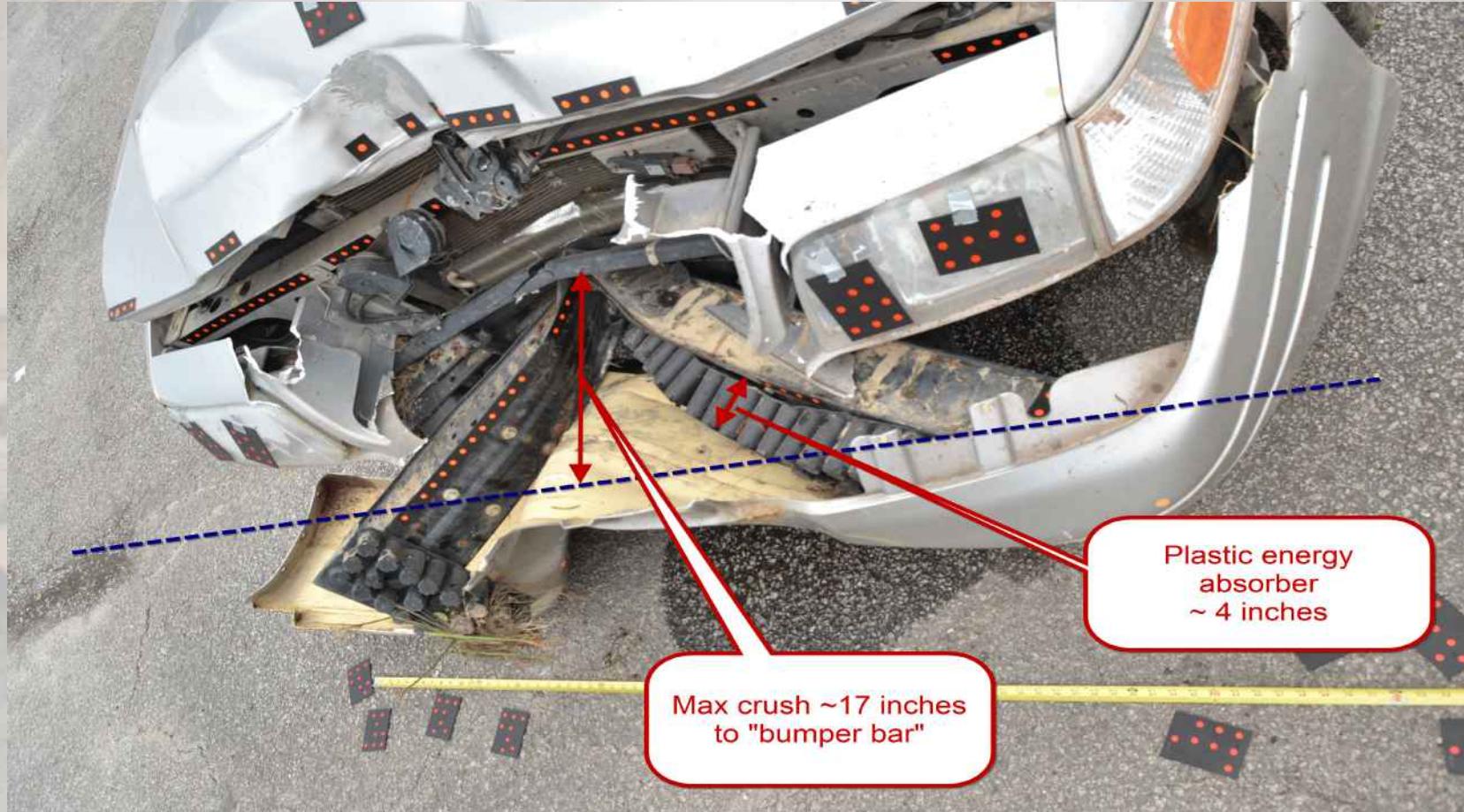
Special Considerations - Narrow Objects  
SCARS 2014 Pole Impact Tests - 1999 Ford Taurus  
Impact Speed

- ★ Drag factor estimated 0.2-0.4
- ★ Instrumented Drag Factor - Rolling - WITH Brakes - 0.4
- ★ Max Crush at Bumper Level ~ 15 inches
  - ★ Impact Speed =  $SQR(KEES^2 + 30*180*0.4)$
  - ★ Impact Speed ~ 51 mph
- ★ **Instrumented Impact Speed = 50 mph**

# Speed Calculations

## Special Considerations - Narrow Objects

SCARS 2014 Pole Impact Tests - 2008 Ford Crown Victoria



# Speed Calculations

Special Considerations - Narrow Objects

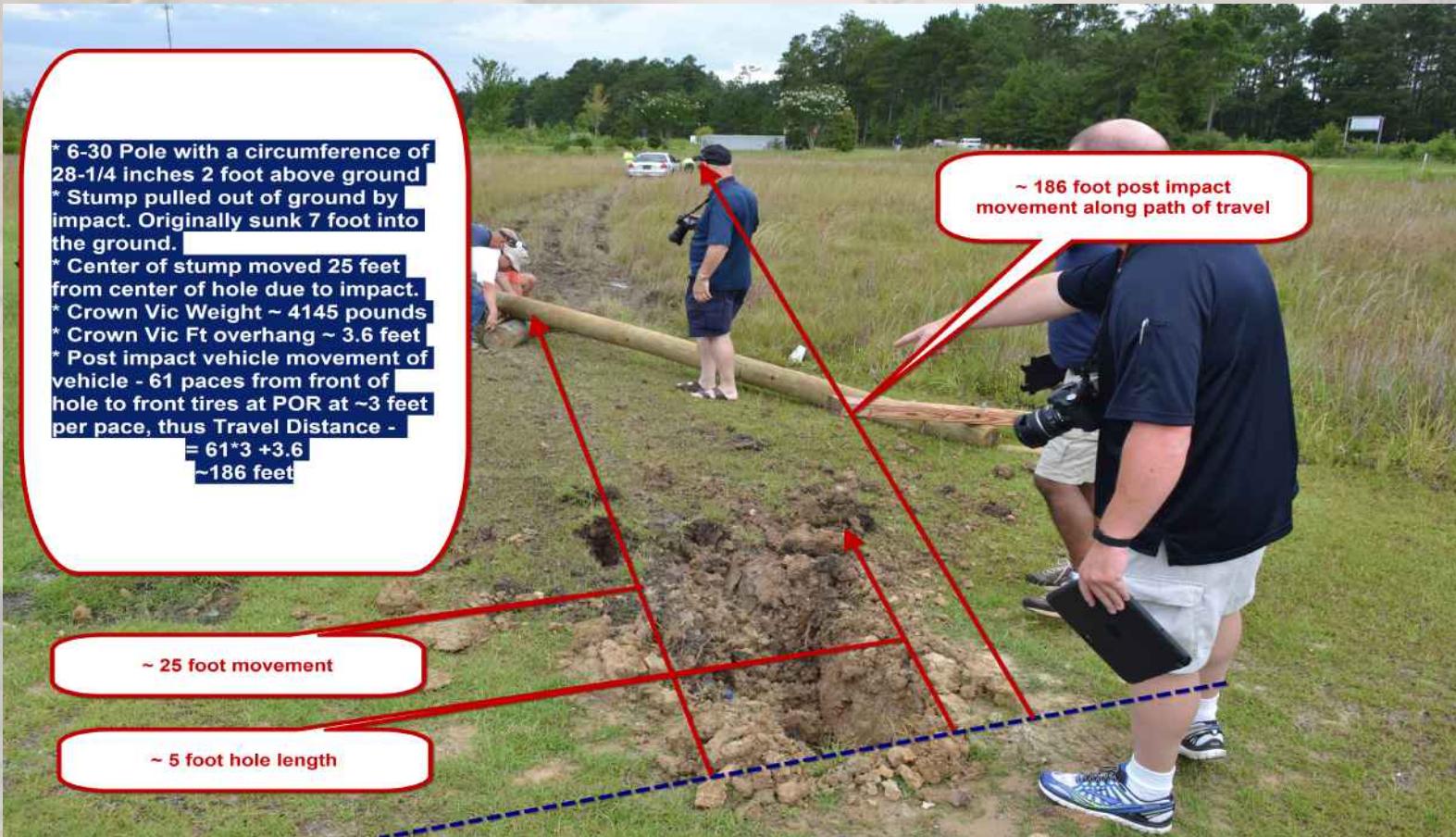
SCARS 2014 Pole Impact Tests

2008 Ford Crown Victoria - KEEs Speed

- ★ Max Crush measured from ~ bumper cover to bumper bar  $\approx$  17 inches
- ★ Energy absorbing Plastic thickness  $\approx$  4 inches
- ★ Therefore, Max Crush at Bumper Level  $\approx$  13 inches
  - ★  $\text{KEES} = \text{SQR}(30 * (13/12) * 21 * 0.6)$
  - ★  $\text{KEES} \sim 20 \text{ mph}$

# Speed Calculations

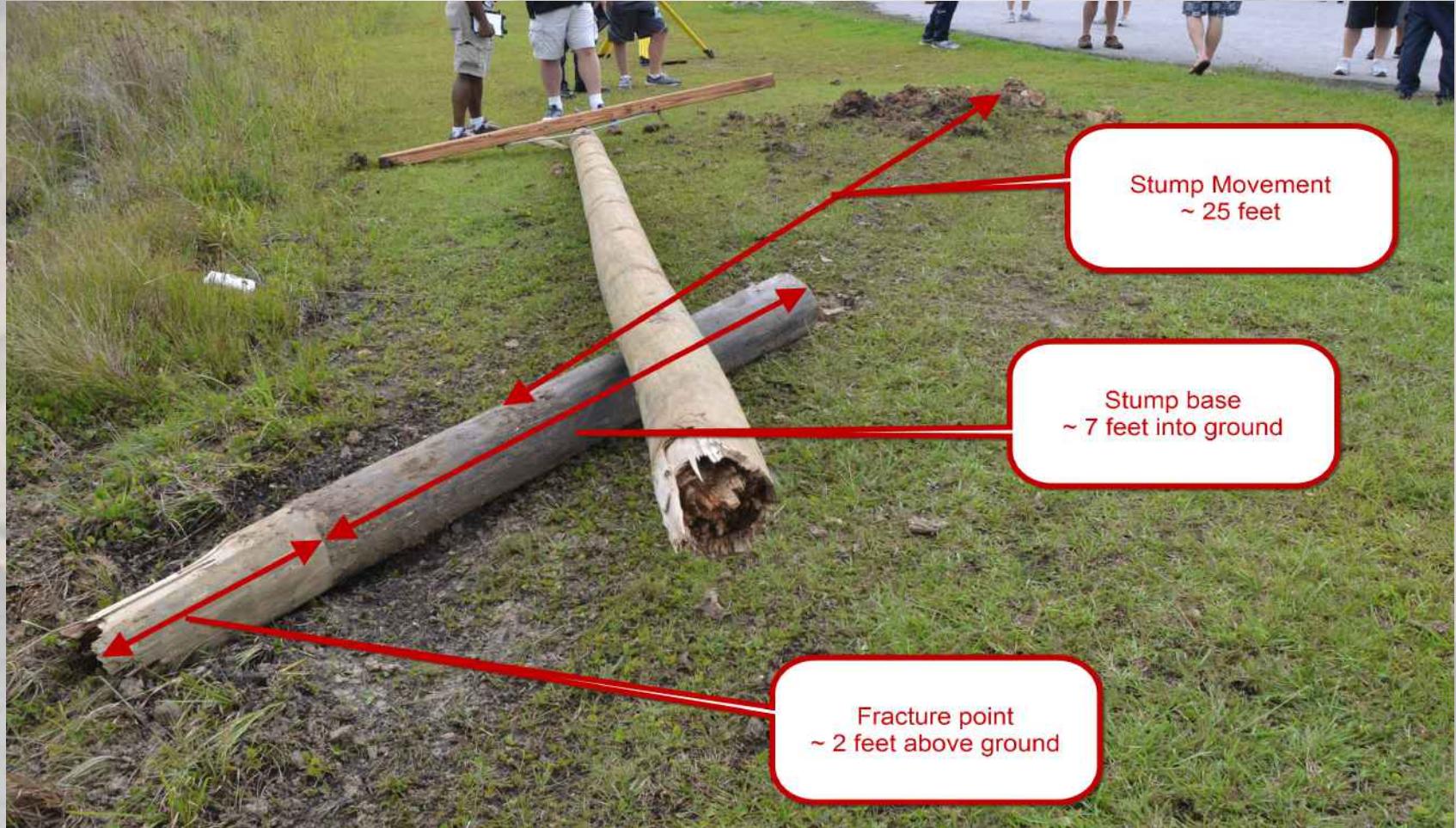
## Special Considerations - Narrow Objects SCARS 2014 Pole Impact Tests - 2008 Ford Crown Victoria Field Evidence



# Speed Calculations

## Special Considerations - Narrow Objects

### Field Evidence



# Speed Calculations

Special Considerations - Narrow Objects  
SCARS 2014 Pole Impact Tests - 2008 Ford Crown Victoria  
Impact Speed

- ★ Drag factor estimated 0.2-0.4
- ★ Instrumented Drag Factor - Rolling -No Brakes - 0.2
- ★ Max Crush at Bumper Level ~ 13 inches
  - ★ Impact Speed =  $SQR(KEES^2 + 30*186*0.2)$
  - ★ Impact Speed ~ 39 mph
- ★ **Instrumented Impact Speed = 47-49 mph**

# Speed Calculations

Special Considerations - Narrow Objects  
SCARS Pole Impact Tests  
Summary

- ★ What have we left out?
  - ★ Break Energy for the Pole
  - ★ Energy to move the post in the earth
- ★ Look to “Pole Crash Investigation - It’s a Matter of Evidence” by Daily, Shigemura, and Rich -2011 for the addition of the above energies, and calculation of damage energy through the use of the CRASH III approach.

# Speed Calculations

## Special Considerations - Narrow Objects SCARS Pole Impact Tests Summary

- ★ Again, look to “Pole Crash Investigation - It’s a Matter of Evidence” by Daily, Shigemura, and Rich -2011 for the calculation of damage energy through the use of the CRASH III approach and how to calculate the Pole Fracture Energy and the energy required to move the pole in the earth.
- ★ When those energy losses are included, and combined with the speed/energy calculated with the Crush Factor approach (as opposed to CRASH III approach) -
  - ★ Taurus Impact Speed ~ 59 mph (Inst=50 mph)\*\*
  - ★ Crown Vic Impact Speed ~46 mph (Inst=47 mph)

*\*\*It is suspected that part of this discrepancy in speed is due to trying to “pace” the roll out distance in essentially “swamp” while watching for water moccasins, leading to unequal strides.*

# Speed Calculations

## Special Considerations - Narrow Objects Calculation Summary

- ★ 2013

- ★ Saturn - Max Crush 13-17 inches
- ★ Saturn - Post Impact Roll Out ~37 feet

- ★ Volvo - Max Crush 13-17 inches

- ★ Volvo - Post Impact Roll Out ~33.2 feet

- ★ 2014

- ★ Crown Vic - Max Crush ~13 inches

- ★ Crown Vic - Post Impact Roll Out ~186 feet

- ★ Taurus - Max Crush ~15 inches

- ★ Taurus - Post Impact Roll Out ~180 feet

# Speed Calculations

## Special Considerations - Narrow Objects Calculation Summary

- ★ 2013
  - ★ Saturn - Calculated Impact Speed - 33-34 mph
  - ★ Saturn - Instrumented Impact Speed -41-42 mph
  
  - ★ Volvo - Calculated Impact Speed - 33-34 mph
  - ★ Volvo - Instrumented Impact Speed - 42 mph
  
- ★ 2014
  - ★ Crown Vic - Calculated Impact Speed ~ 39 mph
  - ★ Crown Vic - Instrumented Impact Speed = 47 mph
  
  - ★ Taurus - Calculated Impact Speed ~ 51 mph
  - ★ Taurus - Instrumented Impact Speed = 50 mph

# Speed Calculations

## Case Example - Tree



Napars updated their cover photo,  
January 5 at 5:01AM · 

...

The tree always wins, -36.7mph DV on this truck with sad results. Tree intrusion was just under 3 feet, the truck was pretty rusty (living in salted-road NH). The 1-inch-crush = 1-mph rule of thumb was pretty close. Bumping up to 1.5mph/inch that we see on some newer vehicles was too stiff.



# Speed Calculations

## Case Example - Tree

- ★First - Your crush calculations do not calculate Delta-V
- ★Second - Significant bounce back speed based on photo
- ★Third - with those points made, assume 35 inches of crush based on the “just under 3 feet” statement

# Speed Calculations

## Case Example - Tree

**Napars's Post** X

 Top fan  
Daniel Vomhof III  
You weren't specific on max depth... so ....  
 $SQR(35+12\times21\times.6\times30)=33.2 \text{ mph}$   
Using CF and narrow object modifier  
FWIW

1w Like Reply

 Like Reply

.....  
I saw this when originally posted and was curious as I was actively working a similar crash. 2015 Nissan Sentra vs tree with 40 inches of crush nearly behind the steering column. We pulled the ACM yesterday. 39 mph.  
That's a pretty good "Rule of thumb"

# Speed Calculations

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# Speed Calculations

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1w Like Reply

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.....  
I saw this when originally posted and was curious as I was actively working a similar crash. 2015 Nissan Sentra vs tree with 40 inches of crush nearly behind the steering column. We pulled the ACM yesterday. 39 mph.  
That's a pretty good "Rule of thumb"

# Speed Calculations

## Case Example - Tree

★ 40 inches = 3.33 feet

★ Speed =  $\text{SQR}(30*21*.6*3.33)$

★ Speed =  $\text{SQR}(1260)$

★ Speed = 35.5 mph

★ Compare to the **ACM 39 mph**

# Speed Calculations



## Special Considerations

### Motorcycles

# Speed Calculations

## Special Considerations - Motorcycles

- ★ Often times motorcycle impact speeds are attempted to be estimated based on the wheelbase reduction of the motorcycle.
- ★ Other calculations are also possible.
- ★ This will present another way to attempt to estimate a “floor” speed for the motorcycle based on crush to the vehicle and the motorcycle wheelbase reduction.

# Speed Calculations

## Special Considerations - Motorcycles

- ★ The method/process is
  - ★ Measure the wheelbase reduction of the motorcycle
  - ★ Measure the maximum crush to the vehicle
  - ★ Add the two crush distances together and convert to feet
- ★ Use the minimum speed from skid formula and a "drag factor" (i.e. - Crush Factor) of 27

# Speed Calculations

## Special Considerations - Motorcycles

- ★ A review of 112 crash tests compiled by Wade Bartlett and Lou Peck has the following results

			Under Estimate	Over Estimate
Mean	mph	-8.41	-11.38	2.50
STD	mph	7.96	6.20	1.75
Min	mph	-24.03	-24.03	0.19
Max	mph	6.95	-0.22	6.95
Quartile 1	mph	-15.39	-16.15	1.17
Quartile 2	mph	-8.38	-10.71	1.93
Quartile 3	mph	-2.94	-5.89	3.11
Quartile 4	mph	6.95	-0.22	6.95
Number		112	88	24

# Speed Calculations

## Special Considerations - Motorcycles

- ★ Based on the full set of data this method will -
  - ★ On average, underestimate the impact speed of the motorcycle by 8.4 mph
  - ★ Underestimate the impact speed of the motorcycle more than 75% of the time
  - ★ Overestimate the impact speed of the motorcycle by 7 mph or less, less than 25% of the time
  - ★ When overestimating the impact speed of the motorcycle, it will overestimate by 3.1 mph or less 75% of the time
- ★ Of the 112 tests, the method underestimated the impact speed of the motorcycle 88 times and overestimated the impact speed 24 times.

# Speed Calculations

## Special Considerations - Motorcycles

- ★ Applying this method to the 4 tests conducted by SATAI in January 2024 results in the following calculated speeds

**SATAI - Jan 2024 Testing**

	WB Reduction (inches)	MAX Vehicle Crush (inches)	Total Crush (inches)	Total Crush (feet)	Calculated Impact Speed (mph)	Instrumented Impact Speed (mph)	Calculated Speed Over/under
CT1	10.6	4.1	14.7	1.2	<b>31.5</b>	<b>46</b>	<b>-14.5</b>
CT2	6.7	7.3	14.0	1.2	<b>30.7</b>	<b>43</b>	<b>-12.3</b>
CT3	9.0	8.3	17.3	1.4	<b>34.2</b>	<b>46</b>	<b>-11.8</b>
CT4	11.0	4.9	15.9	1.3	<b>32.8</b>	<b>43</b>	<b>-10.2</b>

# Speed Calculations

## Special Considerations - Motorcycles

- ★ Your first reaction may be “calculated 30 mph when actually going 45+ .... that doesn't help me” .... and maybe it doesn't.

BUT ....

- ★ You now have an idea of what your minimum speed should most likely be when looking at other calculation methods
- ★ IF it's a 25 mph or 30 mph zone .... you have an idea if it is worth the extra time for those calculations

# Speed Calculations

## Special Considerations - Motorcycles

- ★ Some of your evaluation of the speed should also be dependant upon where on the vehicle the impact occurred -
  - ★ Bumpers, axles, and A-B-C pillars will result in less vehicle crush, thus a greater underestimation of the speed.
  - ★ Fenders and middle of door panels will likely result in more vehicle crush, and thus a closer to actual speed.
  - ★ Wheelbase reduction is also a factor - did the motorcycle “bottom out” the front tire such that the tire is against the frame?
    - ★ If not, you are probably closer to actual
    - ★ If so, you have probably underestimated the speed, since there is a limited amount of wheelbase reduction available.

# Speed Calculations

## Special Considerations - Motorcycles

- ★ In the end, this is just another tool I am offering to possibly help in your evaluation of a motorcycle collision. It is up to you whether you feel it is a useful tool or not.

# Speed Calculations

Crush - Your “Guiding Light”



## Remember .....

if its not documented,

it can't be considered!

# Crush Analysis Considerations

This presentation has been and still is a continuing “Work in Progress”. As such, it is will possibly be updated at some point in the future. Any updates will be uploaded to my website and can be downloaded from my web site at the following page -

**[http://www.4n6xprt.com/SATAI\\_2024.htm](http://www.4n6xprt.com/SATAI_2024.htm)**

Some additional “extras” have also been made available on that page.

You may also want to review some of the other conference presentations available from this page -

**[https://www.4n6xprt.com/Conference\\_Material.htm](https://www.4n6xprt.com/Conference_Material.htm)**

# Crush Analysis Considerations

[www.4n6xpert.com/SATAI\\_2024.htm](http://www.4n6xpert.com/SATAI_2024.htm)

Daniel W. Vomhof III

Presentation Materials for

SATAI 2024

## Crush Analysis Considerations

Use of Crush in Vehicle Accident Reconstruction for the Purpose of Determining Impact Speed

[Download Crush Analysis Considerations Presentation - 1 Slide per page](#)

### Additional Materials

Please note that the videos may take some time to download

<a href="#"><u>Download Excel Spreadsheet with Crush Calculations</u></a>	SCARS 2022 Crash Test 1	SCARS 2022 Crash Test 2	SCARS 2022 Crash Test 3
	<a href="#"><u>Download Video 11 - Overhead</u></a>	<a href="#"><u>Download Video 21 - Overhead</u></a>	<a href="#"><u>Download Video 31</u></a>

## Web site References

### Cloud Compare

<https://www.danielgm.net/cc/release/index.html>

## Precision vs Accuracy

[The Science of Measurement: Accuracy vs. Precision](#)

# Crush Analysis Considerations

Using CRUSH -

Summary

# Crush Analysis Considerations

## Summary

- ★ Crush/Energy solution is a valid tool which should not be ignored
- ★ Even when a momentum solution can be performed, an energy solution SHOULD ALSO be performed as a double check. Results should generally compare within +/-5 mph or less
- ★ Crush calculations can be made to be MUCH more complex than they need to be
- ★ While a class in Crush is useful, in a number of ways, it IS NOT a pre-requisite to a person conducting basic speed from crush calculations

# Crush Analysis Considerations

## Summary

★However, sometimes ...



# Crush Analysis Considerations

## Summary

★No matter how hard you try ....



# Crush Analysis Considerations

## Summary

★ You have those cases ....



# Crush Analysis Considerations

## Summary

★Where no matter what you do ....



# Crush Analysis Considerations

## Summary

★Something is going to “trip” you up ....



# Crush Analysis Considerations

## Summary

★In which case ....





Some days all you can do is smile and wait for some kind soul to come pull your ass out of the bind you've gotten yourself into.

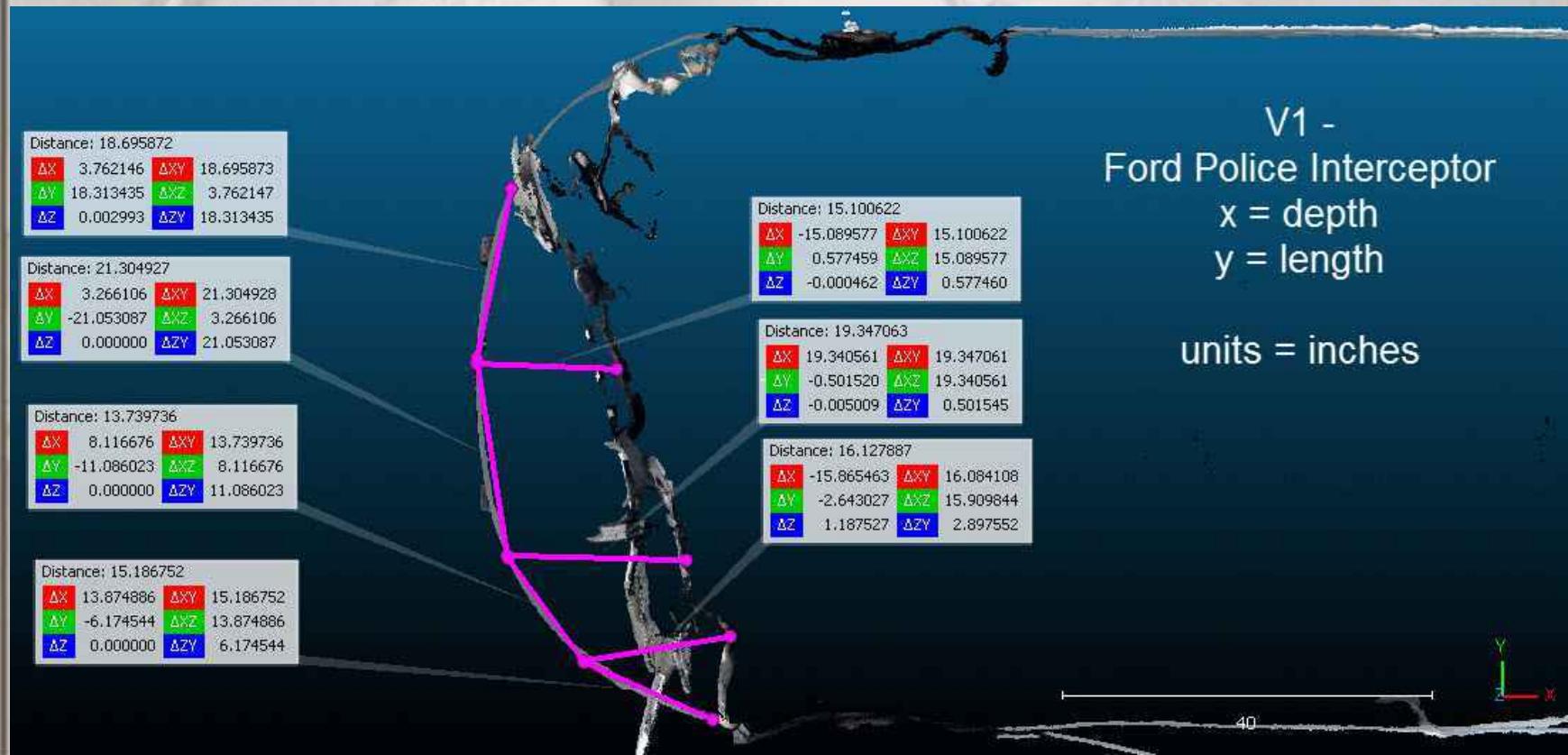
MMMMMWAH ... Good bye!



# Cloud Compare

## Crush Measurements

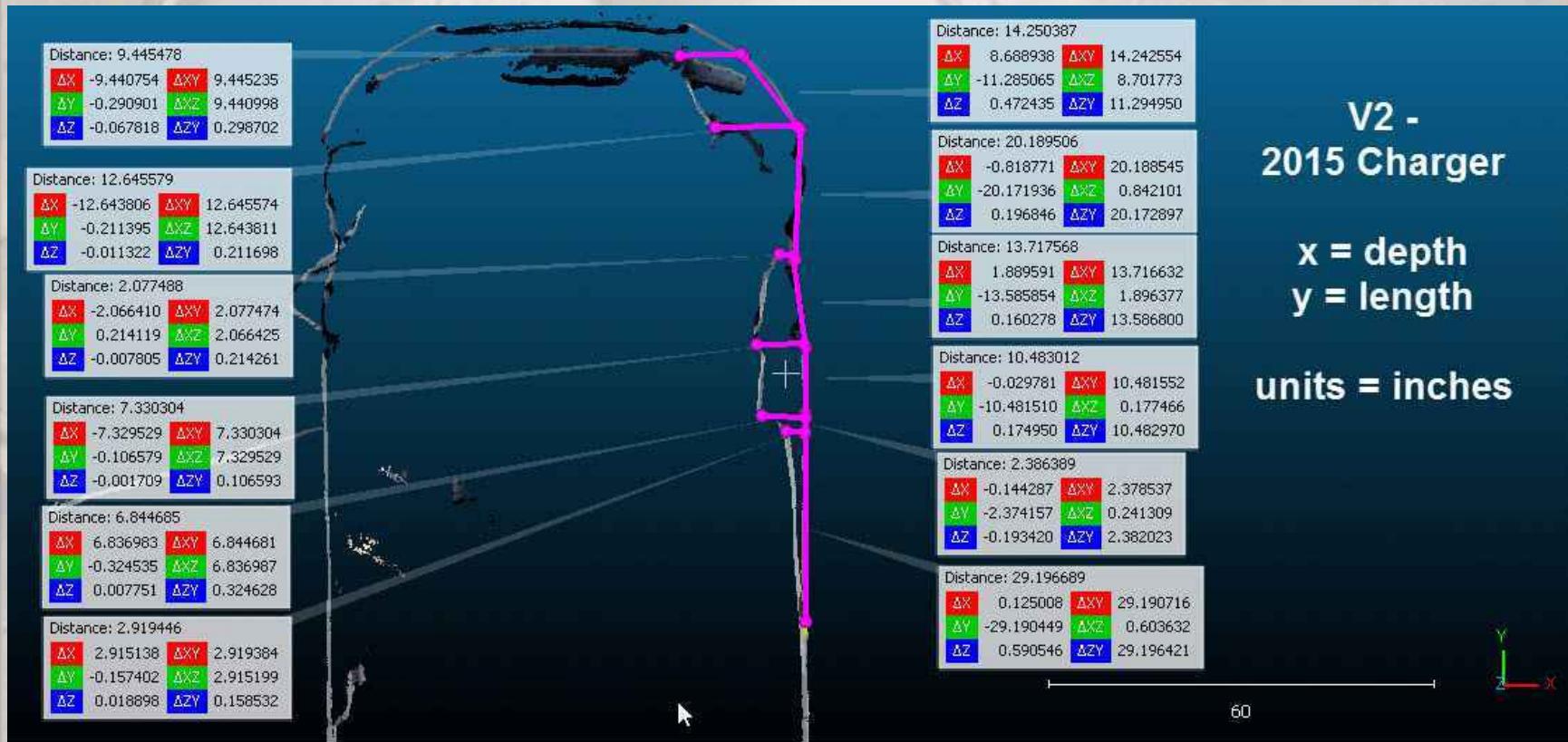
### ★V1 Crush Measurements



# Cloud Compare

## Crush Measurements

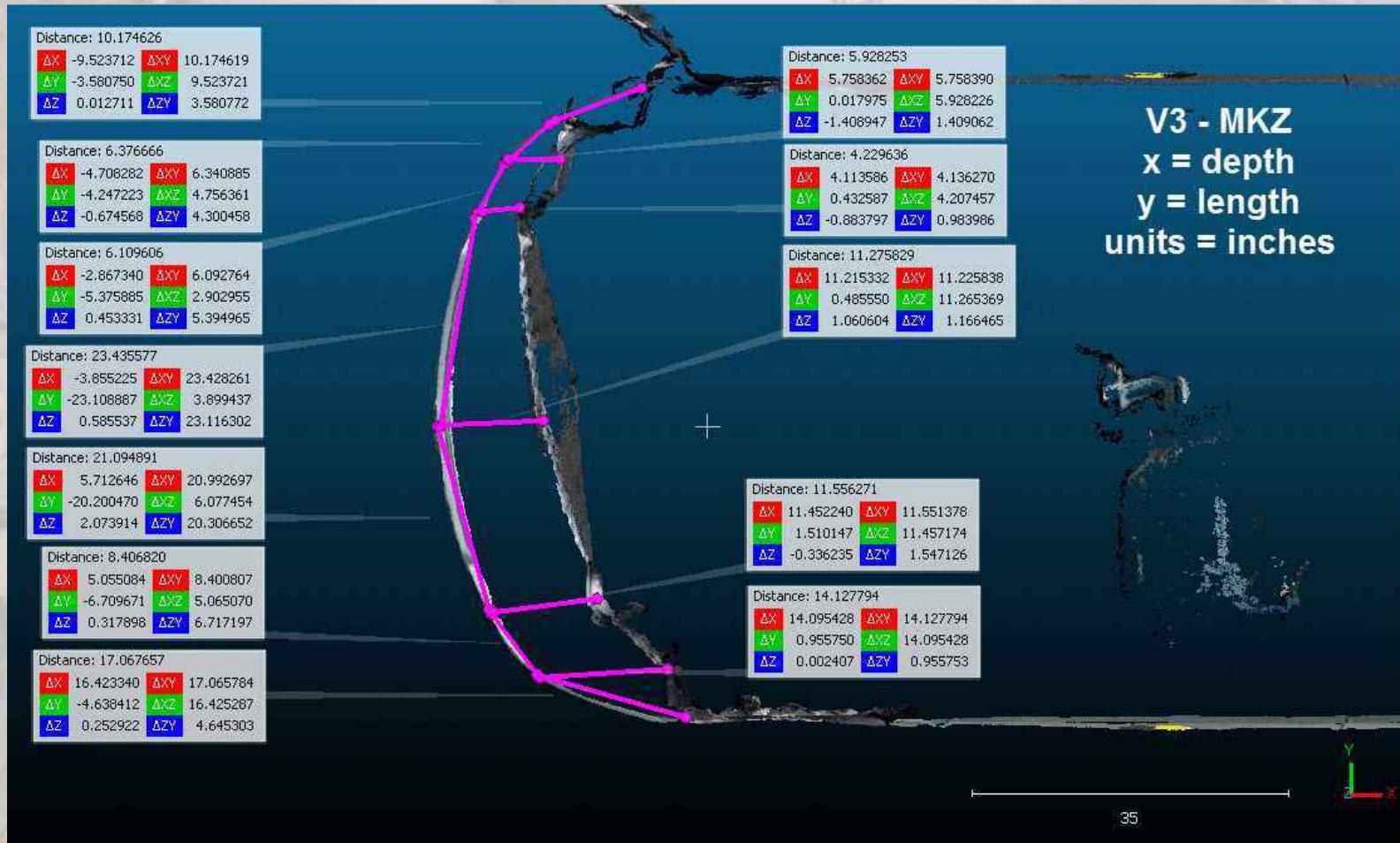
### ★V2 Crush Measurements



# Cloud Compare

## Crush Measurements

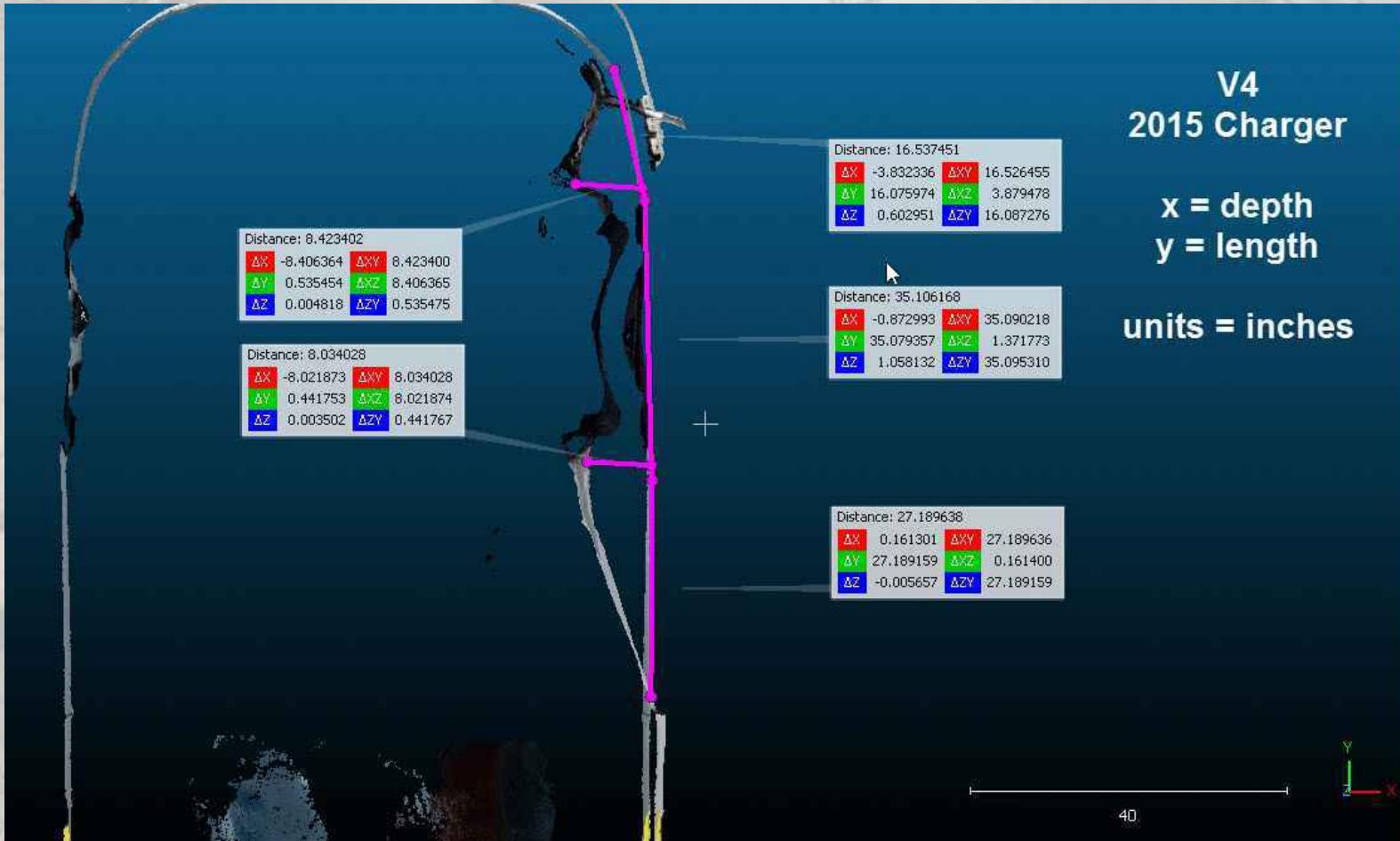
### ★V3 Crush Measurements



# Cloud Compare

## Crush Measurements

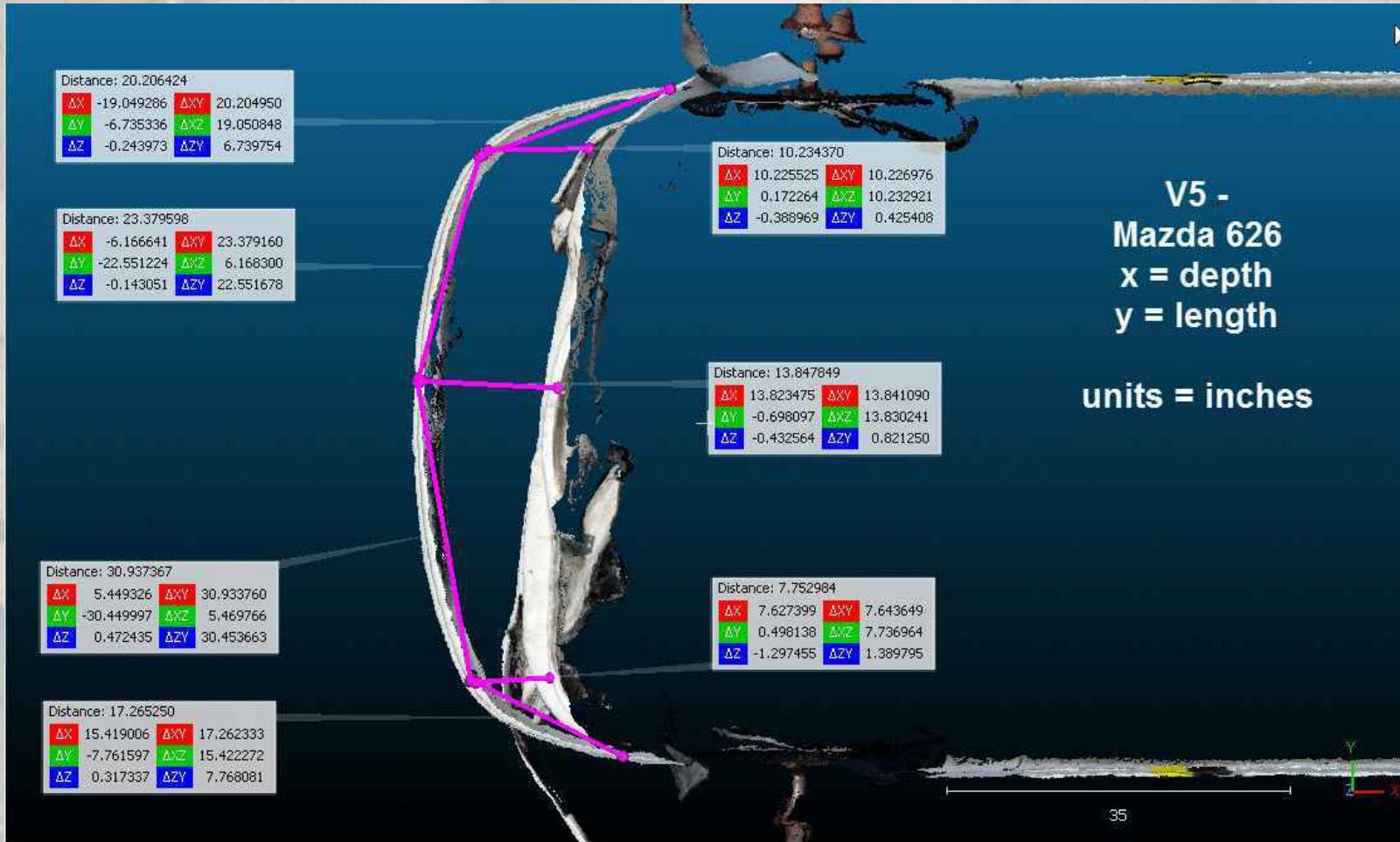
### ★V4 Crush Measurements



# Cloud Compare

## Crush Measurements

### ★V5 Crush Measurements



# Cloud Compare

## Crush Measurements

### ★V6 Crush Measurements

