# How to Research Stiffness Data and Calculate Stiffness Values

- Stiffness values through Calculation By Hand

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Researching the Data

Objective - Obtain Frontal, Side and Rear Stiffness Data for a 2018 Toyota Corolla.

First Step - determine the year range for the 2018 Toyota Corolla where the vehicle is essentially the "same".

Researching the Data

To determine the appropriate year range in which to search, the most common tool is the Vehicle Interchange List which is maintained by Greg Anderson.

This list is more commonly referred to as the "Sister-Clone List". The list for 1974-2012 vehicles is still available for download from a variety of web sites. For more current models, you need to go to Greg Anderson's web site. See -

http://www.scaliaanderson.com/clones/

Researching the Data

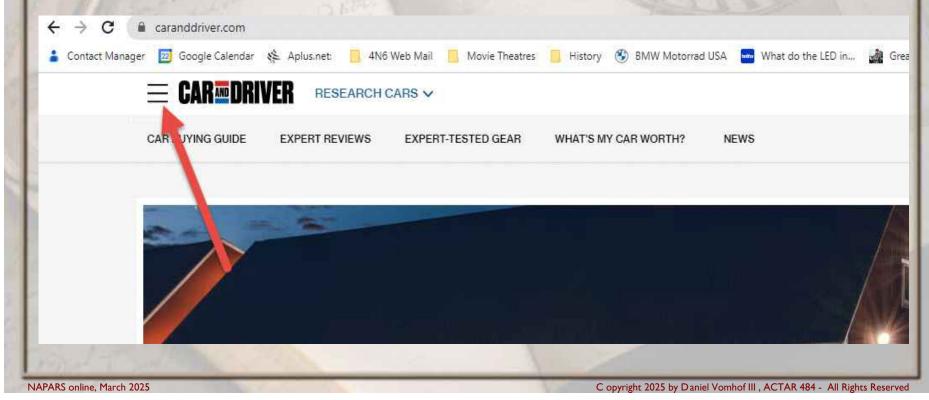
Other possible tools are the N.S.D.C. (No Significant Dimensional Change) range in Expert AutoStats for those who have that program, or web sites like Car and Driver. Keeping this presentation to a totally "no out of pocket cost" work flow, we will look at the Car & Driver web

https://www.caranddriver.com/

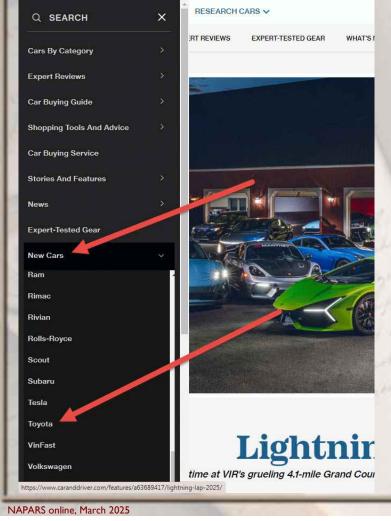
site.

Researching the Data

Upon researching the Home Page, click on the menu to get to the New Cars area

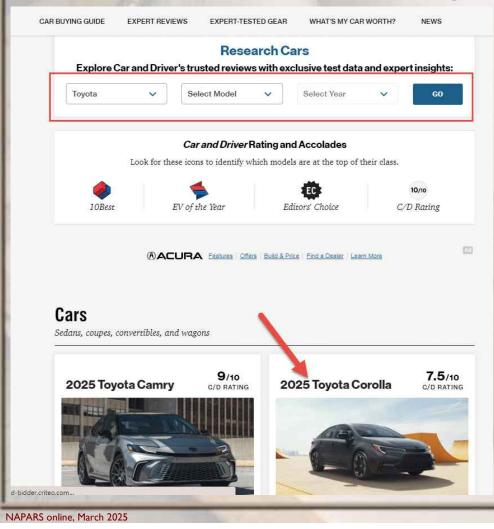


#### Researching the Data



After Clicking on NEW CARS Scroll down to TOYOTA Click on it.

#### Researching the Data



Either scroll down to the model of interest, or search using the drop down menus.

We will use the drop down menus for this exercise.

#### Researching the Data

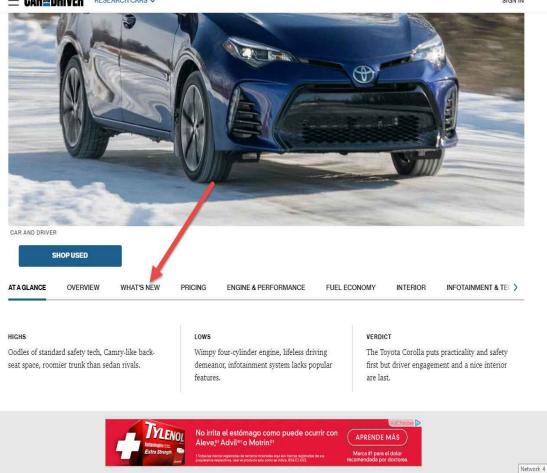
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After entering the information in the appropriate drop down boxes, click GO.

You will then get to the model of interest.

#### **Researching the Data**



Scroll down and click on the WHATS NEW tab, or continue to scroll down until you get to that area.

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#### Researching the Data

< WHAT'S NEW

PRICING

**ENGINE & PERFORMANCE** 

FUEL ECONOMY

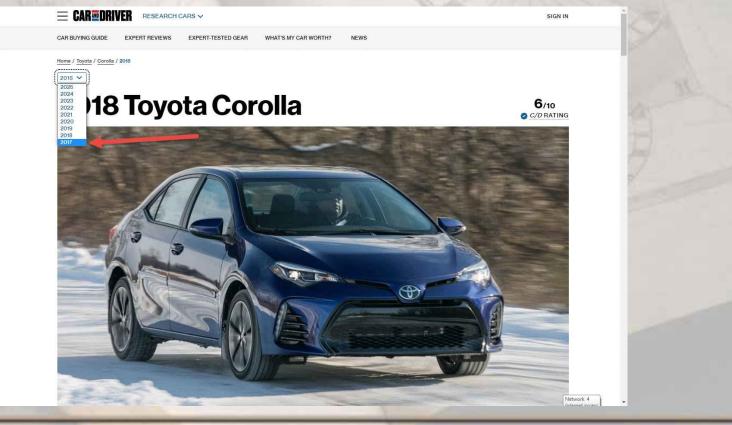
INTERIOR

### What's New for 2018?

The Corolla enters 2018 with the most minimal of changes. The front-seat sun visors now feature illuminated vanity mirrors, and XLE and stick-shift SE models receive a leather-trimmed steering wheel. The upgraded helms have controls for the driver information display, audio adjustments, Bluetooth operation, and active safety settings.

For our purposes, no significant changes in 2018. We will now look for what the first year is that there were significant changes.

Researching the Data Scroll to the top of the page, change the year to 2017 by using the drop down box and clicking on the year.



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#### Researching the Data

#### **E CAR DRIVER** 2017 Toyota Corolla

**Consider the Toyota Corolla as mere transportation, and its impressive features at an affordable price outweigh its dull demeanor.** A bundle of standard collision-avoidance technologies and excellent safety ratings make this Toyota one of the safest cars in its class. Class-leading back-seat legroom benefits passengers, but driving dynamics and fuel economy are disappointing.

#### What's New for 2017?

For 2017, the Corolla's front end is redesigned, and the interior has a revised instrument panel and climate controls. The special 50th Anniversary Edition wears special Black Cherry Pearl paint and unique badging. Every Corolla has the Toyota Safety Sense system, which includes adaptive cruise control, automatic high-beams, lane-departure warning, lane-keeping assist, forward-collision warning, and automated emergency braking.

#### **For Sale Near You**

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Repeat the process to get down to the 2017 WHATS NEW area.

It can be seen that the front end was redesigned for 2017.

#### Researching the Data 2019 Corolla is a segment staple that will satisfy those who just want to get to their

2019 Corolla is a segment staple that will satisfy those who just want to get to their destination. Thankfully, the completely redesigned 2019 Corolla <u>hatchback</u> is based on an all-new platform that kicks off the next-generation models.

#### What's New for 2019?

The 2019 Corolla has no changes whatsoever. This current generation has been around for several years, but Toyota lightly refreshed its exterior and interior styling for 2017. Every Corolla also added the company's suite of driver assists that year. While the sedan stays the same for now, an <u>all-new Corolla hatchback was</u> released for 2019, which rides on a separate platform. An <u>all-new 2020 Corolla</u> sedan is also now on sale, but we have yet to test one at the track.

#### **Pricing and Which One to Buy**

Repeating the process for year change to get to the 2019 model, then looking at WHATS NEW, the Corolla Hatchback was ALL NEW for 2019, and the SEDAN was ALL NEW for 2020. Therefore, our year range is 2017-2019 as a SAME SIMILAR vehicle.

Researching the Data

Now go to the NHTSA basic search page -

https://www.nhtsa.gov/research-data/researchtesting-databases#/vehicle

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Researching the Data

Upon reaching the Basic Search page, scroll down and enter the MAKE, MODEL, and YEAR RANGE in the appropriate boxes, then click SEARCH

15			Home Vehicle	Biomechanics Componer	nt Crash Avoidance	
Vehicle Crash Test D	atabase			Download Test Reference Guide		
Test Num	To			Test Parameters		
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#### Researching the Data

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TEST ↑	YEAR/MAKE/MODEL	TEST TYPE	CLOSING SPI	EED (kph) IMPACT ANGLE (	°) OFFSET DISTANCE (mm)	PERFORMER	CONTRACT/STUDY TITLE	REF #	CRUSH DIS.	
9984	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	56.65	0	0		NEW CAR ASSESSMENT PROGRAM FRONTAL IMPACT TESTING	161114	738	6 # 12 0 @ 0
9985	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	32.18	270	0		75 DEGREE OBLIQUE RIGID POLE SIDE NCAP IMPACT	161115	330	1 De 20 0 R 0
9986	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	62.55	270	Q		MOVING BARRIER INTO LEFT SIDE OF 2017 TOYOTA COROLLA	161116	205	6 R C
10078	2017 TOYOTA	OUT OF POSITION	0	0	0		2017 TOYOTA COROLLA	M20175106TWG2	0	
	COROLLA	(TWG) SIDE AIRBAG DEPLOYMENT TESTS					STATIC SAB OOP TEST			0
10125	2017 TOYOTA COROLLA	AIRBAG DEPLOYMENT	0	180	0	CALSPAN	FMVSS 301 TEST REPORTS/PHOTOS/VIDEO		0	

Search Results for Toyota Corolla between 2017-2019.

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#### Researching the Data

#### Sort based on Impact Angle to see the available tests.

TEST	YEAR/MAKE/MODEL	TEST TYPE	CLOSING SPEED (kph)	IMPACT ANGLE (°) $\uparrow$	OFFSET DISTANCE (mm)	PERFORMER	CONTRACT/STUDY TITLE	REF #	CRUSH DIS.	TEST CONTENT
1984	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	56.65	0	0	TRC OF OHIO	NEW CAR ASSESSMENT PROGRAM FRONTAL IMPACT TESTING	161114	738	1 ■ 12 0 ≈ 0
0078	2017 TOYOTA COROLLA	OUT OF POSITION (TWG) SIDE AIRBAG DEPLOYMENT TESTS	0	0	0	TRC OF OHIO	2017 TOYOTA COROLLA STATIC SAB OOP TEST	M20175106TWG2	0	1 BK 22 () A
0651	2019 TOYOTA COROLLA	OPTIONAL NEW CAR ASSESSMENT TEST	56.41	0	0	MGA RESEARCH	OPTIONAL NCAP - 2019 TOYOTA COROLLA HATCHBACK SE 5-DR HATCHBACK	BT19011131	506	6 # 0
10125	2017 TOYOTA COROLLA	FMVSS 301 FUEL SYSTEM INTEGRITY	0	180	0	CALSPAN	FMVSS 301 TEST REPORTS/PHOTOS/VIDEO		0	1 84 23 A
9985	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	32.18	270	0	TRC OF OHIO	75 DEGREE OBLIQUE RIGID POLE SIDE NCAP IMPACT	161115	330	6≈0
9986	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	62.55	270	0	TRC OF OHIO	MOVING BARRIER INTO LEFT SIDE OF 2017 TOYOTA COROLLA	161116	205	1 N 2 0 A
0646	2019 TOYOTA COROLLA	OPTIONAL NEW CAR ASSESSMENT TEST	62.14	270	0	MGA RESEARCH	OPTIONAL NCAP SIDE - 2019 TOYOTA COROLLA HATCHBACK SE 5-DOOR HATCHBACK	BT19011021	169	0 A
0650	2019 TOYOTA COROLLA	OPTIONAL NEW CAR ASSESSMENT TEST	32.25	270	0	MGA RESEARCH	OPTIONAL NCAP SIDE POLE - 2019 TOYOTA COROLLA HATCHBACK 5-DR HATCHBACK	BT19011141	305	0 # 0
0133	2017 TOYOTA COROLLA	RMDB INTO FRONT 15 DEGREE STATIONARY	90.75	345	0	CALSPAN	RESEARCH AND DEVELOPMENT LEFT OBLIQUE OFFSET FRONTAL IMPACT	CV1702.0001	602	0 A
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#### Researching the Data An angle of "0" is in theory a Frontal Test

TEST	YEAR/MAKE/MODEL	TEST TYPE	CLOSING SPEED (kph)	IMPACT ANGLE (°)	OFFSET DISTANCE (mm)	PERFORMER	CONTRACT/STUDY TITLE	REF #	CRUSH DIS.	CONTENT
9984	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	56.65	0	0	TRC OF OHIO	NEW CAR ASSESSMENT PROGRAM FRONTAL IMPACT TESTING	161114	738	6≈0
10078	2017 TOYOTA COROLLA	OUT OF POSITION (TWG) SIDE AIRBAG DEPLOYMENT TESTS	0	0	0	TRC OF OHIO	2017 TOYOTA COROLLA STATIC SAB OOP TEST	M20175106TWG2	0	100 0 A
10651	2019 TOYOTA COROLLA	OPTIONAL NEW CAR ASSESSMENT TEST	56.41	0	0	MGA RESEARCH	OPTIONAL NCAP - 2019 TOYOTA COROLLA HATCHBACK SE 5-DR HATCHBACK	BT19011131	506	
10125	2017 TOYOTA COROLLA	FMVSS 301 FUEL SYSTEM INTEGRITY	0	180	0	CALSPAN	FMVSS 301 TEST REPORTS/PHOTOS/VIDEO		0	1
9985	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	32.18	270	0	TRC OF OHIO	75 DEGREE OBLIQUE RIGID POLE SIDE NCAP IMPACT	161115	330	1 N 2 0 A 0
9986	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	62.55	270	0	TRC OF OHIO	MOVING BARRIER INTO LEFT SIDE OF 2017 TOYOTA COROLLA	161116	205	6 M 2
10646	2019 TOYOTA COROLLA	OPTIONAL NEW CAR ASSESSMENT TEST	62.14	270	0	MGA RESEARCH	OPTIONAL NCAP SIDE - 2019 TOYOTA COROLLA HATCHBACK SE 5-DOOR HATCHBACK	BT19011021	169	1 1 1 1 1 C A
10650	2019 TOYOTA COROLLA	OPTIONAL NEW CAR ASSESSMENT TEST	32.25	270	0	MGA RESEARCH	OPTIONAL NCAP SIDE POLE - 2019 TOYOTA COROLLA HATCHBACK 5-DR HATCHBACK	BT19011141	305	
10133	2017 TOYOTA COROLLA	RMDB INTO FRONT 15 DEGREE STATIONARY	90.75	345	0	CALSPAN	RESEARCH AND DEVELOPMENT LEFT OBLIQUE OFFSET FRONTAL IMPACT	CV1702.0001	602	0 A

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#### Researching the Data Impact angles of 180 can be either a FRONT or a REAR test. More on this later in the exercise.

TEST	YEAR/MAKE/MODEL	TEST TYPE	CLOSING SPEED (kph)	IMPACT ANGLE (°) ↑	OFFSET DISTANCE (mm)	PERFORMER	CONTRACT/STUDY TITLE	REF #	CRUSH DIS.	CONTENT
9984	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	56.65	0	0	TRC OF OHIO	NEW CAR ASSESSMENT PROGRAM FRONTAL IMPACT TESTING	161114	738	6 R 0
10078	2017 TOYOTA COROLLA	OUT OF POSITION (TWG) SIDE AIRBAG DEPLOYMENT TESTS	0	0	0	TRC OF OHIO	2017 TOYOTA COROLLA STATIC SAB OOP TEST	M20175106TWG2	0	6 A
10651	2019 TOYOTA COROLLA	OPTIONAL NEW CAR ASSESSMENT TEST	56.41	0	0	MGA RESEARCH	OPTIONAL NCAP - 2019 TOYOTA COROLLA HATCHBACK SE 5-DR HATCHBACK	BT19011131	506	1 H 2 0 A 0
10125	2017 TOYOTA COROLLA	FMVSS 301 FUEL SYSTEM INTEGRITY	0	180	0	CALSPAN	FMVSS 301 TEST REPORTS/PHOTOS/VIDEO		0	<b>* *</b> *2 A
9985	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	32.18	270	0	TRC OF OHIO	75 DEGREE OBLIQUE RIGID POLE SIDE NCAP IMPACT	161115	330	1 N 12 0 A 0
9986	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	62.55	270	0	TRC OF OHIO	MOVING BARRIER INTO LEFT SIDE OF 2017 TOYOTA COROLLA	161116	205	1 R 10 0 R
10646	2019 TOYOTA COROLLA	OPTIONAL NEW CAR ASSESSMENT TEST	62.14	270	0	MGA RESEARCH	OPTIONAL NCAP SIDE - 2019 TOYOTA COROLLA HATCHBACK SE 5-DOOR HATCHBACK	BT19011021	169	1 8 2 0 8
10650	2019 TOYOTA COROLLA	OPTIONAL NEW CAR ASSESSMENT TEST	32.25	270	0	MGA RESEARCH	OPTIONAL NCAP SIDE POLE - 2019 TOYOTA COROLLA HATCHBACK 5-DR HATCHBACK	BT19011141	305	1 # 2 0 & 0
10133	2017 TOYOTA COROLLA	RMDB INTO FRONT 15 DEGREE STATIONARY	90.75	345	0	CALSPAN	RESEARCH AND DEVELOPMENT LEFT OBLIQUE OFFSET FRONTAL IMPACT	CV1702.0001	602	6 R C
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Home Vehicle Biomechanics Component Crash Avoidance

#### Researching the Data

#### Angles of 270 or 90 are almost certainly Side Impacts

		ASSESSMENT					e Biomechanics HATCHBACK SE 3-DR HATCHBACK			
10125	2017 TOYOTA COROLLA	FMVSS 301 FUEL SYSTEM INTEGRITY	0	180	0	CALSPAN	FMVSS 301 TEST REPORTS/PHOTOS/VIDE0		0	
9985	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	32.18	270	0	TRC OF OHIO	75 DEGREE OBLIQUE RIGID POLE SIDE NCAP IMPACT	161115	330	
9986	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	62.55	270	0	TRC OF OHIO	MOVING BARRIER INTO LEFT SIDE OF 2017 TOYOTA COROLLA	161116	205	
10646	2019 TOYOTA COROLLA	OPTIONAL NEW CAR ASSESSMENT TEST	62.14	270	0	MGA RESEARCH	OPTIONAL NCAP SIDE - 2019 TOYOTA COROLLA HATCHBACK SE 5-DOOR HATCHBACK	BT19011021	169	1 III 2 0 A
10650	2019 TOYOTA COROLLA	OPTIONAL NEW CAR ASSESSMENT TEST	32.25	270	0	MGA RESEARCH	OPTIONAL NCAP SIDE POLE- 2019 TOYOTA COROLLA HATCHBACK 5-DR HATCHBACK	- BT19011141	305	8 H 2 6 A 0
10133	2017 TOYOTA COROLLA	RMDB INTO FRONT 15 DEGREE STATIONARY VEHICLE, OVERLAP=35 PERCENT	90.75	345	0	CALSPAN	RESEARCH AND DEVELOPMENT LEFT OBLIQUE OFFSET FRONTAL IMPACT	CV1702.0001	602	1 m 2 0 a
10134	2017 TOYOTA COROLLA	RMDB INTO FRONT 15 DEGREE STATIONARY VEHICLE, OVERLAP=35 PERCENT	90.72	345	0	CALSPAN	RESEARCH AND DEVELOPMENT LEFT OBLIQUE OFFSET FRONTAL IMPACT	CV1702.0002	538	
10824	2017 TOYOTA COROLLA	RMDB INTO FRONT 15 DEGREE	89.62	345	0	KARCO ENGINEERING	RESEARCH AND DEVELOPMENT LEFT OBLIQUE OFFSET FRONTAL	R20175149	593 Netw	BIG A

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### Researching the Data Angles of 345-15 can be classified as a Frontal Test if no better tests are available.

		ASSESSMENT				Home Vehicle	HATCHBACK SE 5-UR HATCHBACK			
10125	2017 TOYOTA COROLLA	FMVSS 301 FUEL SYSTEM INTEGRITY	0	180	0	CALSPAN	FMVSS 301 TEST REPORTS/PHOTOS/VIDEO		0	100 C2 100
9985	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	32.18	270	0	TRC OF OHIO	75 DEGREE OBLIQUE RIGID POLE SIDE NCAP IMPACT	161115	330	6 ≈ 0
9986	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	62.55	270	0	TRC OF OHIO	MOVING BARRIER INTO LEFT SIDE OF 2017 TOYOTA COROLLA	161116	205	6 a 0
10646	2019 TOYOTA COROLLA	OPTIONAL NEW CAR ASSESSMENT TEST	62.14	270	0	MGA RESEARCH	OPTIONAL NCAP SIDE - 2019 TOYOTA COROLLA HATCHBACK SE 5-DOOR HATCHBACK	BT19011021	169	1 IN 23 () A
0650	2019 TOYOTA COROLLA	OPTIONAL NEW CAR ASSESSMENT TEST	32.25	270	0	MGA RESEARCH	OPTIONAL NCAP SIDE POLE - 2019 TOYOTA COROLLA HATCHBACK 5-DR HATCHBACK	BT19011141	305	6 # 0
10133	2017 TOYOTA COROLLA	RMDB INTO FRONT 15 DEGREE STATIONARY VEHICLE, OVERLAP=35 PERCENT	90.75	345	D	CALSPAN	RESEARCH AND DEVELOPMENT LEFT OBLIQUE OFFSET FRONTAL IMPACT	CV1702.0001	602	1 8 2 0 8
10134	2017 TOYOTA COROLLA	RMDB INTO FRONT 15 DEGREE STATIONARY VEHICLE, OVERLAP=35 PERCENT	90.72	345	0	CALSPAN	RESEARCH AND DEVELOPMENT LEFT OBLIQUE OFFSET FRONTAL IMPACT	CV1702.0002	538	6 <b>8 0</b> A
10824	2017 TOYOTA COROLLA	RMDB INTO FRONT 15 DEGREE	89.62	345	0	KARCO ENGINEERING	RESEARCH AND DEVELOPMENT LEFT OBLIQUE OFFSET FRONTAL	R20175149	593	Etwork 4

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# How to Research Stiffness Data Stiffness Calculations - Summary

# Front

# Stiffness

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#### Researching the Data An angle of "0" is in theory a Frontal Test

TEST	YEAR/MAKE/MODEL	TEST TYPE	CLOSING SPEED (kph)	IMPACT ANGLE (°)	OFFSET DISTANCE (mm)	PERFORMER	CONTRACT/STUDY TITLE	REF #	CRUSH DIS.	CONTENT
9984	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	56.65	0	0	TRC OF OHIO	NEW CAR ASSESSMENT PROGRAM FRONTAL IMPACT TESTING	161114	738	6≈0
10078	2017 TOYOTA COROLLA	OUT OF POSITION (TWG) SIDE AIRBAG DEPLOYMENT TESTS	0	0	0	TRC OF OHIO	2017 TOYOTA COROLLA STATIC SAB OOP TEST	M20175106TWG2	0	100 0 A
10651	2019 TOYOTA COROLLA	OPTIONAL NEW CAR ASSESSMENT TEST	56.41	0	0	MGA RESEARCH	OPTIONAL NCAP - 2019 TOYOTA COROLLA HATCHBACK SE 5-DR HATCHBACK	BT19011131	506	
10125	2017 TOYOTA COROLLA	FMVSS 301 FUEL SYSTEM INTEGRITY	0	180	0	CALSPAN	FMVSS 301 TEST REPORTS/PHOTOS/VIDEO		0	1
9985	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	32.18	270	0	TRC OF OHIO	75 DEGREE OBLIQUE RIGID POLE SIDE NCAP IMPACT	161115	330	1 N 2 0 A 0
9986	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	62.55	270	0	TRC OF OHIO	MOVING BARRIER INTO LEFT SIDE OF 2017 TOYOTA COROLLA	161116	205	6 M 2
10646	2019 TOYOTA COROLLA	OPTIONAL NEW CAR ASSESSMENT TEST	62.14	270	0	MGA RESEARCH	OPTIONAL NCAP SIDE - 2019 TOYOTA COROLLA HATCHBACK SE 5-DOOR HATCHBACK	BT19011021	169	1 1 1 1 1 C A
10650	2019 TOYOTA COROLLA	OPTIONAL NEW CAR ASSESSMENT TEST	32.25	270	0	MGA RESEARCH	OPTIONAL NCAP SIDE POLE - 2019 TOYOTA COROLLA HATCHBACK 5-DR HATCHBACK	BT19011141	305	
10133	2017 TOYOTA COROLLA	RMDB INTO FRONT 15 DEGREE STATIONARY	90.75	345	0	CALSPAN	RESEARCH AND DEVELOPMENT LEFT OBLIQUE OFFSET FRONTAL IMPACT	CV1702.0001	602	0 A

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Researching the Data - Frontal For the Frontal Test we will pick test 9984. Some data can be gleaned from the results page. On the top half you can get Year/Make/Model, Impact Angle, and Speed. You can also view the photographs for this test.

	Home Vehicle Biomechanics Component Crash Avoidance	
Back to Results Vehicle Crash Test Database: Test Number 9984	NOVEMBER 14, 2016	
Тезт Туре		
NEW CAR ASSESSMENT TEST		
Configuration VEHICLE INTO BARRIER		
Make		
τογότα		
Model		
Year		
2017		
Impact Angle		
0.		
Closing Speed 56 (kph)		
Offset Distance		
D (mm)		
Performer		
TRC OF OHIO		
Contract/Study Title NEW CAR ASSESSMENT PROGRAM FRONTAL IMPACT TESTING		
Reference Number		

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Researching the Data - Frontal From the bottom half of the screen we can see the videos for download, the contractor report for download, some summary data, and in the far bottom left, the number I. Click this to get detailed data for the

vehicle. Vehicle Crash Test Database: Test Number 9984 **NOVEMBER 14, 2016** Performen TRC OF OHIO Contract/Study Title NEW CAR ASSESSMENT PROGRAM FRONTAL IMPACT TESTING Reference Number 161114 View All 88 Images Test Objective REDUCE THE RISK OF SERIOUS & FATAL INJURY IN FRONTAL IMPACT CRASHES Contract Number Video Downloads DTNH22-12-D-00257 01 REAL-TIME LEFT OVERALL, WMV (2.57 MB) 02 DRIVER CLOSE-UP.wmv (46.25 MB) Test Track Surface 031 FET FRONT HALE WMV (75.32 MB) CONCRETE 04 LEFT ANGLE wmv (65.08 MB) Test Track Surface Condition 05 STEERING COLUMN - TOP.wmv (72.26 MB) 06 STEERING COLUMN - BOTTOM wmv (61.39 MB) DRV 07 RIGHT OVERALL wmv (56,84 MB) 08 PASSENGER CLOSE-UP wmv (64.33 MB) M20165104 2017 Toyota Corolla 4DR Sedan NCAP Final Report.pdf 09 RIGHT ANGLE WM (52.69 MB) 10 RIGHTERONTHALE wm (44.32 MB) Download Instrumentation Data 11 WINDSHIELD wmv (46.8 MB) NHTSA UDS-1992 12 DRIVER WINDSHIELD wmv (43 74 MR) NHTSA EV5 ASCII X-Y 13 PASSENGER WINDSHIELD.wm (62.43 MB) Altair Binary Format (ABF) 14 PIT FRONT.wmv (41.36 MB) NHTSA ISO MME 15 PIT REAR WMV (53 75 MB) 15 DIAdem TDMS 16 DRIVER ONBOARD wmv (40.94 MB) 17 PASSENGER ONBOARD.wmv (32.67 MB) Download Metadata REAL-TIME DOCUMENTARY.wmv (102.64 MB) M20165104 2017 Toyota Corolla 4DR Sedan NCAP Frontal Impact for Web wmy (340.93 KB) VEHICLE BARRIER INSTRUMENTATION OCCUPANT VEAR/MAKE/MODEL ENGINE WEIGHT(Kgrams) SPEED(kph) LENGTH(mm) WIDTH(mm) CRUSH DIS.(mm) 2017 TOYOTA COROLLA 4 CYLINDER TRANSVERSE FRONT 1488 56.65 4650 1765 738 Network 4

NAPARS online, March 2025

#### Researching the Data - Frontal

Vehicle Cras	h Test Database: Test Number 9984	N	OVEMBE
NHTSA ISO_MME DIAdem TDMS	Vehicle Detail Information		x
Download Metadata			
	Vehicle	TOYOTA COROLLA 2017	
	Body Type	FOUR DOOR SEDAN	
	Engine	1.8L 4 CYLINDER TRANSVERSE FRONT	
# YEAR/MAK	Weight Tested	1488(kg)	
1 2017 TOYO	Vehicle Size w x1	1765 x <mark>4</mark> 650 (mm)	
	NHTSA #	M20175104	
	Commentary	MAX CRUSH @ CRUSH CENTERLINE	
	VIN	2T1BURHE9HC747230	
	Modification Indicator	PRODUCTION VEHICLE	
	Description of Vehicle Modification	UNMODIFIED	
	Maximum Crush Distance	738	
			•

After Clicking on the "I", you get details that are important for the calculations. Working down -Year/Make/Model/Body Style - Test Weight (kg) - Width (mm) - Maximum Crush (mm)

# How to Research Stiffness Data Researching the Data - Frontal

Vehicle Cras	h Test Database: Test Number 9984		NOVEMBE
NHTSA ISO_MME DIAdem TDMS	Vehicle Center of Gravity Distance Behind Front Axle	1139	x
40 10 million and 10 million	Steering Column Shear Capsule Separation	NOT APPLICABLE (N)	
Download Metadata	Steering Column Collapse Mechanism	NOT APPLICABLE (N)	
	Vehicle Speed	56.65	
[	Crabbed Angle	0	
# YEAR/MAK	Principal Direction of Force	0	
1 2017 TOYO	Bumper Engagement	DE	
2017-1010	Sill Engagement	NOT APPLICABLE	
×	A-Pillar Engagement	NOT APPLICABLE	
	Vehicle Damage Index (Collision Deformation Classification)	12FDEW2	
	Angle of Moving Test Cart	0	
	Vehicle Orientation of Moving Cart	0	
	Total Length of Indentation	1524	
	Distance between center of Damaged area and C.G. Axis	0	-

Vehicle Closing Speed (kph) Vehicle Damage Index - Confirms impact is a frontal Indentation Length (mm)

#### Researching the Data - Frontal

#### Vehicle Crash Test Database: Test Number 9984

SA ISO_MME dem TDMS	Distance between center of Damaged area and C.G. Axis	0	x
vnload Metadata	Damage Profile Distances One	417	
	Damage Profile Distances Two	588	
	Damage Profile Distances Three	686	
	Damage Profile Distances Four	675	
YEAR/MAK	Damage Profile Distances Five	592	
2017 TOYO	Damage Profile Distances Six	402	
2017 1040	Pre-test - Total Length of Vehicle at centerline:	4650	
	Pre-test - Rear Surface of Vehicle to Front of Engine:	4135	
	Pre-test - Rear Surface of Vehicle to Firewall:	3707	
	Pre-test - Rear Surface of Vehicle to Upper Leading Edge of Right Door:	3232	
	Pre-test - Rear Surface of Vehicle to Upper Leading Edge of Left Door:	.3231	
	Pre-test - Rear Surface of Vehicle to Lower Leading Edge of Right Door:	3165	
	Pre-test - Rear Surface of Vehicle to Lower Leading Edge of Left Door:	3167	

Damage Profile Distance Measurements I-6 (mm) Pre-Test Centerline measurement (mm)

NHT DIAc NOVEMBER

#### **Researching the Data - Frontal**

Vehicle Cras	h Test Database: Test Number 9984		NOVEMBER
NHTSA ISO_MME DIAdem TDMS	Pre-test - center of Steering Column to Headliner:	407	x
	Pre-test - Rear Surface of Vehicle to Right Side of Front Bumper:	4366	
Download Metadata	Pre-test - Rear Surface of Vehicle to Left Side of Front Bumper:	4367	2
	Pre-test - Length of Engine Block:	550	
	Post-test Total Length of Vehicle at centerline:	3912	
# YEAR/MAK	Post-test - Rear Surface of Vehicle to Front of Engine:	3861	
	Post-test - Rear Surface of Vehicle to Firewall:		
1 2017 TOYO	Post-test - Rear Surface of Vehicle to Upper Leading Edge of Right Door:	3231	
	Post-test - Rear Surface of Vehicle to Upper Leading Edge of Left Door:	3223	
	Post-test - Rear Surface of Vehicle to Lower Leading Edge of Right Door:	3166	
	Post-test - Rear Surface of Vehicle to Lower Leading Edge of Left Door:	3158	
	Post-test - Rear Surface of Vehicle to Upper Trailing Edge of Right Door:	2167	
	Post-test - Rear Surface of Vehicle to Upper Trailing Edge of Left Door:	2159	
	Post-test - Rear Surface of Vehicle to Lower Trailing Edge of Right Door:	2162	•

Pre-Test Right and Left Corner measurement (mm) Post-Test Centerline measurement (mm)

# How to Research Stiffness Data Researching the Data - Frontal

Vehicle Cras	h Test Database: Test Number 9984		NOVEMB
NHTSA ISO_MME	Port test near sarrage of remote to opper maining sage of serragor.	2107	x
DIAdem TDMS	Post-test - Rear Surface of Vehicle to Lower Trailing Edge of Right Door:	2162	^
Download Metadata	Post-test - Rear Surface of Vehicle to Lower Trailing Edge of Left Door:	2160	
	Post-test - Rear Surface of Vehicle to Bottom of A Post of Right Side:	3223	
	Post-test - Rear Surface of Vehicle to Bottom of A Post of Left Side:	3215	
	Post-test - Rear Surface of Vehicle to Firewall Right Side:	3730	
# YEAR/MAKI	Post-test - Rear Surface of Vehicle to Firewall Left Side:	3715	
1 2017 TOYO	Post-test - Rear Surface of Vehicle to Steering Column:	2780	
	Post-test - center of Steering Column to A Post:	300	
	Post-test - center of Steering Column to Headliner:	400	
	Post-test - Rear Surface of Vehicle to Right Side of Front Bumper:	3964	
	Post-test - Rear Surface of Vehicle to Left Side of Front Bumper:	3950	
	Post-test - Length of Engine Block:	550	

Post-Test Right and Left Corner measurement (mm)

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**Calculating Frontal Stiffness** 

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Calculating Frontal Stiffness (Damage Profile Distances)

When working with essentially equally spaced crush measurements, the AVERAGE CRUSH formula can be calculated as:

 $Crush_{avg} = (c_1 + .... + 2*c_{n-1} + c_n) / (2*[number of zones])$ 

Where:

n = the number of crush measurements [number of zones] = (the number of crush measurements) - I

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How to Research Stiffness Data Researching the Data - Frontal Stiffness

The Distance Profile Distances are:

DPD1 = 417 mm / 25.4 = 16.4 inDPD2 = 588 mm / 25.4 = 23.1 inDPD3 = 686 mm / 25.4 = 27.0 inDPD4 = 675 mm / 25.4 = 26.6 inDPD5 = 592 mm / 25.4 = 23.3 inDPD6 = 402 mm / 25.4 = 15.8 in

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Calculating Frontal Stiffness (Damage Profile Distances)

When working with essentially equally spaced crush measurements, the AVERAGE CRUSH based upon the six Damage Profile Distance measurements can be calculated as follows:

 $Crush_{avg} = (c_1 + 2*c_2 + 2*c_3 2*c_4 + 2*c_4 + 2*c_5 + c_6) / (2*5)$ 

Which, feeding in values, equates to:

 $Crush_{avg} = (16.4 + 2*23.1 + 2*27.0 + 2*26.6 + 2*23.3 + 15.8) / (2*5)$  $Crush_{avg} = 232.3 / 10 = 23.2$  inches

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Calculating Frontal Stiffness (Damage Profile Distances)

Variables:

 $\Delta v_{test}$  = Closing Speed \* 17.6 = in/sec

 $c_{avg}$  = calculated average crush = inches

W = vehicle weight = pounds

g = acceleration due to gravity = 386.4 inch/sec^2

 $b_0$  = No Damage Speed (Damage Threshold). If no specific knowledge of the vehicle is available, the beginning frontal NO DAMAGE SPEED is assumed to be ~4.5-5.0 mph. For calculations we will use 5.0 mph= 88 in/sec

L<sub>test</sub> = Damage Width = inches

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**Calculating Frontal Stiffness** (Damage Profile Distances) △v<sub>test</sub> = 56.65 kph / 1.609 = 35.2 mph Calculations:  $b_1 = slope = inches / [inch*sec]$ Note - depending upon the author the unit notation could also appear as [inch/sec]/inch or as I/in  $\mathbf{b}_{1} = (\Delta \mathbf{v}_{\text{test}} - \mathbf{b}_{0}) / \mathbf{c}_{\text{avg}}$  $b_1 = ([35.2*17.6] - 88) / 23.2$ **b**<sub>1</sub> = 22.9

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Calculating Frontal Stiffness (Damage Profile Distances)

```
W = 1488 kg * 2.205 = 3280.5 lbs
```

```
L<sub>test</sub> Width = 1765 mm * 25.4 = 69.5 inches
```

L<sub>test</sub> Indentation Length = 1524 mm \* 25.4 = 60.0 inches

Calculations:

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A coefficient = pound/inch  $A = (W * b_0 * b_1) / (g * L_{test})$ If you choose a  $L_{test} = vehicle width$  A = (3280.5 \* 88 \* 22.9) / (386.4 \* 69.5) A = 246.0If you choose a  $L_{test} = indentation length$  A = (3280.5 \* 88 \* 22.9) / (386.4 \* 60)A = 284.9

Calculating Frontal Stiffness (Damage Profile Distances)

Calculations:

B coefficient =  $pound/inch^2$ 

 $B = (W * b_1 * b_1) / (g * L_{test})$ 

If you choose a  $L_{test} = vehicle width$ 

B = ( 3280.5 \* 22.9 \* 22.9 ) / ( 386.4 \* 69.5 )

**B** = 64.0

If you choose a  $L_{test} = indentation length$ B = ( 3280.5 \* 22.9 \* 22.9 ) / ( 386.4 \* 60.0 ) B = 74.1

Calculating Frontal Stiffness (Damage Profile Distances)

Calculations:

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G coefficient = pound G = (A \* A) / (2 \* B)If you choose a L<sub>test</sub> = vehicle width G = (246.0 \* 246.0) / (2 \* 64.0)G = 473.1If you choose a L<sub>test</sub> = indentation length G = (284.9 \* 284.9) / (2 \* 74.1)G = 547.9

Calculating Frontal Stiffness ([Pre Test] - [Post Test] Distances)

Sometimes, the Damage Profile Distance measurements are not taken/reported/available.

In that case, in Frontal and Rear tests the [Pre Test] - [Post Test] measurements might be available, and if so, used. Left = 4367 - 3950 = 417 mm / 25.4 = 16.4 inches Centerline = 4650 - 3912 = 738 mm / 25.4 = 29.1 inches Right = 4366 - 3964 = 402 mm / 25.4 = 15.8 inches

Calculating Frontal Stiffness ([Pre Test] - [Post Test] Distances)

When working with essentially equally spaced crush measurements, the AVERAGE CRUSH based upon the <u>three [Pre Test] - [Post Test]</u> measurements can be calculated as follows:

Crush<sub>avg</sub> = (LeftBumper + 2\*Centerline + RightBumper) / (2\*2) Which, feeding in values, equates to:

 $Crush_{avg} = (16.4 + 2*29.1 + 15.8) / (2*2)$ 

**Crush**<sub>avg</sub> = 90.3 / 4 = **22.6** inches

Calculating Frontal Stiffness ([Pre Test] - [Post Test] Distances)

Calculations:

b<sub>1</sub> = slope = inches / [inch\*sec]

Note - depending upon the author the unit notation could also appear as [inch/sec]/inch or as 1/in

 $\mathbf{b}_{1} = (\Delta \mathbf{v}_{\text{test}} - \mathbf{b}_{0}) / \mathbf{c}_{\text{avg}}$ 

 $b_1 = ([35.2*17.6] - 88) / 22.6$ 

b<sub>1</sub> = 23.5

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Calculating Frontal Stiffness ([Pre Test] - [Post Test] Distances)

Calculations:

A coefficient = pound/inch

 $A = (W * b_0 * b_1) / (g * L_{test})$ 

If you choose a  $L_{test} = vehicle width$ 

A = ( 3280.5 \* 88 \* 23.5 ) / ( 386.4 \* 69.5 )

#### A = 253.0

If you choose a  $L_{test} = indentation length$ A = ( 3280.5 \* 88 \* 23.5 ) / ( 386.4 \* 60.0 ) A = 293.0

Calculating Frontal Stiffness ([Pre Test] - [Post Test] Distances)

Calculations:

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B coefficient =  $pound/inch^2$ 

 $B = (W * b_1 * b_1) / (g * L_{test})$ 

If you choose a  $L_{test} = vehicle width$ 

B = ( 3280.5 \* 23.5 \* 23.5 ) / ( 386.4 \* 69.5 )

B = 67.7

If you choose a  $L_{test} = indentation length$ B = ( 3280.5 \* 23.5 \* 23.5 ) / ( 386.4 \* 60.0 ) B = 78.3

Calculating Frontal Stiffness ([Pre Test] - [Post Test] Distances)

Calculations:

G coefficient = pound G = (A \* A) / (2 \* B)If you choose a L<sub>test</sub> = <u>vehicle width</u> G = (253.0 \* 253.0) / (2 \* 67.7)G = 473.1

If you choose a  $L_{test} = indentation length$ G = (293.0 \* 293.0) / (2 \* 78.3) G = 547.9

Calculating Frontal Stiffness (Maximum Crush Distance)

When working with the following equations, one should note that only ONE crush measurement is used to calculate the A & B Stiffness values. This is important, because at times, the only crush depth recorded is the MAXIMUM CRUSH. However, some people are concerned that because the equations call for a "Crush<sub>avg</sub>" measurement, use of only one crush measurement is not permitted. For those people, the AVERAGE CRUSH based upon the <u>Maximum Crush Distance</u> measurement can be calculated as follows:

 $Crush_{avg} = (c_{Max}) / (I)$ 

Which, feeding in values, equates to: Maximum Crush = 738 mm / 25.4 = 29.1 inches Crush<sub>avg</sub> = (29.1) / (1) **Crush<sub>avg</sub> = 29.1 inches** 

Calculating Frontal Stiffness (Maximum Crush Distance)

Calculations:

```
b<sub>1</sub> = slope = inches / [inch*sec]
```

Note - depending upon the author the unit notation could also appear as [inch/sec]/inch or as 1/in

 $\mathbf{b}_{1} = (\Delta \mathbf{v}_{\text{test}} - \mathbf{b}_{0}) / \mathbf{c}_{\text{avg}}$ 

b<sub>1</sub> = ( [35.2 \* 17.6] - 88 ) / 29.1

 $b_1 = 18.3$ 

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Calculating Frontal Stiffness (Maximum Crush Distance)

Calculations:

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A coefficient = pound/inch  $A = (W * b_0 * b_1) / (g * L_{test})$ If you choose a L<sub>test</sub> = vehicle width A = (3280.5 \* 88 \* 18.3) / (386.4 \* 69.5)A = 196.7If you choose a L<sub>test</sub> = indentation length A = (3280.5 \* 88 \* 18.3) / (386.4 \* 60.0)A = 227.8

Calculating Frontal Stiffness (Maximum Crush Distance)

Calculations:

B coefficient =  $pound/inch^2$  $B = (W * b_1 * b_1) / (g * L_{test})$ If you choose a L<sub>test</sub> = vehicle width B = (3280.5 \* 18.3 \* 18.3) / (386.4 \* 69.5)B = 40.9If you choose a L<sub>test</sub> = indentation length B = (3280.5 \* 18.3 \* 18.3) / (386.4 \* 60.0)B = 47.4

Calculating Frontal Stiffness (Maximum Crush Distance)

Calculations:

G coefficient = pound G = (A \* A) / (2 \* B)If you choose a  $L_{test}$  = <u>vehicle width</u> G = (196.7 \* 196.7) / (2 \* 40.9)G = 473.1 If you choose a  $L_{test}$  = <u>indentation length</u>

G = (227.8 \* 227.8) / (2 \* 47.4)

G = 547.9

NHTSA Crash Test # Vehicle	2017 Toyota Con mm	9984 olla inches							
Indentation Length		1524	60.0						
Width		1765	69.5						
Width	kilograms	pounds	05.5						
Vehicle Weight	Kilograms	1488	3280.5						
Barrier Weight			0.0						
0	kph	mph	in/sec						
Closing Speed		56.65	35.2	619.5					
No Damage Speed			5	88.0		b0 =	88.0		
Gravity - ft/s/s			32.2	386.4 < i	n/s/s				
	Crush Depth (mr					6 measurement avg	Trapezoidal Avg		
DPD 1		417	16.4			16.4			
DPD 2		588	23.1			46.3	19.8		
DPD 3		686	27.0			54.0	25.1		
DPD 4 DPD 5		675 592	26.6 23.3			53.1 46.6	26.8 24.9		
DPD 5 DPD 6		402	23.3 15.8			46.6	24.9 19.6		
DFD 0		402	15.8	<b>CTU</b>	ish depth =	23.2	23.2	b1=	22.9
					isii ueptii –	23.2	23.2	01-	22.9
	Pre Test (mm)	Post Test	(mm) Crush	Depth (mm) Cru	sh depth (in)				
Left corner		4367	3950	417	16.4	16.4			
Center Line		4650	3912	738	29.1	58.1	22.7		
Right Corner		4366	3964	402	15.8	15.8	22.4		
				cru	ish depth =	22.6	22.6	b1=	23.5
	Crush Depth (mr	n) Crush dep	oth (in)						
Maximum		738	29.1	cru	ish depth =	29.1		b1=	18.3
Front Stiffness									
	Δ	F	3	G					

	Α	В	G
DPD Width	246.0	64.0	473.1
DPD Indentation	284.9	74.1	547.9
Pre-Post Width	253.0	67.7	473.1
Pre-Post Indentation	293.0	78.3	547.9
Max Width	196.7	40.9	473.1
Max Indentation	227.8	47.4	547.9

# How to Research Stiffness Data Stiffness Calculations - Summary

# Side

# Stiffness

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# **How to Research Stiffness Data**

#### Researching the Side Data

Now that we have obtained Frontal Stiffness values for the Toyota, lets look for the Side and Rear Stiffness data for the 2017 Toyota Corolla. The first thing we will look for are Side tests from which to calculate Side Stiffness values.

So, back to NHTSA and the tests for the 2017-2019 Toyota Corolla -

https://www.nhtsa.gov/research-data/researchtesting-databases#/vehicle

# **How to Research Stiffness Data**

#### Researching the Data - Side Data

		TEST		Home	Vehicle	Biomechanics	Compon	ent Crash Avoid	ance
10125	2017 TOYOTA COROLLA	FMVSS 301 FUEL SYSTEM INTEGRITY	0	180	c	Pole Test		FMVSS 301 TEST REPORTS/PHOTOS/VIDEO	1;
9985	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	32.18	270	0		TRC OF OHIO	75 DEGREE OBLIQUE RIGID POLE SIDE NCAP IMPACT	1611
9986	2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	62.55	270	0		TRC OF OHIO	MOVING BARRIER INTO LEFT SIDE OF 2017 TOYOTA COROLLA	1611
10646	2019 TOYOTA COROLLA	OPTIONAL NEW CAR ASSESSMENT TEST	62.14	270	В	arrier ("car") T	est RCH	OPTIONAL NCAP SIDE - 2019 TOYOTA COROLLA HATCHBACK SE 5-DOOR HATCHBACK	BT19
10650	2019 TOYOTA COROLLA	OPTIONAL NEW CAR ASSESSMENT TEST	32.25	270	Different	back Tests - Front End, but so similar to	NGA RESEARCH	OPTIONAL NCAP SIDE POLE - 2019 TOYOTA COROLLA HATCHBACK 5- DR HATCHBACK	BT19
10133	2017 TOYOTA	RMDB INTO	90.75	345		on the Side	ALSPAN	RESEARCH AND	CV17

Test 9986 is the test of choice for this exercise. If you have a pole impact, 9985 would perhaps be preferred. 10646 and 10650 could be used for side and rear tests, but could also open the user to "smoke screen" issues.

#### **How to Research Stiffness Data - Side** Data **Researching the Data - Side Data** Biomechanics Component Crash Avoidance Home Vehicle Back to Results Vehicle Crash Test Database: Test Number 9986 NOVEMBER 16, 2016 Test Type NEW CAR ASSESSMENT TEST Test Type -Configuration General IMPACTOR INTO VEHICLE Make Vehicle TOYOTA Model Confirmation COROLLA Year 2017 Impact Angle Impact Angle 270\* **Closing Speed** Test Type -62 (kph) Photos General Offset Distance 0 (mm) Test Type -Performer TRC OF OHIO "Specific" Contract/Study Title MOVING BARRIER INTO LEFT SIDE OF 2017 TOYOTA COROLLA Reference Number 161116 View All 106 Images Test Objectives NAPARS online, March 2025 C opyright 2025 by Daniel Vomhof III, ACTAR 484 - All Rights Reserved

53

# How to Research Stiffness Data

## Researching the Data - Side Data

161116 Test Objectives			View All 1	06 Images		Videos	for
REDUCE RISK OF SERIOUS & FATAL INJURY TO OCCUPA Contract Number	NT OF PASSENGER CARS					downlo	ad
Test Track Surface CONCRETE Test Track Surface Condition DRY Reports M20175106 2017 Toyota Corolla 4DR Sedan SINCA Download Instrumentation Data NHTSA UDS-1992 NHTSA ISO_IMME DIAdem TDMS	2 02 Overhea 3 03 Impact H 4 04 Struck-S 5 05 Rear Imp 6 06 Front OC 7 07 Driver Du 9 09 Rear Pac 10 10 Real-Tim 11 11 Real-Tim 12 Real-Time D 13 M20175100	d Wide View.wmv d Close-Up View.wmv Point.wmv ide View at Impact.wmv bact View of Struck Side.wmv Jique Impact View of Struck Sidi ummy Front View (Onboard).wm ummy Side View (Onboard).wm ssenger Dummy Side View (Onbo re Rear View of Impact.wmv be Pan View of Impact.wmv bocumentary.wmv 5 2017 Toyota Corolla 4DR Seda	iv / pard).wmv	wmv		(20.8 (66.5 (75.2 (75.3 (64.2 (51.1 (50.6 (38.1 (1.65 (3.7)	48 MB) 84 MB) 59 MB) 25 MB) 37 MB) 24 MB) 13 MB) 66 MB) 18 MB) 5 MB) 8 MB) 9.96 MB) 0 KB)
VEHICLE	for vehicle and Barrier	1	NSTRUI SUMI	mary data -	Weight,	Speed	, Crush
# YEAR/MAKE/MOBEL	ENGINE	WEIGHT(Kgrams)	SPEED(kph)	LENGTH(mm)	WIDTH(mm)	CRUSH DI	IS.(mm)
1 NHTSA DEFORMABLE IMPACTOR	NOT APPLICABLE	1363	62.55	4115	1252	373	
2 2017 TOYOTA COROLLA	4 CYLINDER TRANSVERSE FRONT	1474	0.00	4650	1768	205	
Click on the Barrier and V	I and 2 to ge ehicle.	t the de	etail in	forma	ition	for	

# How to Research Stiffness Data Researching the Data - Side Data - Barrier

116 t Objectives	Vehicle Detail Information		
UCE RISK OF SERIO			
tract Number H2214D00354	Vehicle	NHTSA DEFORMABLE IMPACTOR	
Track Surface	Body Type	NOT APPLICABLE	
ICRETE	Engine	0.0L NOT APPLICABLE	
t Track Surface Co	Weight Tested	1363(kg)	
orts	Vehicle Size w x I	1252 x 4115 (mm)	
0175106 2017 To	NHTSA #		
vnload Instrumen	Commentary	MAX CRUSH 200 MM LEFT AND RIGHT OF CENTER	
TSA UDS-1992 TSA EV5 ASCII X-1	VIN		
ir Binary Format	Modification Indicator	RESEARCH VEHICLE	
dem TDMS	Description of Vehicle Modification	VEHICLE WAS A 214 CART WITH DEFORMABLE BARRIER FACE	
mload Metadata	Maximum Crush Distance	373	
	Transmission	NOT APPLICABLE	
YEAR/MAKE	Vehicle Center of Gravity Distance Behind Front Axle	1109	
NHTSA DEFC	Steering Column Shear Capsule Separation	NOT APPLICABLE (N)	

### Vehicle Weight = 1363 kg \* 2.205 = 3004.9 pounds

# How to Research Stiffness Data Researching the Data - Side Data - Barrier

#### Vehicle Crash Test Database: Test Number 9986

Steering Column Shear Capsule Separation	NOT APPLICABLE (N)	
Steering Column Collapse Mechanism	NOT APPLICABLE (N)	
Vehicle Speed	62.55	
Crabbed Angle	27	
Principal Direction of Force	0	
Bumper Engagement	NA	
Sill Engagement	NOT APPLICABLE	
A-Pillar Engagement	NOT APPLICABLE	
Vehicle Damage Index (Collision Deformation Classification)		
Angle of Moving Test Cart	0	
Vehicle Orientation of Moving Cart	Ő	
Total Length of Indentation	1600	
Distance between center of Damaged area and C.G. Axis	0	
Damage Profile Distances One	149	
Damage Profile Distances Two	140	
Damage Profile Distances Three	373	
Damage Profile Distances Four	373	

### Barrier Closing Speed = 62.55 kph/1.609 = 38.9 mph

NOVEMBE

# How to Research Stiffness Data Researching the Data - Side Data - Barrier

#### Vehicle Crash Test Database: Test Number 9986

Sill Engagement NOT APPLICABLE 161116 A-Pillar Engagement NOT APPLICABLE Test Objectives Vehicle Damage Index (Collision Deformation Classification) Many tests do not contain Contract Number 0 Angle of Moving Test Cart DTNH2214D08354 this data for the barrier. Vehicle Orientation of Moving Cart 0 Test Track Surface Even with it what are Total Length of Indentation 1600 the barrier Stiffness Test Track Surface C 0 Distance between center of Damaged area and C.G. Axis Values?? 149 Damage Profile Distances One Reports M20175106 2017 To Damage Profile Distances Two 140 For that reason, I ignore Download Instrume Damage Profile Distances Three 373 NHTSA UDS-1992 them. Result? Slightly **Damage Profile Distances Four** 373 NHTSA EV5 ASCILX Altair Binary Forma Damage Profile Distances Five 212 higher than actual NHTSA ISO MME DIAdem TDMS Damage Profile Distances Six 236 stiffness values for the Download Metadata Pre-test - Total Length of Vehicle at centerline: 0 vehicle 0 Pre-test - Rear Surface of Vehicle to Front of Engine: Pre-test - Rear Surface of Vehicle to Firewall: 0 YEAR/MAKE Pre-test - Rear Surface of Vehicle to Upper Leading Edge of Right Door: 0 NHTSA DEF

Barrier crush is included in this test, however, often times it is not included, especially in the earlier years of the NHTSA Crash Testing.

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NOVEMBE

# **How to Research Stiffness Data**

#### Researching the Data - Side Data - Vehicle

Vehicle Cras	h Test Database: Test Number 9986	NOVEMB
161116 Test Objectives REDUCE RISK OF SERV	Vehicle Detail Information	x *
Contract Number	Vehicle	TOYOTA COROLLA 2017
Test Track Surface	Body Type	FOUR DOOR SEDAN
CONCRETE	Engine	1.8L 4 CYLINDER TRANSVERSE FRONT
Test Track Surface Co	Weight Tested	1474(kg)
Reports	Vehicle Size w x I	1768 x 4650 (mm)
M20175106 2017 To	NHTSA #	M20175106
Download Instrument	Commentary	MAX CRUSH AT H-POINT
NHTSA UDS-1992 NHTSA EV5 ASCII X-1	VIN	2T1BURHEXHC750301
Altair Binary Format NHTSA ISO_MME	Modification Indicator	PRODUCTION VEHICLE
DIAdem TDMS	Maximum Crush Distance	205
Download Metadata	Transmission	AUTOMATIC - FRONT WHEEL DRIVE
	Vehicle Center of Gravity Distance Behind Front Axle	1121
# YEAR/MAKE	Steering Column Shear Capsule Separation	NOT APPLICABLE (N)
1 NHTSA DEFC	Steering Column Collapse Mechanism	NOT APPLICABLE (N)

Vehicle Test Weight = 1474 kg \* 2.205 = 3249.6 pounds Max Crush = 205 mm / 25.4 = 8.1 inches

# How to Research Stiffness Data Researching the Data - Side Data - Vehicle

Vehicle Crash	n Test Database: Test Number 9986		NOVEMBE
161116	Steering Column Collapse Mechanism	NOT APPLICABLE (N)	x ^
Test Objectives REDUCE RISK OF SERIC	Vehicle Speed	0.00	
Contract Number	Crabbed Angle	0	
DTNH2214000354	Principal Direction of Force	270	
Test Track Surface	Bumper Engagement	NA	
Test Track Surface Co	Sill Engagement	DIRECT ENGAGEMENT	
DRY	A-Pillar Engagement	NO DIRECT ENGAGEMENT	10.0
Reports M20175106 2017 To	Vehicle Damage Index (Collision Deformation Classification)	09LPEW2	
Download Instrument	Angle of Moving Test Cart	0	
NHTSA UDS-1992	Vehicle Orientation of Moving Cart	0	
NHTSA EV5 ASCII X-1 Altair Binary Format	Total Length of Indentation	2700	
NHTSA ISO_MME DIAdem TDMS	Distance between center of Damaged area and C.G. Axis	-341	
Download Metadata	Damage Profile Distances One	2	
T	Damage Profile Distances Two	156	
	Damage Profile Distances Three	159	
# YEAR/MAKE	Damage Profile Distances Four	201	
1 NHTSA DEFC	Damage Profile Distances Five	182	*

# Vehicle Speed = 0 PDOF and VDI confirm side impact

# **How to Research Stiffness Data**

#### Researching the Data - Side Data - Vehicle

Vehicle Crash Test Database: Test Number 9986

NOVEMBE

16	Vehicle Orientation of Moving Cart	0	
Objectives ICE RISK OF SERIE	Total Length of Indentation	2700	
act Number	Distance between center of Damaged area and C.G. Axis	-341	
2214D00354	Damage Profile Distances One	2	
ack Surface ETE	Damage Profile Distances Two	156	
ck Surface Co	Damage Profile Distances Three	159	
	Damage Profile Distances Four	201	
: 5106 2017 To	Damage Profile Distances Five	182	
ad Instrument	Damage Profile Distances Six	4	
UDS-1992 EV 5 ASCII X-1	Pre-test - Total Length of Vehicle at centerline:	"0's" for the rest	of
nary Format I	Pre-test - Rear Surface of Vehicle to Front of Engine:	data fields	
ISO_MME TDMS	Pre-test - Rear Surface of Vehicle to Firewall:	0	1
ad Metadata	Pre-test - Rear Surface of Vehicle to Upper Leading Edge of Right Door:	Ö	
	Pre-test - Rear Surface of Vehicle to Upper Leading Edge of Left Door:	0	
	Pre-test - Rear Surface of Vehicle to Lower Leading Edge of Right Door:	0	
YEAR/MAKE	Pre-test - Rear Surface of Vehicle to Lower Leading Edge of Left Door:	0	
NHTSA DEFC	Bro. tect - Dept Surface of Vehicle to Upper Trailing Edge of Dight Dept	ñ	

Indentation length = 2700 mm / 25.4 = 106.3 inches DPD1= 2 mm / 25.4 = 0.1 in DPD4= 201 mm / 25.4 = 7.9 in DPD2= 156 mm / 25.4 = 6.1 in DPD5 = 182 mm / 25.4 = 7.2 in DPD3= 159 mm / 25.4 = 6.3 in DPD6 = 4 mm / 25.4 = 0.2 in

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Calculating Side Stiffness (Damage Profile Distances)

**Complication - Calculations:** 

The speed to be used in the stiffness calculations IS NOT the closing speed, rather an estimation of the KEES speed needs to be calculated. For further discussion of why, see Mr. Vomhof's paper on why the **KE Equivalent Speed (KEES) [500K]** needs to be calculated for side and rear impact tests in the NHTSA Crash Test database which can be downloaded from the 4N6XPRT Systems web site at: http://www.4n6xprt.com/papers.htm.

Calculating Side Stiffness (Damage Profile Distances)

Complication - Calculations (cont.):

The KEES speed can be calculated as follows:

 $\begin{aligned} & \text{KEES} = \text{SQR}( \left[ W_{\text{barrier}} * \text{Speed}_{\text{Closing}}^2 \right] / \left[ W_{\text{barrier}} + W_{\text{vehicle}} \right] ) \\ & \text{With data becomes -} \\ & \text{KEES} = \text{SQR}( \left[ 3004.9 * 38.9^2 \right] / \left[ 3004.9 + 3249.6 \right] ) \\ & \text{KEES} = \text{SQR}( \left[ 4547045 \right] / \left[ 6254.5 \right] ) \\ & \text{KEES} = \text{SQR}( 727.0 ) \end{aligned}$ 

**KEES = 26.9** mph

Calculating Side Stiffness (Damage Profile Distances)

When working with essentially equally spaced crush measurements, the AVERAGE CRUSH based upon the six Damage Profile Distance measurements can be calculated as follows:

 $Crush_{avg} = (c_1 + 2^*c_2 + 2^*c_3 2^*c_4 + 2^*c_4 + 2^*c_5 + c_6) / (2^*5)$ 

Which, feeding in values, equates to:

 $Crush_{avg} = (0.1 + 2*6.1 + 2*6.3 + 2*7.9 + 2*7.2 + 0.2) / (2*5)$ 

**Crush**<sub>avg</sub> = 55.2 / 10 = **5.5** inches

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Calculating Side Stiffness (Damage Profile Distances)

Variables:

 $\Delta v_{test} = KEES Speed * 17.6 = in/sec$ 

 $c_{avg}$  = calculated average crush = inches

W = Target Vehicle weight = pounds

g = acceleration due to gravity = 386.4 inch/sec^2

 $b_0$  = No Damage Speed (Damage Threshold). If no specific knowledge of the vehicle is available, the beginning frontal NO DAMAGE SPEED is assumed to be ~2.0 mph. For calculations we will use 2.0 mph= 35.2 in/sec

L<sub>test</sub> = Damage Length = inches

Calculating Side Stiffness (Damage Profile Distances)

Calculations:

b<sub>1</sub> = slope = inches / [inch\*sec]

Note - depending upon the author the unit notation could also appear as [inch/sec]/inch or as 1/in

 $\mathbf{b}_{1} = (\Delta \mathbf{v}_{\text{test}} - \mathbf{b}_{0}) / \mathbf{c}_{\text{avg}}$ 

b<sub>1</sub> = ( [26.9 \* 17.6] - 35.2 ) / 5.5

b<sub>1</sub> = 79.5

Calculating Side Stiffness (Damage Profile Distances)

Calculations:

A coefficient = pound/inch  $A = (W * b_0 * b_1) / (g * L_{test})$   $L_{test} = indentation length$  A = (3249.6 \* 35.2 \* 79.5) / (386.4 \* 106.3)A = 221.5

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Calculating Side Stiffness (Damage Profile Distances)

Calculations:

- B coefficient =  $pound/inch^2$
- $B = (W * b_1 * b_1) / (g * L_{test})$

 $L_{test} = \underline{indentation \ length} \\ B = (\ 3249.6 \ * \ 79.5 \ * \ 79.5 \ ) \ / \ (\ 386.4 \ * \ 106.3 \ )$ 

**B** = 500.3

Calculating Side Stiffness (Damage Profile Distances)

Calculations:

G coefficient = pound G = (A \* A) / (2 \* B) L<sub>test</sub> = <u>indentation length</u> G = (221.5 \* 221.5) / (2 \* 500.3) G = 49.0

#### Calculating Side Stiffness (Maximum Crush Distance)

When working with the following equations, one should note that only ONE crush measurement is used to calculate the A & B Stiffness values. This is important, because at times, the only crush depth recorded is the MAXIMUM CRUSH. However, some people are concerned that because the equations call for a "Crush<sub>avg</sub>" measurement, use of only one crush measurement is not permitted. For those people, the AVERAGE CRUSH based upon the <u>Maximum Crush Distance</u> measurement can be calculated as follows:

69

 $\operatorname{Crush}_{\operatorname{avg}} = (c_{\operatorname{Max}}) / (I)$ 

Which, feeding in values, equates to:

 $Crush_{avg} = (8.1) / (1)$ Crush<sub>avg</sub> = 8.1 inches

Calculating Side Stiffness (Maximum Crush Distance)

Calculations:

```
b<sub>1</sub> = slope = inches / [inch*sec]
```

Note - depending upon the author the unit notation could also appear as [inch/sec]/inch or as 1/in

 $\mathbf{b}_{1} = (\Delta \mathbf{v}_{\text{test}} - \mathbf{b}_{0}) / \mathbf{c}_{\text{avg}}$ 

b<sub>1</sub> = ( [26.9 \* 17.6] - 35.2 ) / 8.1

**b**<sub>1</sub> = 54.4

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Calculating Side Stiffness (Maximum Crush Distance)

Calculations:

A coefficient = pound/inch

 $A = (W * b_0 * b_1) / (g * L_{test})$ 

L<sub>test</sub> = indentation length

A = ( 3249.6 \* 35.2 \* 54.4 ) / ( 386.4 \* 106.3 ) A = 151.5

Calculating Side Stiffness (Maximum Crush Distance)

Calculations:

B coefficient =  $pound/inch^2$ 

$$B = (W * b_1 * b_1) / (g * L_{test})$$

L<sub>test</sub> = indentation length

B = (3249.6 \* 54.4 \* 54.4 ) / (386.4 \* 106.3 ) B = 234.0

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Calculating Side Stiffness (Maximum Crush Distance)

Calculations:

G coefficient = pound G = (A \* A) / (2 \* B) L<sub>test</sub> = <u>indentation length</u> G = (151.5 \* 151.5) / (2 \* 234.0) G = 49.0

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NHTSA Crash Test #	9986							
Vehicle	2017 Toyota Corolla							
Verneie	mm	inches						
Indentation Length	2700							
Width	1768							
		pounds						
Vehicle Weight	1474							
Barrier Weight	1363	3004.9						
	kph	mph	in/sec					
Closing Speed	0	0.0	0.0		n	nph in/sec		
Barrier Speed	62.55	38.9	684.1		KEES =	<b>26.94</b> 474.1		
No Damage Speed		2	35.2		b0 =	35.2		
Gravity - ft/s/s		32.2	386.4 <	in/s/s				
		Crush depth (in)			6 measurement avg	Trapezoidal Avg		
DPD 1	2				0.1			
DPD 2	156				12.3	3.1		
DPD 3	159				12.5	6.2		
DPD 4	201				15.8	7.1		
DPD 5	182				14.3 0.2	7.5 3.7		
DPD 6	4	•					1.4	70 5
	1363	53.7	C	rush depth =	5.5	5.5	b1=	79.5
	Crush Depth (mm)	Crush depth (in)						
Maximum	205		C	rush depth =	8.1		b1=	54.4
				•				

#### Side Stiffness

	Α	В	G
DPD Indentation	221.5	500.3	49.0
Max Indentation	151.5	234.0	49.0

### How to Research Stiffness Data Stiffness Calculations - Summary



# Stiffness

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Now lets look for the Rear Stiffness data for the 2017 Toyota Corolla. An important thing to be aware of is that post 1998 there are very few Rear Tests, and even fewer that have sufficient data to calculate Stiffness Values

To look for any Rear tests, we go back to NHTSA and the tests for the 2017-2019 Toyota Corolla -

https://www.nhtsa.gov/research-data/researchtesting-databases#/vehicle

				Home	Vehicle	Biomechanics (	Component	Crash Avoi	dance
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1					1 a. a. 10 in a 14 in			*****	) NEXT TEST
YEAR/MAKE/MODEL	TEST TYPE	CLOSING SPEED (kph)	IMPACT ANGLE (*)	OFFSET DISTANCE (mm)	PERFORMER	CONTRACT/STUDY TITLE	REF #	CRUSH DIS.	CONTEN
2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	56.65	0	0	TRC OF OHIO	NEW CAR ASSESSMENT PROGRAM FRONTAL IMPACT TESTING	161114	738	680 080
2017 TOYOTA COROLLA	OUT OF POSITION (TWG) SIDE AIRBAG DEPLOYMENT TESTS	0	0	0	TRC OF OHIO	2017 TOYOTA COROLLA STATIC SAB OOP TEST	M20175106TWG2	0	1 m 2 0 A
2019 TOYOTA COROLLA	OPTIONAL NEW CAR ASSESSMENT TEST	56.41	0	0	MGA RESEARCH	OPTIONAL NCAP - 2019 TOYOTA COROLLA HATCHBACK SE 5-DR HATCHBACK	BT19011131	506	
2017 TOYOTA COROLLA	FMVSS 301 FUEL SYSTEM INTEGRITY	0	180	0	CALSPAN	FMVSS 301 TEST REPORTS/PHOTOS/VIDE(	0	0	<b>6 8</b> 23 A
2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	32.18	270	0	TRC OF OHIO	75 DEGREE OBLIQUE RIGID POLE SIDE NCAP IMPACT	161115	330	6 M 2 0 A 0
2017 TOYOTA COROLLA	NEW CAR ASSESSMENT TEST	62.55	270	0	TRC OF OHIO	MOVING BARRIER INTO LEFT SIDE OF 2017 TOYOTA COROLLA	161116	205	6 M 23 0 A
	2017 TOYOTA COROLLA 2017 TOYOTA COROLLA 2019 TOYOTA COROLLA 2017 TOYOTA COROLLA 2017 TOYOTA COROLLA 2017 TOYOTA COROLLA 2017 TOYOTA	COROLLAASSESSMENT TEST2017 TOYOTA COROLLAOUT OF POSITION (TWG) SIDE AIRBAG DEPLOYMENT TESTS2019 TOYOTA COROLLAOPTIONAL NEW CAR ASSESSMENT TEST2017 TOYOTA COROLLAFMVSS 301 FUEL SYSTEM INTEGRITY2017 TOYOTA COROLLANEW CAR ASSESSMENT TEST2017 TOYOTA COROLLANEW CAR ASSESSMENT TEST2017 TOYOTA COROLLANEW CAR ASSESSMENT TEST2017 TOYOTA COROLLANEW CAR ASSESSMENT TEST2017 TOYOTA COROLLANEW CAR ASSESSMENT TEST	2017 TOYOTA COROLLANEW CAR ASSESSMENT TEST56.652017 TOYOTA COROLLAOUT OF POSITION (TWG) SIDE AIRBAG DEPLOYMENT TESTS02019 TOYOTA COROLLAOPTIONAL ASSESSMENT TEST56.412017 TOYOTA COROLLAOPTIONAL NEW CAR ASSESSMENT TEST56.412017 TOYOTA COROLLAFMVSS 301 FUEL SYSTEM INTEGRITY02017 TOYOTA COROLLANEW CAR ASSESSMENT TEST32.182017 TOYOTA COROLLANEW CAR ASSESSMENT TEST32.182017 TOYOTA COROLLANEW CAR ASSESSMENT ASSESSMENT62.55	2017 TOYOTA COROLLANEW CAR ASSESSMENT TEST56.6502017 TOYOTA COROLLAOUT OF POSITION (TWG) SIDE AIRBAG DEPLOYMENT TESTS002019 TOYOTA COROLLAOPTIONAL NEW CAR ASSESSMENT TEST56.4102017 TOYOTA COROLLAOPTIONAL NEW CAR ASSESSMENT TEST56.4102017 TOYOTA COROLLAFMVSS 301 FUEL SYSTEM NTEGRITY01802017 TOYOTA COROLLANEW CAR ASSESSMENT TEST32.182702017 TOYOTA COROLLANEW CAR ASSESSMENT TEST2200270	YEAR/MAKE/MODELTEST TYPECLOSING SPEED (kph)IMPACT ANGLE (1)OFFSET DISTANCE (mm)2017 TOYOTANEW CAR ASSESSMENT TEST56.65002017 TOYOTAOUT OF POSITION (TWG) SIDE AIRBAG DEFLOYMENT TESTS0002019 TOYOTA COROLLAOPTIONAL NEW CAR ASSESSMENT TEST66.41 0002017 TOYOTA COROLLAOPTIONAL NEW CAR ASSESSMENT TEST66.41 0002017 TOYOTA COROLLAOPTIONAL NEW CAR ASSESSMENT TEST0002017 TOYOTA COROLLANEW CAR ASSESSMENT TEST32.18 027002017 TOYOTA COROLLANEW CAR ASSESSMENT TEST32.25 02700	YEAR/MAKE/MODELTEST TYPECLOSING SPEED (kph)IMPACT ANGLE ()OFFSET DISTANCE (mm)PERFORMER2017 TOYOTA COROLLANEW CAR ASSESSMENT TEST56.65000TRC OF OHIO2017 TOYOTA COROLLAOUT OF POSITION (TWO) SIDE AIRBAG DEPLOYMENT TESTS000TRC OF OHIO2019 TOYOTA COROLLAOPTIONAL REW CAR ASSESSMENT TEST66.41000MGA RESEARCH RESEARCH2017 TOYOTA COROLLAOPTIONAL NEW CAR ASSESSMENT TEST66.4100MGA RESEARCH2017 TOYOTA COROLLAPMINAL INTEGRITY66.4100CALSPAN2017 TOYOTA COROLLAREW CAR INTEGRITY018000CALSPAN2017 TOYOTA COROLLAFMVSS 301 INTEGRITY018000CALSPAN2017 TOYOTA COROLLANEW CAR ASSESSMENT TEST32.182700TRC OF OHIO2017 TOYOTA COROLLANEW CAR ASSESSMENT TEST62.552700TRC OF OHIO	YEAR/MAKE/MODEL         TEST TYPE         CLOSING SPEED (kph)         IMPACT ANGLE (1) <sup>†</sup> OFFSET DISTANCE (mm)         PERFORMER         CONTRACT/STUDY TITLE           2017 TOYOTA COROLLA         NEW CAR ASSESSMENT TEST         56.65         0         0         0         TRC OF OHIO PROGRAM FRONTAL IMPACT TESTING           2017 TOYOTA COROLLA         OUT OF ARBAG ARBAG COROLLA         0         0         0         0         2017 TOYOTA CITWO SIGE ARBAG ARBAG COROLLA         0         0         0         2017 TOYOTA CITWO SIGE ARBAG COROLLA         0         0         2017 TOYOTA COROLLA         0         0         2017 TOYOTA COROLLA         0         2017 TOYOTA CITWO SIGE ARBAG COROLLA         0         0         2017 TOYOTA COROLLA         0         0         2017 TOYOTA COROLLA         0         0         2017 TOYOTA COROLLA         0	YEAR/MAKE/MODEL       TEST TYPE       CLOSING SPEED (kph)       IMPACT ANGLE () <sup>↑</sup> OFFSET DISTANCE (mm)       PERFORMER       CONTRACT/STUDY TITLE       REF #         2017 TOYOTA       NEW CAR ASSESSMENT       56.65       0       0       1114       Infinite       Infinite         2017 TOYOTA       NEW CAR ASSESSMENT       56.65       0       0       1114       Infinite         2017 TOYOTA       OUT OF COROLLA       0       0       180       0       2017 TOYOTA       2017 TOYOTA COROLLA       NEW CAR ASSESSMENT TEST       161114         2017 TOYOTA       OUT OF COROLLA       0       0       180       0       2017 TOYOTA       2017 TOYOTA COROLLA STATIC SAB OOP TEST       M20175106TW62         2019 TOYOTA       OPTIONAL ASSESSMENT TEST       56.41       0       0       Infinite       11011131         2017 TOYOTA       FMVSS 301 FEST       56.41       0       0       CALSPAN       FMVSS 301 TEST REPORTS/PHOTOS/VIEE       I10011131         2017 TOYOTA       FMVSS 301 FUEL SYSTEM       0       0       CALSPAN       FMVSS 301 TEST REPORTS/PHOTOS/VIEE       I1011131         2017 TOYOTA       FMVSS 301 TEST REPORTS/PHOTOS/VIEE       0       Infinite       I1101       I1115         2017 TOYOTA       FMV CAR	YEAR/MAKE/MODEL       TEST TYPE       CLOSING SPEED (kph)       IMPACT ANGLE () <sup>1</sup> OFFSET DISTANCE (mm)       PERFORMER       CONTRACT/STUDY TITLE       REF #       CRUSH DIS         2017 TOYOTA       ASSESSMENT TEST       56.65       0       0       0       TRC OF OHIO       PENEV CAR ASSESSMENT INPACT TESTING       16111.4       738         2017 TOYOTA       OUT OF OROLLA       0       0       0       TRC OF OHIO       2017 TOYOTA COROLLA INPACT TESTING       M20175106TWG2       0         2017 TOYOTA       OUT OF COROLLA       0       0       0       0       2017 TOYOTA COROLLA ASSESSMENT TESTS       0       0       0       2017 TOYOTA COROLLA INPACT TESTING       M20175106TWG2       0         2019 TOYOTA COROLLA       OPTIONAL NEW CAR ASSESSMENT TEST       56.41       0       0       MGA RESEARCH       OPTIONAL NCAP-2019 TOYOTA COROLLA ASSESSMENT TEST       D11011131       506         2017 TOYOTA       OPTIONAL NCAP       180       0       CALSPAN       PMVS3 01 TEST REPORTS/PHOTOS/VIDEO       0       0         2017 TOYOTA COROLLA       NEW CAR NEW CAR ASSESSMENT TEST       2218       270       0       TRC OF OHIO RIGO POLIS INCAP POLIS INCAP       161115       330         2017 TOYOTA COROLLA       NEW CAR ASSESSMENT       62.55       270

Impact angle = 180, so a possible Rear Test, but 180 is also used/entered for frontal tests by the test contractors.

#### **Back to Results**

Home Vehicle Biomechanics Component Crash Avoidance

Vehicle Crash Test Database: Test Number 10125

Configuration IMPACTOR INTO VEHICLE Make TOYOTA Model COROLLA Year	
2017 Impact Angle 180" Closing Speed 0 (kph) Offset Distance 0 (mm) Performer	
CALSPAN Contract/Study Title FMVSS 301 TEST REPORTS/PHOTOS/VIDEO Reference Number	View All 126 Images
	test 10125, the Test Type and Impact tent with a Rear Test.

#### Home Vehicle Biomechanics Component Crash Avoidance Back to Results Vehicle Crash Test Database: Test Number 10125 Contract/Study Title FMVSS 301 TEST REPORTS/PHOTOS/VIDEO Reference Number View All 126 Images Test Objectives NO INSTRUMENTATION OR OCCUPANT DATA Contract Number XXXX Video Downloads Test Track Surface C20175102 - Impact Point.avi (8 MB) CONCRETE C20175102 - Left Side View avi (17.48 MB) C20175102 - Overhead View.avi (42.22 MB) **Test Track Surface Condition** C20175102 - Right Side View.avi (19.61 MB) DRY C20175102 - 2017 Toyota Corolla Real-Time.avi (10.73 MB) Reports C20175102-2017 Toyota Corolla- 301R Final Report.pdf Download Instrumentation Data Download Metadata VEHICLE BARRIER INSTRUMENTATION OCCUPANT # YEAR/MAKE/MODEL ENGINE WEIGHT(Kgrams) WIDTH(mm) SPEED(kph) LENGTH(mm) CRUSH DIS.(mm) NHTSA DEFORMABLE IMPACTOR 0 n 0 NOT APPLICABLE 0.00 n 2017 TOYOTA COROLLA NOT APPLICABLE 0 n 0 0 0.00 Click on the I & 2 in the bottom left corner to get detail info on the barrier and the vehicle. However, the lack of

data in the barrier and Vehicle rows is not promising. The contractor Report can also be downloaded.

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#### Home Vehicle Biomechanics Component Back to Results Crasi Vehicle Crash Test Database: Test Number 10125 Contract/Study T x Vehicle Detail Information **Reference Numbe** Test Objectives Vehicle NHTSA DEFORMABLE IMPACTOR NO INSTRUMENTA Body Type NOT APPLICABLE Contract Number Engine 0.0L NOT APPLICABLE XXXX Test Track Surface Weight Tested 0(kg) CONCRETE Vehicle Size w x I 0 x 0 (mm) Test Track Surface OBY NHTSA # Reports Commentary NHTSA REAR MDB All Calc VIN **Download Instrum** Data are 0 Modification Indicator RESEARCH VEHICLE Download Metada Maximum Crush Distance 0 NOT APPLICABLE Transmission YEAR/MA Vehicle Center of Gravity Distance Behind Front Axle 0

# All Barrier Data needed for calculating stiffness data is "0".

#### Vehicle Crash Test Database: Test Number 10125

Vehicle Detail Information		
be		
Vehicle		TOYOTA COROLLA 2017
Body Type		NOT APPLICABLE
Engine		0.0L NOT APPLICABLE
Weight Tested		0(kg)
Vehicle Size w x I		0 x 0 (mm)
NHTSA #		C20175102
Commentary	All data for Calcs	2017 TOYOTA COROLLA C20175102 645100
VIN	are 0	
Modification Indicator		PRODUCTION VEHICLE
Maximum Crush Distanc	e.	0
Transmission		NOT APPLICABLE
AA Vehicle Center of Gravity	Distance Behind Front Axle	0

# As with the barrier, all data for calculating stiffness data is "0".

REPORT NUMBER: 301R-CAL-17-004

SAFETY COMPLIANCE TESTING FOR FMVSS 301R FUEL SYSTEM INTEGRITY – REAR IMPACT

Toyota Motor Manufacturing, Canada, Inc. 2017 Toyota Corolla

NHTSA NUMBER: C20175102

PREPARED BY: CALSPAN CORPORATION TRANSPORTATION TEST OPERATIONS P.O. BOX 400 BUFFALO, NEW YORK 14225



Given the lack of data in the online database, lets look at the Contractor Report.

### **How to Research Stiffness Data**

### Researching the Data - Rear Data

SECTION 2

#### COMPLIANCE TEST RESULTS SUMMARY

A 1,510 kg 2017 Toyota Corolla four door sedan was impacted from the rear by a 1357.0 kg moving barrier at a velocity of 79.24 kph (49.23 mph). The test was performed by Calspan Corporation on June 2, 2017

The test vehicle was equipped with a 50.3 liter fuel tank which was filled to 93 percent capacity with stoddard fluid prior to impact. Additional ballast (37 kg) was secured in the vehicle's rear passenger foot well. Two ballast Part 572E 50th percentile male Anthropomorphic Test Devices (ATD) were placed in the front occupant seating positions.

The crash event was recorded by three high-speed cameras and one real-time camera. High-speed camera locations and other pertinent camera information can be found on page 3-7 of this report. Pre- and post-test photographs of the vehicle can be found in Appendix A.

There was no fuel system fluid spillage following the impact and including all portions of the static rollover test. The maximum vehicle longitudinal crush was 740 millimeters of which the average was 588 millimeters. The vehicle appeared to comply with all the requirements of FMVSS No. 301 "Fuel System Integrity."

Summary contains weights for the barrier, the Toyota Corolla, and the barrier Closing Speed. Also Maximum and Average Crush to the Toyota.

#### **How to Research Stiffness Data** Researching the Data - Rear Data Totals ka 801 1510 511 1312 904 606 TARGET TEST WEIGHT CALCULATION (TTW) Measured Parameter Units Value 1312 Total Unloaded Vehicle Weight (UVW) kq (A) Rated Cargo/Luggage Weight (RCLW) kg 49.8 (B) Weight of two P572E ATDS @ 74kg each 155.4 kq (C) Target Vehicle Test Weight (TVTW) kq 1517.2 (A+B+C) \*As tested Weight = (TVTW -10kg) <=ATW < (TVTW -5kg); TVTW = Weight of Test Vehicle with 2 dummies and 49.8kg of Cargo Weight

MDB WEIGHTS

	Units	Front	Rear	Total
Left	kg	358.0	322.0	680.0
Right	kg	404.0	273.0	677.0
Ratio	%	56.2%	43.8%	100.0%
Totals	kg	762.0	595.0	1357.0

Weights for the Toyota and the Barrier Toyota = 1517.2 kg \* 2.205 = 3344.8 pounds Barrier = 1357.0 kg \* 2.205 = 2991.7 pounds

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Measured Parameter	Units	Value
Vehicle Wheelbase	mm	2701
Vehicle Length (at Centerline)	mm	4646
Vehicle Width	mm	1761
Weight of Ballast Secured in Cargo Area1	kg	37
Type of Ballast		Lead Shot
Method of Securing Ballast		Rear Foot Well
Components Removed for Weight Reduction		0
Vehicle Width at Widest Point	mm	1775
Vehicle Width at Widest Point Location		C-Pillar
Centerline offset for impact line	mm	355
Filler neck side (left/right )	(C)((10-24)), (10	Left

#### GENERAL TEST VEHICLE DATA

Ballast weight does not include the weight of instrumentation, on-board cameras and data acquisition system

Vehicle Width = 1761 mm / 25.4 = 69.3 in

There is no recorded Indentation length, so the full vehicle width will be used.

VEHICLE CRUSH MEASUREMENTS: LENGTH

Measurement	Left Side	Centerline	Right Side
Pre-Test	4543	4646	4546
Post-Test	3803	4013	4156
Crush	-740	-633	-390

Vehicle Crush Depths - Pre-Test - Post-Test Left Side: 4543-3803 = 740 mm / 25.4 = 29.1 in Centerline: 4646-4013 = 633 mm / 25.4 = 24.9 in Right Side: 4546-4156 = 390 mm / 25.4 = 15.4 in

### **How to Research Stiffness Data** Researching the Data - Rear Data Test Vehicle: 2017 Toyota Corolla four door sedan NHTSA No .: C20175102 Test Program: FMVSS 301R Compliance Rear Impact Test 6/2/2017 Test Date: **Test configuration** REAL TIME CAMERA WELDING RCD And damage 20% OF WIDTH OF TEST VEHICLE ± 50 MM G CONCRETE PAD TOW ROAD COLLEGISTO WRANN parad motor rate O THE REAL CY F 100 WELL

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#### DATA SHEET NO. 5 POST-TEST DATA

Test Vehicle: 2017 Toyota Corolla four door sedan Test Program: FMVSS 301R Compliance Rear Impact Test NHTSA No.: Test Date: C20175102 6/2/2017

VIN: 2T1BURHE8HC754623

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REQUIRED IMPACT VELOCITY RANGE:

78.5 to 80.1 km/h

ACTUAL IMPACT VELOCITY (WITHIN 1.5 M OF IMPACT PLANE)

Measurement Description	Units	Speed
Trap No. 1	km/h	79.24
Trap No. 2	km/h	79.14

The barrier impact speed is recorded as 79.24 and 79.14 kph. 79.24 will be used for this exercise since that is what is in the summary

Barrier speed = 79.24 kph / 1.609 = 49.2 mph

**Calculating Rear Stiffness** 

Calculations:

The speed to be used in the stiffness calculations IS NOT the closing speed, rather an estimation of the KEES speed needs to be calculated. For further discussion of why, see Mr. Vomhof's paper on why the **KE Equivalent Speed (KEES) [500K]** needs to be calculated for side and rear impact tests in the NHTSA Crash Test database which can be downloaded from the 4N6XPRT Systems web site at: http://www.4n6xprt.com/papers.htm.

**Calculating Rear Stiffness** 

Calculations (cont.):

The KEES speed can be calculated as follows:

 $\begin{aligned} & \text{KEES} = \text{SQR}( \left[ W_{\text{barrier}} * \text{Speed}_{\text{Closing}}^2 \right] / \left[ W_{\text{barrier}} + W_{\text{vehicle}} \right] ) \\ & \text{With data becomes} - \\ & \text{KEES} = \text{SQR}( \left[ 2991.7 * 49.2^2 \right] / \left[ 2991.7 + 3344.8 \right] ) \\ & \text{KEES} = \text{SQR}( \left[ 7241828.7 \right] / \left[ 6336.5 \right] ) \\ & \text{KEES} = \text{SQR}( 1142.9 ) \end{aligned}$ 

**KEES = 33.8 mph** 

Calculating Rear Stiffness (Damage Profile Distances)

Variables:

 $\Delta v_{test} = KEES Speed * 17.6 = in/sec$ 

 $c_{avg}$  = calculated average crush = inches

W = Target Vehicle weight = pounds

g = acceleration due to gravity = 386.4 inch/sec^2

 $b_0$  = No Damage Speed (Damage Threshold). If no specific knowledge of the vehicle is available, the beginning frontal NO DAMAGE SPEED is assumed to be ~4.7-5.0 mph. For calculations we will use 5.0 mph= 88 in/sec

L<sub>test</sub> = Damage Width = inches

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Calculating Rear Stiffness ([Pre Test] - [Post Test] Distances)

When working with essentially equally spaced crush measurements, the AVERAGE CRUSH based upon the <u>three [Pre Test] - [Post Test]</u> measurements can be calculated as follows:

Crush<sub>avg</sub> = (LeftBumper + 2\*Centerline + RightBumper) / (2\*2) Which, feeding in values, equates to:

 $Crush_{avg} = (29.1 + 2*24.9 + 15.4) / (2*2)$ 

**Crush**<sub>avg</sub> = 94.3 / 4 = **23.6** inches

Calculating Rear Stiffness ([Pre Test] - [Post Test] Distances)

Calculations:

b<sub>1</sub> = slope = inches / [inch\*sec]

Note - depending upon the author the unit notation could also appear as [inch/sec]/inch or as 1/in

 $\mathbf{b}_{1} = (\Delta \mathbf{v}_{\text{test}} - \mathbf{b}_{0}) / \mathbf{c}_{\text{avg}}$ 

b<sub>1</sub> = ( [33.83 \* 17.6] - 88 ) / 23.6

 $b_1 = 21.5$ 

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Calculating Rear Stiffness ([Pre Test] - [Post Test] Distances)

Calculations:

A coefficient = pound/inch A = (W \* b<sub>0</sub> \* b<sub>1</sub>) / (g \* L<sub>test</sub>)

If you choose a  $L_{test} = vehicle width$ 

A = ( 3344.8 \* 88 \* 21.5 ) / ( 386.4 \* 69.3 )

A = 236.4

Calculating Rear Stiffness ([Pre Test] - [Post Test] Distances)

Calculations:

B coefficient =  $pound/inch^2$ 

$$B = (W * b_1 * b_1) / (g * L_{test})$$

If you choose a  $L_{test} = vehicle width$ 

B = ( 3344.8 \* 21.5 \* 21.5 ) / ( 386.4 \* 69.3 )

**B** = 57.8

Calculating Rear Stiffness ([Pre Test] - [Post Test] Distances)

Calculations:

G coefficient = pound G = (A \* A) / (2 \* B) If you choose a L<sub>test</sub> = <u>vehicle width</u> G = (236.4 \* 236.4) / (2 \* 57.8) G = 483.4

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### **Calculating Rear Stiffness**

(Maximum Crush Distance)

When working with the following equations, one should note that only ONE crush measurement is used to calculate the A & B Stiffness values. This is important, because at times, the only crush depth recorded is the MAXIMUM CRUSH. However, some people are concerned that because the equations call for a "Crush<sub>avg</sub>" measurement, use of only one crush measurement is not permitted. For those people, the AVERAGE CRUSH based upon the <u>Maximum Crush Distance</u> measurement can be calculated as follows:

 $Crush_{avg} = (c_{Max}) / (I)$ 

Which, feeding in values, equates to:

 $Crush_{avg} = (29.1) / (1)$  $Crush_{avg} = 29.1$  inches

Calculating Rear Stiffness (Maximum Crush Distance)

Calculations:

```
b<sub>1</sub> = slope = inches / [inch*sec]
```

Note - depending upon the author the unit notation could also appear as [inch/sec]/inch or as 1/in

 $\mathbf{b}_{1} = (\Delta \mathbf{v}_{\text{test}} - \mathbf{b}_{0}) / \mathbf{c}_{\text{avg}}$ 

b<sub>1</sub> = ( [33.8 \* 17.6] - 88 ) / 29.1

 $b_1 = 17.4$ 

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Calculating Rear Stiffness (Maximum Crush Distance)

Calculations:

A coefficient = pound/inch

 $A = (W * b_0 * b_1) / (g * L_{test})$ 

If you choose a L<sub>test</sub> = <u>vehicle width</u>

A = ( 3344.8 \* 88 \* 17.4 ) / ( 386.4 \* 69.3 )

A = 191.4

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Calculating Rear Stiffness (Maximum Crush Distance)

Calculations:

B coefficient =  $pound/inch^2$ 

 $B = (W * b_1 * b_1) / (g * L_{test})$ 

If you choose a  $L_{test} = vehicle width$ 

B = (3344.8 \* 17.4 \* 17.4) / (386.4 \* 69.3)

**B** = 37.9

Calculating Rear Stiffness (Maximum Crush Distance)

Calculations:

G coefficient = pound G = (A \* A) / (2 \* B) If you choose a L<sub>test</sub> = <u>vehicle width</u> G = (191.4 \* 191.4) / (2 \* 37.9) G = 483.4

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NHTSA Crash Test # Vehicle	10 2017 Toyota Coro	125						
venicie	mm	inches						
Indentation Length		0.	0					
Width	1	<b>761</b> 69	3					
	kilograms	pounds						
Vehicle Weight		1 <b>7.2</b> 3344						
Barrier Weight		<b>357</b> 2991						
Closing Speed	kph	mph 0 0	in/sec	0.0		mph in/sec		
Barrier Speed	70	<b>9.24</b> 49.			KEES =	<b>33.83</b> 595.4		
No Damage Speed				3.0	b0 =	88.0		
				5.4 < in/s/s	50 -	00.0		
Gravity - ft/s/s		32.	2 386	5.4 < IN/S/S				
	Crush Depth (mm)	Crush depth (in)			6 measurement avg	Trapezoidal Avg		
DPD 1	s. don z opin (min)	0.	0		0.0			
DPD 2		0.			0.0			
DPD 3		0.	0		0.0	0.0		
DPD 4		0.			0.0			
DPD 5		0.			0.0			
DPD 6		0.	0		0.0	0.0		
				crush depth =	0.0	0.0	b1=	
	Pre Test (mm)	Post Test (mm)	Crush Depth (mm)	Crush depth (in)				
Left corner		543 380		40 29.1	29.1			
Center Line	4	646 401	<mark>3</mark> 6	33 24.9	49.8	27.0		
Right Corner	4	546 415	<mark>6</mark> 3	90 15.4	15.4	20.1		
				crush depth =	23.6	23.6	b1=	21.5
	Crush Depth (mm)							
Maximum		<b>740</b> 29	1	crush depth =	29.1		b1=	17.4
Rear Stiffness								
	Α	В	G					
DPD Width								
DPD Indentation								
Pre-Post Width	236.4	57.8	483.4					
Pre-Post Indentation								
Max Width	191.4	37.9	483.4					
Max Indentation								

### How to Research Stiffness Data Stiffness Calculations - Summary

Stiffness

# Calculation

# Summary

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### How to Research Stiffness Data Stiffness Calculations - Summary

Front Stiffness			
	A	В	G
DPD Width	246.0	64.0	473.1
DPD Indentation	284.9	74.1	547.9
Pre-Post Width	253.0	67.7	473.1
Pre-Post Indentatio	293.0	78.3	547.9
Max Width	196.7	40.9	473.1
Max Indentation	227.8	47.4	547.9

As can be seen from the Frontal Values, the data available potentially allows for up to 6 sets of Stiffness values in a given test.

Potentially 2 different crush lengths for Front and Rear Tests, I crush length for Side.

Potentially 3 sets of crush measurements for Front and Rear Tests, 2 sets for Side.

### **Stiffness Calculations - Summary**

When examining the previous comparison table, some general trends should be noted:

- The wider the Crush Length that is used, the lower the A-B values will be

- The deeper the  $\operatorname{Crush}_{\operatorname{avg}}$  depth is, the lower the A-B values will be

### And

- The lower (or softer) the A-B values are, the more conservative your final speed from crush estimates will be in your reconstruction.

### How to Research Stiffness Data Stiffness Calculations - Summary

I have downloaded and provided the Contractor Reports for the 3 selected tests. Feel free to review to see the similarities and differences between the reports and the online database values.

To try and lessen "the pain" of doing these calculations by hand, a spreadsheet which does these calculations has also been provided with the PDF's. Feel free to modify it as you see fit.

You can also find this presentation and the spreadsheet on my web site at -

### https://www.4n6xprt.com/NAPARS\_3-2025.htm

## How to Research Stiffness Data Stiffness Calculations - Summary

## The "easy" way to get to the page is -

cessible. 4N6XPRT Systems' accident reconstruction software helps you to reliably evaluate and analyze accident information with some of the easiest, most trusted, and most cost-efficient software you can find in the industry today.

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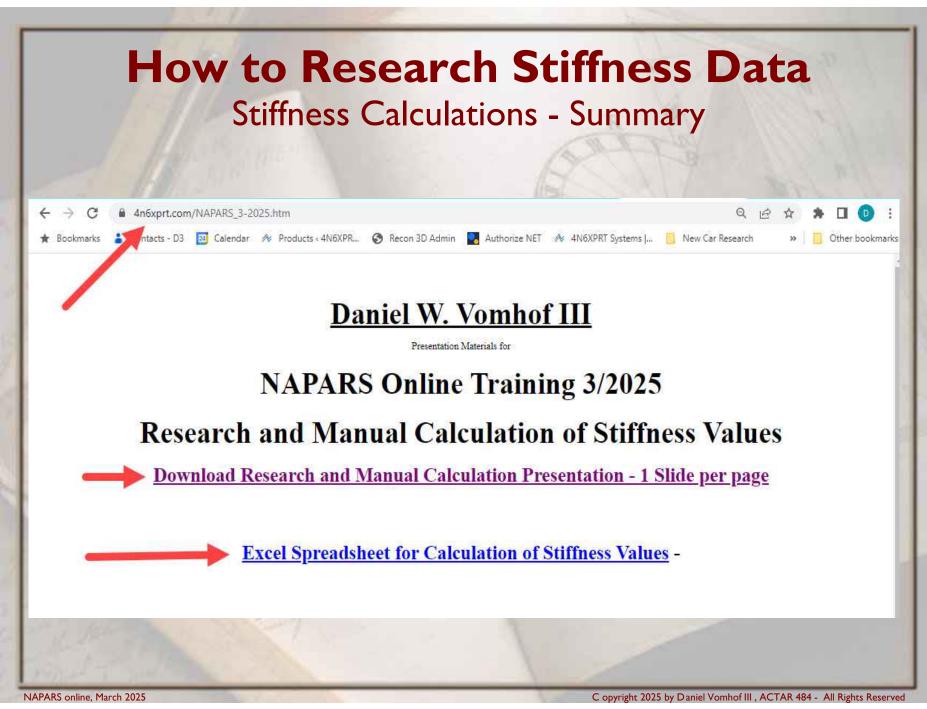
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# How to Research Stiffness Data Stiffness Calculations - Summary

## and Presentations

Conference	Conference Material Page	Material on Page
Illinois Association of Technical Accident Investigators - September 2022	<u>IATAI-2022</u>	Speed from Crush Considerations
Midwest Association of Technical Accident Investigators - September 2022	MATAI-2022	Conference Video Force-Balance Analysis of Crush 4N6XPRT Systems vehicle Data
South Carolina Accident Reconstruction Specialists/Southeastern Collision Reconstruction Conference - July 2023	<u>SCARS-2023</u>	Recon-3D and Cloud Compare Speed from Crush Considerations
IPTM Symposium - June 2024	<u>IPTM-2024</u>	Conference Video 4N6XPRT Systems vehicle Data
SATAI 2024 Fall Conference - October 2024	SATAL 2024	Recon-3D and Cloud Compare Speed from Crush Considerations
NAPARS Online Trasining - March 2025	NAPARS 2025	Research and Calculation of Stiffness Values Manually
EL LIMP I I MAR - INF	art in the	

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## How to Research Stiffness Data Stiffness Calculations - Summary

## Some notes on the Spreadsheet -

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- The boxes for data entry are in green
- IF you have a frontal test where the vehicle was impacted by a moving barrier, it is suggested that you use the REAR test tab and change the title where appropriate to FRONT before printing out so that you use the appropriate speed for your calculations.
- In the same way, if you have a Side or Rear test where the vehicle impacts a solid barrier, use the FRONT test and change the title to SIDE or REAR where appropriate

# **How to Calculate Stiffness Values**

**Calculating Stiffness - Constants & Conversions** 

 Conversion Factors - Metric to Imperial  $\star$  | inch = 25.4 millimeters  $\star$  | mile = 1.609344 kilometers ★ | pound = 0.4535924 kilograms or \* I kilogram = 2.20462 pounds Constants  $\star$  | mph = 17.6 inch/sec \*g = 32.2 feet/sec^2 = 386.4 inch/sec^2

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# How to Calculate Stiffness Values Calculating Stiffness - Variables

### Variables:

 $\Delta v_{test}$  = On Side and Rear tests generally the speed to be used is the KEES speed. On Frontal Tests generally the speed to be used is Closing speed = in/sec

 $c_{avg}$  = calculated average crush = inches

W = Vehicle weight = pounds

 $g = acceleration due to gravity = 386.4 inch/sec^2$ 

 $b_0$  = No Damage Speed (Damage Threshold). If no specific knowledge of the vehicle is available, the beginning frontal NO DAMAGE SPEED is assumed to be ~4.7-5.0 mph. For calculations generally 5.0 mph= 88 in/sec is used for Front and Rear tests, and 2.0 mph = 35.2 in/sec is used for Side tests.

L<sub>test</sub> = Damage Width = inches

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# How to Research Stiffness Data Stiffness Calculations - Formulas

 $KEES = SQR([W_{barrier} * Speed_{Closing}^{2}] / [W_{barrier} + W_{vehicle}])$   $b_{1} = (\Delta v_{test} - b_{0}) / c_{avg}$   $A = (W * b_{0} * b_{1}) / (g * L_{test})$   $B = (W * b_{1} * b_{1}) / (g * L_{test})$ G = (A \* A) / (2 \* B)

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**How to Research Stiffness Data** Stiffness Calculations - Terms & Units C = cruish measurement Crush zone = area between two crush measurements  $Crush_{avg} = inches$ W = weight of vehicle or barrier = pounds  $g = acceleration due to gravity = 386.4 inch/sec^2$ L<sub>test</sub> = Damage Length (Also called WIDTH for front and rear tests) = inches  $\Delta v_{test}$  = On Side and Rear tests generally the speed to be used is the KEES speed. On Frontal Tests generally the speed to be used is Closing speed = in/sec

## How to Research Stiffness Data Stiffness Calculations- Terms & Units (cont)

 $b_0$  = No Damage Speed (Damage Threshold). If no specific knowledge of the vehicle is available, the beginning frontal NO DAMAGE SPEED is assumed to be ~4.7-5.0 mph. For calculations generally 5.0 mph= 88 in/sec is used for Front and Rear tests, and 2.0 mph = 35.2 in/sec is used for Side tests.

**b**<sub>1</sub> = slope (increase in speed per inch of crush)

= inches / [inch\*sec]

Note - depending upon the author the unit notation could also appear as **[inch/sec]/inch** or as **I/in** 

A coefficient = pound/inch

- **B** coefficient = pound/inch<sup>2</sup>
- **G** coefficient = pound

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## How to Research Stiffness Data Stiffness Calculations - Contractor Report

# Contractor Report NHTSA Test # 9984

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#### Final Report Number: NCAP-TRC-17-003

New Car Assessment Program (NCAP) Frontal Barrier Impact Test

Toyota Motor Manufacturing 2017 Toyota Corolla 4DR Sedan NHTSA Number: M20175104

PREPARED BY: Transportation Research Center Inc. 10820 State Route 347 P. O. Box B-67 East Liberty, OH 43319



**Report Date: December 15, 2016** 

#### FINAL REPORT

Prepared For: U. S. DEPARTMENT OF TRANSPORTATION National Highway Traffic Safety Administration Office of Crashworthiness Standards 1200 New Jersey Ave, SE Room W43-410 Washington, DC 20590

#### Notice

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Prepared By: ILO Project Operations Group

Approved By: John Shultz

Approval Date: December 15, 2016

FINAL REPORT ACCEPTANCE BY OCWS:

Division Chief, New Car Assessment Program NHTSA, Office of Crashworthiness Standards

Date \_\_\_\_\_

COTR, New Car Assessment Program NHTSA, Office of Crashworthiness Standards

Date \_\_\_\_\_

			Technical Report Documentation Page
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15.	Supplemental Notes		•

16. Abstract

A 56.0 km/h NCAP Frontal Impact Test was conducted on a 2017 Toyota Corolla 4DR Sedan, in accordance with the specifications of the Office of Crashworthiness Standards Frontal NCAP Laboratory Test Procedure. This test was conducted to obtain data indicant of FMVSS 208, 212, 219 (partial), 301 and foot well intrusion performance. This test was conducted at the Transportation Research Center Inc. in East Liberty, Ohio on November 14, 2016.

The impact velocity was 56.65 km/h, and the ambient temperature at the barrier face at the time of impact was  $21.7^{\circ}$  C. The target vehicle post-test maximum crush was 738 millimeters at crush centerline. The test vehicle's performance is as follows:

	test veniere s performane	Driver AT			Passenger ATD			]
	Measurement Description	Units	Threshold	Result	Units	Threshold		
	Head Injury Criteria (HIC <sub>15</sub> )	NA	700	210	NA	700	201	
	Maximum Chest Compression	mm	63	-24.6	mm	52	-20.4	
	3ms Chest Clip	Gs	60	45.5	Gs	60	46.5	
	Nij	NA	1	0.26	NA	1	0.54	
	Neck Tension	Newtons	4170	1379.3	Newtons	2620	730.1	
	Neck Compression	Newtons	4000	-145.7	Newtons	2520	-167.8	
	Left Femur Force	Newtons	10000	-1459.3	Newtons	6800	-1086.7	
	<b>Right Femur Force</b>	Newtons	10000	-2358.2	Newtons	6800	-194.5	
17.	Key Words 35 mph Frontal Barrier	Impact Test			on Statement f this report a	re available	e from:	
	New Car Assessment Pr	ogram (NC	AP)		•	•	Administratio	
		-	Technical Information Services Division, NPO-411					
					w Jersey Ave			
Washington, DC 20590								
e-mail: tis@nhtsa.dot.gov								
					2-493-2833	-		
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#### Table of Contents

Section		Page
1	Purpose and Summary of the Test	1
2	Occupant and Vehicle Information / Data Sheets	3

#### Data Sheet Page 1 4 General Test and Vehicle Parameter Data 2 Seat Adjustment, Fuel System, and Steering Wheel Data 8 3 Dummy Longitudinal Clearance Dimensions 10 4 **Dummy Lateral Clearance Dimensions** 11 5 Seat Belt Positioning Data 12 6 High-Speed Camera Locations and Data 13 7 Vehicle Accelerometer Locations 15 8 Photographic Reference Target Locations 16 9 Load Cell Locations on Fixed Barrier 17 10 Test Vehicle Summary of Results 18 19 11 **Post-Test Observations** 12 20 Vehicle Profile Measurements 13 Accident Investigation Division Data 22 14 Vehicle Intrusion Measurements 23 15 Summary of FMVSS 212, 219 (Partial) Data, and 301 Data 25 16 27 FMVSS 301 Static Rollover Results 17 28 Dummy/Vehicle Temperature Stabilization Chart Appendix А Photographs A-1 В Vehicle and Dummy Response Data Plots B-1

С	Dummy Calibration and Performance Verification Data	C-1

#### **1: PURPOSE AND SUMMARY OF THE TEST**

#### PURPOSE

This 56 km/h frontal barrier impact test is part of the Vehicle Barrier Impact Testing Program sponsored by the National Highway Traffic Safety Administration (NHTSA) under Contract No. DTNH22-12-D-00257. The purpose of this test was to obtain vehicle crashworthiness and occupant restraint system performance data for consumer information purposes.

This 56 km/h frontal barrier impact test was conducted in accordance with the Office of Crashworthiness Standards Front NCAP Laboratory Test Procedure dated October 2015.

#### SUMMARY

A 2017 Toyota Corolla 4DR Sedan impacted the barrier wall at a velocity of 56.65 km/h. The test was performed at Transportation Research Center, Inc. on November 14, 2016. Pre- and post-test photographs of the vehicle and dummies can be found in Appendix A.

One real-time camera and 16 high-speed cameras were used to document the frontal barrier impact event. Camera locations and other pertinent camera information can be found in this report.

One Part 572E 50<sup>th</sup> percentile male anthropomorphic test device (ATD), was placed in the driver seating position and one Part 572O 5<sup>th</sup> percentile female ATD was placed in the right-front passenger position according to dummy placement instructions specified in the Frontal NCAP Laboratory Test Procedure.

Both ATDs were fully instrumented with head, chest and pelvis tri-axial accelerometers, chest displacement potentiometers, upper neck load cells, right/left femur load cells, and lower leg instrumentation. Seat belt load cells were also on the driver's and the passenger's lap belts to measure dummy pelvic section loading.

The driver (position 1) ATD (Serial No. 037), and the right-front passenger (position 2) ATD (Serial No. 426) were calibrated previous to this test. Certification details, along with instrumentation calibration data, are found in Appendix C of this report.

The 100 channels of data were recorded on an on-board data acquisition system. The 288 barrier channels of data were recorded on an off-board high resolution barrier data acquisition system. Appendix B contains the vehicle, load cell barrier and dummy response data traces.

There was 100.0 percent windshield retention and no intrusion into the protected zone of the windshield during the event. There was no Stoddard solvent leakage after the event or during any phase of the static rollover.

The maximum static crush of the vehicle was 738 mm and both the driver and passenger side doors remained closed during the impact event and were operable after the impact.

The driver's visible contact points were as follows: front airbag, side curtain airbag, headrest, and knee airbag. The passenger's visible contact points were as follows: front airbag, side curtain airbag and headrest.

The occupant data is summarized below:

ATD Position	HIC <sub>15</sub>	Nij	Neck Tension (N)	Neck Compression (N)	3 ms Chest Clip (Gs)	Chest Disp. (mm)	Left Femur (N)	Right Femur (N)
Driver (50 <sup>th</sup> Male)	210	0.26	1379.3	-145.7	45.5	-24.6	-1459.3	-2358.2
Passenger (5 <sup>th</sup> Female)	201	0.54	730.1	-167.8	46.5	-20.4	-1086.7	-194.5

#### 2: OCCUPANT AND VEHICLE INFORMATION / DATA SHEETS

#### GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle:	2017 Toyota Corolla 4DR Sedan	NHTSA No.:	<u>M20175104</u>
Test Program:	NCAP Frontal Impact	Test Date:	<u>11/14/16</u>

#### **TEST VEHICLE INFORMATION**

#### **TEST VEHICLE OPTIONS**

NHTSA No.	M20175104	Traction Control System (TCS)	Yes
Model Year	2017	Power Steering	Yes
Make	Toyota	Power Window Auto-Reverse	Yes
Model	Corolla	Driver Frontal Airbag	Yes
Body Style	Sedan Driver Curtain Airbag		Yes
VIN	2T1BURHE9HC747230	Driver Head/Torso Airbag	No
Body Color	Barcelona Red	Driver Torso Airbag	No
Odometer Reading (km/mi)	9 mi.	Driver Torso/Pelvis Airbag	Yes
Engine Displacement (L)	1.8	Driver Pelvis Airbag	No
Type/No. Cylinders	Inline/4	Driver Knee Airbag	Yes
Engine Placement	Front/Transverse	Front Pass. Frontal Airbag	Yes
Transmission Type	Automatic	Front Pass. Curtain Airbag	Yes
Transmission Speeds	CVT	Front Pass. Head/Torso Airbag	No
Overdrive	Yes	Front Pass. Torso Airbag	No
Final Drive	FWD	Front Pass. Torso/Pelvis Airbag	Yes
Roof Rack	No	Front Pass. Pelvis Airbag	No
Sunroof/T-Top	No	Front Pass. Knee Airbag	No
Running Boards	No	Driver Pretensioner	Yes
Tilt Steering Wheel	Yes	Driver Load Limiter	Yes
Power Seats			Yes
Anti-Lock Brakes (ABS)	Yes	Front Pass. Load Limiter	Yes
Automatic Door Locks (ADLs)			Yes

Does owner's manual provide instructions to turn off automatic door locks?

Yes

#### DATA FROM CERTIFICATION LABEL

Manufactured by	Toyota Motor Manufacturing		GVWR (lbs)	3820
Data of Manufastura	08/16		GAWR Front (lbs)	2070
Date of Manufacture			GAWR Rear (lbs)	1850

#### VEHICLE SEATING AND WEIGHT CAPACITY

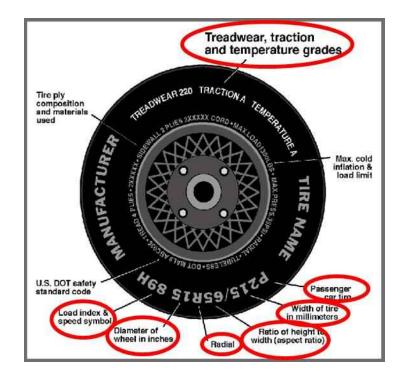
Measured Parameter	Front	Rear	Third	Total
Type of Seats	Bucket	Split Bench	N/A	
Number of Occupants	2	3	N/A	5
Capacity Wt. (VCW) (kg)				381
Cargo Wt. (RCLW) (kg)				40.8

#### **DATA SHEET NO. 1 (CONTINUED) GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: Test Program: 2017 Toyota Corolla 4DR Sedan NCAP Frontal Impact

NHTSA No.: Test Date:

<u>M20175104</u> 11/14/16



#### **DATA FROM TIRE PLACARD**

Measured Parameter	Front	Rear
Maximum Tire Pressure (kPa)	350	350
Cold / Test Pressure (kPa)	220	220
Recommended Tire Size	P205/55R16	P205/55R16
Tire Size on Vehicle	P205/55R16	P205/55R16
Tire Manufacturer	Michelin	Michelin
Tire Model	Primacy MXV4	Primacy MXV4
Treadwear	620	620
Traction Grade	А	А
Temperature Grade	А	А
Tire Plies Sidewall	1	1
Tire Plies Body	4	4
Load Index/Speed Symbol	89H	89H
Tire Material	Polyester, Polyamide & Steel	Polyester, Polyamide & Steel
DOT Safety Code Right	B3WC 02NX 2716	B3WC 02NX 2716
DOT Safety Code Left	B3WC 02NX 2716	B3WC 02NX 2716

#### **DATA SHEET NO. 1 (CONTINUED)**

#### GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle:	2017 Toyota Corolla 4DR Sedan	NHTSA No.:	M20175104
Test Program:	NCAP Frontal Impact	Test Date:	11/14/16

#### **TEST VEHICLE WEIGHTS**

	Units	As Delivered (UVW) (Axle)			As Tested (ATW) (Axle)		
_	emus	Front	Rear	Total	Front	Rear	Total
Left	kg	415.0	267.8		446.4	320.0	
Right	kg	387.4	245.2		414.0	307.4	
Ratio	%	61.0	39.0		57.8	42.2	
Totals	kg	802.4	513.0	1315.4	860.4	627.4	1487.8

#### TARGET TEST WEIGHT CALCULATION

Measured Parameter	Units	Value
Total Delivered Weight (UVW)	kg	1315.4
Weight of 1 P572E ATD & 1 P572O ATD	kg	139.3
Rated Cargo/Luggage Weight (RCLW)	kg	40.8
Vehicle Target Weight (TVTW)	kg	1495.5

#### TEST VEHICLE ATTITUDES AND CG

	Units	LF	RF	LR	RR	CG (aft of front)
As Delivered	mm	690	693	715	712	1053
As Tested	mm	675	683	679	683	1139
Post Test	mm	713	679	712	709	

#### GENERAL TEST VEHICLE DATA

Measurement Description	Units	Value
Test Vehicle Wheel Base	mm	2700
Total Vehicle Length at Left Side	mm	4367
Total Vehicle Length at Centerline	mm	4650
Total Vehicle Length at Right Side	mm	4366
Weight of Ballast in Cargo Area	kg	0.0
Weight of Vehicle Components Removed	kg	62.0
Amount of Stoddard Solvent in Fuel Tank	liters	45.4

**LIST OF COMPONENTS REMOVED TO MEET TEST WEIGHT:** Rear bumper beam and fascia, rear door windows, panels and speakers, tail lights, hubcaps, rear shelf panel and speakers, C-pillar trim, rear seat belts, exterior mirrors, rear brake drums and rear deck lid.

#### DATA SHEET NO. 1 (CONTINUED)

#### GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle:	2017 Toyota Corolla 4DR Sedan	NHTSA No.:	<u>M20175104</u>
Test Program:	NCAP Frontal Impact	Test Date:	11/14/16

#### TARGET VEHICLE STRUCTURAL MEASUREMENT

	Elements	Pre-Test
	Elements	( <b>mm</b> )
1	Total Length	4650
2	Total Width	1765
3	Bumper Top Height	541
4	Bumper Bottom Height	429
5	Longitudinal Member Top Height	541
6	Distance Between Longitudinal Members	915
7	Longitudinal Member Width	100
8	Engine Top Height	870
9	Engine Bottom Height	200
10	Engine and Gearbox Width	760
11	Front Bumper-Engine Distance	510
12	Front Shock Absorber Fixing Height	865
13	Bonnet Leading Edge Height	710
14	Front Shock Absorber Fixing Width	1140
15	Front Bumper – Front Axle Distance	470
16	Front Axle – A-Pillar Distance	445
17	A-Pillar – B-Pillar Distance	1070
18	B-Pillar – Rear Axle Distance	1185
19	B-Pillar – C-Pillar Distance	1040
20	Roof Sill Bottom Height	1308
21	Roof Sill Top Height	1382
22	Floor Sill Bottom Height	327
23	Floor Sill Top Height	375

#### SEAT ADJUSTMENT, FUEL SYSTEM AND STEERING WHEEL DATA

Test Vehicle:	2017 Toyota Corolla 4DR Sedan
Test Program:	NCAP Frontal Impact

#### NORMAL DESIGN RIDING POSITION

For adjustable driver and passenger seat back. Please describe how to position the inclinometer to measure the seat back angle. Include description of the location of the adjustment latch detent, if applicable. Inclinometer measurement at the top of the backrest at the seat centerline, according to Form 1 attachment.

	Degree
Driver Seat back angle:	3.1
Passenger Seat back angle:	1.4

#### **SEAT FORE/AFT POSITIONS**

Describe the method used of determining seat for/aft positions.

Driver: Mid position, Positioned according to Form 1

Passenger: Full forward, Positioned according to Form 1

	<b>Total Fore/Aft Travel</b>	Placed in Position No.
Driver Seat	240	10
Passenger Seat	240	0

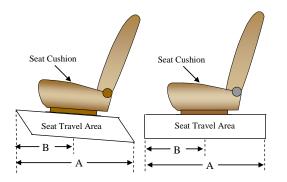
#### SEAT BELT UPPER ANCHORAGE

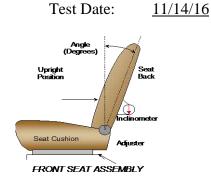
Describe the method of positioning seat belt upper anchorages.

Driver: Uppermost, Positioned according to Form 1

Passenger: Uppermost, Positioned according to Form 1.

	<b>Total No. of Positions</b>	Placed in Position No.
Driver Seat	4, numbered from 0 to 3	3, Uppermost
Passenger Seat	4, numbered from 0 to 3	3, Uppermost





NHTSA No.:

Test Date:

M20175104

#### **DATA SHEET NO. 2 (CONTINUED)**

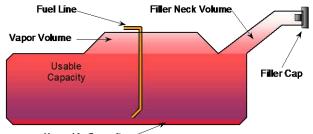
#### SEAT ADJUSTMENT, FUEL SYSTEM AND STEERING WHEEL DATA

Test Vehicle:	2017 Toyota Corolla 4DR Sedan	NHTSA No.:	<u>M20175104</u>
Test Program:	NCAP Frontal Impact	Test Date:	<u>11/14/16</u>

	Liters
Usable Capacity of "Standard Tank"	48.8
Usable Capacity of "Optional Tank"	N/A
92%-94% of Usable Capacity	45.4
Actual Amount of Solvent Used	45.4
1/3 of Usable Capacity	16.3

#### FUEL TANK CAPACITY

The vehicle is equipped with an electric fuel pump. The fuel pump is activated when the ignition is turned to "on".

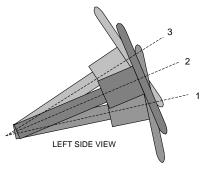


Unusable Capacity

#### VEHICLE FUEL TANK ASSEMBLY

#### STEERING COLUMN ADJUSTMENT

Steering wheel and column adjustments are made so that the steering wheel hub is at the geometric center of the locus it describes when moved through its full range of motion. Steel square was placed across the rim of the steering wheel, an inclinometer was placed on the plate and the angle was measured. Telescope travel was measured full in and full out and set at the midpoint.



STEERING COLUMN ASSEMBLY

#### STEERING COLUMN POSITIONS

	Degrees	Fore/Aft Position (mm)
Lowermost Position No. 1	20.4	
Geometric Center Position No. 2	22.2	
Uppermost Position No. 3	23.9	
Telescoping Steering Wheel Travel		70
Test Position	22.2	35

#### **DUMMY LONGITUDINAL CLEARANCE DIMENSIONS**

Test Vehicle: 2017 Toyota Corolla 4DR Sedan NHTSA No.: <u>M20175104</u> NCAP Frontal Impact Test Program: Test Date: 11/14/16 SWA HH HZ HW NA NR CD ST CS SCA SH



KDA-

SA-

		Dı	river	Pass	senger
Code	Measurement Description	Length (mm)	Angle (°)	Length (mm)	Angle (°)
WA°	Windshield Angle		24.9		
SWA°	Steering Wheel Angle		22.2		
SCA°	Steering Column Angle		67.8		
SA°	Seat Back Angle (on headrest post)		3.1		1.4
HZ	Head to Roof (Z)	201		220	
HH	Head to Header	351		276	
HW	Head to Windshield	696		723	
NR	Nose to Rim	370	9.6		
CD	Chest to Dash	496		388	
CS	Chest to Steering Hub	280			
RA	Rim to Abdomen	188			
KDL	Left Knee to Dash	137	24.4	104	38.5
KDR	Right Knee to Dash	129	24.3	114	38.5
PA°	Pelvic Angle		23.5		19.9
TA°	Tibia Angle		50.1		53.1
SK	Striker to Knee	585	9.6	710	15.1
ST	Striker to Head	407	-73.5	397	-59.1
SH	Striker to H-Point	340	50.1	412	32.5

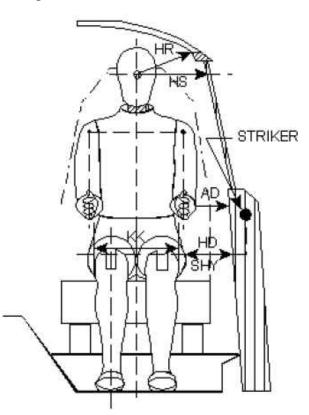
#### **DUMMY LATERAL CLEARANCE DIMENSIONS**

Test Vehicle: Test Program:

2017 Toyota Corolla 4DR Sedan NCAP Frontal Impact

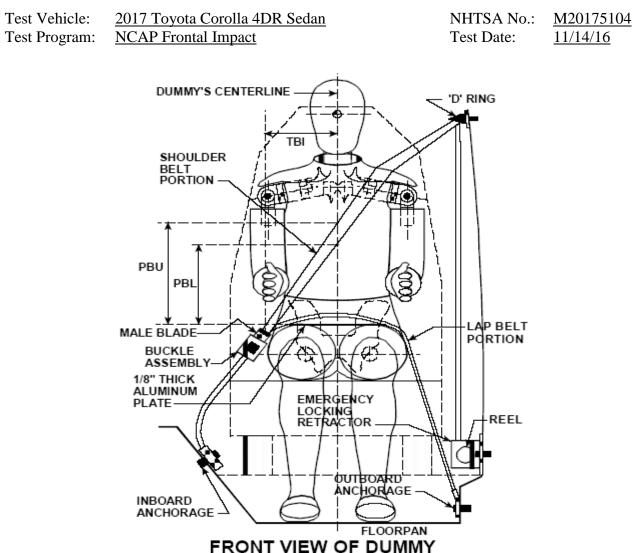
NHTSA No.: Test Date:

 $\frac{M20175104}{11/14/16}$ 



Code	<b>Measurement Description</b>	Driver	Passenger
AD	Arm to Door	151	102
HD	H-Point to Door	145	178
HR	Head to Side Header	215	240
HS	Head to Side Window	327	326
KK	Knee to Knee	360	170
SHY	Striker to H-Point (Y Direction)	240	300
AA	Ankle to Ankle	360	182

#### SEAT BELT POSITIONING DATA



#### SEAT BELT POSITIONING MEASUREMENTS

Measurement Description	Units	Driver	Passenger
<b>PBU</b> – Top surface of reference to belt upper edge	mm	298	310
<b>PBL</b> – Top surface of reference to belt lower edge	mm	214	205

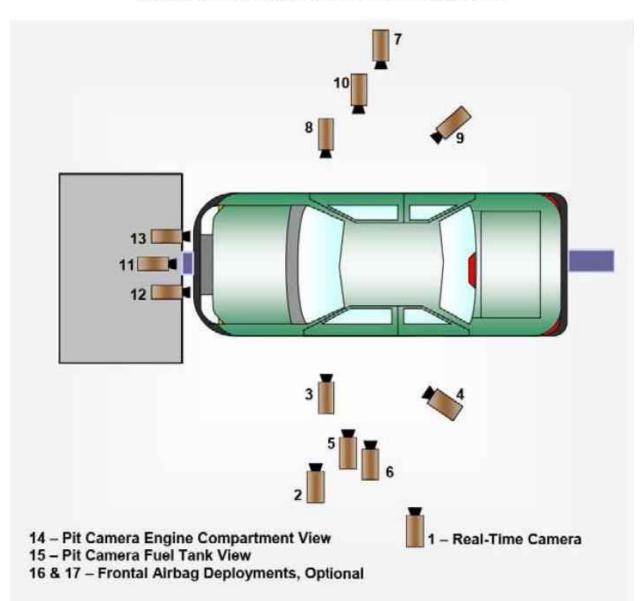
#### **BELT LENGTH DATA**

Measurement Description	Units	Driver	Passenger	
Shoulder belt length as measured on ATD	mm	870	964	
Lap belt length as measured on ATD	mm	802	908	
Remainder of belt on reel	mm	968	718	
Total belt length for continuous webbing systems	mm	2640	2590	

#### HIGH SPEED CAMERA LOCATIONS AND DATA

Test Vehicle:	2017 Toyota Corolla 4DR Sedan	NHTSA No.:	<u>M20175104</u>
Test Program:	NCAP Frontal Impact	Test Date:	<u>11/14/16</u>

#### CAMERA POSITIONS FOR FRONTAL IMPACTS



#### DATA SHEET NO. 6 (CONTINUED)

#### HIGH SPEED CAMERA LOCATIONS AND DATA

Test Vehicle:	2017 Toyota Corolla 4DR Sedan	NHTSA No.:	<u>M20175104</u>
Test Program:	NCAP Frontal Impact	Test Date:	<u>11/14/16</u>

No.	Camera View	Loo	cation (m	Lens	Frame	
190.	Camera view	X	Y	Z	(mm)	Speed (fps)
1	Real-Time Left Overall	2376	5612	1410	Zoom	30
2	Driver Close-Up	1578	-4902	1200	50	1000
3	Left Front Half	1289	-4769	1200	28	1000
4	Left Angle	4017	2176	1950	35	1000
5	Steering Column - Top	1858	-5364	2380	50	1000
6	Steering Column – Bottom	1839	-5044	1220	50	1000
7	Right Overall	2135	5549	1210	20	1000
8	Passenger Close-Up	1657	4891	1090	50	1000
9	Right Front Half	4187	2201	1930	35	1000
10	Right Angle	1548	5235	990	28	1000
11	Windshield	0	0	2680	20	1000
12	Driver Windshield	0	-310	2680	25	1000
13	Passenger Windshield	0	470	2680	25	1000
14	Pit Front	1240	0	3077	25	1000
15	Pit Rear	3043	0	3228	12.5	1000
16	Onboard Driver Airbag (Optional)				12.5	1000
17	Onboard Passenger Airbag (Optional)				12.5	1000

#### **CAMERA LOCATIONS**

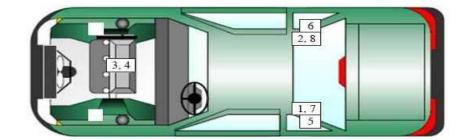
Reference Points: +X - forward of impact plane

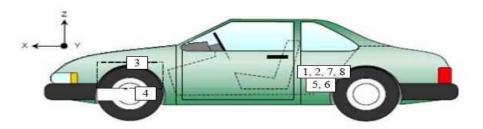
+Y – right of monorail center

+Z – into ground

#### VEHICLE ACCELEROMETER DATA

Test Vehicle:2017 Toyota Corolla 4DR SedanNHTSA No.:M20175104Test Program:NCAP Frontal ImpactTest Date:11/14/16





#### **VEHICLE ACCELEROMETER PRE-TEST LOCATIONS**

No	Accelerometer Location	Location (mm)				
No.	Accelerometer Location	X	Y	Z		
1	Left Rear Accelerometer – X Direction	1782	-222	-424		
2	Right Rear Accelerometer – X Direction	1782	215	-427		
3	Engine Top X	3882	25	-820		
4	Engine Bottom X	3810	175	-233		
5	Left Rear Accelerometer – Z Direction	1782	-222	-424		
6	Right Rear Accelerometer – Z Direction	1782	215	-427		
7	Left Rear Accelerometer – X Direction Redundant	1782	-165	-424		
8	Right Rear Accelerometer- X Direction Redundant	1782	157	-427		

Reference Points:

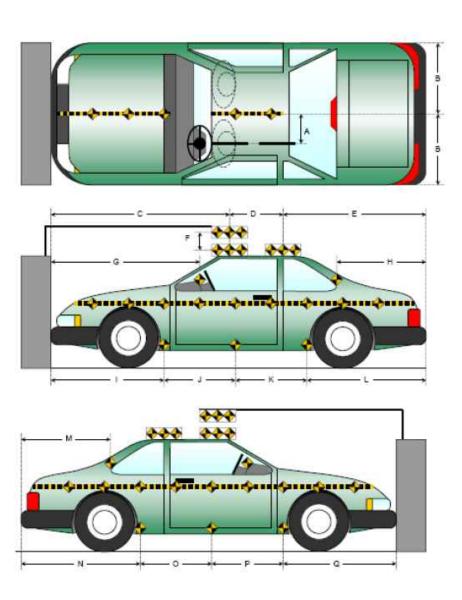
- X Rear Surface of Vehicle (+ forward)
- Y Vehicle Centerline (+ to right)
- Z-Ground Plane (+ down)

#### PHOTOGRAPHIC REFERENCE TARGET LOCATIONS

Test Vehicle: Test Program: 2017 Toyota Corolla 4DR Sedan NCAP Frontal Impact NHTSA No.: Test Date:

 $: \frac{M20175104}{11/14/16}$ 

Item	Value
А	350
В	883
С	2300
D	625
Е	1716
F	213
G	1719
Н	1227
Ι	1441
J	884
Κ	923
L	1402
М	1226
Ν	1395
0	923
Р	883
Q	1449



All units in millimeters

#### LOAD CELL LOCATIONS ON FIXED BARRIER

Test Vehicle:	2017 Toyota Corolla 4DR Sedan	NHTSA No.:	<u>M20175104</u>
Test Program:	NCAP Frontal Impact	Test Date:	<u>11/14/16</u>

								Cente	erline						
A-16	A-15	A-14	A-13	A-12	A-11	A-10	A-09	A-08	A-07	A-06	A-05	A-04	A-03	A-02	A-01
B-16	B-15	B-14	B-13	B-12	B-11	B-10	B-09	B-08	B-07	B-06	B-05	B-04	B-03	B-02	B-01
C-16	C-15	C-14	C-13	C-12	C-11	C-10	C-09	C-08	C-07	C-06	C-05	C-04	C-03	C-02	C-01
D-16	D-15	D-14	D-13	D-12	D-11	D-10	D-09	D-08	D-07	D-06	D-05	D-04	D-03	D-02	D-01
E-16	E-15	E-14	E-13	E-12	E-11	E-10	E-09	E-08	E-07	E-06	E-05	E-04	E-03	E-02	E-01
F-16	F-15	F-14	F-13	F-12	F-11	F-10	F-09	F-08	F-07	F-06	F-05	F-04	F-03	F-02	F-01
G-16	G-15	G-14	G-13	G-12	G-11	G-10	G-09	G-08	G-07	G-06	G-05	G-04	G-03	G-02	G-01
H-16	H-15	H-14	H-13	H-12	H-11	H-10	H-09	H-08	H-07	H-06	H-05	H-04	H-03	H-02	H-01
I-16	I-15	I-14	I-13	I-12	I-11	I-10	I-09	I-08	I-07	I-06	I-05	I-04	I-03	I-02	I-01
J-16	J-15	J-14	J-13	J-12	J-11	J-10	J-09	J-08	J-07	J-06	J-05	J-04	J-03	J-02	J-01
K-16	K-15	K-14	K-13	K-12	K-11	K-10	K-09	K-08	K-07	K-06	K-05	K-04	K-03	K-02	K-01

#### **TEST VEHICLE SUMMARY OF RESULTS**

Test Vehicle:	2017 Toyota Corolla 4DR Sedan	NHTSA No.:	<u>M20175104</u>
Test Program:	NCAP Frontal Impact	Test Date:	<u>11/14/16</u>

#### **INSTRUMENTATION**

Instrumentation	Number of Channels Collected
Driver Dummy Accelerometers	44
Passenger Dummy Accelerometers	44
Vehicle Structure Accelerometers	8
Total	96

#### CAMERA COVERAGE

Type of Camera	Number Used in this Test
High-Speed Vehicle Onboard	2
High-Speed Offboard	14
Real-Time Panning	1
Total	17

#### **POST-TEST OBSERVATIONS**

st Program: <u>NCAP Fr</u>	<u>ota Corolla 4DR Sedan</u> ontal Impact <b>IY INFORMATION AND CON</b>	NHTSA No.:         M20175104           Test Date:         11/14/16           TACT LOCATIONS
Description	Driver	Passenger
Dummy Type / Serial N	b. Hybrid III 50th/ 037	Hybrid III 5th/ 426
Head Contact	Frontal Airbag, Head Restraint, SCAB	Frontal Airbag, Head Restraint, SCAB
Upper Torso Contact	Frontal Airbag	Frontal Airbag
Lower Torso Contact	None	None
Left Knee Contact	Knee Airbag	Glove Box
Right Knee Contact	Knee Airbag	Glove Box

#### DOOR OPENING AND SEAT TRACK INFORMATION

Description	Front	Rear	
Locked/Unlocked Doors	Unlocked	Unlocked	
Front Door Opening	Remained closed & latched, operational	Remained closed & latched, operational	
Rear Door Opening	Remained closed & latched, operational	Remained closed & latched, operational	
Seat Track Shift (mm)	0	0	
Seat Back Failure	None	None	

#### POST-TEST STRUCTURAL OBSERVATIONS

Critical Areas of Performance	<b>Observations and Conclusions</b>	
Windshield Damage	Lower right side at cowl	
Window Damage	None	
Other Notable Effects	None	

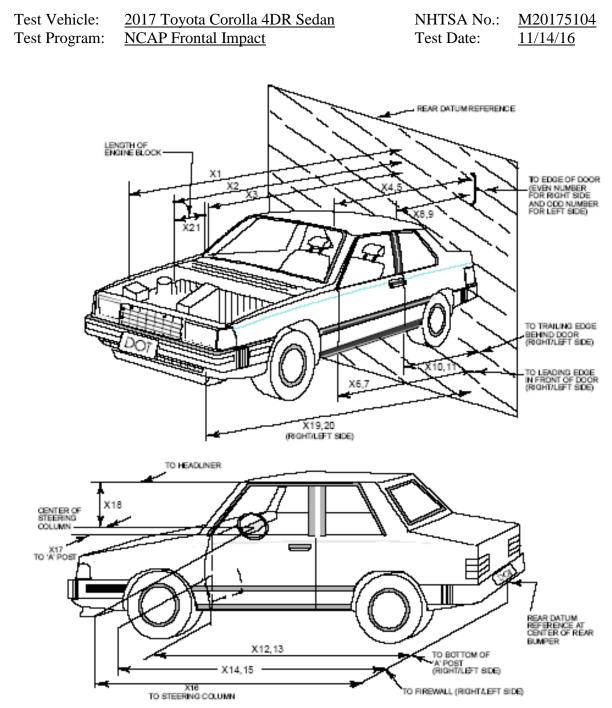
#### **VEHICLE REBOUND FROM BARRIER**

Measured Parameter	Units	Value
Left Side	mm	1917
Center	mm	1848
Right Side	mm	1944
Average	mm	1903

#### SUPPLEMENTAL RESTRAINT SYSTEM INFORMATION

<b>Destroint</b> Type	Driver (C	Occupant 1)	Passenger (Occupant 2)		
<b>Restraint Type</b>	Installed	Deployed	Installed	Deployed	
Front Airbag	Yes	Yes	Yes	Yes	
Side Curtain Airbag	Yes	Yes	Yes	Yes	
Torso/Pelvis Airbag	Yes	Yes	Yes	Yes	
Pelvis Airbag	No	N/A	No	N/A	
Knee Airbag	Yes	Yes	No	N/A	
Seat Belt Pretensioner	Yes	Yes	Yes	Yes	
Seat Belt Load Limiter	Yes	Unknown	Yes	Unknown	
Seat Cushion Airbag	No	N/A	Yes	Yes	

#### **VEHICLE PROFILE MEASUREMENTS**



#### DATA SHEET NO. 12 (CONTINUED)

#### **VEHICLE PROFILE MEASUREMENTS**

Test Vehicle:	2017 Toyota Corolla 4DR Sedan	NHTSA No.:	<u>M20175104</u>
Test Program:	NCAP Frontal Impact	Test Date:	<u>11/14/16</u>

No.	Measurement Description	Pre-Test	Post-Test	Difference
1	Total Length of Vehicle at Centerline	4650	3912	738
2	Rear Surface of Vehicle (RSOV) to Front of Engine	4135	3861	274
3	RSOV to Firewall	3707	3650	57
4	RSOV to Upper Leading Edge of Right Door	3232	3231	1
5	RSOV to Upper Leading Edge of Left Door	3231	3223	8
6	RSOV to Lower Leading Edge of Right Door	3165	3166	-1
7	RSOV to Lower Leading Edge of Left Door	3167	3158	9
8	RSOV to Upper Trailing Edge of Right Door	2168	2167	1
9	RSOV to Upper Trailing Edge of Left Door	2166	2159	7
10	RSOV to Lower Trailing Edge of Right Door	2160	2162	-2
11	RSOV to Lower Trailing Edge of Left Door	2168	2160	8
12	RSOV to Bottom of "A" Post-of Right Side	3225	3223	2
13	RSOV to Bottom of "A" Post-of Left Side	3224	3215	9
14	RSOV to Firewall, Right Side	3586	3730	-144
15	RSOV to Firewall, Left Side	3587	3715	-128
16	RSOV to Steering Column	2749	2780	-31
17	Center of Steering Column to "A" Post	283	300	-17
18	Center of Steering Column to Headliner	407	400	7
19	RSOV to Right Side of Front Bumper	4366	3964	402
20	RSOV to Left Side of Front Bumper	4367	3950	417
21	Length of Engine Block	550	550	0
RD	RSOV to Right Side of Dash Panel	3006	3010	-4
CD	RSOV to Center of Dash Panel	2943	2950	-7
LD	RSOV to Left Side of Dash Panel	3010	3000	10

All Dimensions in mm

#### ACCIDENT INVESTIGATION DIVISION DATA

Test Vehicle:2017 Toyota Corolla 4DR SedanNHTSA No.:M20175104Test Program:NCAP Frontal ImpactTest Date:11/14/16

#### **VEHICLE INFORMATION**

VIN: 2T1BURHE9HC747230 Vehicle Size Category: Passenger Car Wheelbase: 2700 Test Weight (kg): 1487.8

#### ACCELEROMETER DATA

Accelerometer Locations: As listed on Page 15 of this report.

Cal. Procedure/Interval: TRC procedure / 6 month interval

Integration Algorithm: Trapezoidal

Linearity: >99%

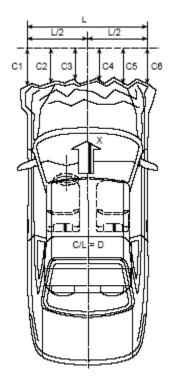
Impact Velocity (km/h): 56.65

Velocity Change (km/h): 69.59

Time of Separation (ms): 120

#### **CRUSH PROFILE**

Collision Deformation Classification:	12FDEW2
Midpoint of Damage:	<u>Centerline</u>
Damage Region Length (mm):	<u>1524</u>
Impact Mode:	Frontal



No.	Measurement Description	Units	<b>Pre-Test</b>	Post-Test	Difference
C1	Crush zone 1 at left side	mm	4367	3950	417
C2	Crush zone 2 at left side	mm	4548	3960	588
C3	Crush zone 3 at left side	mm	4611	3925	686
C4	Crush zone 4 at right side	mm	4610	3935	675
C5	Crush zone 5 at right side	mm	4548	3956	592
C6	Crush zone 6 at right side	mm	4366	3964	402
L	C1 to C6	mm	1524	1080	444

# VEHICLE INTRUSION MEASUREMENTS

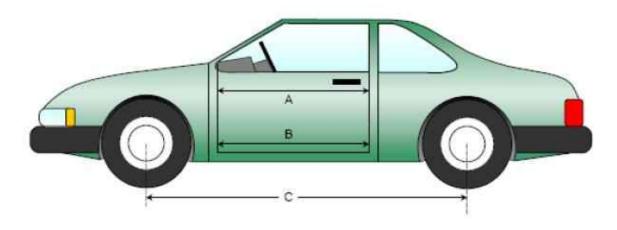
Test Vehicle:	2017 Toyota Corolla 4DR Sedan	NHTSA No.:	<u>M20175104</u>
Test Program:	NCAP Frontal Impact	Test Date:	11/14/16

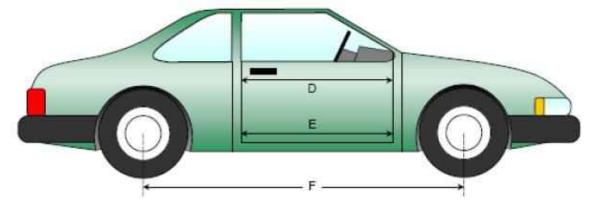
No.	Description	Units	Pre-Test	Post-Test	Difference
А	Left Side Upper	mm	1033	1032	1
В	Left Side Lower	mm	852	852	0
С	Right Side Upper	mm	1033	1033	0
D	Right Side Lower	mm	852	852	0

## **DOOR OPENING WIDTH**

## WHEELBASE MEASUREMENTS

No.	Description	Units	Pre-Test	Post-Test	Difference
С	Left Side Wheelbase	mm	2700	2635	65
F	Right Side Wheelbase	mm	2700	2662	38





# DATA SHEET NO. 14 (CONTINUED)

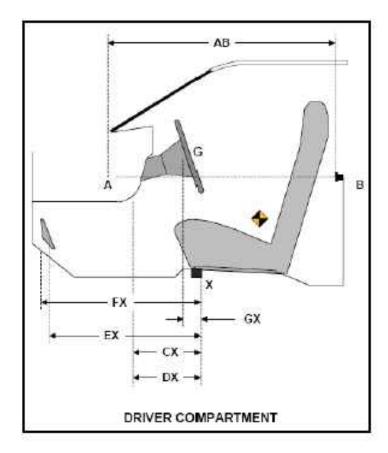
## **VEHICLE INTRUSION MEASUREMENTS**

Test Vehicle:	2017 Toyota Corolla 4DR Sedan	NHTSA No.:	<u>M20175104</u>
Test Program:	NCAP Frontal Impact	Test Date:	11/14/16

Thomas	Description	I Insida	Due Test	Dest Test	D:fforence
Item	Description	Units	Pre-Test	Post-Test	Difference
AB	Door Opening (Inside Window Jam)	mm	1020	1020	0
CX	Left Knee Bolster to X	mm	308	318	-10
DX	Right Knee Bolster to X	mm	305	340	-35
EX	Brake Pedal to X	mm	545	545	0
FX	Foot Rest to X	mm	530	515	15
GX	Center of Steering Column Wheel Hub to X	mm	55	115	-60

## DRIVER COMPARTMENT INTRUSION

X = Front of Seat Track (Stationary)



#### SUMMARY OF FMVSS 212, 219 (PARTIAL), AND 301 DATA

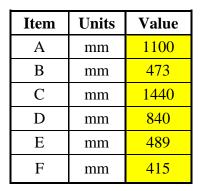
Test Vehicle:	2017 Toyota Corolla 4DR Sedan	NHTSA No.:	<u>M20175104</u>
Test Program:	NCAP Frontal Impact	Test Date:	<u>11/14/16</u>

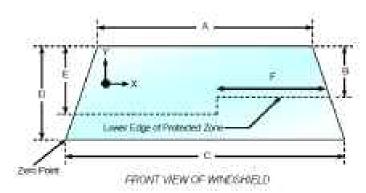
Please provide windshield mounting details.

The standard requires that the post-test retention measurement be a minimum of 75% of the pre-test total periphery measurement for vehicle not equipped with occupant passive restraint and 50% for each side of the windshield for vehicle which are equipped with occupant passive restraints. Temperature of windshield molding during test:  $21.7^{\circ}$  C

Measurement	Pre-Test (mm)	Post-Test (mm)	% Retention
Left Side	2094	2094	100.0
Right Side	2117	2117	100.0
Total	4211	4211	100.0

#### WINDSHIELD PERIPHERY MEASUREMENTS





## AREAS OF PROTECTED ZONE FAILURES

A. Provide coordinates of the area that the protected zone was penetrated more than .25 inches by a vehicle component other than one that is normally in contact with the windshield.

B. The inner surface of the windshield was penetrated by the hood support beneath the protected zone.

Y
NA
NA
NA
NA

X	Y
NA	NA

# DATA SHEET NO. 15 (CONTINUED)

## SUMMARY OF FMVSS 212, 219 (PARTIAL), AND 301 DATA

Test Vehicle:	2017 Toyota Corolla 4DR Sedan	NHTSA No.:	<u>M20175104</u>
Test Program:	NCAP Frontal Impact	Test Date:	<u>11/14/16</u>

#### FMVSS 301 FUEL SYSTEM INTEGRTY POST IMPACT DATA

Tempe	Temperature at Time of Impact: 21.1°CTest Time: 17:03		
Stodda	rd Solvent Spillage Measurements		
А	From impact until vehicle motion ceases: (maximum allowable – 1 oz.)	0	oz.
В	For the 5-minute period after motion ceases: (maximum allowable – 5 oz.)	0	OZ.
С	For the following 25 minutes: (maximum allowable – 1 oz./minutes)	0	OZ.
D	Spillage: <u>None</u>		

## FMVSS 301 STATIC ROLLOVER RESULTS

Test Vehicle:	2017 Toyota Corolla 4DR Sedan
Test Program:	NCAP Frontal Impact

NHTSA No.: Test Date: <u>M20175104</u> <u>11/14/16</u>

1. The specified fixture rollover rate for each 90° of rotation is 60 to 180 seconds.

2. The position hold time at each position

is 300 seconds (minimum).

3. Details of Stoddard Solvent spillage: None





180° TO 270° 270° TO 360°

#### SOLVENT COLLECTION TIME TABLE IN SECONDS

Test Phase	<b>Rotation Time</b>	Hold Time	Total Time
0° to 90°	90	330	420
90° to 180°	90	330	840
180° to 270°	90	330	1260
270° to 360°	90	330	1480

#### **FMVSS 301 SPILLAGE TABLE**

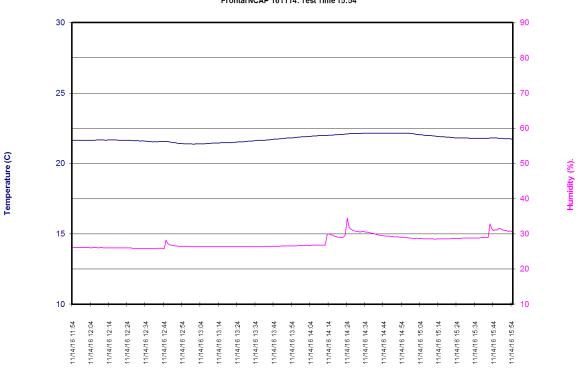
Test Phase	First 5 Minutes	Sixth Minute	Seventh Minute	Eighth Minute
0° to 90°	0	0	0	N/A
90° to 180°	0	0	0	N/A
180° to 270°	0	0	0	N/A
270° to 360°	0	0	0	N/A

#### SOLVENT SPILLAGE LOCATION TABLE

Test Phase	Spillage Location
0° to 90°	None
90° to 180°	None
180° to 270°	None
270° to 360°	None

#### **DUMMY/VEHICLE TEMPERATURE STABILIZATION**

Test Vehicle:2017 Toyota Corolla 4DR SedanNHTSA No.:M20175104Test Program:NCAP Frontal ImpactTest Date:11/14/16



Frontal NCAP 161114: Test Time 15:54

Time of Sample

# APPENDIX A PHOTOGRAPHS

# TABLE OF PHOTOGRAPHS

No.	Description	Page
1	Load Cell Location	A-5
2	Pre-Test Load Cell Wall	A-5
3	Post-Test Load Cell Wall	A-6
4	Manufacturer's Label	A-6
4a	Reduced Load Carrying Capacity Label	A-7
5	Tire Placard	A-7
6	2017 Toyota Corolla 4DR Sedan Frontal as Delivered	<b>A-8</b>
7	Right Rear 3-4 View, as Received	<b>A-8</b>
8	Pre-Test Front View of Test Vehicle	A9
9	Post-Test Front View of Test Vehicle	A-9
10	Pre-Test Left View of Test Vehicle	A-10
11	Post-Test Left View of Test Vehicle	A-10
12	Pre-Test Right View of Test Vehicle	A-11
13	Post-Test Right View of Test Vehicle	A-11
14	Pre-Test Right Front 3-4 View	A-12
15	Post-Test Right Front 3-4 View	A-12
16	Pre-Test Left Rear 3-4 View	A-13
17	Post-Test Left Rear 3-4 View	A-13
18	Pre-Test Windshield View	A-14
19	Post-Test Windshield View	A-14
20	Pre-Test Engine Compartment View	A-15
21	Post-Test Engine Compartment View	A-15
22	Pre-Test Fuel Filler Cap View	A-16
23	Post-Test Fuel Filler Cap View	A-16
24	Pre-Test Front Underbody View	A-17
25	Post-Test Front Underbody View	A-17
25a	Pre-Test Mid Underbody View	A-18
25b	Post-Test Mid Underbody View	A-18
25c	Pre-Test Mid Rear Underbody View	A-19
25d	Post-Test Mid Rear Underbody View	A-19
26	Pre-Test Rear Underbody View	A-20
27	Post-Test Rear Underbody View	A-20
28	Pre-Test Dummy Cable Routing	A-21
29	Post-Test Dummy Cable Routing	A-21
30	Pre-Test Driver Dummy Front View	A-22
31	Post-Test Driver Dummy Front View	A-22

# TABLE OF PHOTOGRAPHS (CONTINUED)

No.	Description	Page
32	Pre-Test Driver Dummy Window View	A-23
33	Post-Test Driver Dummy Window View	A-23
34	Pre-Test Driver Dummy and Vehicle Interior View	A-24
35	Post-Test Driver Dummy and Vehicle Interior View	A-24
36	Pre-Test Driver's Seat Fore-Aft Markings	A-25
37	Post-Test Driver's Seat Fore-Aft Markings	A-25
38	Pre-Test View of Belt Anchorage for Driver Dummy	A-26
39	Post-Test View of Belt Anchorage for Driver Dummy	A-26
40	Pre-Test Driver Dummy Feet	A-27
41	Post-Test Driver Dummy Feet	A-27
42	Pre-Test Driver's Side Knee Bolster	A-28
43	Post-Test Driver's Side Knee Bolster	A-28
44	Pre-Test Driver's Side Floorpan	A-29
45	Post-Test Driver's Side Floorpan	A-29
46	Post-Test Driver Dummy Face	A-30
47	Post-Test Driver Dummy Contact with Airbag	A-30
<b>48</b>	Post-Test Driver Dummy Contact with Headrest	A-31
<b>48</b> a	Post-Test Driver Dummy Contact with Side Curtain Airbag	A-31
<b>49</b>	Pre-Test View of the Steering Wheel	A-32
50	Post-Test View of the Steering Wheel	A-32
51	Pre-Test Passenger Dummy Front View	A-33
52	Post-Test Passenger Dummy Front View	A-33
53	Pre-Test Passenger Dummy Window View	A-34
54	Post-Test Passenger Dummy Window View	A-34
55	Pre-Test Passenger Dummy and Vehicle Interior View	A-35
56	Post-Test Passenger Dummy and Vehicle Interior View	A-35
57	Pre-Test Passenger Seat Fore-Aft Markings	A-36
58	Post-Test Passenger Seat Fore-Aft Markings	A-36
59	Pre-Test View of Belt Anchorage for Passenger Dummy	A-37
60	Post-Test View of Belt Anchorage for Passenger Dummy	A-37
61	Pre-Test Passenger Dummy Feet	A-38
62	Post-Test Passenger Dummy Feet	A-38
63	Pre-Test Passenger Side Knee Bolster	A-39
64	Post-Test Passenger Side Knee Bolster	A-39
65	Pre-Test Passenger Side Floorpan	A-40
66	Post-Test Passenger Side Floorpan	A-40

# TABLE OF PHOTOGRAPHS (CONTINUED)

No.	Description	Page
67	Post-Test Passenger Dummy Face	A-41
68	Post-Test Passenger Dummy Contact With Airbag	A-41
69	Post-Test Passenger Dummy Contact With Headrest	A-42
69a	Post-Test Passenger Dummy Contact With Side Airbag	A-42
70	Photograph of Ballast Installed in Vehicle View	A-43
71	Post-Test Stoddard Solvent Spillage Location View, if required	A-43
72	Post-Test Speed Trap Read-out	A-44
73	Vehicle at 0° on Static Rollover Device	A-44
74	Vehicle at 90° on Static Rollover Device	A-45
75	Vehicle at 180° on Static Rollover Device	A-45
76	Vehicle at 270° on Static Rollover Device	A-46
77	Vehicle at 360° on Static Rollover Device	A-46
78	2017 Toyota Corolla 4DR Sedan Frontal Impact Event	A-47
79	Monroney Label Photograph	A-47





002 Pre-Test Load Cell Wall



003 Post-Test Load Cell Wall



004 Manufacturer's Label



004a Reduced Load Carrying Capacity Label



005 Tire Placard



006 2017 Toyota Corolla 4DR Sedan Frontal as Delivered



007 Right Rear 3-4 View, as Received



008 Pre-Test Front View of Test Vehicle



009 Post-Test Front View of Test Vehicle



010 Pre-Test Left View of Test Vehicle



011 Post-Test Left View of Test Vehicle



012 Pre-Test Right View of Test Vehicle



013 Post-Test Right View of Test Vehicle



014 Pre-Test Right Front 3-4 View



015 Post-Test Right Front 3-4 View



016 Pre-Test Left Rear 3-4 View



017 Post-Test Left Rear 3-4 View



018 Pre-Test Windshield View



019 Post-Test Windshield View



020 Pre-Test Engine Compartment View



021 Post-Test Engine Compartment View



022 Pre-Test Fuel Filler Cap View



023 Post-Test Fuel Filler Cap View



024 Pre-Test Front Underbody View



025 Post-Test Front Underbody View



025a Pre-Test Mid Front Underbody View



025b Post-Test Mid Front Underbody View



025c Pre-Test Mid Rear Underbody View



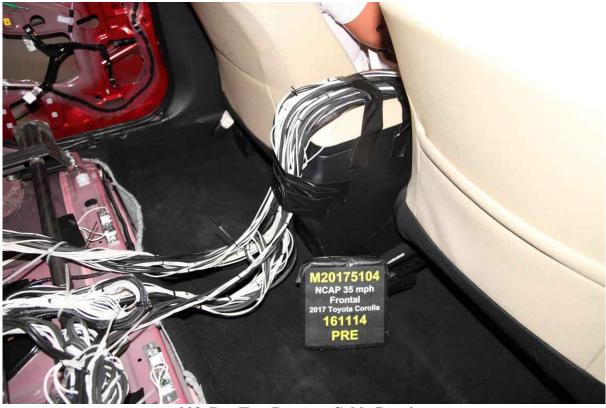
025d Post-Test Mid Rear Underbody View



026 Pre-Test Rear Underbody View



027 Post-Test Rear Underbody View



028 Pre-Test Dummy Cable Routing



029 Post-Test Dummy Cable Routing



030 Pre-Test Driver Dummy Front View



031 Post-Test Driver Dummy Front View



032 Pre-Test Driver Dummy Window View



033 Post-Test Driver Dummy Window View



034 Pre-Test Driver Dummy and Vehicle Interior View



035 Post-Test Driver Dummy and Vehicle Interior View



036 Pre-Test Driver's Seat Fore-Aft Markings



037 Post-Test Driver's Seat Fore-Aft Markings



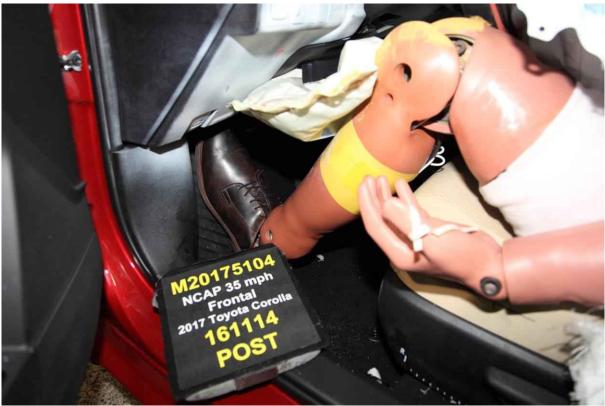
038 Pre-Test View of Belt Anchorage for Driver Dummy



039 Post-Test View of Belt Anchorage for Driver Dummy



040 Pre-Test Driver Dummy Feet



041 Post-Test Driver Dummy Feet



042 Pre-Test Driver's Side Knee Bolster



043 Post-Test Driver's Side Knee Bolster



044 Pre-Test Driver's Side Floorpan



045 Post-Test Driver's Side Floorpan



046 Post-Test Driver Dummy Face



047 Post-Test Driver Dummy Contact with Airbag



048 Post-Test Driver Dummy Contact with Headrest



048a Post-Test Driver Dummy Contact with Side Curtain Airbag



049 Pre-Test View of the Steering Wheel



050 Post-Test View of the Steering Wheel



051 Pre-Test Passenger Dummy Front View



052 Post-Test Passenger Dummy Front View



053 Pre-Test Passenger Dummy Window View



054 Post-Test Passenger Dummy Window View



055 Pre-Test Passenger Dummy and Vehicle Interior View



056 Post-Test Passenger Dummy and Vehicle Interior View



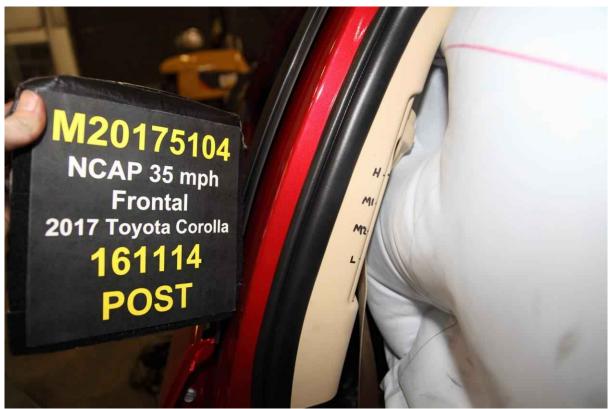
057 Pre-Test Passenger's Seat Fore-Aft Markings



058 Post-Test Passenger's Seat Fore-Aft Markings



059 Pre-Test View of Belt Anchorage for Passenger Dummy



060 Post-Test View of Belt Anchorage for Passenger Dummy



061 Pre-Test Passenger Dummy Feet



062 Post-Test Passenger Dummy Feet



063 Pre-Test Passenger's Side Knee Bolster



064 Post-Test Passenger's Side Knee Bolster



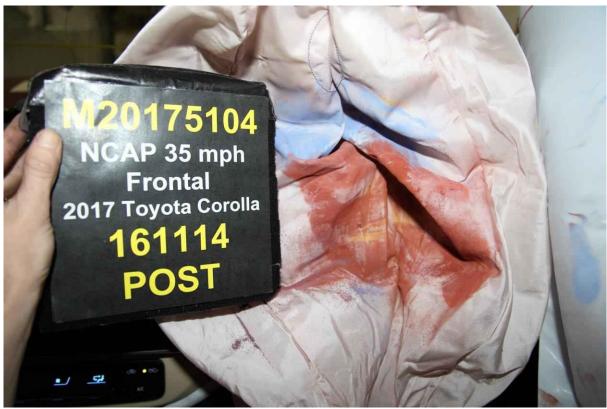
065 Pre-Test Passenger's Side Floorpan



066 Post-Test Passenger's Side Floorpan



067 Post-Test Passenger Dummy Face



068 Post-Test Passenger Dummy Contact with Airbag



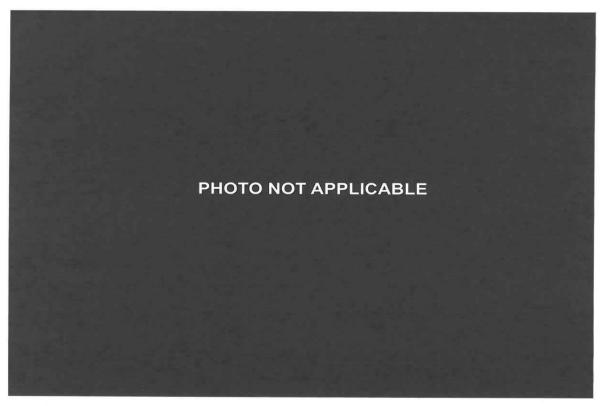
069 Post Test Passenger Dummy Contact with Headrest



069a Post Test Passenger Dummy Contact with Side Curtain Airbag



070 Photograph of Ballast Installed in Vehicle View



071 Post-Test Stoddard Solvent Spillage Location View



072 Post-Test Speed Trap Readout



073 Vehicle at 0° on Static Rollover Device



074 Vehicle at 90° on Static Rollover Device



075 Vehicle at 180° on Static Rollover Device



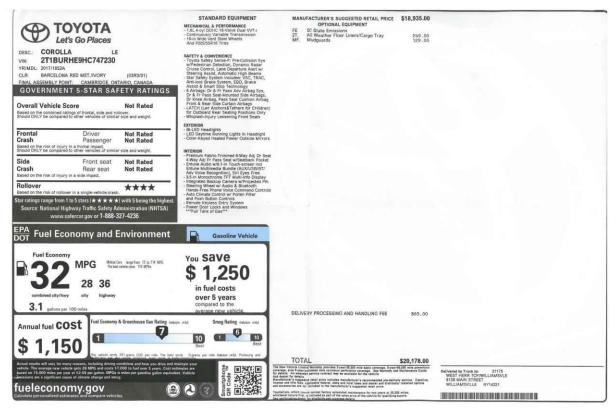
076 Vehicle at 270° on Static Rollover Device



077 Vehicle at 360° on Static Rollover Device



078 2017 Toyota Corolla 4DR Sedan Frontal Impact Event



**079** Monroney Label Photograph

**APPENDIX B** 

### VEHICLE AND DUMMY RESPONSE DATA PLOTS

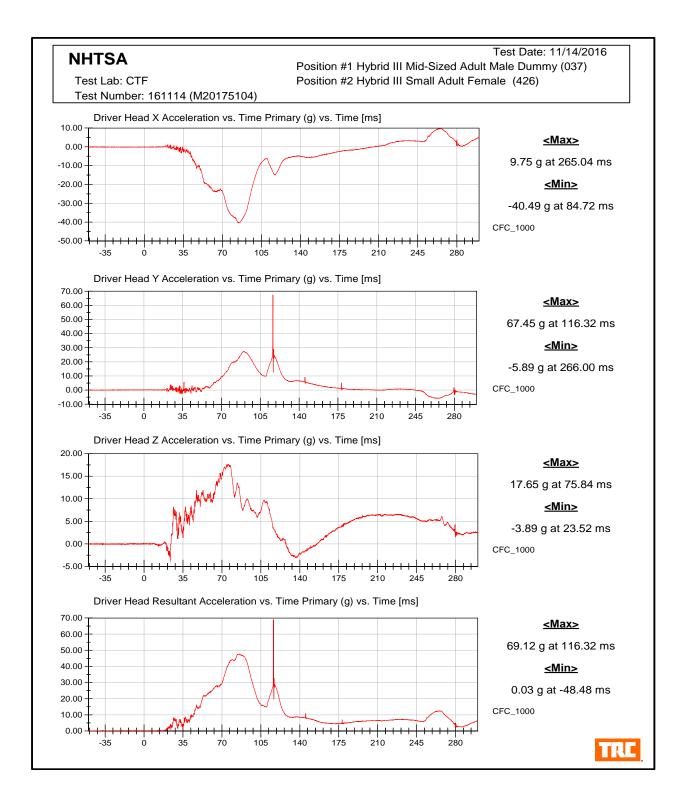
## TABLE OF DATA PLOTS

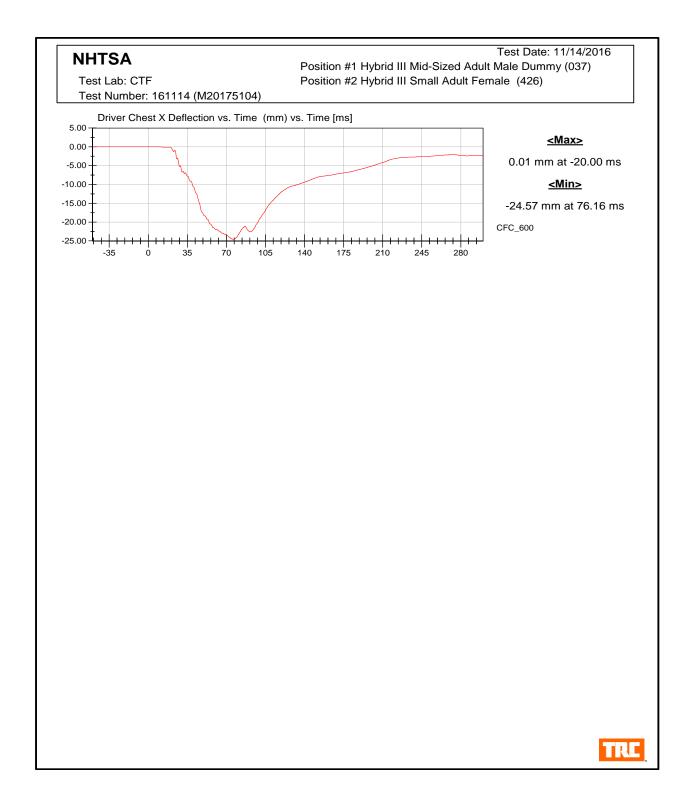
No.	List of Data Plots Provided in the Test Report	Page
1	Driver Head X Acceleration vs. Time Primary	<b>B-5</b>
2	Driver Head Y Acceleration vs. Time Primary	<b>B-5</b>
3	Driver Head Z Acceleration vs. Time Primary	<b>B-5</b>
4	Driver Head Resultant Acceleration vs. Time Primary	<b>B-5</b>
5	Driver Chest X Deflection vs. Time	<b>B-6</b>
6	Driver Chest X Acceleration vs. Time Primary	<b>B-7</b>
7	Driver Chest Y Acceleration vs. Time Primary	<b>B-7</b>
8	Driver Chest Z Acceleration vs. Time Primary	<b>B-7</b>
9	Driver Chest Resultant Acceleration vs. Time Primary	<b>B-7</b>
10	Driver Upper Neck Force X vs. Time	<b>B-8</b>
11	Driver Upper Neck Force Z vs. Time	<b>B-8</b>
12	Driver Upper Neck Moment Y vs. Time	<b>B-8</b>
13	Driver Nij vs. Time	<b>B-9</b>
14	Driver Left Femur Force vs. Time	<b>B-10</b>
15	Driver Right Femur Force vs. Time	<b>B-10</b>
16	Passenger Head X Acceleration vs. Time Primary	<b>B-11</b>
17	Passenger Head Y Acceleration vs. Time Primary	<b>B-11</b>
18	Passenger Head Z Acceleration vs. Time Primary	<b>B-11</b>
19	Passenger Head Resultant Acceleration vs. Time Primary	<b>B-11</b>
20	Passenger Chest X Deflection vs. Time	<b>B-12</b>
21	Passenger Chest X Acceleration vs. Time Primary	<b>B-13</b>
22	Passenger Chest Y Acceleration vs. Time Primary	<b>B-13</b>
23	Passenger Chest Z Acceleration vs. Time Primary	<b>B-13</b>
24	Passenger Chest Resultant Acceleration vs. Time Primary	<b>B-13</b>
25	Passenger Upper Neck Force X vs. Time	<b>B-14</b>
26	Passenger Upper Neck Force Z vs. Time	<b>B-14</b>
27	Passenger Upper Neck Moment Y vs. Time	<b>B-14</b>
28	Passenger Nij vs. Time	<b>B-15</b>
29	Passenger Left Femur Force vs. Time	<b>B-16</b>
30	Passenger Right Femur Force vs. Time	<b>B-16</b>

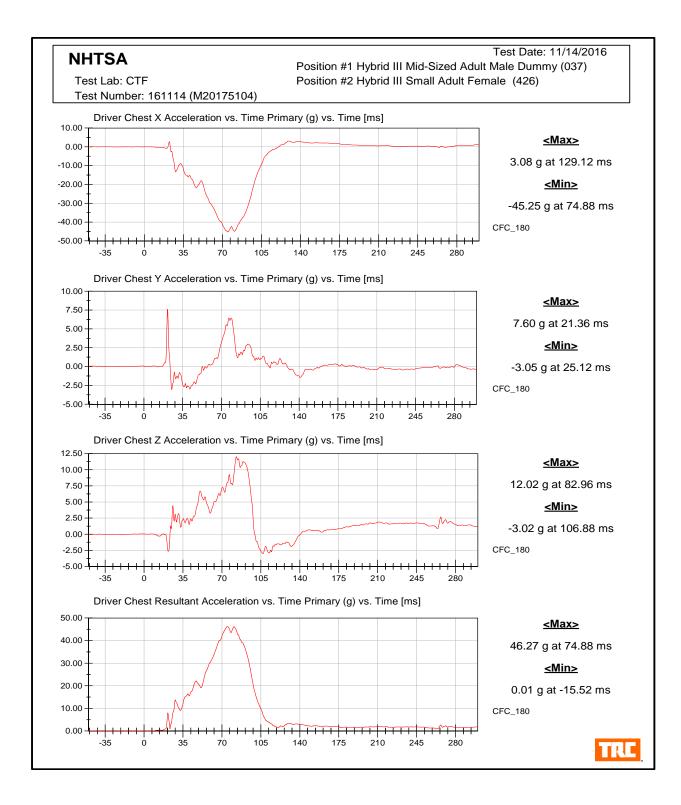
# The following additional dummy and vehicle response data can be found in the R & D section of the NHTSA website at: <u>www.nhtsa.dot.gov</u>.

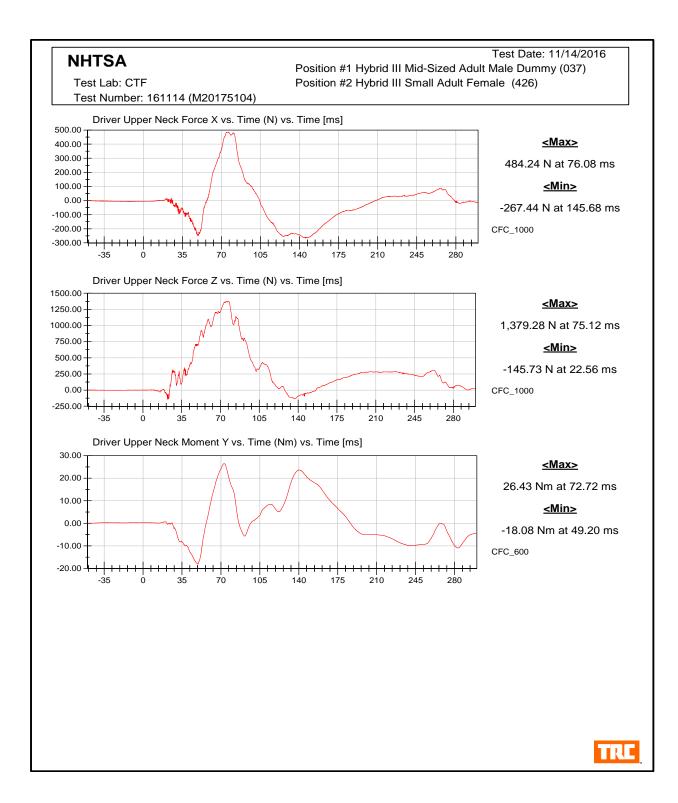
Driver Head Acceleration X Redundant Driver Head Acceleration Y Redundant Driver Head Acceleration Z Redundant Driver Upper Neck Force Y Driver Upper Neck Moment X Driver Upper Neck Moment Z Driver Chest X Acceleration Redundant Driver Chest Y Acceleration Redundant Driver Chest Z Acceleration Redundant Driver Pelvis X Acceleration Driver Pelvis Y Acceleration Driver Pelvis Z Acceleration Driver Left Femur Force Redundant Driver Right Femur Force Redundant Driver Left Upper Tibia Moment X Driver Left Upper Tibia Moment Y Driver Left Upper Tibia Force Z Driver Left Lower Tibia Moment X Driver Left Lower Tibia Moment Y Driver Left Lower Tibia Force Z Driver Right Upper Tibia Moment X Driver Right Upper Tibia Moment Y Driver Right Upper Tibia Force Z Driver Right Lower Tibia Moment X Driver Right Lower Tibia Moment Y Driver Right Lower Tibia Force Z Driver Left Foot Fore Z Driver Left Foot Aft X Driver Left Foot Aft Z Driver Right Foot Fore Z Driver Right Foot Aft X Driver Right Foot Aft Z Driver Shoulder Belt Force Driver Lap Belt Force Passenger Head Acceleration X Redundant Passenger Head Acceleration Y Redundant Passenger Head Acceleration Z Redundant Passenger Upper Neck Force Y

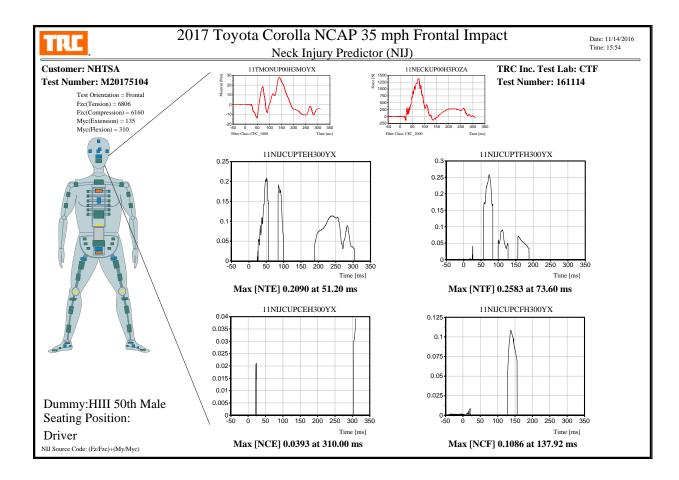
Passenger Upper Neck Moment X Passenger Upper Neck Moment Z Passenger Chest X Acceleration Redundant Passenger Chest Y Acceleration Redundant Passenger Chest Z Acceleration Redundant Passenger Pelvis X Passenger Pelvis Y Passenger Pelvis Z Passenger Left Femur Force Redundant Passenger Right Femur Force Redundant Passenger Left Upper Tibia Moment X Passenger Left Upper Tibia Moment Y Passenger Left Upper Tibia Force Z Passenger Left Lower Tibia Moment X Passenger Left Lower Tibia Moment Y Passenger Left Lower Tibia Force Z Passenger Right Upper Tibia Moment X Passenger Right Upper Tibia Moment Y Passenger Right Upper Tibia Force Z Passenger Right Lower Tibia Moment X Passenger Right Lower Tibia Moment Y Passenger Right Lower Tibia Force Z Passenger Left Foot Fore Z Passenger Left Foot Aft X Passenger Left Foot Aft Z Passenger Right Foot Fore Z Passenger Right Foot Aft X Passenger Right Foot Aft Z Passenger Shoulder Belt Force Passenger Lap Belt Force Left Rear Seat Crossmember X Left Rear Seat Crossmember Z Right Rear Seat Crossmember X Right Rear Seat Crossmember Z Left Rear Seat Crossmember X Redundant Right Rear Seat Crossmember X Redundant Vehicle Engine Top X Vehicle Engine Bottom X Load Cell Barrier Forces and Moments

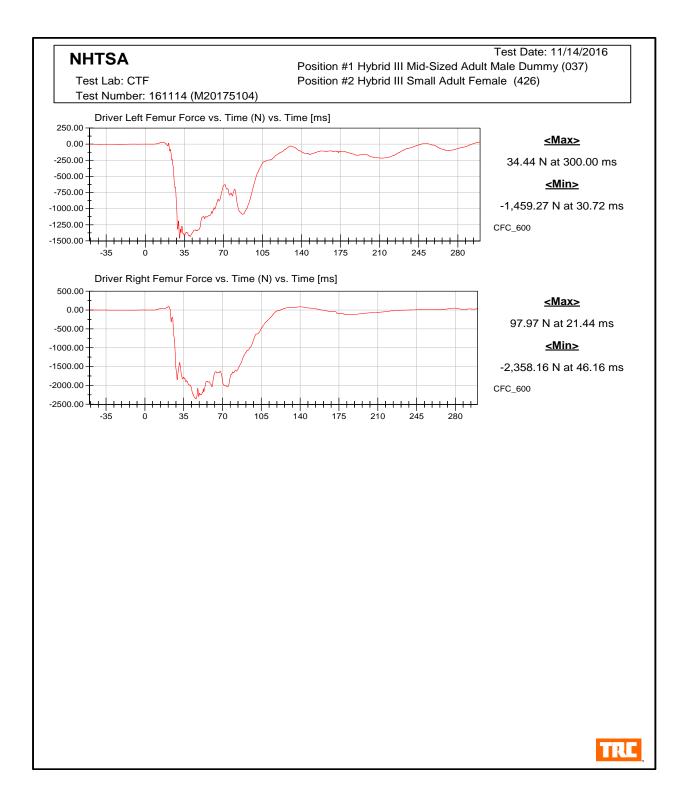


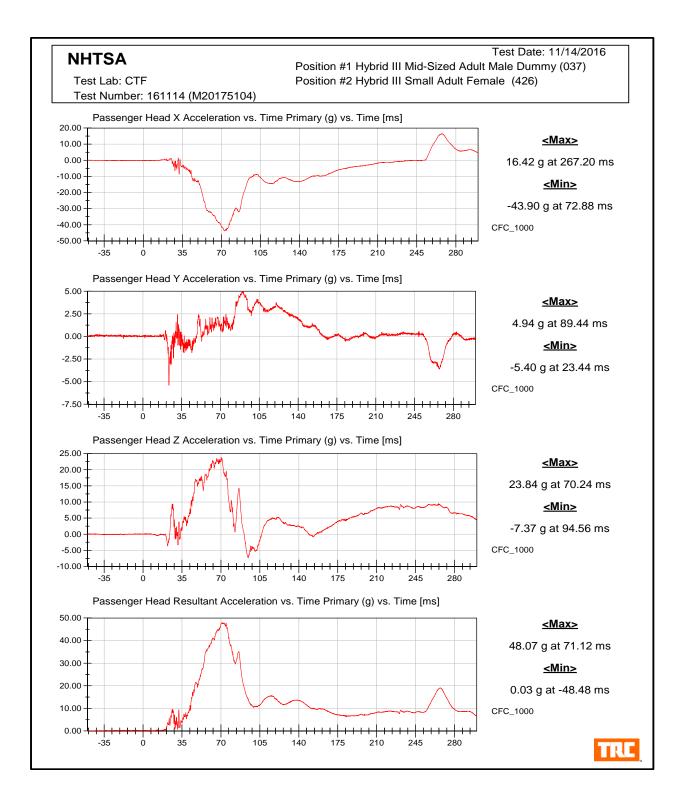


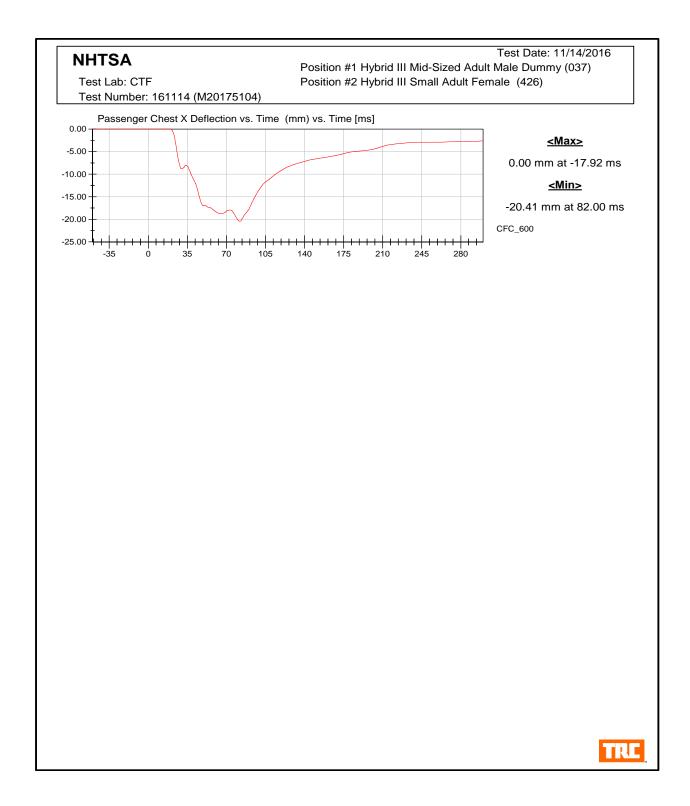


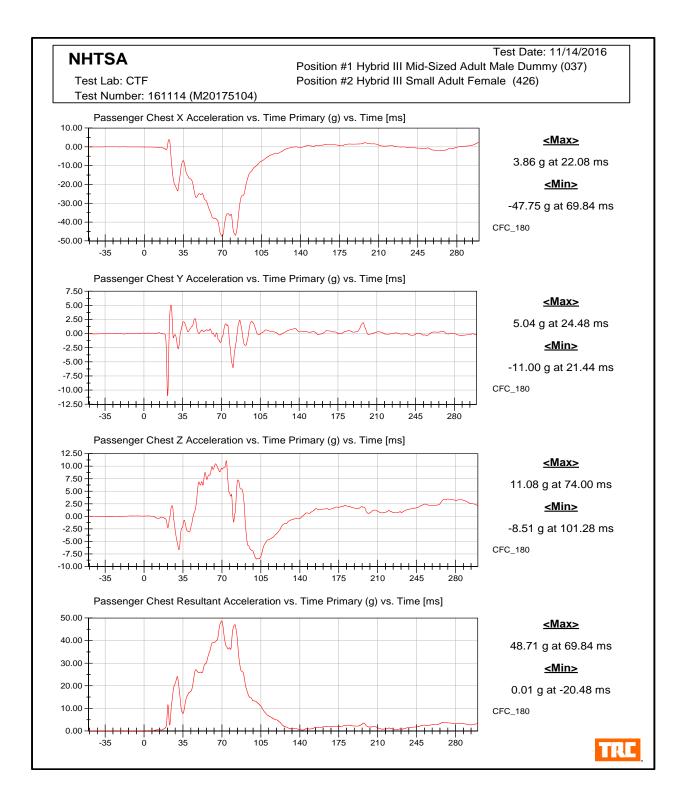


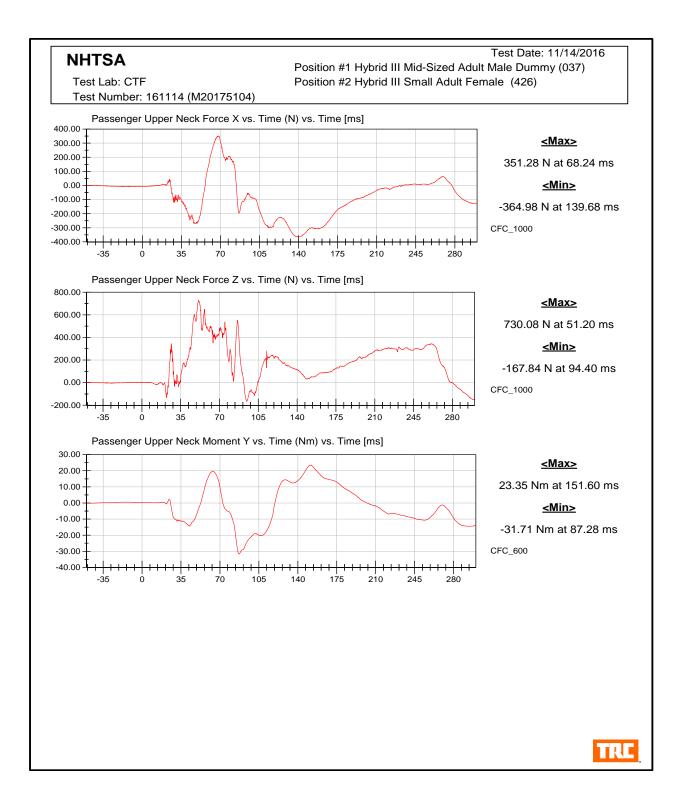


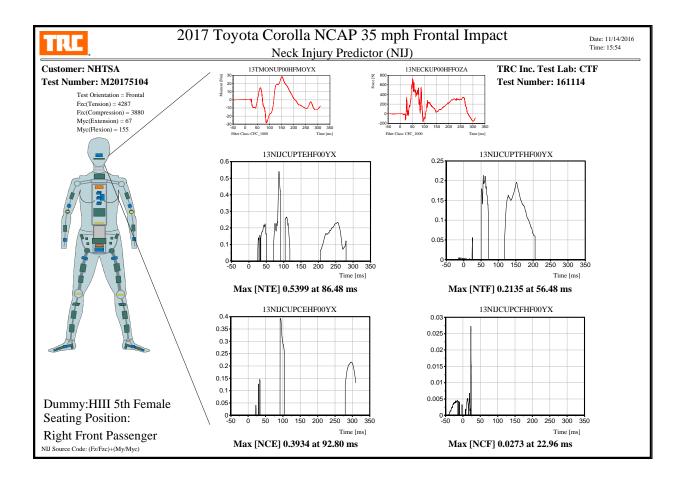


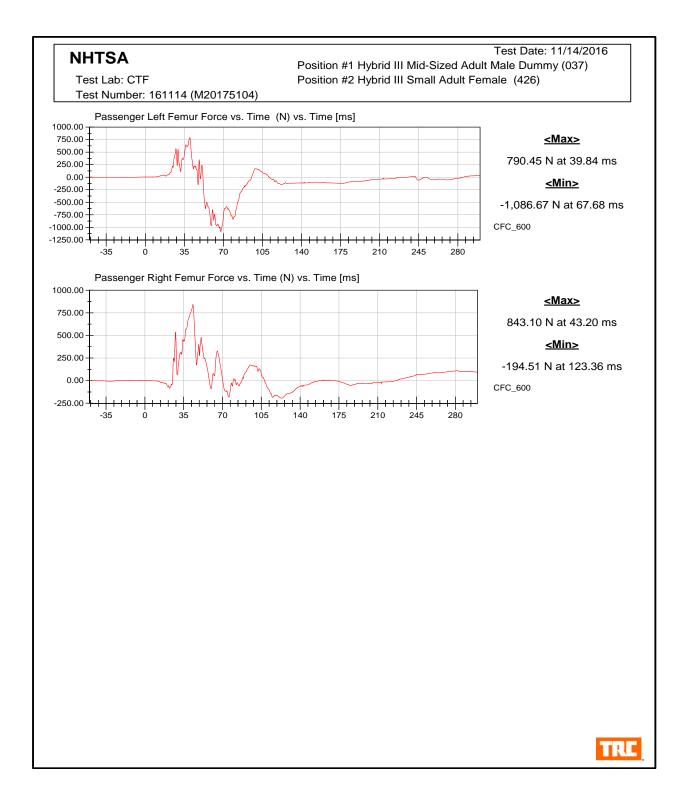












**APPENDIX C** 

### DUMMY CALIBRATION AND PERFORMANCE VERIFICATION

**Pre-Test Calibration Sheets** 

Driver S/N 037

#### Transportation Research Center Inc. 572E HIII 50th Male Dummy External Dimensions Serial No. 037 Calibration No. 40

Symbol	Description	Specification	Results	Pass
		mm	mm	
А	Total Sitting Height	878.8 - 889.0	880	Yes
В	Shoulder Pivot Height	505.5 - 520.7	514	Yes
С	H-Point Height	83.8 - 88.9	87	Yes
D	H-Point From Seatback	134.6 - 139.7	138	Yes
E	Shoulder Pivot From Backline	83.8 - 94.0	92	Yes
F	Thigh Clearance	139.7 - 154.9	150	Yes
G	Back Of Elbow To Wrist Pivot	289.6 - 304.8	295	Yes
H	Skull Cap To Backline	40.6 - 45.7	45	Yes
Ι	Shoulder-Elbow Length	330.2 - 345.4	340	Yes
J	Elbow Rest Height	190.5 - 210.8	198	Yes
K	Buttock Knee Length	579.1 - 604.5	599	Yes
L	Popliteal Height	429.3 - 454.7	440	Yes
М	Knee Pivot Height	485.1 - 500.4	495	Yes
N	Buttock Popliteal Length	452.1 - 477.5	470	Yes
0	Chest Depth	213.4 - 228.6	225	Yes
Р	Foot Length	251.5 - 266.7	264	Yes
V	Shoulder Breadth	421.6 - 436.9	429	Yes
W	Foot Breadth	91.4 - 106.7	97	Yes
Y	Chest Circumference	970.3 - 1000.8	990	Yes
Z	Waist Circumference	835.7 - 866.1	865	Yes
AA	Location For Chest Circumference	429.3 - 434.3	430	Yes
BB	Location For Waist Circumference	226.1 - 231.1	230	Yes

Comments:

Revised 8/10/12

Page 19 of 19

Front Head Drop HIII 50th Serial No. 037 Certification No. 40-1 Test Date: 10/11/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	18.9 - 25.5 °C	21.9 °C	Yes
Relative Humidity	10 - 70 %	35 %	Yes
Peak Head Resultant Acceleration	225 - 275 g	265.0 g	Yes
Peak Head Lateral Acceleration	(-15) - 15 g	5.7 g	Yes
Is Acceleration Curve Unimodal within 10% of Peak?	Yes	Yes	Yes

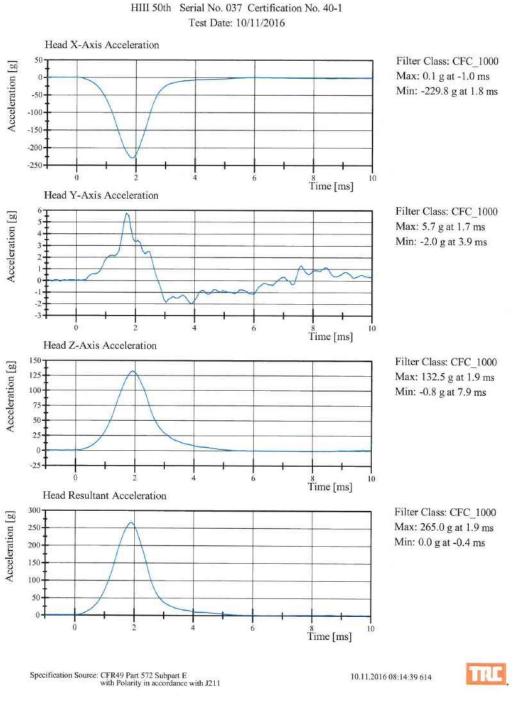
Test meets specifications.

Comments:

Specification Source: CFR49 Part 572 Subpart E with Polarity in accordance with J211 10.11.2016 08:14:30 614



Page 3 of 19



### Transportation Research Center Inc. Front Head Drop

Page 4 of 19

Neck Flexion HIII 50th Serial No. 037 Certification No. 40-3 Test Date: 10/11/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.9 °C	Yes
Relative Humidity	10 - 70 %	35 %	Yes
Pendulum Velocity	6.89 - 7.13 m/s	6.941 m/s	Yes
Pendulum Acceleration Decay			
Crossing -5g	34 - 42 ms	38.9 ms	Yes
Pendulum Acceleration at 10ms	(-22.5) - (-27.5) g	-23.47 g	Yes
Pendulum Acceleration at 20ms	(-17.6) - (-22.6) g	-19.84 g	Yes
Pendulum Acceleration at 30ms	(-12.5) - (-18.5) g	-15.74 g	Yes
Pendulum Acceleration > 30ms	>= (-29.0) g	-15.74 g	Yes
Total Head D-Plane Rotation			
Peak	(-64) - (-78) °	-67.7 °	Yes
Time of Peak	57 - 64 ms	60.4 ms	Yes
Total Head D-Plane Rotation			
Decay to 0°	113 - 128 ms	121.0 ms	Yes
Total Neck Occipital Condyles Mon	nent		
Peak	88 - 108 N·m	101.6 N·m	Yes
Time of Peak	47 - 58 ms	51.6 ms	Yes
Total Neck Occipital Condyles Mon	nent		
Decay to 0 N·m	97 - 107 ms	101.6 ms	Yes

#### Test meets specifications.

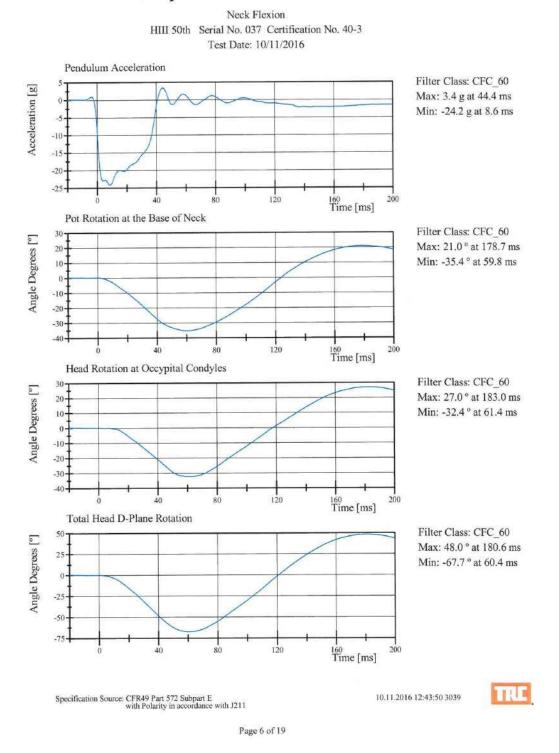
Comments:

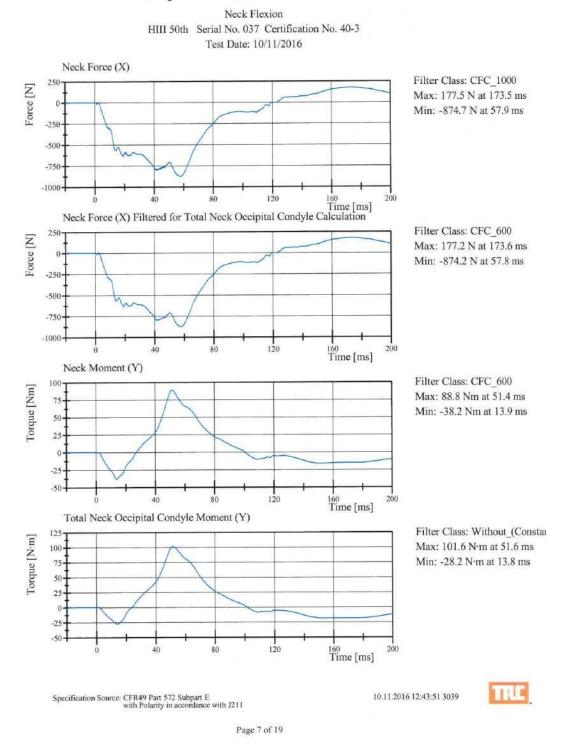
Specification Source: CFR49 Part 572 Subpart E with Polarity in accordance with J211

10.11.2016 12:43:24 3039



Page 5 of 19





Neck Extension HIII 50th Serial No. 037 Certification No. 40-1 Test Date: 10/11/2016

Specification	Test Results	Pass
20.6 - 22.2 °C	21.9 °C	Yes
10 - 70 %	36 %	Yes
(-5.95) - (-6.18) m/s	-6.005 m/s	Yes
38 - 46 ms	42.1 ms	Yes
17.2 - 21.2 g	18.35 g	Yes
14.0 - 19.0 g	16.97 g	Yes
11.0 - 16.0 g	13.25 g	Yes
<= 22.0 g	13.25 g	Yes
81 - 106 °	93.0 °	Yes
72 - 82 ms	78.2 ms	Yes
147 - 174 ms	159.8 ms	Yes
nent		
(-53) - (-80) N·m	-67.6 N·m	Yes
65 - 79 ms	72.0 ms	Yes
nent		
120 - 148 ms	145.6 ms	Yes
	10 - 70 % (-5.95) - (-6.18) m/s 38 - 46 ms 17.2 - 21.2 g 14.0 - 19.0 g 11.0 - 16.0 g <= 22.0 g 81 - 106 ° 72 - 82 ms 147 - 174 ms nent (-53) - (-80) N·m 65 - 79 ms nent	20.6 - 22.2 °C $21.9 °C$ 10 - 70 %36 %(-5.95) - (-6.18) m/s-6.005 m/s38 - 46 ms42.1 ms17.2 - 21.2 g18.35 g14.0 - 19.0 g16.97 g11.0 - 16.0 g13.25 g<= 22.0 g

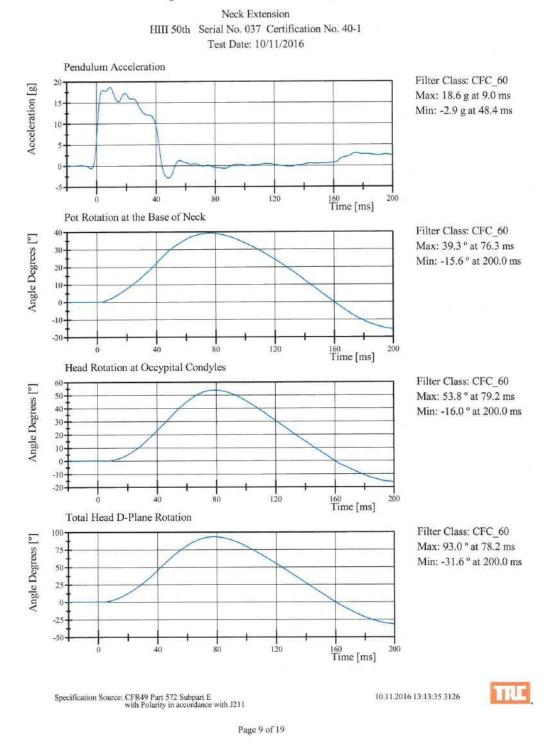
#### Test meets specifications.

**Comments:** 

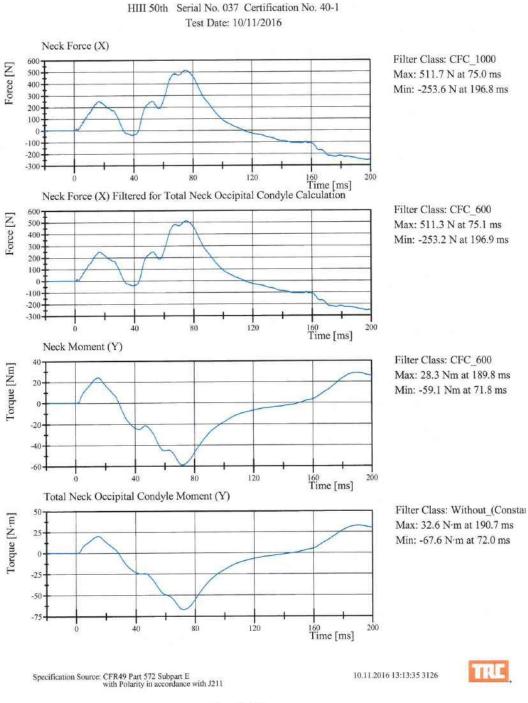
Specification Source: CFR49 Part 572 Subpart E with Polarity in accordance with J211 10.11.2016 13:13:24 3126



Page 8 of 19







Page 10 of 19

Front Thorax HIII 50th Serial No. 037 Certification No. 40-1 Test Date: 10/11/2016

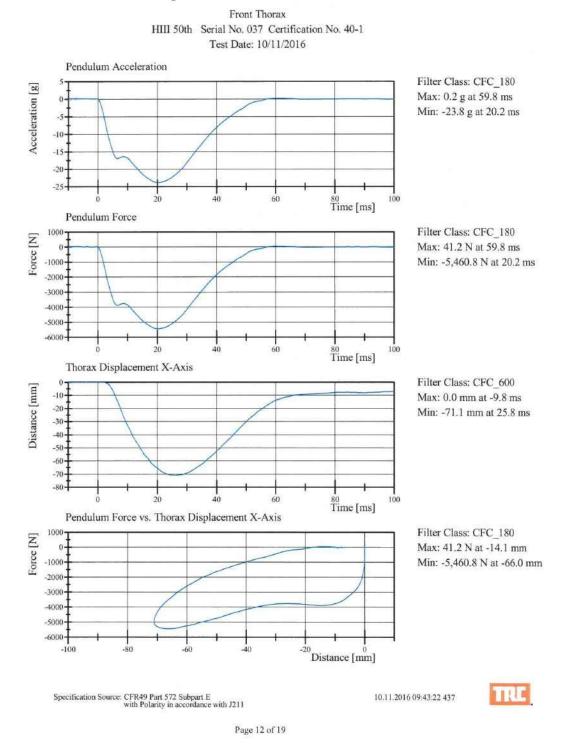
<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass	
Temperature	20.6 - 22.2 °C	21.1 °C	Yes	
Relative Humidity	10 - 70 %	37 %	Yes	
Probe Velocity	6.59 - 6.83 m/s	6.644 m/s	Yes	
Probe Force Peak	(-5,160) - (-5,893) N	-5,460.8 N	Yes	
Maximum Chest Compression	(-63.5) - (-72.6) mm	-71.07 mm	Yes	
Internal Hysteresis	65 - 85 %	72.8 %	Yes	
Test meets specifications.				

**Comments:** 

Specification Source: CFR49 Part 572 Subpart E with Polarity in accordance with J211 10.11.2016 09:43:08 437



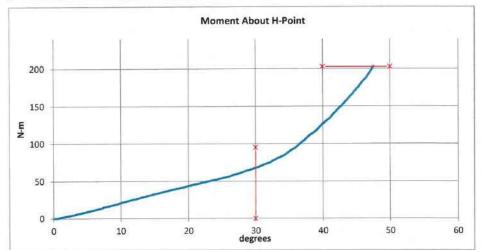
Page 11 of 19

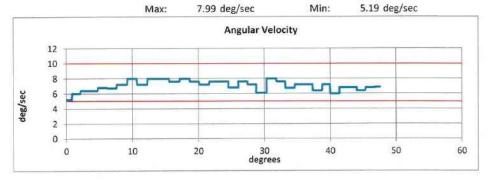




Hybrid III 50th Male Hip Range of Motion

Serial Number: Side Tested:	037 Left Hip			ate: ime:	10-Oct-20 15:39	016		
Test Number:	1		С	omments:				
TEST PARAMETER		SPE	CIFIC	ATION		TEST	RESULTS	
Temperature		18.9		25.6		21.7	°C	Pass
Humidity		10		70		38	%	Pass
Moment at 30°		0	≤	94.9		67.86	N-m	Pass
Angle at 203 Nm		40	14	50		47.56	deg	Pass
Average Velocity		5	4	10		7.04	deg/sec	Pass





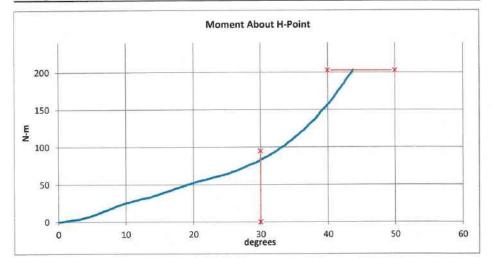
Page 13 of 19

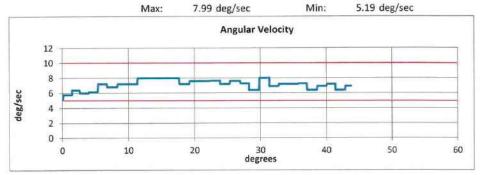


#### Transportation Research Center Inc. Hybrid III 50th Male Hip Range of Motion

11-Oct-2016 037 Date: Serial Number: **Right Hip** Side Tested: Time: 6:49 Test Number: 1 Comments: TEST PARAMETER SPECIFICATION TEST RESULTS 25 5 7 or

Temperature	18.9	-	25.6	21.7	°C	Pass	
Humidity	10	-	70	35	%	Pass	
Moment at 30°	0	≤	94.9	83.27	N-m	Pass	
Angle at 203 Nm	40		50	43.8	deg	Pass	
Average Velocity	5	¥.,	10	7.1	deg/sec	Pass	





Page 14 of 19

Left Knee Femur Response Test HIII 50th Serial No. 037 Certification No. 40-1 Test Date: 10/11/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	18.9 - 25.5 °C	21.3 °C	Yes
Relative Humidity	10 - 70 %	36 %	Yes
Probe Velocity	2.08 - 2.13 m/s	2.117 m/s	Yes
Peak Femur Force	(-4,715.2) - (-5,782.6) N	-5,718.16 N	Yes

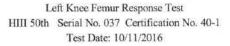
Test meets specifications.

Comments:

Specification Source: CFR49 Part 572 Subpart E with Polarity in accordance with J211 10.11.2016 07:26:54 1746



Page 15 of 19



Pendulum Acceleration 25 Acceleration [g] 0 -25 -50 -75 -100 -125 10 15 20 ò Time [ms] Pendulum Force 1000 Force [N]

Filter Class: CFC\_600 Max: 0.2 g at 8.5 ms Min: -116.9 g at 3.0 ms

-1000 -1000 -2

Filter Class: CFC\_600 Max: 10.2 N at 8.5 ms Min: -5,718.2 N at 3.0 ms

Specification Source: CFR49 Part 572 Subpart E with Polarity in accordance with J211 10.11.2016 07:27:07 1746



Page 16 of 19

Right Knee Femur Response Test HIII 50th Serial No. 037 Certification No. 40-1 Test Date: 10/11/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	18.9 <b>-</b> 25.5 °C	21.7 °C	Yes
Relative Humidity	10 - 70 %	36 %	Yes
Probe Velocity	2.08 - 2.13 m/s	2.118 m/s	Yes
Peak Femur Force	(-4,715.2) - (-5,782.6) N	-5,573.60 N	Yes
Test meets specifications.			

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Comments:

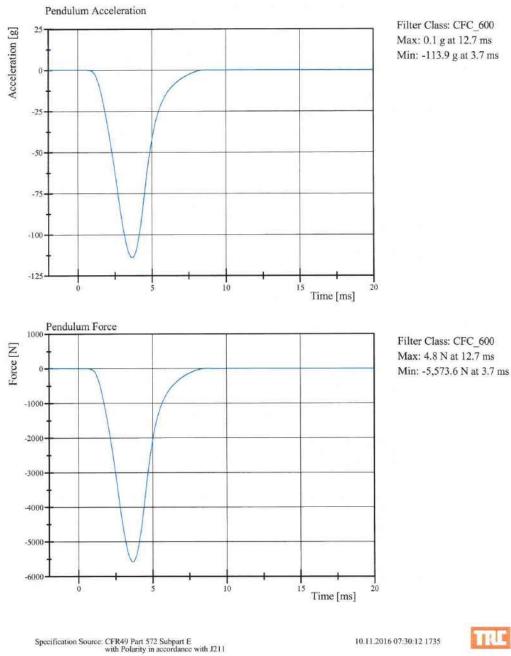
Specification Source: CFR49 Part 572 Subpart E with Polarity in accordance with J211

10.11.2016 07:30:02 1735



Page 17 of 19

Right Knee Femur Response Test HIII 50th Serial No. 037 Certification No. 40-1 Test Date: 10/11/2016





Page 18 of 19

**Post-Test Calibration Sheets** 

Driver S/N 037

#### Transportation Research Center Inc. 572E HIII 50th Male Dummy External Dimensions Serial No. 037 Calibration No. 41

Symbol	Description	Specification	Results	Pass
0,1110,01	2.000	mm	mm	
А	Total Sitting Height	878.8 - 889.0	880	Yes
В	Shoulder Pivot Height	505.5 - 520.7	514	Yes
С	H-Point Height	83.8 - 88.9	87	Yes
D	H-Point From Seatback	134.6 - 139.7	138	Yes
E	Shoulder Pivot From Backline	83.8 - 94.0	92	Yes
F	Thigh Clearance	139.7 - 154.9	150	Yes
G	Back Of Elbow To Wrist Pivot	289.6 - 304.8	295	Yes
H	Skull Cap To Backline	40.6 - 45.7	45	Yes
I	Shoulder-Elbow Length	330.2 - 345.4	340	Yes
J	Elbow Rest Height	190.5 - 210.8	198	Yes
K	Buttock Knee Length	579.1 - 604.5	599	Yes
L	Popliteal Height	429.3 - 454.7	440	Yes
М	Knee Pivot Height	485.1 - 500.4	495	Yes
N	Buttock Popliteal Length	452.1 - 477.5	470	Yes
0	Chest Depth	213.4 - 228.6	225	Yes
Р	Foot Length	251.5 - 266.7	264	Yes
V	Shoulder Breadth	421.6 - 436.9	429	Yes
W	Foot Breadth	91.4 - 106.7	97	Yes
Y	Chest Circumference	970.3 - 1000.8	990	Yes
Z	Waist Circumference	835.7 - 866.1	865	Yes
AA	Location For Chest Circumference	429.3 - 434.3	430	Yes
BB	Location For Waist Circumference	226.1 - 231.1	230	Yes

Comments:

Revised 8/10/12

Page 19 of 19

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Front Head Drop HIII 50th Serial No. 037 Certification No. 41-1 Test Date: 11/15/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	18.9 - 25.5 °C	21.7 °C	Yes
Relative Humidity	10 - 70 %	28 %	Yes
Peak Head Resultant Acceleration	225 - 275 g	249.1 g	Yes
Peak Head Lateral Acceleration	(-15) - 15 g	-8.7 g	Yes
Is Acceleration Curve Unimodal within 10% of Peak?	Yes	Yes	Yes

Test meets specifications.

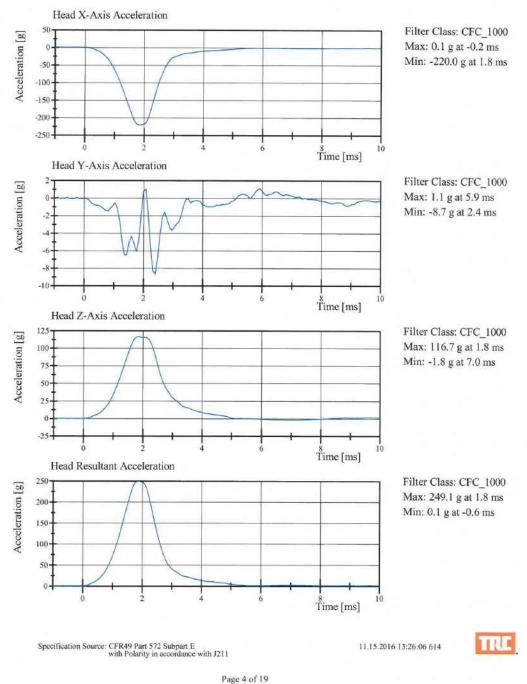
Comments:

Specification Source: CFR49 Part 572 Subpart E with Polarity in accordance with J211 11.15.2016 13:25:57 614



Page 3 of 19

Front Head Drop HIII 50th Serial No. 037 Certification No. 41-1 Test Date: 11/15/2016



Neck Flexion HIII 50th Serial No. 037 Certification No. 41-2 Test Date: 11/15/2016

Temperature Relative Humidity Pendulum Velocity Pendulum Acceleration Decay	20.6 - 22.2 °C 10 - 70 % 6.89 - 7.13 m/s 34 - 42 ms	21.9 °C 28 % 6.941 m/s	Yes Yes Yes
Pendulum Velocity	6.89 - 7.13 m/s	10.00	
		6.941 m/s	Yes
Pendulum Acceleration Decay	34 - 42 ms		
	34 - 42 ms		
Crossing -5g		37.6 ms	Yes
Pendulum Acceleration at 10ms	(-22.5) - (-27.5) g	-24.70 g	Yes
Pendulum Acceleration at 20ms	(-17.6) - (-22.6) g	-19.83 g	Yes
Pendulum Acceleration at 30ms	(-12.5) - (-18.5) g	-14.38 g	Yes
Pendulum Acceleration > 30ms	>= (-29.0) g	-14.38 g	Yes
Total Head D-Plane Rotation			
Peak	(-64) - (-78) °	-76.3 °	Yes
Time of Peak	57 - 64 ms	59.5 ms	Yes
Total Head D-Plane Rotation			
Decay to 0°	113 - 128 ms	119.0 ms	Yes
Total Neck Occipital Condyles Momen	t		
Peak	88 - 108 N·m	102.5 N·m	Yes
Time of Peak	47 - 58 ms	50.7 ms	Yes
Total Neck Occipital Condyles Momen	ıt		
Decay to 0 N·m	97 - 107 ms	99.9 ms	Yes

#### Test meets specifications.

Comments:

Specification Source: CFR49 Part 572 Subpart E with Polarity in accordance with J211

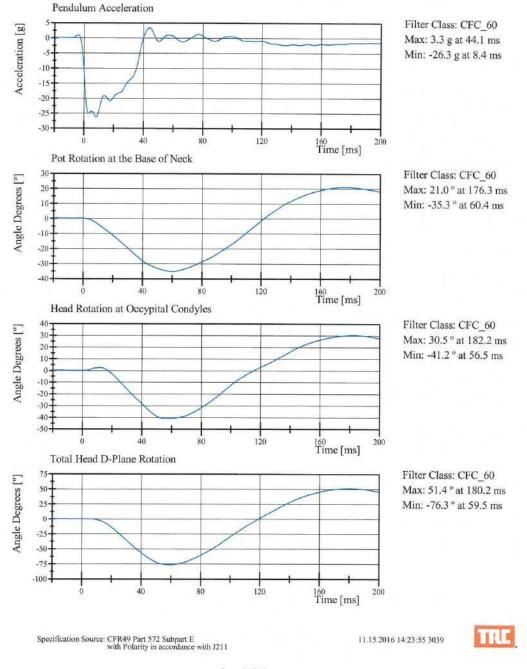
11.15.2016 14:23:30 3039

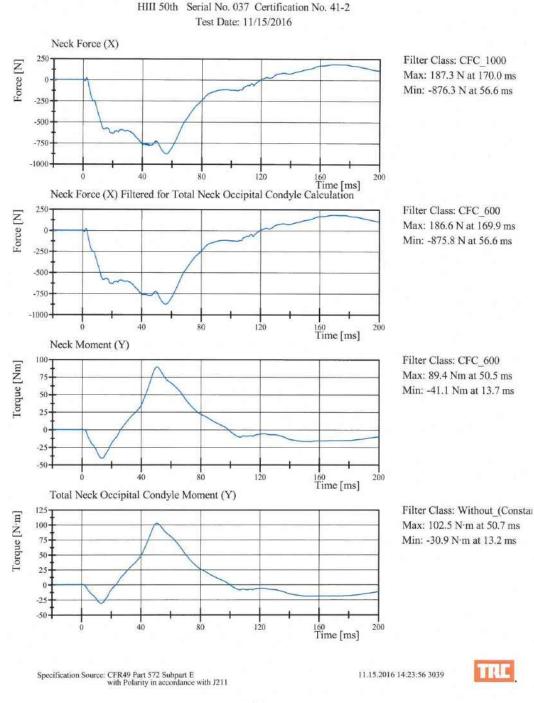


Page 5 of 19



Neck Flexion HIII 50th Serial No. 037 Certification No. 41-2 Test Date: 11/15/2016





#### Transportation Research Center Inc. Neck Flexion

Page 7 of 19

Neck Extension HIII 50th Serial No. 037 Certification No. 41-2 Test Date: 11/15/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.6 °C	Yes
Relative Humidity	10 - 70 %	29 %	Yes
Pendulum Velocity	(-5.95) - (-6.18) m/s	-5.984 m/s	Yes
Pendulum Acceleration Decay			
Crossing 5g	38 - 46 ms	41.0 ms	Yes
Pendulum Acceleration at 10ms	17.2 - 21.2 g	19.11 g	Yes
Pendulum Acceleration at 20ms	14.0 - 19.0 g	16.00 g	Yes
Pendulum Acceleration at 30ms	11.0 - 16.0 g	13.01 g	Yes
Pendulum Acceleration > 30ms	<= 22.0 g	13.01 g	Yes
Total Head D-Plane Rotation			
Peak	81 - 106 °	98.6 °	Yes
Time of Peak	72 - 82 ms	77.4 ms	Yes
Total Head D-Plane Rotation			
Decay to 0°	147 - 174 ms	159.2 ms	Yes
Total Neck Occipital Condyles Mor	nent		
Peak	(-53) - (-80) N·m	-72.0 N·m	Yes
Time of Peak	65 - 79 ms	71.9 ms	Yes
Total Neck Occipital Condyles Mor	nent		
Decay to 0 N·m	120 - 148 ms	145.6 ms	Yes
A 4 YO M YO MANY COMPANY AND A 199 YO MANY AND A			

#### Test meets specifications.

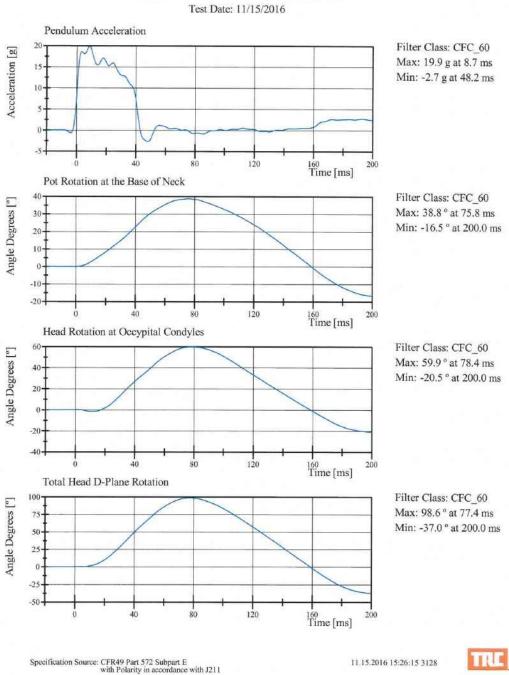
**Comments:** 

Specification Source: CFR49 Part 572 Subpart E with Polarity in accordance with J211

11.15.2016 15:26:04 3128

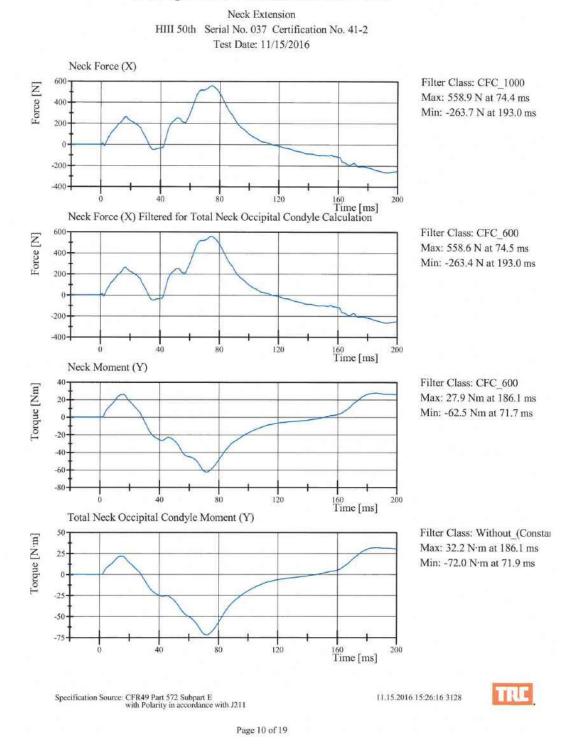


Page 8 of 19



Neck Extension HIII 50th Serial No. 037 Certification No. 41-2

Page 9 of 19



C-29

Front Thorax HIII 50th Serial No. 037 Certification No. 41-3 Test Date: 11/15/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.9 °C	Yes
Relative Humidity	10 - 70 %	30 %	Yes
Probe Velocity	6.59 - 6.83 m/s	6.680 m/s	Yes
Probe Force Peak	(-5,160) - (-5,893) N	-5,550.3 N	Yes
Maximum Chest Compression	(-63.5) - (-72.6) mm	-71.96 mm	Yes
Internal Hysteresis	65 - 85 %	72.7 %	Yes
Test meets specifications.			

**Comments:** 

Specification Source: CFR49 Part 572 Subpart E with Polarity in accordance with J211

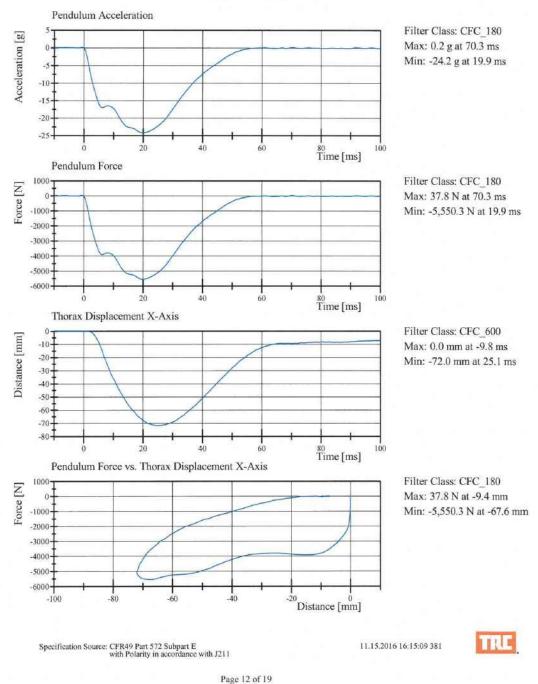
11.15.2016 16:14:54 381



Page 11 of 19



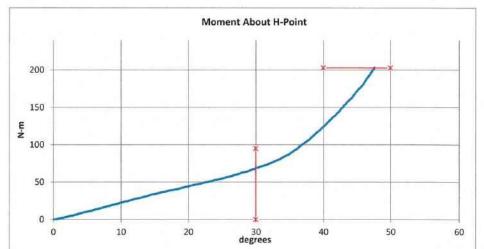
Front Thorax HIII 50th Serial No. 037 Certification No. 41-3 Test Date: 11/15/2016

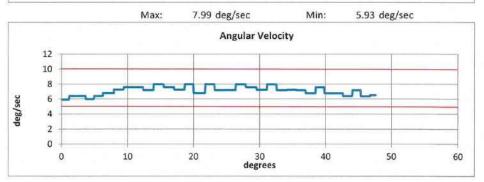




#### Transportation Research Center Inc. Hybrid III 50th Male Hip Range of Motion

Serial Number:	037		D	ate:	15-Nov-2	2016		
Side Tested:	Left Hip		Т	ime:	11:27			
Test Number:	1		C	omments:				
TEST PARAMETER		SPE	CIFIC	ATION		TEST	RESULTS	
Temperature		18.9	-	25.6		21.8	°C	Pass
Humidity		10		70		25	%	Pass
Moment at 30°		0	≤	94.9		68.75	N-m	Pass
Angle at 203 Nm		40		50		47.64	deg	Pass
Average Velocity		5		10		7.11	deg/sec	Pass



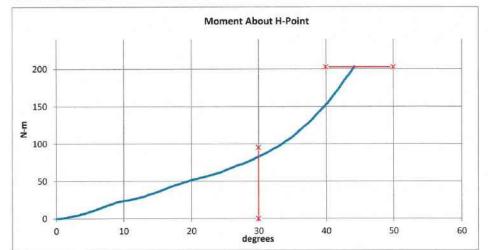


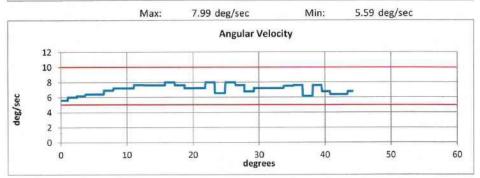
Page 13 of 19



#### Transportation Research Center Inc. Hybrid III 50th Male Hip Range of Motion

Serial Number:	037		D	ate:	15-Nov-	2016		
Side Tested:	<b>Right Hip</b>		т	ime:	12:29			
Test Number:	1		С	omments:				
TEST PARAMETER		SPE	CIFIC	ATION		TEST	RESULTS	
Temperature		18.9	-	25.6		21.8	°C	Pass
Humidity		10	-	70		26	%	Pass
Moment at 30°		0	≤	94.9		83.27	N-m	Pass
Angle at 203 Nm		40	20	50		44.2	deg	Pass
Average Velocity		5	-	10		7.05	deg/sec	Pass





Page 14 of 19

Left Knee Femur Response Test HIII 50th Serial No. 037 Certification No. 41-2 Test Date: 11/15/2016

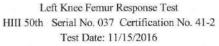
<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	18.9 - 25.5 °C	21.8 °C	Yes
Relative Humidity	10 - 70 %	23 %	Yes
Probe Velocity	2.08 - 2.13 m/s	2.098 m/s	Yes
Peak Femur Force	(-4,715.2) - (-5,782.6) N	-5,472.02 N	Yes
Test meets specifications.			

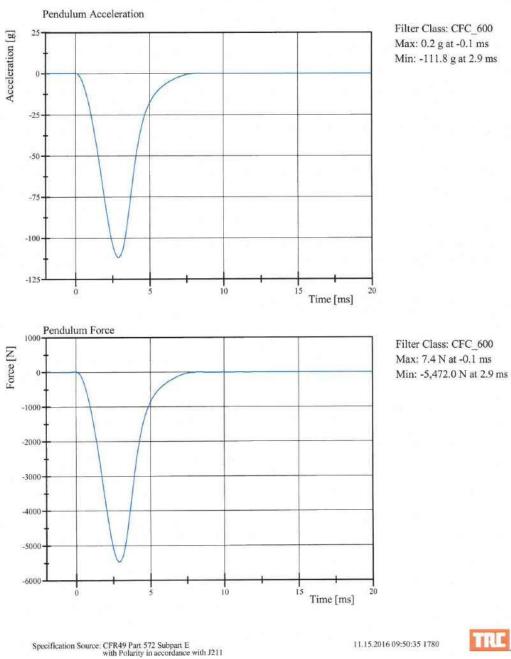
Comments:

Specification Source: CFR49 Part 572 Subpart E with Polarity in accordance with J211 11.15.2016 09:49:58 1780



Page 15 of 19





Right Knee Femur Response Test HIII 50th Serial No. 037 Certification No. 41-1 Test Date: 11/15/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	18.9 - 25.5 °C	21.8 °C	Yes
Relative Humidity	10 - 70 %	22 %	Yes
Probe Velocity	2.08 - 2.13 m/s	2.084 m/s	Yes
Peak Femur Force	(-4,715.2) - (-5,782.6) N	-5,468.86 N	Yes
Test meets specifications.			

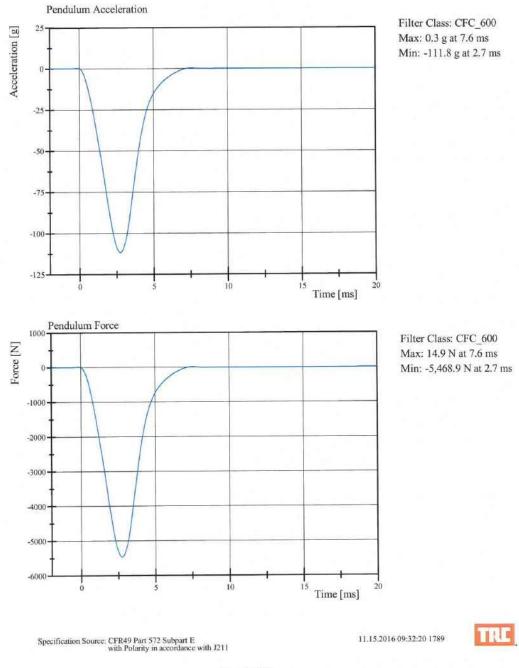
**Comments:** 

Specification Source: CFR49 Part 572 Subpart E with Polarity in accordance with J211 11.15.2016 09:31:22 1789



Page 17 of 19

Right Knee Femur Response Test HIII 50th Serial No. 037 Certification No. 41-1 Test Date: 11/15/2016



Page 18 of 19

**Pre-Test Calibration Sheets** 

Front Passenger S/N 426

#### Transportation Research Center Inc. 5720 HIII 5th Dummy External Dimensions Serial No. 426 Calibration No. 38

Symbol	Description	Specification	Results	Pass
	Description	mm	mm	
A	Total Sitting Height	774.7 - 800.1	781	Yes
В	Shoulder Pivot Height	431.8 - 457.2	445	Yes
С	Hip Pivot Height	81.3 - 86.3	85	Yes
D	Hip Pivot from Backline	144.8 - 149.8	147	Yes
E	Shoulder Pivot from Backline	68.6 - 83.8	78	Yes
F	Thigh Clearance	119.4 - 134.6	129	Yes
G	Back of Elbow to Wrist Pivot	243.9 - 259.1	250	Yes
Н	Head Back to Backline	43.2 - 48.2	45	Yes
1	Shoulder to Elbow Length	276.8 - 297.2	286	Yes
J	Elbow Rest Height	182.8 - 203.2	196	Yes
K	Buttock Knee Length	520.7 - 546.1	535	Yes
L	Popliteal Height	355.6 - 376.0	367	Yes
М	Knee Pivot Height	393.7 - 419.1	409	Yes
N	Buttock Popliteal Length	414.0 - 439.4	431	Yes
0	Chest Depth without Jacket	175.3 - 190.5	182	Yes
Р	Foot Length	218.5 - 233.7	224	Yes
R	Buttock to Knee Pivot Length	457.2 - 482.6	473	Yes
S	Head Breadth	137.1 - 147.3	141	Yes
Т	Head Depth	177.8 - 188.0	182	Yes
U	Hip Breadth	299.7 - 314.9	306	Yes
V	Shoulder Breadth	350.5 - 365.7	357	Yes
W	Foot Breadth	78.8 - 94.0	83	Yes
Х	Head Circumference	528.3 - 548.7	539	Yes
Y	Chest Circumference with Jacket	850.9 - 881.3	870	Yes
Z	Waist Circumference	759.5 - 789.9	775	Yes
AA	Reference Location for Chest Circumference	332.7 - 358.1	345	Yes
BB	Reference Location for Waist Circumference	160.0 - 170.2	165	Yes

Revised 8/10/12

Page 20 of 20



Front Head Drop HIII 5th Serial No. 426 Certification No. 38-1 Test Date: 10/10/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	18.9 - 25.5 °C	21.5 °C	Yes
Relative Humidity	10 - 70 %	38 %	Yes
Peak Head Resultant Acceleration	250 - 300 g	282.2 g	Yes
Peak Head Lateral Acceleration	(-15) - 15 g	-1.2 g	Yes
Is Acceleration Curve Unimodal within 10% of Peak?	Yes	Yes	Yes

Test meets specifications.

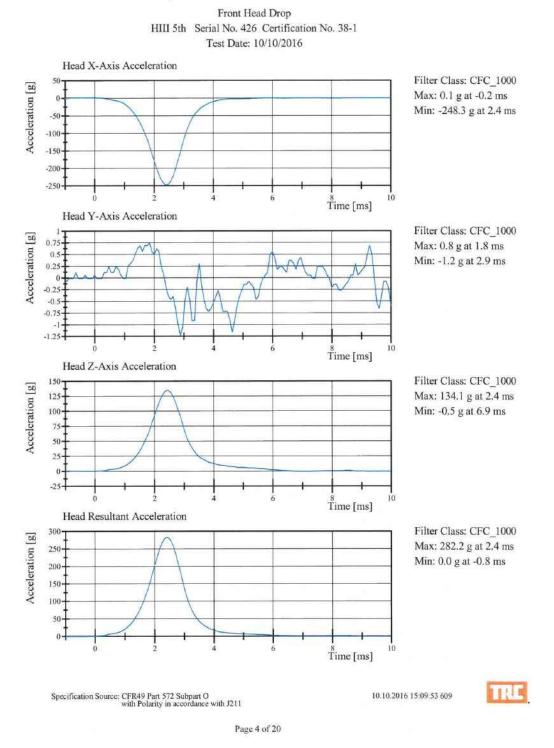
Comments:

Specification Source: CFR49 Part 572 Subpart O with Polarity in accordance with J211

10.10.2016 15:09:40 609



Page 3 of 20



Neck Flexion HIII 5th Serial No. 426 Certification No. 38-1 Test Date: 10/11/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.1 °C	Yes
Relative Humidity	10 - 70 %	38 %	Yes
Pendulum Velocity	6.89 - 7.13 m/s	7.089 m/s	Yes
Pendulum Integrated Velocity			
Change at 10ms	(-2.1) - (-2.5) m/s	-2.45 m/s	Yes
Pendulum Integrated Velocity			
Change at 20ms	(-4.0) - (-5.0) m/s	-4.67 m/s	Yes
Pendulum Integrated Velocity			
Change at 30ms	(-5.8) - (-7.0) m/s	-6.48 m/s	Yes
Total Head D-Plane Rotation	(-77) - (-91) °	-79.5 °	Yes
Total Neck Occipital Condyles Mon	nent		
Between -77° and -91° Rotation	69 - 83 N·m	72.9 N·m	Yes
Total Neck Occipital Condyles Mon	nent		
Decay to 10 N·m	80 - 100 ms	87.2 ms	Yes

Test meets specifications.

Comments:

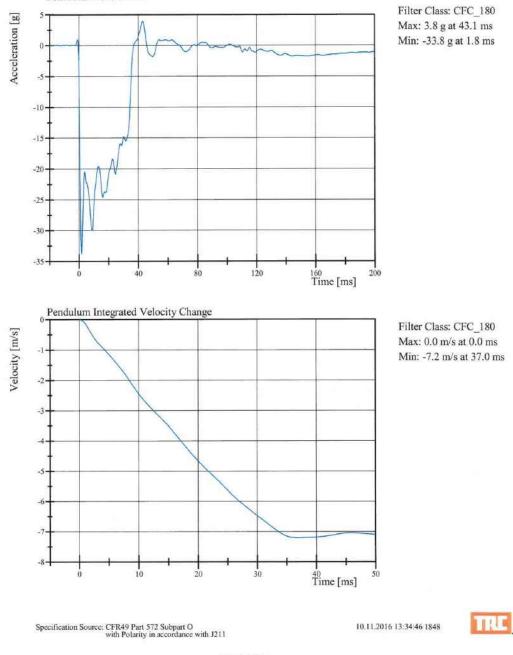
Specification Source: CFR49 Part 572 Subpart O with Polarity in accordance with J211 10.11.2016 13:34:28 1848



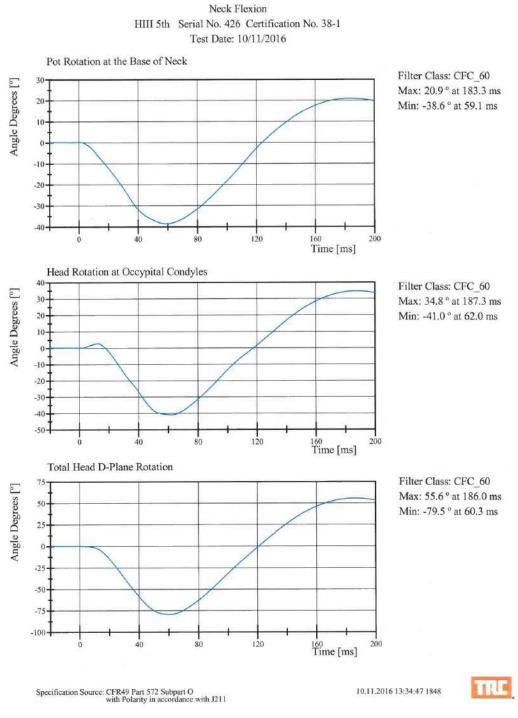
Page 5 of 20

Neck Flexion HIII 5th Serial No. 426 Certification No. 38-1 Test Date: 10/11/2016

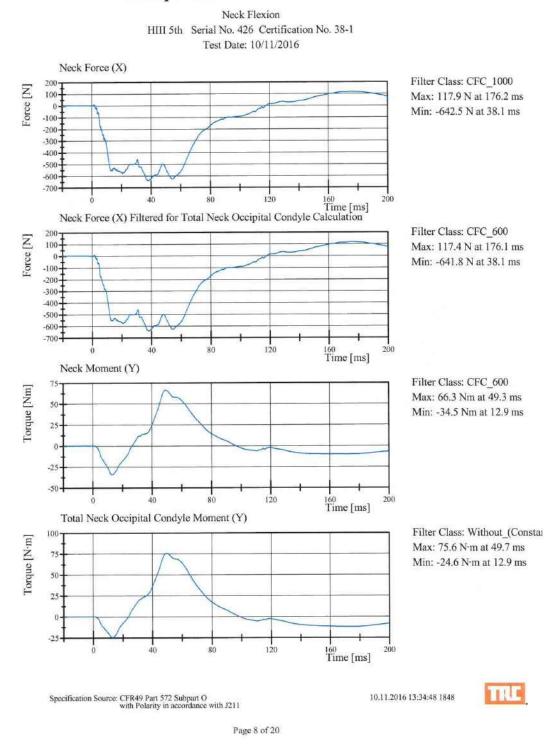
Pendulum Acceleration







Page 7 of 20



Neck Extension HIII 5th Serial No. 426 Certification No. 38-3 Test Date: 10/11/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.2 °C	Yes
Relative Humidity	10 - 70 %	36 %	Yes
Pendulum Velocity	(-5.95) - (-6.19) m/s	-6.140 m/s	Yes
Pendulum Integrated Velocity			
Change at 10ms	1.5 - 1.9 m/s	1.86 m/s	Yes
Pendulum Integrated Velocity			
Change at 20ms	3.1 - 3.9 m/s	3.75 m/s	Yes
Pendulum Integrated Velocity			
Change at 30ms	4.6 - 5.6 m/s	5.40 m/s	Yes
Total Head D-Plane Rotation	99 - 114 °	109.2 °	Yes
Total Neck Occipital Condyles Mon	ment		
Between 99° and 114° Rotation	(-53) - (-65) N·m	-59.4 N·m	Yes
Total Neck Occipital Condyles Mon	nent		
Decay to -10 N·m	94 - 114 ms	100.6 ms	Yes

Test meets specifications.

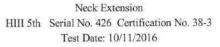
Comments:

Specification Source: CFR49 Part 572 Subpart O with Polarity in accordance with J211 10.11.2016 15:30:48 3116

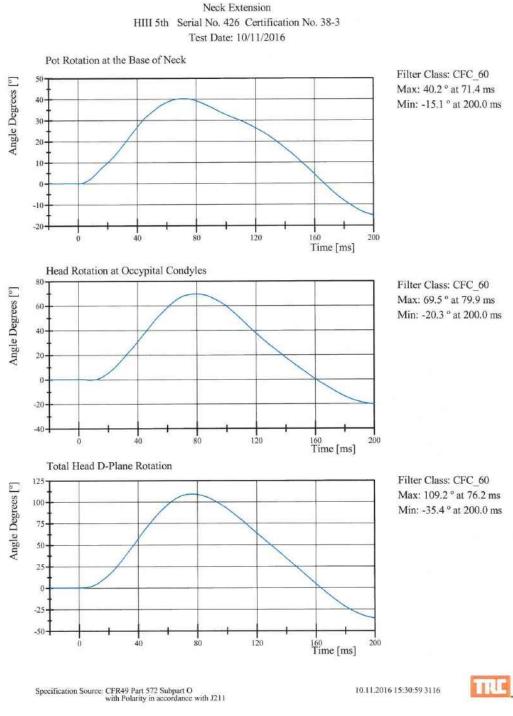


Page 9 of 20



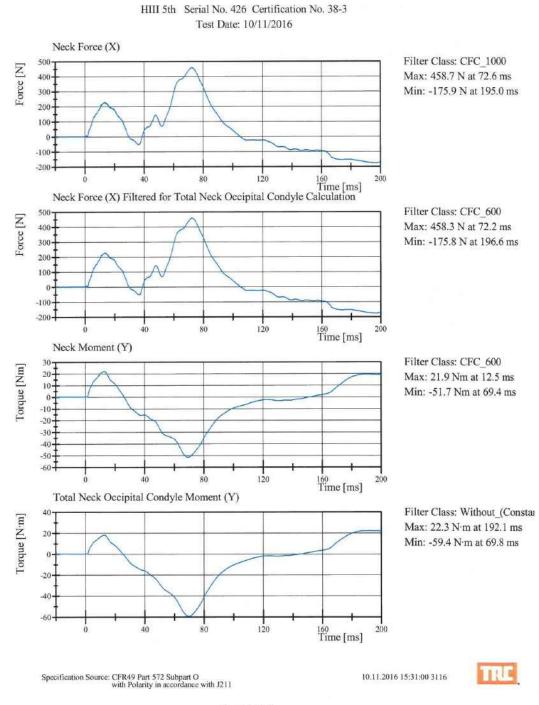


Pendulum Acceleration Filter Class: CFC\_180 25 Acceleration [g] Max: 23.3 g at 1.8 ms Min: -5.1 g at 44.6 ms 20 15 10 ē -5 -10-120 160 Time [ms] 40 80 200 ò Pendulum Integrated Velocity Change Filter Class: CFC\_180 Velocity [m/s] Max: 6.2 m/s at 40.9 ms Min: 0.0 m/s at 0.0 ms h 30 10 1 20 50 <sup>40</sup> Time [ms] Specification Source: CFR49 Part 572 Subpart O with Polarity in accordance with J211 10.11.2016 15:30:58 3116



Page 11 of 20





Page 12 of 20

Front Thorax HIII 5th Serial No. 426 Certification No. 38-1 Test Date: 10/11/2016

Test Parameter	Specification	Test Results	Pass
Temperature	20.6 - 22.2 °C	21.1 °C	Yes
Relative Humidity	10 - 70 %	38 %	Yes
Probe Velocity	6.59 - 6.83 m/s	6.616 m/s	Yes
Probe Force Peak Between 50.0 mm and 58.0 mm Chest Deflection	1 (-3,900) - (-4,400) N	-4,273.7 N	Yes
Probe Force Peak Between 18.0 mm and 50.0 mm Chest Deflection	ı >= (−4,600) N	-4,301.2 N	Yes
Maximum Chest Compression	(-50) - (-58) mm	-51.4 mm	Yes
Internal Hysteresis	69 - 85 %	75.2 %	Yes
Test meets specifications.			

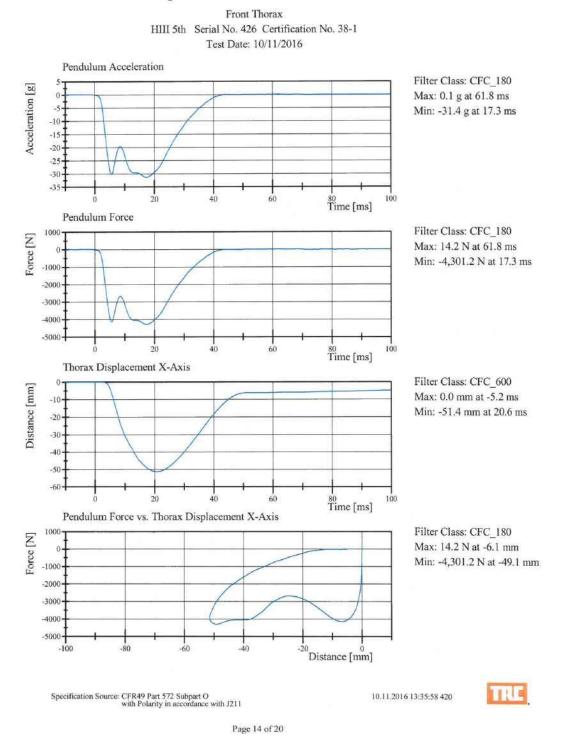
Comments:

Specification Source: CFR49 Part 572 Subpart O with Polarity in accordance with J211

10.11.2016 13:35:46 420



Page 13 of 20





Hybrid III Small Female Torso Flexion NHTSA

	MILIOA		
Serial Number:	426	Date:	10/12/2016
Test Number:	01	Time:	7:39
Comments:			

TEST PARAMETER	SPEC	IFICA	TION	TEST F	RESULTS	
Temperature	18.9	÷	25.6	21.6	°C	Pass
Humidity	10	2	70	41	%	Pass
Average Angular Velocity	0.5	-	1.5	0.82	deg/sec	Pass
Initial Angle	0	-	20	15.76	deg	Pass
Peak Force at 45.12°	320	0	390	323.15	N	Pass
Final Angle	-8	-	8	4.94	deg	Pass



Page 15 of 20

Left Knee Femur Response Test HIII 5th Serial No. 426 Certification No. 38-4 Test Date: 10/11/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	18.9 - 25.6 °C	22.0 °C	Yes
Relative Humidity	10 - 70 %	36 %	Yes
Probe Velocity	2.08 - 2.13 m/s	2.114 m/s	Yes
Peak Femur Force	(-3,450) - (-4,060) N	-3,788.0 N	Yes

Test meets specifications.

Comments:

Specification Source: CFR49 Part 572 Subpart O with Polarity in accordance with J211

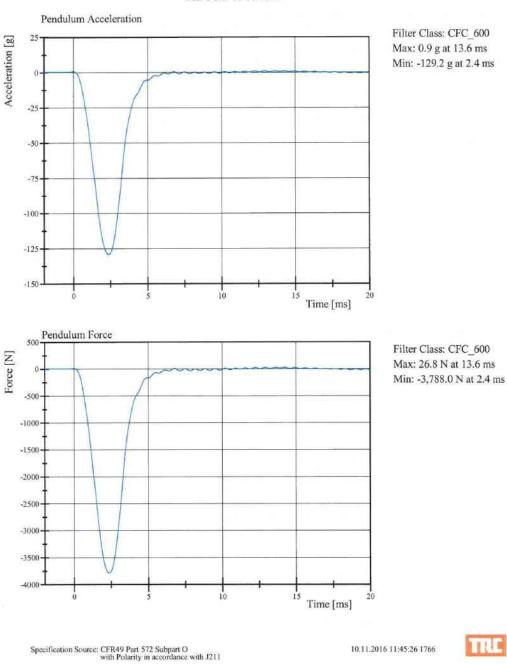
10.11.2016 11:45:16 1766



Page 16 of 20



Left Knee Femur Response Test HIII 5th Serial No. 426 Certification No. 38-4 Test Date: 10/11/2016



Page 17 of 20

Right Knee Femur Response Test HIII 5th Serial No. 426 Certification No. 38-1 Test Date: 10/11/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	18.9 - 25.6 °C	21.2 °C	Yes
Relative Humidity	10 - 70 %	37 %	Yes
Probe Velocity	2.08 - 2.13 m/s	2.114 m/s	Yes
Peak Femur Force	(-3,450) - (-4,060) N	-3,785.1 N	Yes
Test meets specifications.			

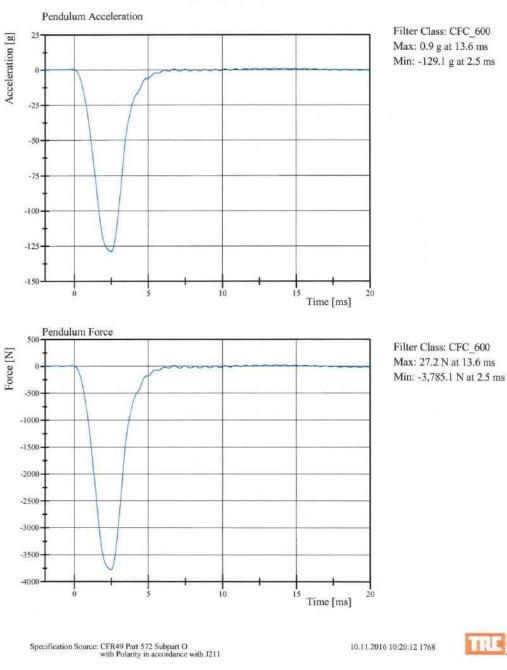
Comments:

Specification Source: CFR49 Part 572 Subpart O with Polarity in accordance with J211 10.11.2016 10:20:01 1768



Page 18 of 20

Right Knee Femur Response Test HIII 5th Serial No. 426 Certification No. 38-1 Test Date: 10/11/2016



Page 19 of 20

**Post-Test Calibration Sheets** 

Front Passenger S/N 426

#### Transportation Research Center Inc. 572O HIII 5th Dummy External Dimensions Serial No. 426 Calibration No. 39

Symbol	Description	Specification	Results	Pass
Symbol	Description	mm	mm	
А	Total Sitting Height	774.7 - 800.1	780	Yes
В	Shoulder Pivot Height	431.8 - 457.2	444	Yes
С	Hip Pivot Height	81.3 - 86.3	85	Yes
D	Hip Pivot from Backline	144.8 - 149.8	147	Yes
E	Shoulder Pivot from Backline	68.6 - 83.8	78	Yes
F	Thigh Clearance	119.4 - 134.6	130	Yes
G	Back of Elbow to Wrist Pivot	243.9 - 259.1	250	Yes
Н	Head Back to Backline	43.2 - 48.2	45	Yes
1	Shoulder to Elbow Length	276.8 - 297.2	286	Yes
J	Elbow Rest Height	182.8 - 203.2	196	Yes
K	Buttock Knee Length	520.7 - 546.1	535	Yes
L	Popliteal Height	355.6 - 376.0	367	Yes
М	Knee Pivot Height	393.7 - 419.1	409	Yes
N	Buttock Popliteal Length	414.0 - 439.4	431	Yes
0	Chest Depth without Jacket	175.3 - 190.5	182	Yes
Р	Foot Length	218.5 - 233.7	224	Yes
R	Buttock to Knee Pivot Length	457.2 - 482.6	473	Yes
S	Head Breadth	137.1 - 147.3	141	Yes
Т	Head Depth	177.8 - 188.0	182	Yes
U	Hip Breadth	299.7 - 314.9	306	Yes
V	Shoulder Breadth	350.5 - 365.7	357	Yes
W	Foot Breadth	78.8 - 94.0	83	Yes
X	Head Circumference	528.3 - 548.7	539	Yes
Y	Chest Circumference with Jacket	850.9 - 881.3	870	Yes
Z	Waist Circumference	759.5 - 789.9	775	Yes
AA	Reference Location for Chest Circumference	332.7 - 358.1	345	Yes
BB	Reference Location for Waist Circumference	160.0 - 170.2	165	Yes

Revised 8/10/12

Page 20 of 20



Front Head Drop HIII 5th Serial No. 426 Certification No. 39-1 Test Date: 11/15/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	18.9 - 25.5 °C	21.9 °C	Yes
Relative Humidity	10 - 70 %	27 %	Yes
Peak Head Resultant Acceleration	250 - 300 g	284.9 g	Yes
Peak Head Lateral Acceleration	(-15) - 15 g	4.0 g	Yes
Is Acceleration Curve Unimodal within 10% of Peak?	Yes	Yes	Yes

Test meets specifications.

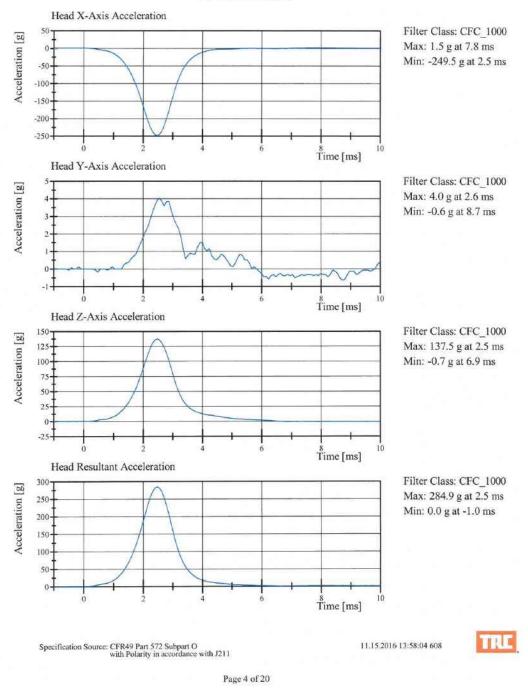
Comments:

Specification Source: CFR49 Part 572 Subpart O with Polarity in accordance with J211 11.15.2016 13:57:55 608



Page 3 of 20

Front Head Drop HIII 5th Serial No. 426 Certification No. 39-1 Test Date: 11/15/2016



Neck Flexion HIII 5th Serial No. 426 Certification No. 39-2 Test Date: 11/15/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.9 °C	Yes
Relative Humidity	10 - 70 %	30 %	Yes
Pendulum Velocity	6.89 - 7.13 m/s	7.092 m/s	Yes
Pendulum Integrated Velocity Change at 10ms	(-2.1) - (-2.5) m/s	-2.39 m/s	Yes
Pendulum Integrated Velocity Change at 20ms	(-4.0) - (-5.0) m/s	-4.68 m/s	Yes
Pendulum Integrated Velocity Change at 30ms	(-5.8) - (-7.0) m/s	-6.73 m/s	Yes
Total Head D-Plane Rotation	(-77) - (-91) °	-82.6 °	Yes
Total Neck Occipital Condyles Mom Between -77° and -91° Rotation	69 - 83 N⋅m	75.7 N·m	Yes
Total Neck Occipital Condyles Mom	ent		
Decay to 10 N·m	80 - 100 ms	87.0 ms	Yes

Test meets specifications.

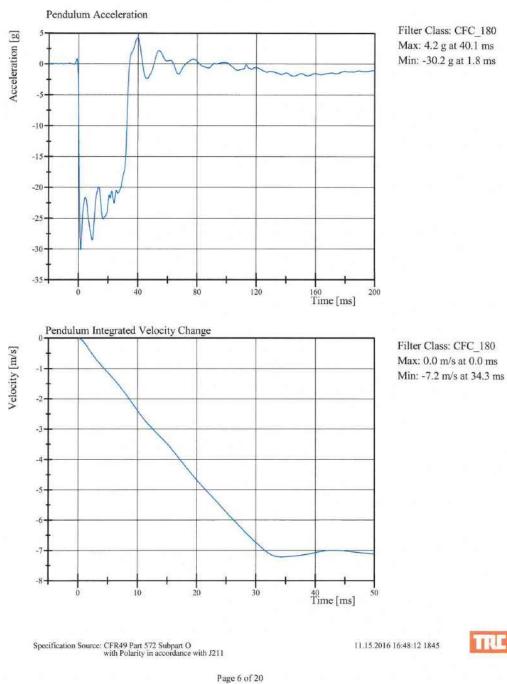
**Comments:** 

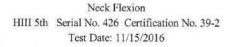
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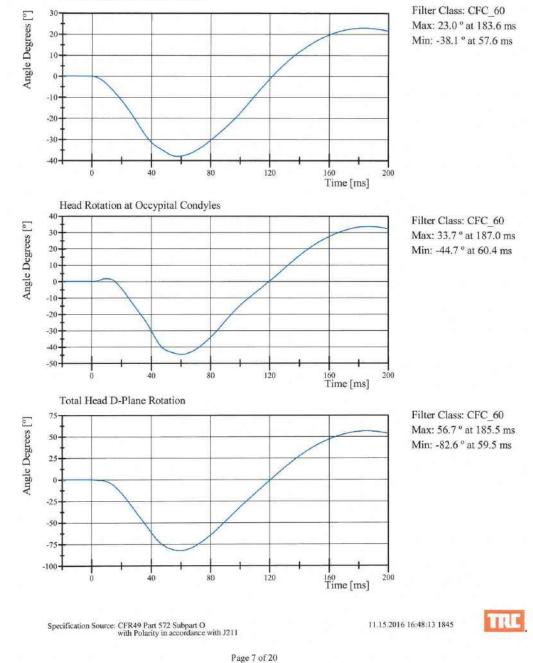
Page 5 of 20

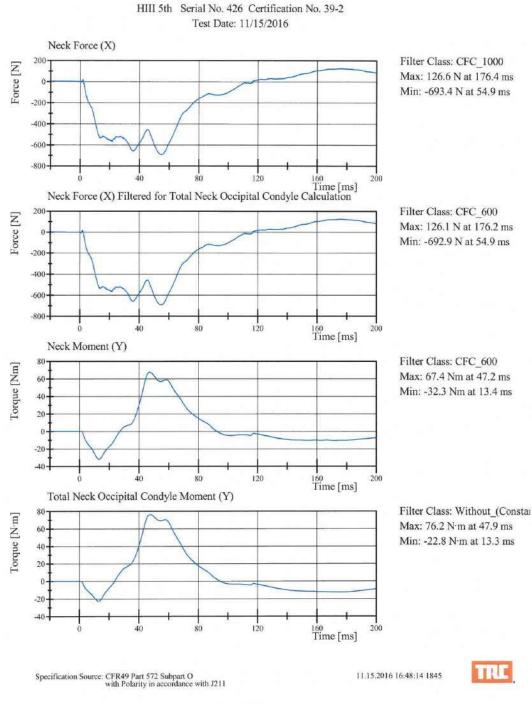
Neck Flexion HIII 5th Serial No. 426 Certification No. 39-2 Test Date: 11/15/2016





Pot Rotation at the Base of Neck





### Transportation Research Center Inc. Neck Flexion

Page 8 of 20

Neck Extension HIII 5th Serial No. 426 Certification No. 39-1 Test Date: 11/16/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.9 °C	Yes
Relative Humidity	10 - 70 %	31 %	Yes
Pendulum Velocity	(-5.95) - (-6.19) m/s	-6.096 m/s	Yes
Pendulum Integrated Velocity			
Change at 10ms	1.5 - 1.9 m/s	1.81 m/s	Yes
Pendulum Integrated Velocity			
Change at 20ms	3.1 - 3.9 m/s	3.63 m/s	Yes
Pendulum Integrated Velocity			
Change at 30ms	4.6 - 5.6 m/s	5.25 m/s	Yes
Total Head D-Plane Rotation	99 - 114 °	102.2 °	Yes
Total Neck Occipital Condyles M	oment		
Between 99° and 114° Rotation	(-53) - (-65) N·m	-59.3 N·m	Yes
Total Neck Occipital Condyles M	oment		
Decay to -10 N·m	94 - 114 ms	101.3 ms	Yes

Test meets specifications.

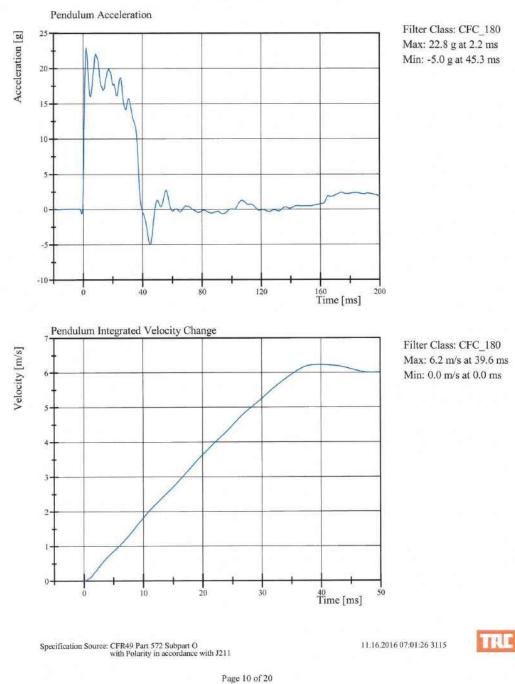
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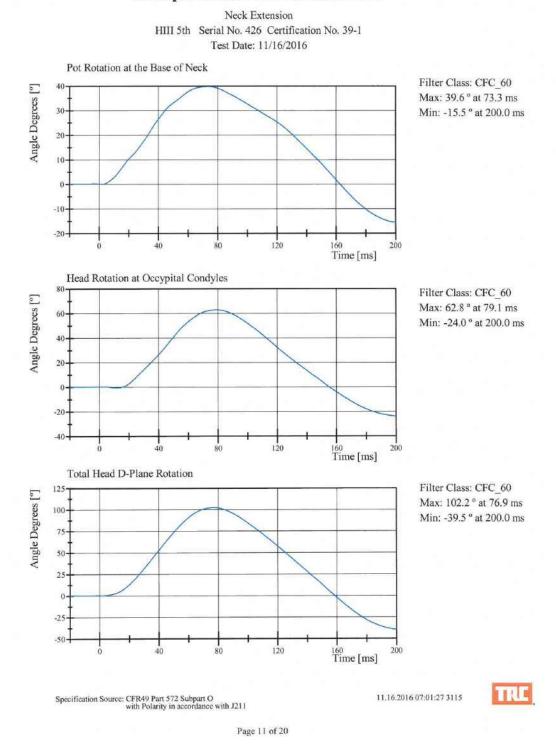
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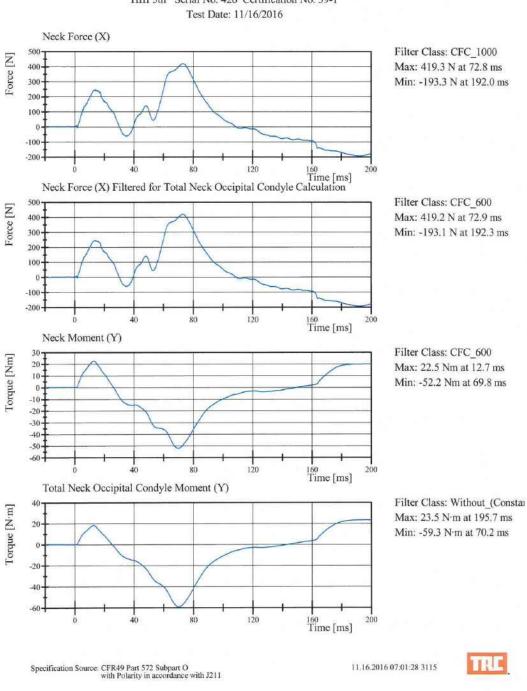


Page 9 of 20

Neck Extension HIII 5th Serial No. 426 Certification No. 39-1 Test Date: 11/16/2016







Neck Extension HIII 5th Serial No. 426 Certification No. 39-1 Test Date: 11/16/2016

Page 12 of 20

Front Thorax HIII 5th Serial No. 426 Certification No. 39-3 Test Date: 11/15/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.9 °C	Yes
Relative Humidity	10 - 70 %	26 %	Yes
Probe Velocity	6.59 - 6.83 m/s	6.687 m/s	Yes
Probe Force Peak Between 50.0 mm and 58.0 mm Chest Deflection	1 (-3,900) - (-4,400) N	-4,320.9 N	Yes
Probe Force Peak Between 18.0 mm and 50.0 mm Chest Deflection	ı >= (-4,600) N	-4,541.7 N	Yes
Maximum Chest Compression	(-50) - (-58) mm	-50.2 mm	Yes
Internal Hysteresis	69 - 85 %	74.2 %	Yes
Test meets specifications.			

**Comments:** 

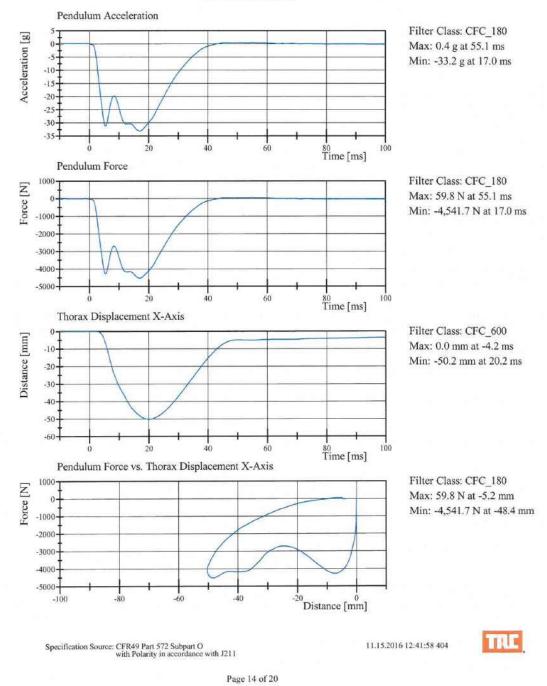
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Page 13 of 20



Front Thorax HIII 5th Serial No. 426 Certification No. 39-3 Test Date: 11/15/2016

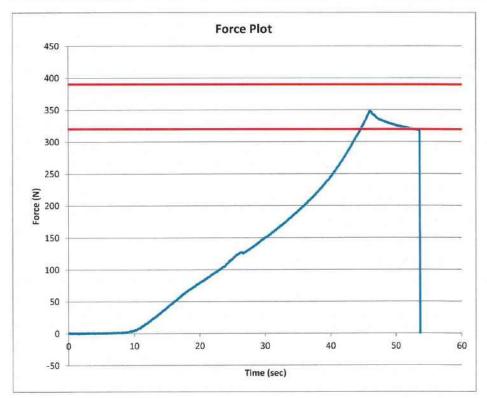




Hybrid I	II Small	Female	Torso	Flexion
		N	HTSA	

	NHISA		
Serial Number:	426	Date:	11/15/2016
Test Number:	1	Time:	17:25
Comments:			

TEST PARAMETER	SPEC	FICA	TION	TEST F	RESULTS	
Temperature	18.9		25.6	21.7	°C	Pass
Humidity	10	-	70	30	%	Pass
Average Angular Velocity	0.5	$\sim$	1.5	0.86	deg/sec	Pass
Initial Angle	0	1	20	13.91	deg	Pass
Peak Force at 45.12°	320		390	348.34	N	Pass
Final Angle	-8	(a)	8	4.64	deg	Pass



Page 15 of 20

Left Knee Femur Response Test HIII 5th Serial No. 426 Certification No. 39-1 Test Date: 11/15/2016

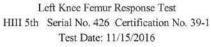
<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	18.9 - 25.6 °C	21.9 °C	Yes
Relative Humidity	10 - 70 %	22 %	Yes
Probe Velocity	2.08 - 2.13 m/s	2.101 m/s	Yes
Peak Femur Force	(-3,450) - (-4,060) N	-3,967.2 N	Yes
Test meets specifications.			

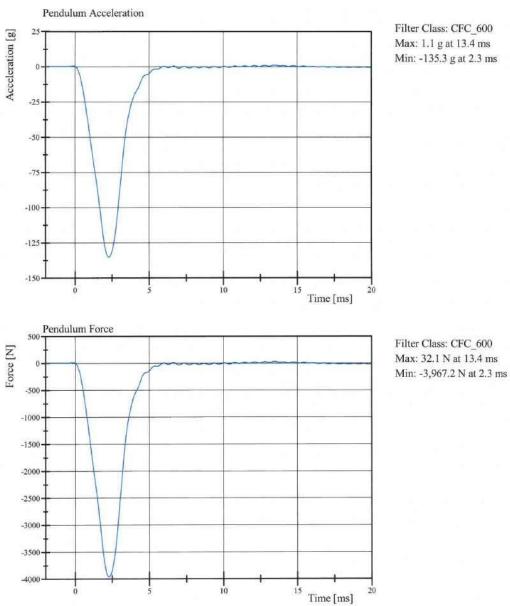
Comments:

Specification Source: CFR49 Part 572 Subpart O with Polarity in accordance with J211 11.15.2016 08:33:34 1732



Page 16 of 20





Specification Source: CFR49 Part 572 Subpart O with Polarity in accordance with J211 11.15.2016 08:34:52 1732



Page 17 of 20

Right Knee Femur Response Test HIII 5th Serial No. 426 Certification No. 39-1 Test Date: 11/15/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	18.9 - 25.6 °C	21.9 °C	Yes
Relative Humidity	10 - 70 %	22 %	Yes
Probe Velocity	2.08 - 2.13 m/s	2.112 m/s	Yes
Peak Femur Force	(-3,450) - (-4,060) N	-3,749.3 N	Yes
Test meets specifications.			

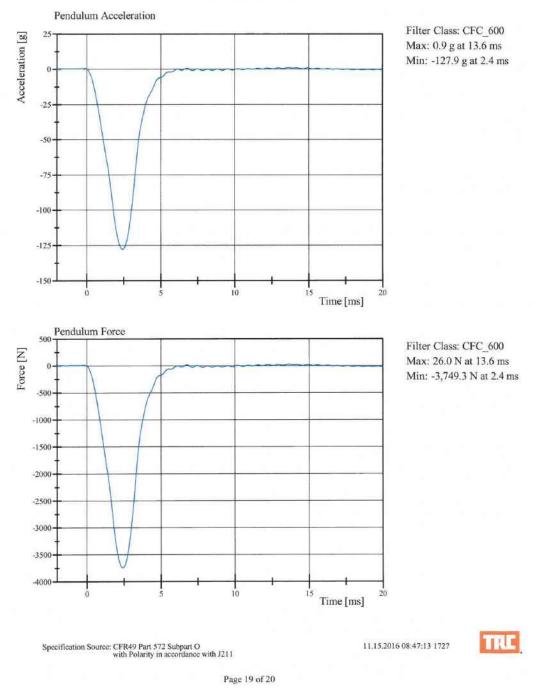
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Page 18 of 20

Right Knee Femur Response Test HIII 5th Serial No. 426 Certification No. 39-1 Test Date: 11/15/2016



### How to Research Stiffness Data Stiffness Calculations - Contractor Report

# Contractor Report NHTSA Test # 9986

#### FINAL REPORT NUMBER: SINCAP-TRC-17-004

#### NEW CAR ASSESSMENT PROGRAM (NCAP) MOVING DEFORMABLE BARRIER SIDE IMPACT TEST

Toyota Motor Manufacturing Canada, Inc. 2017 Toyota Corolla 4DR Sedan NHTSA NUMBER: M20175106

PREPARED BY: Transportation Research Center Inc. 10820 State Route 347 P. O. Box B-67 East Liberty, OH 43319



Report Date: December 20, 2016

**FINAL REPORT** 

PREPARED FOR: U.S. DEPARTMENT OF TRANSPORTATION National Highway Traffic Safety Administration Office of Crashworthiness Standards Mail Code: NRM-110 1200 New Jersey Ave, SE, Room W43-410 Washington, D.C. 20590 This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings, and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof.

If trade or manufacturers' names or products are mentioned, it is only because they are considered essential to the object of the publication and should not be construed as an endorsement.

Report Prepared By: ILO Project Operations Group

Report Approved By: 🥣

John Shultz

Approval Date: December 20, 2016

FINAL REPORT ACCEPTANCE BY OCWS:

Division Chief, New Car Assessment Program NHTSA, Office of Crashworthiness Standards

Date:\_\_\_\_\_

COTR, New Car Assessment Program NHTSA, Office of Crashworthiness Standards

Date:\_\_\_\_\_

Technical Report Documentation Page

reci	nnical Report Documentation	Faye		
1.		2. Government	3.	Recipient's Catalog No.
4.	SINCAP-TRC-17-004 Title and Subtitle	Accession No.	5.	Report Date
	Final Report of New Car Ass	5		December 20, 2016
	Side Impact MDB Testing of			
	2017 Toyota Corolla 4DR Se	edan,	6.	Performing Organization Code
	NHTSA No.: M20175106			TRC Inc.
7.	Author(s)		8.	Performing Organization
	John Shultz, Project Manage	ər		Report Number
				161116
9.	9. Performing Organization Name and Address		10	. Work Unit No.
	Transportation Research Ce	enter Inc.		
	10820 State Route 347		11	. Contract or Grant No.
	East Liberty, OH 43319			DTNH22-14-D-00354
10			10	
12.	Sponsoring Agency Name a		13	. Type of Report and Period Covered
	U.S. Department of Transpo			Final Test Report
	National Highway Traffic Sa			November 16, 2016 –
	Office of Crashworthiness S	tandards (NRM-110)		December 20, 2016
	1200 New Jersey Ave, SE, F	Room W43-410	14	. Sponsoring Agency Code
	Washington, DC 20590			NRM-110
15.	Supplemental Notes			
10	A h o tro o t			

16. Abstract

This 55 / 28 km/h 90° Moving Deformable Barrier SINCAP Side Impact Test was conducted on the subject 2017 Toyota Corolla 4DR Sedan, in accordance with the specifications of the Office of Crashworthiness Standards Test Procedure for the generation of consumer information on vehicle side crash protection. This test was conducted by Transportation Research Center Inc. in East Liberty, Ohio, on November 16, 2016.

The impact velocity of the Moving Deformable Barrier (MDB) was 62.55 km/h, and the ambient temperature at the struck (left) side of the target vehicle at the time of impact was 21.4° C. The target vehicle post-test maximum crush was 205 mm at Level 2. The test vehicle's performance was as follows:

Driv	ver ATD (ES-2	2re)	
Measurement Description	Units	IARV	Result
Head Injury Criteria (HIC <sub>36</sub> )	N/A	1000	130
Maximum Thoracic Rib Deflection	mm	44	18.9
Total Abdominal Force	Ν	2500	577.1
Pubic Symphysis Force	Ν	6000	-1,571.1
Lower Spine Acceleration	G	82*	29.6
Pas	ssenger ATD	(SID-IIs)	
Measurement Description	Units	IARV	Result
Head Injury Criteria (HIC <sub>36</sub> )	N/A	1000	392
Lower Spine Resultant Acceleration	g's	82	73.9
Total Pelvic Force (sum of	N	5525	3,477.0
acetabular and iliac forces)			
Maximum Thoracic Rib Deflection	mm	38*	39.2
Maximum Abdominal Rib Deflection	mm	45*	27.1
* Proposed IARV			

The doors on the struck side of the vehicle did not separate from the body at the hinges or latches and the opposite doors did not open during the side impact event.

17. Key Words			18. Distribution Statement			
New Car Assessment Program	(NCAP)	C	Copies of this report	are available from:		
Side Impact		N	lational Highway Tr	affic Safety Admini	stration	
MDB		Technical Information Services Division, NPO-411				
ES-2re		1200 New Jersey Ave, SE				
SID-IIs		Washington, DC 20590				
		e-mail: <u>tis@nhtsa.dot.gov</u>				
		F	AX: 202-493-2833			
19. Security Classification 20. Secur		20. Security Classification		21. Number of	22. Price	
(of this report)	(of this	(of this page)		Pages		
			ssified 216			

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#### TABLE OF CONTENTS

Section		Page No.
1	Test Purpose and Procedure	1
2	Summary of Test Results	2
3	Occupant and Vehicle Information	4
<u>Appendix</u>		
А	Photographs	A-1
В	Vehicle and Dummy Response Data Plots	B-1
С	Dummy Performance Calibration Test Data	C-1
D	Test Equipment and Instrumentation Calibration Data	D-1
Data Sheet No.		Page No.
1	General Test and Vehicle Parameter Data	5
2	Seat, Seat Belt, Steering Wheel Adjustment and Fuel Systems Data	8
3	Dummy Longitudinal Clearance Dimensions	11
4	Dummy Lateral Clearance Dimensions	12
5	Camera and Instrumentation Data	13
6	Test Vehicle Accelerometer Locations	14
7	MDB Accelerometer Locations	15
8	Post-Test Observations	16
9	MDB Summary of Results	18
10	Test Vehicle Profile Measurements	19
11	Test Vehicle Exterior Crush Measurements	20
12	MDB Exterior Static Crush Measurements	23
13	Vehicle and MDB Damage Distances	24
14	FMVSS No. 301 Static Rollover Results	25
15	Dummy/Vehicle Temperature and Humidity Stabilization	26

#### SECTION 1 TEST PURPOSE AND PROCEDURE

#### **TEST PURPOSE AND PROCEDURE**

This moving deformable barrier side impact test was conducted as part of the MY 2017 New Car Assessment Program Side Impact Test Program, sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No. DTNH22-14-D-00354. The purpose of this test is to generate comparative side impact performance in a 2017 Toyota Corolla 4DR Sedan. The side impact test was conducted in accordance with the Office of Crashworthiness Standard's Laboratory Test Procedure dated October 2015.

#### **SECTION 2**

#### SUMMARY OF TEST RESULTS

A 2017 Toyota Corolla 4DR Sedan was impacted on the left (driver's) side by a Moving Deformable Barrier (MDB) which was moving forward in a 27° crabbed position to the tow road guidance system at a velocity of 62.55 km/h (38.87 mph). The target vehicle was stationary and was positioned at an angle of 63° to the line of forward motion. The side impact test was conducted by the Transportation Research Center Inc. in East Liberty, Ohio, on November 16, 2016. Pre-test and post-test photographs of the test vehicle and the MDB and the dummies (ES-2-re and SID-IIs) are included in this report.

Dummies were placed in the driver and left rear designated seating positions according to instructions specified in the OCWS Side Impact Laboratory Test Procedure, dated October 2015. The side impact event was documented by 11 cameras. Camera locations are included in this report.

The dummies were instrumented in the following manner: DRIVER ATD (ES-2re) Primary and redundant head CG tri-axial accelerometers Chest upper rib, middle rib, and lower rib y-axis displacement potentiometers Abdomen forward, middle, and rear y-axis load cells Lower spine (T12) tri-axial accelerometers Pubic symphysis y-axis load cell

PASSENGER ATD (SID-IIs) Primary and redundant head CG triaxial accelerometers Chest upper rib, middle rib, and lower rib y-axis displacement potentiometers Abdomen upper rib and lower rib y-axis displacement potentiometers Lower spine (T12) tri-axial accelerometers Acetabulum and iliac wing y-axis load cells

APPENDIX B contains the vehicle and dummy response data. Dummy configuration and performance verification data can be found in APPENDIX C of this report. APPENDIX D of this report contains the test equipment and instrumenation calibration data.

Massurament Description	Driver ATD (ES-2-re)				
Measurement Description	Units	Threshold	Result		
Head Injury Criteria (HIC <sub>36</sub> )	N/A	1000	130		
Maximum Thoracic Rib Deflection	mm	44	18.9		
Combined Abdominal Force	N	2500	577.1		
Pubic Symphysis Force	N	6000	-1,571.1		
Lower Spine (T12) Resultant Acceleration	G	82*	29.6		

Dummy injury readings were recorded as follows:

\* Proposed IARV

Measurement Description	Passenger ATD (SID-IIs)			
Measurement Description	Units	Threshold	Result	
Head Injury Criteria (HIC <sub>36</sub> )	N/A	1000	392	
Lower Spine (T12) Resultant Acceleration	G	82	73.9	
Total Pelvic Force (sum of acetabular and iliac forces)	Ν	5525	3,477.0	
Maximum Thoracic Rib Deflection	mm	38*	39.2	
Maximum Abdominal Rib Deflection	mm	45*	27.1	

\* Proposed IARV

Supplemental Restraint Information is given below:

Restraint Type		nt (Driver) Location 1	Left Rear (Passenger) Occupant Location 4		
	Mounted	Deployed	Mounted	Deployed	
Frontal Airbag	Yes	No			
Side Curtain Airbag	Yes	Yes	Yes	Yes	
Side Torso/Pelvis Airbag	Yes	Yes	No	N/A	
Side Pelvis Airbag	No	N/A	No	N/A	
Knee Airbag	Yes	No	No	N/A	
Seat Belt Pretensioner	Yes	Yes	No	N/A	
Seat Belt Load Limiter	Yes	Unknown	No	N/A	
Other	No	N/A	No	N/A	

#### **GENERAL COMMENTS**

All doors remained closed throughout the test. No fuel spillage occurred during the impact or the static rollover test which followed. Injury values for the Driver ATD (ES-2-re) were within the established performance thresholds. The Passenger ATD (SID-IIs) Upper Thorax Rib Deflection exceeded the threshold value.

#### **SECTION 3**

#### OCCUPANT AND VEHICLE INFORMATION

#### **DATA SHEET NO. 1** GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle:

2017 Toyota Corolla 4DR Sedan Test Program: SINCAP Side Impact

NHTSA No.: M20175106 Test Date: 11/16/16

#### TEST VEHICLE INFORMATION AND OPTIONS

NHTSA No.	M20175106
Model Year	2017
Make	Toyota
Model	Corolla LE
Body Style	4 Door
VIN	2T1BURHEXHC750301
Body Color	Slate Metallic
Odometer Reading (km/mi)	9
Engine Displacement (L)	1.8
Type/No. Cylinders	Inline/4
Engine Placement	FRT/ Transverse
Transmission Type	Automatic CVT
Transmission Speeds	N/A
Overdrive	Yes
Final Drive	FWD
Roof Rack	No
Sunroof/T-Top	No
Running Boards	No
Tilt Steering Wheel	Yes
Power Seats	No
Anti-Lock Brakes (ABS)	Yes

ON AND OPTIONS	
Traction Control System (TCS)	Yes
Auto-Leveling System	No
Automatic Door Locks (ADL)	Yes
Power Window Auto-Reverse	Yes
Other Optional Feature	No
Driver Front Airbag	Yes
Driver Curtain Airbag	Yes
Driver Head/Torso Airbag	No
Driver Torso Airbag	No
Driver Torso/Pelvis Airbag	Yes
Driver Pelvis Airbag	No
Driver Knee Airbag	Yes
Rear Pass. Curtain Airbag	Yes
Rear Pass. Head/Torso Airbag	No
Rear Pass. Torso Airbag	No
Rear Pass. Torso/Pelvis Airbag	No
Rear Passenger Pelvis Airbag	No
Driver Seat Belt Pretensioner	Yes
Rear Pass. Seat Belt Pretensioner	No
Driver Load Limiter	Yes
Rear Passenger Load Limiter	No
Other Safety Restraint	Yes

Does owner's manual provide instructions to turn off automatic door locks?

Yes

#### DATA FROM CERTIFICATION LABEL

Manufactured By	Toyota Motor Manufacturing Canada, Inc.	GVWR (lb)	3820
Date of Manufacture	09/16	GAWR Front (lb)	2070
Vehicle Type	Passenger Car	GAWR Rear (lb)	1850

#### VEHICLE SEATING AND CAPACITY WEIGHT INFORMATION

Measured Parameter	Front	Rear	Third	Total
Designated Seating Capacity DSC)	2	3	N/A	5
Capacity Weight (VCW) (kg)				381
DSC x 68.04 (kg)				340.2
Cargo Weight (RCLW) (kg)				40.8

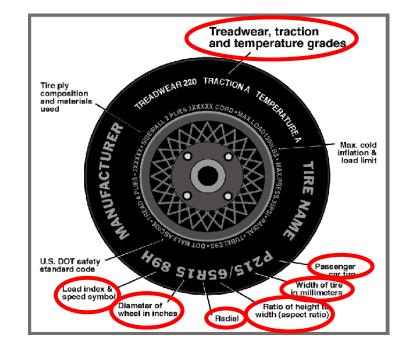
#### **VEHICLE SEAT TYPE**

	Type of Seat Pan				Type of Seat Back			
Seating Location	Bucket	Bench	Split Bench	Contourod	Fixed	Adjustable		
	Биске			Contoured		w/ Lever	w/ Knob	
Front Seat	Yes	N/A	N/A		N/A	Yes	N/A	
Rear or Second Row Seat	N/A	N/A	Yes	Yes	Yes	N/A	N/A	
Third Row Seat	N/A	N/A	N/A	N/A	N/A	N/A	N/A	

#### DATA SHEET NO. 1 (CONTINUED) GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: Test Program: 2017 Toyota Corolla 4DR Sedan SINCAP Side Impact NHTSA No.: Test Date:

<u>M20175106</u> <u>11/16/16</u>



#### DATA FROM TIRE PLACARD

Measured Parameter	Front	Rear
Maximum Tire Pressure (kPa)	350	350
Cold Pressure (kPa)	220	220
Recommended Tire Size	P205/55R16	P205/55R16
Tire Size on Vehicle	P205/55R16	P205/55R16
Tire Manufacturer	Michelin	Michelin
Tire Model	Primacy MXV4	Primacy MXV4
Treadwear	620	620
Traction	А	A
Temperature Grades	А	A
Tire Plies Sidewall	1	1
Tire Plies Body	4	4
Load Index/Speed Symbol	89H	89HM
Tire Material	Polyester/Polyamide/Steel	Polyester/Polyamide/Steel
DOT Safety Code Left	B3WC 02NX 3216	B3WC 02NX 3216
DOT Safety Code Right	B3WC 02NX 3216	B3WC 02NX 3216

#### DATA SHEET NO. 1 (CONTINUED) GENERAL TEST AND VEHICLE PARAMETER DATA 2017 Tovota Corolla 4DR Sedan NHTSA No ·

Test Vehicle: Test Program:		017 Toyota Corolla 4DR Sedan INCAP Side Impact			<u>M20175106</u> <u>11/16/16</u>		
TIRE PRESSURES							
	Units	LF	RF	LR	RR		
As Delivered	kPa	234	241	262	255		
Tire Placard	kPa	220	220	220	220		
Owner's Manual	kPa	N/A	N/A	N/A	N/A		
As Tested	kPa	220	220	220	220		

#### MDB TIRE SPECIFICATIONS

	Units	Requirement	LF	RF	LR	RR
Tire Size		P205/75R15	P205/75R15	P205/75R15	P205/75R15	P205/75R15
Tire Pressure	kPa	200 ± 21 kPa	207	207	207	207

#### **TEST VEHICLE AXLE WEIGHTS**

		As Delivered (UVW)		As Tested (ATW)			Fully Loaded			
_	Units	Front Axle	Rear Axle	Total	Front Axle	Rear Axle	Total	Front Axle	Rear Axle	Total
Left	kg	404.6	267.8		460.0	321.8		451.8	335.4	
Right	kg	395.2	247.0		403.0	289.6		400.8	292.4	
Ratio	%	60.8	39.2		58.5	41.5		57.6	42.4	
Totals	kg	799.8	514.8	1314.6	863.0	611.4	1474.4	852.6	627.6	1480.4

#### TARGET TEST WEIGHT CALCULATION

Measured Parameter	Units	Value	
Total As Delivered Weight (UVW)	kg	1314.6	(A)
Actual Weight of 1 P572V ATD (SID-IIs) Dummy Used	kg	125.0	(B)
Rated Cargo/Luggage Weight (RCLW)	kg	40.8	(C)
Calculated Vehicle Target Weight (TVTW)	kg	1480.4	(A+B+C)

Does the measured As Tested Vehicle Weight lie within the required weight range (i.e. Calculated Test Vehicle Target Weight – 4.5 kg to 9 kg)? YES 

#### TEST VEHICLE ATTITUDES AND CG

Measurement Description	Units	Fully Loaded	As Tested	Meets Requirement
LF	mm	700	699	Yes
RF	mm	710	708	Yes
RR	mm	717	718	Yes
LR	mm	703	705	Yes
Vehicle CG (Aft of Front Axle)	mm	1146	1120	
Vehicle CG (Left(+)/Right(-) from Longitudinal Centerline)	mm	+49	+46	

\*\*\*The "As Tested" vehicle attitude measurements must be equal to or within ± 10 mm of the "Fully Loaded" vehicle attitude measurements at each wheel well. Indicate "Yes" or "No" for "Meets Requirement".

Test height adjustable suspension setting, if applicable:

N/A

#### WEIGHT OF BALLAST AND VEHICLE COMPONENTS REMOVED TO MEET TVTW

Component Description	Weight (kg)
Ballast: None	0.0
Removed: Right tail light, rear bumper fascia and trunk liner	5.2
4 Detection and how we we we which the tend to 44 her on 00 lbs	

<sup>1</sup> Rated cargo and luggage weight limited to 41 kg or 90 lbs.

#### DATA SHEET NO. 2

#### SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA

Test Vehicle:	2017 Toyota Corolla 4DR Sedan	NHTSA No.:	<u>M20175106</u>
Test Program:	SINCAP Side Impact	Test Date:	11/16/16

#### SEAT POSITIONING

The driver seat, front center seat (if applicable), and right front passenger's seat should be set to the mid-track, lowest, mid-angle position. The struck-side rear passenger's seat, rear center seat, and non-struck side rear passenger's seats should be set to the rear-most, lowest, mid-angle position.

#### SCRL ANGLE RANGE

Seat	SCRL(°)			
Jeal	Max.	Min.	Mid	
Driver Seat	16.0	19.4	17.7	
Front Passenger Seat	N/A	N/A	15.7	
Front Center Seat*	N/A	N/A	N/A	
Struck Side Rear Seat	N/A	Fixed	17.9	
Non-Struck Side Rear Seat	N/A	Fixed	17.1	
Rear Center Seat*	N/A	Fixed	15.9	

\* If applicable.

	As Tested		SCRP	SCF	RP Height (mm)	
Seat	SCRL Angle (Mid) (°)	SCRP Height (mm)	Height Position	Rearmost	Mid- Fore/Aft	Forward- Most
			Max	N/A	N/A	N/A
Driver Seat	17.7	156	Mid	146	156	165
			Min	N/A	N/A	N/A
Front			Max	N/A	N/A	N/A
Front Passenger Seat	15.7	140	Mid	130	140	150
Fassenger Seat			Min	N/A	N/A	N/A
Front Center			Max	N/A	N/A	N/A
Seat*	N/A	N/A	Mid	N/A	N/A	N/A
Seal			Min	N/A	N/A	N/A
Struck Side Rear	17.9 Fixed	Fixed	Max	N/A	N/A	N/A
Seat			Mid	N/A	N/A	N/A
Seat			Min	N/A	N/A	N/A
Non-Struck			Max	N/A	N/A	N/A
Side Rear Seat	17.1	Fixed	Mid	N/A	N/A	N/A
Side Real Seal			Min	N/A	N/A	N/A
Rear Center			Max	N/A	N/A	N/A
Seat*	15.9	Fixed	Mid	N/A	N/A	N/A
Jeal			Min	N/A	N/A	N/A

#### SEAT HEIGHT AND ANGLE

\* If applicable.

#### DATA SHEET NO. 2 (CONTINUED) SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA

Test Vehicle: Test Program: 2017 Toyota Corolla 4DR Sedan SINCAP Side Impact NHTSA No.: <u>M</u>2 Test Date: <u>11</u>

lo.: <u>M20175106</u> : <u>11/16/16</u>

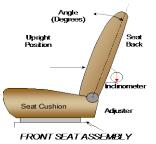
Seat	Total Fore	/Aft Travel	Test Position from Forwardmost Position		
	mm	Detents	mm	Detent	
Driver Seat	240	25	120	12	
Front Passenger Seat	240	25	120	12	
Front Center Seat*	N/A	N/A	N/A	N/A	
Struck Side Rear Seat	Fixed	N/A	Fixed	N/A	
Non-Struck Side Rear Seat	Fixed	N/A	Fixed	N/A	
Rear Center Seat*	Fixed	N/A	Fixed	N/A	

#### **SEAT FORE/AFT POSITION**

\* If applicable

#### SEAT BACK ANGLE ADJUSTMENT

The driver's seat back is positioned to the manufacturer's designated seat back angle. The front center and front passenger's seat backs are positioned in a similar manner as the driver's seat back. The struck side rear seat back is positioned such that the dummy's head is level. The rear center and non-struck side rear outboard seat backs are positioned in a similar manner as the struck-side rear seat back.



Seat	Total Seat E Rar	•	Test Position from Most Upright	
	Degrees	Detents	Degrees	Detent
Driver Seat w/ Seated Dummy	55.7	29	2.4	3
Front Passenger Seat	55.4	29	2.6	3
Front Center Seat*	N/A	N/A	N/A	N/A
Struck Side Rear Seat w/ Seated Dummy	Fixed	N/A	Fixed	N/A
Non-Struck Side Rear Seat	Fixed	N/A	Fixed	N/A
Rear Center Seat*	Fixed	N/A	Fixed	N/A

\* If applicable

#### SEAT BELT ANCHORAGE ADJUSTMENT

Seat belt anchorages are adjusted in accordance with the information provided by the manufacturer on Form No. 1.

_	Total # of Positions	Placed in Position #
Driver Seat	4, Numbered from 0 to 3	3, Uppermost
Rear Seat	1, Fixed	1, Fixed

#### HEAD RESTRAINT ADJUSTMENT

The driver's head restraint is adjusted to the highest and most full forward in-use position. The struckside rear passenger's head restraint is adjusted to the lowest and most full forward in-use position.

	Total # of Positions	Placed in Position #
Driver Seat	3, Numbered from 0 to 2	2, Uppermost
Rear Seat	3, Numbered from 0 to 2	2, Uppermost

#### DATA SHEET NO. 2 (CONTINUED) SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEMS DATA

Test	Vehicle:
Test	Program:

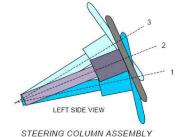
2017 Toyota Corolla 4DR Sedan SINCAP Side Impact NHTSA No.: Test Date:

o.: <u>M20175106</u> <u>11/16/16</u>

#### STEERING COLUMN ADJUSTMENT

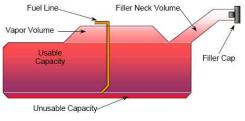
Steering wheel and column adjustments are made so that the steering wheel hub is at the center of its geometric locus it describes when it moves through its full range of motion.

	Degrees	Fore/Aft Position (mm)
Lowermost, Position No. 1	20.8	
Geometric Center, Position No. 2	22.5	
Uppermost, Position No. 3	24.2	
Telescoping Steering Wheel Travel		34
Test Position	22.5	17



#### FUEL PUMP

The electric fuel pump is activated when the ignition is turned on.



VEHICLE FUEL TANK ASSEMBLY

#### FUEL TANK CAPACITY

	Liters
Usable Capacity of "Standard Tank" (see Form No. 1)	48.8
Usable Capacity of "Optional Tank" (see Form No. 1)	N/A
Usable Capacity of Standard Tank (see Owner's Manual)	50.0
Usable Capacity of Optional Tank (see Owner's Manual)	N/A
93% of Usable Capacity	45.4
Actual Amount of Solvent Used in Test	45.4
1/3 of Usable Capacity	16.3

Is the Actual Amount of Solvent Used in the test equal to  $93\% \pm 1\%$  of the Usable Capacity stated in on Form No. 1?  $\square$  YES  $\square$  NO

#### DATA SHEET NO. 3 DUMMY LONGITUDINAL CLEARANCE DIMENSIONS

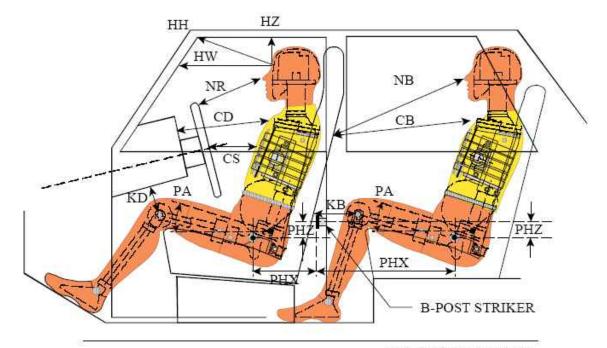
Test Vehicle: Test Program:

2017 Toyota Corolla 4DR Sedan SINCAP Side Impact

<u>R Sedan</u> N T

 NHTSA No.:
 M20175106

 Test Date:
 11/16/16



LEFT SIDE VIEW

NOTE: 2-DOOR VEHICLE SHOWN. REAR DUMMY PHX & PHZ MEASUREMENTS FOR A 4-DOOR VEHICLE WOULD USE THE C-POST STRIKER AS A REFERENCE POINT

#### DUMMY LONGITUDINAL CLEARANCE DIMENSION INFORMATION

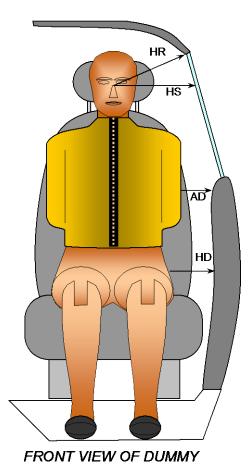
	Driver Code Pass. Code Measurement Description		Driv	/er	Pass	enger
Driver Code			Length (mm)	Angle	Length (mm)	Angle
HH		Header to Header	344			
HW		Header to Windshield	602			
HZ	HZ	Head to Roof Liner	153		237	
NR	NB	Nose to Rim/Seat Back	415		673	
CD	СВ	Chest to Dash/Seat Back	518		626	
CS		Chest to Steering Wheel	292			
KD(L)/KDA(L) <sup>o</sup>	KB(L)/KBA(L) <sup>o</sup>	Left Knee to Dash/Seat Back	120	23.7	335	0.0
KD(R)/KDA(R)°	KB(R)/KBA(R)°	Right Knee to Dash/Seat Back	117	25.0	337	0.0
PAX <sup>o</sup>	PAX <sup>o</sup>	Pelvic Tilt Angle X		0.1		0.0
	PAY <sup>o</sup>	Pelvic Tilt Angle Y				21.7
PHX	PHX	Hip Point to Striker (X-Axis)	219		333	
PHZ	PHZ	Hip Point to Striker (Z-Axis)	203		342	

#### DATA SHEET NO. 4 **DUMMY LATERAL CLEARANCE DIMENSIONS** NHTSA No.:

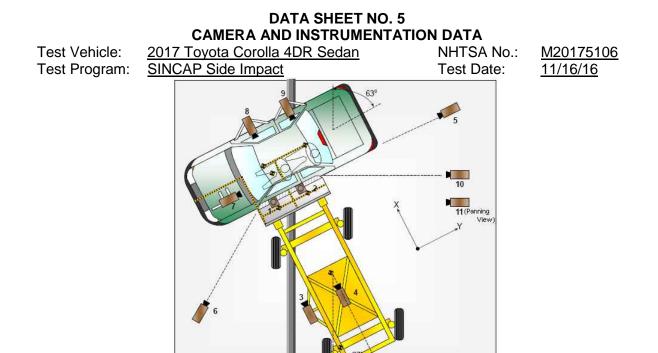
Test Vehicle:2017 Toyota Corolla 4DR SedanTest Program:SINCAP Side Impact

Test Date:

<u>M20175106</u> 11/16/16



Code	Description	Units	Driver	Passenger
HR	Head to Side Header	mm	117	231
HS	Head to Side Window	mm	200	349
AD	Arm to Door	mm	80	152
HD	H-Point to Door	mm	164	167



#### CAMERA LOCATIONS AND DATA

		Coordinates (mm)			Lens	Operating
No.	Camera View	Х	Y	Z	Length (mm)	Frame Rate (fps)
1	Overhead Overall	-160	1150	5692	8.5	1000
2	Overhead Close-up	0	770	5692	16	1000
3	Left Impact Point (MDB)	1811	890	860	25	1000
4	Side Overall (MDB)	2625	0	1500	12.5	1000
5	Rear	0	5646	1080	20	1000
6	Left Front	2438	4339	1070	20	1000
7	Driver Front (OB)				25	1000
8	Driver Side (OB)				12.5	1000
9	Passenger Side (OB)				12.5	1000
10	Real-time Left Rear				Zoom	30
11	Real-time Inrun				Zoom	30

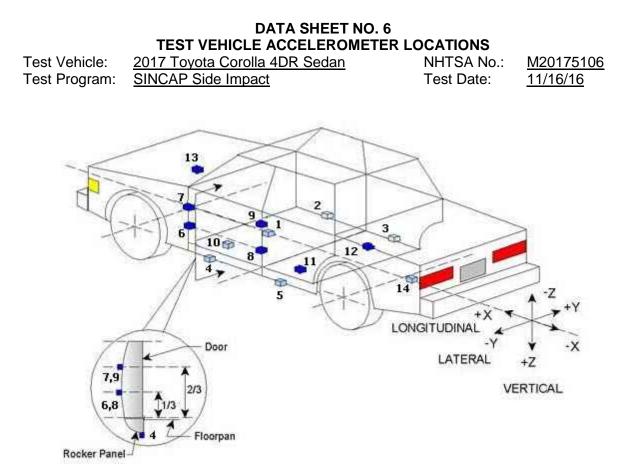
Reference: Impact Point projected to Ground; +X = To Front of MDB +Y = To Right of MDB; +Z = Down

\*All measurements accurate to  $\pm$  6 mm.

If applicable, explain why camera(s) did not operate as intended: N/A

INSTRUMENTATION			
Driver Dummy Channels	16		
Passenger Dummy Channels	16		
Vehicle Structure Accelerometers	23		
MBD Accelerometers	5		
TOTAL	60		

#### 



TEST VEHICLE ACCELEROMETER LOCATION	S
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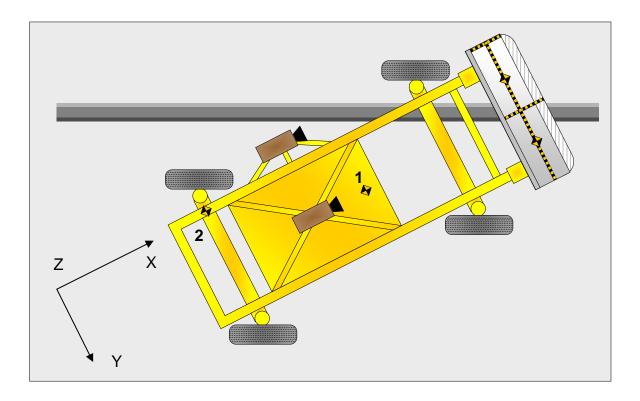
	Accelerameter Location	Coordinates (mm)			
Loc. No.	Accelerometer Location	X	Y	Z	
1	Vehicle CG	2842	11	-812	
2	Right Sill at Front Seat	2820	705	-306	
3	Right Sill at Rear Seat	1955	705	-312	
4	Left Sill at Front Door	2758	-700	-305	
5	Left Sill at Rear Door	1935	-705	-320	
6	A-Post Lower	3220	-815	-485	
7	A-Post Middle	3245	-815	-802	
8	B-Post Lower	2142	-805	-520	
9	B-Post Middle	2105	-795	-880	
10	Front Seat Track	2390	-540	-310	
11	Rear Seat Structure	1498	-595	-350	
12	Right Rear Occ. Compartment	1700	710	-316	
13	Engine Block	3880	25	-297	
14	Rear Above Axle	1080	0	-482	

Reference: X - Rear surface of vehicle (+ forward)

- Y Vehicle Centerline (+ to right)
- Z Ground Plane (+ down)

#### DATA SHEET NO. 7 MDB ACCELEROMETER LOCATIONS

Test Vehicle:	<u>2017 Toyota Corolla 4DR Sedan</u>	NHTSA No.:	<u>M20175106</u>
Test Program:	SINCAP Side Impact	Test Date:	11/16/16



#### **MDB ACCELEROMETER LOCATIONS**

Loc. No.	Accelerometer	Coordinates (mm)		
LOC. NO.	Location	Х	Y	Z
1	MDB CG	-2179	0	-505
2	MDB Rear	-3648	-650	-618

Reference : X - Face of MDB (+ forward) Y - MDB Centerline (+ to right) Z - Ground Plane (+ down)

#### DATA SHEET NO. 8 POST-TEST OBSERVATIONS

Test Vehicle:	2017 Toyota Corolla 4DR Sedan	NHTSA No.:	<u>M20175106</u>
Test Program:	SINCAP Side Impact	Test Date:	11/16/16

#### TEST DUMMY INFORMATION AND CONTACT POINTS

Dummy Body Part	Front Seat Dummy (ES2-re)	Rear Seat Dummy (SID-IIs)
Face	SCAB	SCAB
Top of Head	Assist handle, Head liner	SCAB, Head liner
Left Side of Head	SCAB	SCAB
Back of Head	None	SCAB
Left Shoulder	SCAB, SAB, Door panel	SCAB
Upper Torso	Seat back bolster, SAB	None
Lower Torso	Seat back bolster	Door panel
Left Hip	Seat cushion bolster, Door panel	Seat cushion bolster, Door panel
Left Knee	Door panel	Door panel

#### POST-TEST DOOR PERFORMANCE

Description	Struck Side		<b>Non-Struck Side</b>		Trunk Lid
Description	Front	Rear	Front	Rear	
Remained Closed and Operational	No	No	Yes	Yes	Yes
Total Separation from Vehicle at Hinges or Latches	No	No	No	No	No
Latch or Hinge Systems Pulled Out of Their Anchorages	No	No	No	No	No
Disengaged from Latched Position	No	No	No	No	No
Latch Separated from Striker	No	No	No	No	No
Jammed Shut	Yes	Yes	No	No	No
If Door Opened at Striker, Record Width of Opening at Striker (mm)	N/A	N/A	N/A	N/A	N/A

#### POST-TEST SEAT PERFORMANCE

Description	Struck Side		Non-Struck Side	
Description	Front	Rear	Front	Rear
Seat Movement Along Seat Track	No	N/A	No	N/A
Seat Disengagement from Floor pan	No	N/A	No	N/A
Seat Back Movement from Initial Position	No	No	No	No
Seat Back Collapse	No	No	No	No

#### POST-TEST STRUCTURAL OBSERVATIONS

<b>Critical Areas of Performance</b>	Observations and Conclusions
Pillar Performance	Good
Sill Separation	None
Windshield Damage	None
Side Window Damage	Driver and passenger window shattered
Other Notable Effects	None

#### DATA SHEET NO. 8 (CONTINUED) POST TEST OBSERVATIONS

Test Vehicle:2017 Toyota Corolla 4DR SedanNHTSA No.:M20175106Test Program:SINCAP Side ImpactTest Date:11/16/16

#### SUPPLEMENTAL RESTRAINT SYSTEM INFORMATION

SUPPLEMENTAL RESTRAINT STSTEM INFORMATION					
Restraint Type		k Side iver	Struck Side Rear Passenger		
	Mounted Deployed		Mounted	Deployed	
Frontal Airbag	Yes	No			
Knee Airbag	Yes	No			
Side Curtain Airbag	Yes	Yes	Yes	Yes	
Side Torso/Pelvis Airbag	Yes	Yes	No	N/A	
Side Pelvis Airbag	No	N/A	No	N/A	
Seat Belt Pretensioner	Yes	Yes	No	N/A	
Seat Belt Load Limiter	Yes	Unknown	No	N/A	
Other	No	N/A	No	N/A	

#### IMPACT POINT LOCATION DATA

Measured Parameter	Units	Tolerance	Value
Vehicle Wheel Base	mm		2703
Vertical Impact Reference Line (Aft of Front Axle) (Intended Impact Point)	mm		412
Actual Impact Point (Aft of Front Axle)	mm		418
Horizontal Offset ( + forward / - rearward)	mm	+/- 50 of Intended Impact point	-6
Vertical Offset (+ down / - up)	mm	+/- 20 of Intended Impact point	-5

#### **DATA SHEET NO. 9** MDB SUMMARY OF RESULTS

Test Vehicle:	2017 Toyota Corolla 4DR Sedan	NHTSA No.:	<u>M20175106</u>
Test Program:	SINCAP Side Impact	Test Date:	11/16/16

#### **Measurement Description** Length (mm) Overall Width of Framework Carriage 1252 Overall Length Including Honeycomb Face 4115 Wheel Base of Framework Carriage 2591 C.G. Location aft of Front Axle 1109

#### **MDB SPECIFICATIONS**

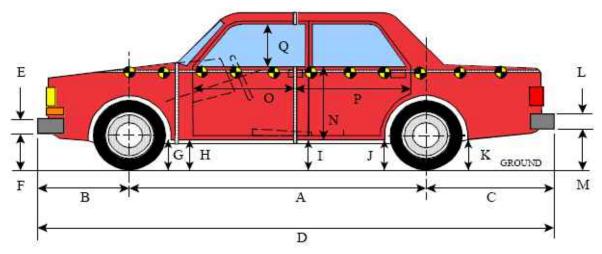
#### MDB WEIGHTS

	Units	Front Axle	Rear Axle	Total
Left	kg	420.0	256.4	676.4
Right	kg	359.6	327.0	686.6
Ratio	%	57.2	42.8	100.0
Totals	kg	779.6	583.4	1363.0

#### SPEED AND IMPACT ANGLE DATA

Measured Parameter	Units	Requirement	Value
Trap No. 1 Velocity (Primary)	km/h	61.1 to 62.7	62.55
Trap No. 2 Velocity (Redundant)	km/h	61.1 to 62.7	62.56
MDB CL to Target Vehicle CL	degrees	88.5 to 91.5	90
MDB Forward Line of Motion to Target Vehicle CL	degrees	62.5 to 63.5	63
MDB Crabbed Angle to MDB Forward Line of Motion	degrees	26 to 28	27

## DATA SHEET NO. 10TEST VEHICLE PROFILE MEASUREMENTSTest Vehicle:2017 Toyota Corolla 4DR SedanNHTSA No.:M20175106Test Program:SINCAP Side ImpactTest Date:11/16/16

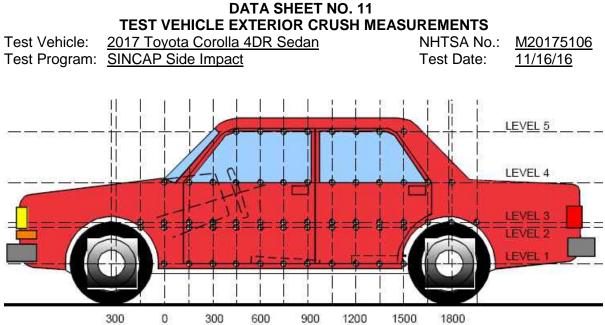


#### LEFT SIDE VIEW

All MEASUREMENTS IN (mm) WITH TOLERANCE OF ± 3mm

Code	Measurement Description	Pre-Test	Post-Test	Difference
А	Wheelbase	2703	2703	0
В	Front Axle to Front Surface of Vehicle	980	950	30
С	Rear Axle to Rear Surface of Vehicle	970	1002	-32
D	Total Length at Centerline	4650	4655	-5
Е	Front Bumper Thickness	102	102	0
F	Front Bumper Bottom to Ground	418	408	10
G	Sill Height at Front Wheel Well	203	240	-37
Н	Sill Height at Front Door Leading Edge	201	240	-39
I	Sill Height at B-Pillar	238	240	-2
J1	Sill Height at Rear Wheel Well	218	246	-28
J2	Pinch Weld Height at Rear Wheel Well	156	189	-33
K	Sill Height Aft of Rear Wheel Well	260	310	-50
L	Rear Bumper Thickness	165	165	0
М	Rear Bumper Bottom to Ground	423	472	-49
N	Sill Height to Window Bottom Sill	715	460	255
0	Front Door Leading Edge to Impact CL	831	697	134
Р	Rear Door Trailing Edge to Impact CL	1401	1110	291
Q	Front Window Opening	418	380	38
R	Right Side Length	4521	4540	-19
S	Left Side Length	4520	4555	-35
Т	Vehicle Width	1768	1765	3

VEHICLE PRE- AND POST-TEST MEASUREMENT INFORMATION



150 150 450 750 1050 1350 1650 1900

#### LEFT SIDE VIEW

#### MAXIMUM EXTERIOR CRUSH MEASUREMENTS

Level	Measurement Description	Height Above Ground	Maximum Exterior Static Crush	Distance From Impact
1	Sill Top	265	31	1050
2	Driver Hip Point	538	205	600
3	Mid-Door	610	189	600-750
4	Window Sill	905	160	1650
5	Window Top	1395	9	1350-1500

**NOTE:** The above measurements were taken along the vertical impact reference line. Vehicle measurements forward of the vertical impact reference line are negative.

#### DATA SHEET NO. 11 (CONTINUED) **TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS**

Test Vehicle:

2017 Toyota Corolla 4DR Sedan Test Program: SINCAP Side Impact

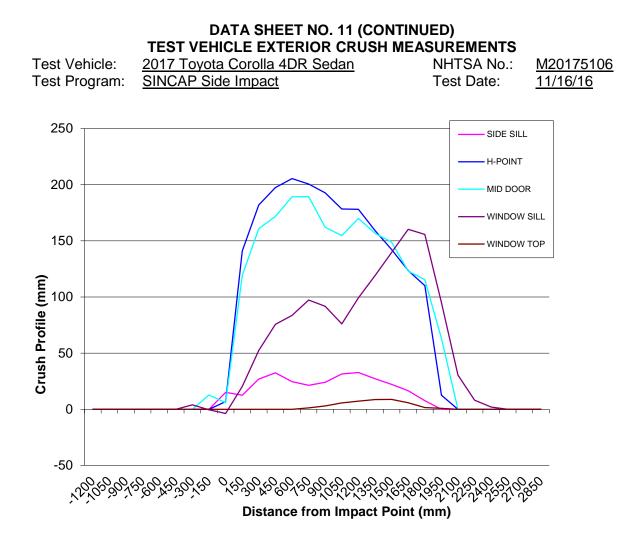
Test Date:

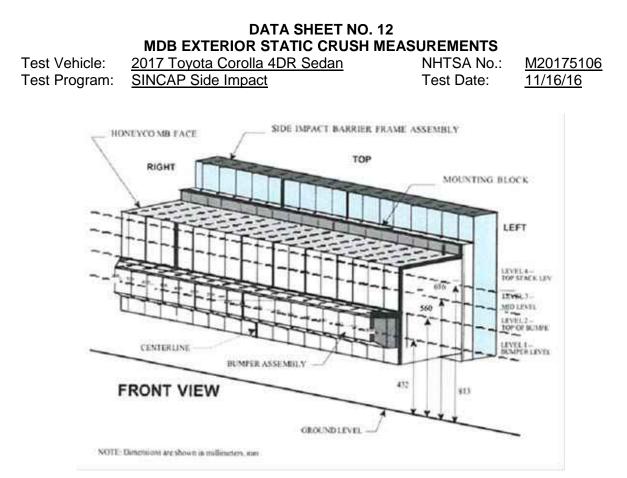
M20175106 NHTSA No.: 11/16/16

#### EXTERIOR CRUSH MEASUREMENTS AT EACH LEVEL

	Pre-Test				Post-Test					Difference					
	1	2	3	4	5	1	2	3	4	5	1	2	3	4	5
-900	0	0	0	0	0	0	0	0	0	0	0	0	0	- 0	0
-750	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
-600	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
-450	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
-300	0	0	0	776	0	0	0	0	772	0	0	0	0	4	0
-150	0	0	876	781	0	0	0	863	782	0	0	0	13	4 -1	0
0	838	872	870	783	0	823	865	864	787	0	15	7	6	-1 -4	-
150	832	869	870 870	794	0	820	728	750	774	0	15	-	6 120	-4 20	0
	834	870	871	802	0	807	688	710	750	0	27	141 182	161		0
300 450	836	870	872	810	0	807	673	701	734	0		-	-	52	0
			-	817	-						33	<b>197</b>	171	<u>76</u>	0
600	836	870	873	-	0	811	665	684	734	0	25	205	189	83	0
<b>750</b>	834	870	873	824	<b>534</b>	812	669	684	726	<b>533</b>	22	201	189	98	1
900	833	869	872	830	556	809	676	710	739	553	24	193	162	91	3
1050	832	867	871	835	563	801	688	716	758	558	31	179	155	77	5
1200	834	865	870	838	567	802	687	700	739	559	32	178	170	99	8
1350	836	862	867	841	567	808	703	710	722	558	28	159	157	119	9
1500	836	860	864	842	566	814	718	715	703	557	22	142	149	139	9
<b>1650</b>	835	860	861	840	565	819	736	737	680	559	16	124	124	160	6
1800	833	865	863	837	556	825	755	748	681	555	8	110	115	156	1
<mark>1950</mark>	0	872	873	824	535	0	859	811	730	<mark>534</mark>	0	13	62	94	1
2100	0	0	0	822	0	0	0	0	792	0	0	0	0	30	0
<mark>2250</mark>	0	0	0	822	0	0	0	0	814	0	0	0	0	8	0
2400	0	0	0	811	0	0	0	0	809	0	0	0	0	2	0
<b>2550</b>	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
2700	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
<b>2850</b>	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

NOTE: Pre-test measurements are taken when the vehicle is in the "As Tested" weight condition. Vehicle measurements forward of the vertical impact reference line are negative. The crush profile grid is established prior to the test based on an estimated impact point.



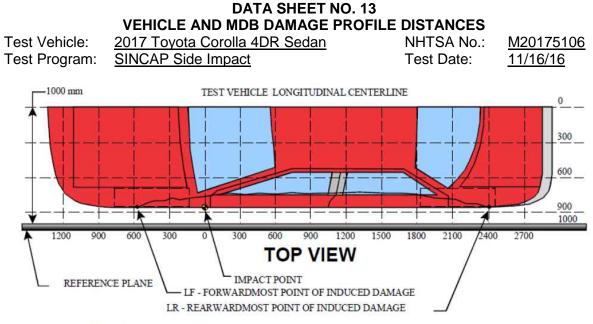


#### MAXIMUM STATIC CRUSH OF HONEYCOMB IMPACT FACE

	Vertical Locatio	n	From Ce	Maximum	
Row	Description	Height	Distance	Direction	Crush
Α	Center of Bumper	432	800	Right	236
В	Top of Bumper	560	300-300	Right-Left	373
С	Mid-Level	686	800	Left	88
D	Top of Stack	813	100	Right	108

#### DEFORMABLE BARRIER STATIC CRUSH

Stack	Distance Right of Center					C/L	Distance Left of Center										
Level	800	700	600	500	400	300	200	100	0	100	200	300	400	500	600	700	800
1	236	236	227	212	199	195	191	182	175	165	158	151	145	140	136	138	<mark>149</mark>
2	147	141	132	126	122	373	373	373	373	373	373	373	79	74	71	72	94
3	66	60	55	53	50	49	56	87	73	45	32	26	29	33	42	57	88
4	30	14	17	26	39	53	91	108	93	81	58	34	43	48	54	71	99



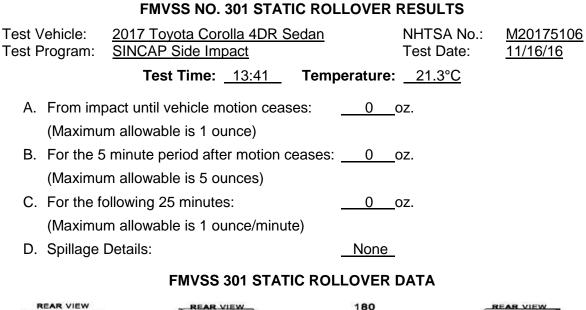
MEASUREMENT CONVENTIONS: Forward of the impact point (towards front of vehicle) is considered negative (—). Rearward of the impact point (toward rearend of vehicle) is considered positive (+).

#### VEHICLE DAMAGE PROFILE DISTANCES<sup>1</sup>

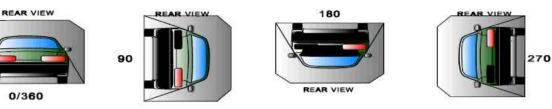
DPD	Distance From Impact Point (mm)	Level	Post-Test (mm)	Pre-Test (mm)	Crush (mm)
1	2400	4	811	809	2
2	1800	4	837	681	156
3	1350	2	862	703	159
4	750	2	870	669	201
5	150	2	869	728	141
6	-300	4	776	772	4

#### MDB DAMAGE PROFILE DISTANCES

DPD	Distance From Center of MDB	Level	Post-Test (mm)	Pre-Test (mm)	Crush (mm)
1	800 mm Left of Center	1	327	475	149
2	500 mm Left of Center	1	346	486	140
3	200 mm Left of Center	2	11	384	373
4	200 mm Right of Center	2	11	384	373
5	500 mm Right of Center	1	274	486	212
6	800 mm Right of Center	1	236	472	236



DATA SHEET NO. 14



#### **ROLLOVER SOLVENT COLLECTION TIME TABLE IN SECONDS**

Test Phase	<b>Rotation Time</b>	Hold Time	Total Time
0 to 90	90	330	420
90 to 180	90	330	840
180 to 270	90	330	1260
270 to 360	90	330	1680

#### FMVSS NO. 301 ROLLOVER SPILLAGE TABLE

Test Phase	First 5 Minutes	Sixth Minute	Seventh Minute	Eighth Minute
0 to 90	0	0	0	N/A
90 to 180	0	0	0	N/A
180 to 270	0	0	0	N/A
270 to 360	0	0	0	N/A

#### **ROLLOVER SOLVENT SPILLAGE LOCATION TABLE**

Test Phase	Spillage Location
0 to 90	None
90 to 180	None
180 to 270	None
270 to 360	None

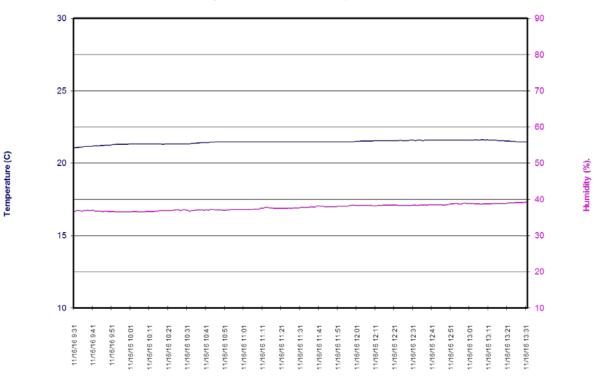
#### DATA SHEET NO. 15 DUMMY/VEHICLE TEMPERATURE AND HUMIDITY STABILIZATION DATA Test Vehicle: <u>2017 Toyota Corolla 4DR Sedan</u> NHTSA No.: <u>M20175106</u>

Test Program:

2017 Toyota Corolla 4DR SINCAP Side Impact

<u>R Sedan</u>

Test Date: <u>11/16/16</u>



M201751062017 Toyota Corolla 4DR Sedan Left MDB Impact 161116: Test Time 13:41

Time of Sample

APPENDIX A PHOTOGRAPHS

#### TABLE OF PHOTOGRAPHS

No.	Description	Page
001	As-Delivered Right Front ¾ View of Test Vehicle	A-6
002	As-Delivered Left Rear ¾ View of Test Vehicle	A-6
003	Pre-Test Frontal View of Test Vehicle	A-7
004	Post-Test Frontal View of Test Vehicle	A-7
005	Pre-Test Left Front 3/4 View of Test Vehicle	A-8
006	Post-Test Left Front 3/4 View of Test Vehicle	A-8
007	Pre-Test Left Side View of Test Vehicle	A-9
800	Post-Test Left Side View of Test Vehicle	A-9
009	Pre-Test Left Rear ¾ View of Test Vehicle	A-10
010	Post-Test Left Rear ¾ View of Test Vehicle	A-10
011	Pre-Test Rear View of Test Vehicle	A-11
012	Post-Test Rear View of Test Vehicle	A-11
013	Pre-Test Right Side View of Test Vehicle	A-12
014	Post-Test Right Side View of Test Vehicle	A-12
015	Pre-Test Overhead View of Test Area	A-13
016	Post-Test Overhead View of Test Area	A-13
017	Pre-Test Left Side View of MDB Positioned Against Side of Test Vehicle	A-14
018	Pre-Test Right Side View of MDB Positioned Against Side of Test Vehicle	A-14
019	Pre-Test Close-Up View of Impact Point Target	A-15
020	Post-Test Close-Up View of Impact Point Target	A-15
021	Pre-Test Left Front Door Latch Close-Up	A-16
022	Post-Test Left Front Door Latch Close-Up	A-16
023	Pre-Test Left Rear Door Latch Close-Up	A-17
024	Post-Test Left Rear Door Latch Close-Up	A-17
025	Pre-Test Front Close-Up View of Driver Dummy	A-18
026	Post-Test Front Close-Up View of Driver Dummy	A-18
027	Pre-Test Left Side View of Driver Dummy Showing Belt and Chalking	A-19
028	Pre-Test Left Side View of Driver Dummy Shoulder and Door Top	A-20
029	Post-Test Left Side View of Driver Dummy Shoulder and Door Top	A-20
030	Pre-Test Frontal View of Driver Seat Back Prior to Dummy Positioning	A-21
031	Pre-Test Frontal View of Driver Dummy Head and Shoulders in Relation to	
	Head Restraint	A-21
032	Pre-Test Frontal View of Driver Seat Pan Prior to Dummy Positioning	A-22
033	Pre-Test Overhead View of Driver Dummy Thighs on Seat Pan	A-22
034	Pre-Test Placement of Driver Dummy's Feet	A-23
035	Pre-Test View of Belt Anchorage for Driver Dummy	A-23
036	Pre-Test Left Side View of Steering Wheel	A-24

#### TABLE OF PHOTOGRAPHS (CONTINUED)

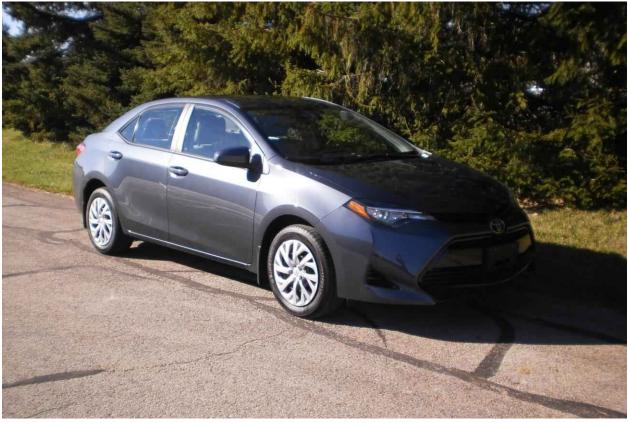
No.	Description	Page
037	View of Disengaged Parking Brake	A-25
038	Pre-Test View of Parking Brake	A-25
039	Pre-Test Close-Up Left Side View of Driver Seat Track	A-26
040	Pre-Test Close-Up Left Side View of Driver Seat Back	A-26
041	Pre-Test Close-Up View of Driver Seat Back or Head Restraint	A-27
042	Pre-Test Driver Dummy and Door Clearance View	A-28
043	Post-Test Driver Dummy and Door Clearance View	A-28
044	Pre-Test Right Side View of Driver Dummy and Front Seat of Occupant	
	Compartment	A-29
045	Post-Test Right Side View of Driver Dummy and Front Seat of Occupant	
	Compartment	A-29
046	Pre-Test Driver Inner Door Panel View	A-30
047	Post-Test Driver Inner Door Panel View	A-30
048	Post-Test Driver Dummy Close-Up Head Contact with Vehicle View	A-31
049	Post-Test Driver Dummy Close-Up Head Contact with Side Airbag View	A-31
050	Post-Test Driver Dummy Close-Up Torso Contact with Vehicle Interior View	A-32
051	Post-Test Driver Dummy Close-Up Torso Contact with Side Airbag View	A-32
052	Post-Test Driver Dummy Close-Up Pelvis Contact View	A-33
053	Post-Test Driver Dummy Close-Up Pelvis Contact with Side Airbag View	A-33
054	Post-Test Driver Dummy Close-Up Knee Contact View	A-34
055	Pre-Test Left Side View of Passenger Dummy Showing Belt and Chalking	A-34
056	Pre-Test Left Side View of Passenger Dummy Shoulder and Door	
		A-35
057	Post-Test Left Side View of Passenger Dummy Shoulder and Door Top View	A-35
058	Pre-Test Frontal View of Rear Passenger Seat Back Prior to Dummy	• • • •
050	Positioning	A-36
059	Pre-Test Frontal View of Rear Passenger Dummy Head and Shoulders in Relation to Head Restraint	A 26
060		A-36
060	Pre-Test Overhead View of Rear Passenger Seat Pan Prior to Dummy	A-37
061	Positioning Pro Test Overhead View of Pear Passenger Dummy Thighs on Seat Pan	A-37 A-37
062	Pre-Test Overhead View of Rear Passenger Dummy Thighs on Seat Pan Pre-Test View of Rear Passenger Dummy's Neck Showing Position of	M-31
002	Adjustable Neck Bracket	A-38
063	Aujustable Meen Diaurei	-J0
	Pre-Test View of Rear Passenger Dummy's Head Showing Dummy's	

#### TABLE OF PHOTOGRAPHS (CONTINUED)

No.	Description	Page
064	Pre-Test Placement of Rear Passenger Dummy's Feet	A-39
065	Pre-Test View of Belt Anchorage for Rear Passenger Dummy	A-39
066	Pre-Test Close-Up Left Side View of Rear Passenger Seat Track	A-40
067	Pre-Test Close-Up Left Side View of Rear Passenger Seat Back	A-40
068	Pre-Test Close-Up View of Rear Passenger Seat Back or Head Restraint	A-41
069	Pre-Test Passenger Dummy and Door Clearance View	A-42
070	Post-Test Passenger Dummy and Door Clearance View	A-42
071	Pre-Test Right Side View of Rear Passenger Dummy and Rear Seat	
	Occupant Compartment	A-43
072	Post-Test Right Side View of Rear Passenger Dummy and Rear Seat	
	Occupant Compartment	A-43
073	Pre-Test Passenger Inner Door Panel View	A-44
074	Post-Test Passenger Inner Door Panel View	A-44
075	Post-Test Rear Passenger Dummy Close-Up Head Contact with Vehicle View	A-45
076	Post-Test Rear Passenger Dummy Close-Up Head Contact with Side	
	Airbag View	A-45
077	Post-Test Rear Passenger Dummy Close-Up Torso Contact with Vehicle	
	Interior View	A-46
078	Post-Test Rear Passenger Dummy Close-Up Torso Contact with Side	
	Airbag View	A-46
079	Post-Test Rear Passenger Dummy Close-Up Pelvis Contact View	A-47
080	Post-Test Rear Passenger Dummy Close-Up Pelvis Contact with Side	
	Airbag View	A-47
081	Post-Test Rear Passenger Dummy Close-Up Knee Contact View	A-48
082	Pre-Test View of Fuel Filler Cap or Fuel Filler Neck	A-49
083	Post-Test View of Fuel Filler Cap or Fuel Filler Neck	A-49
084	Pre-Test Front View of MDB Impactor Face	A-50
085	Post-Test Front View of MDB Impactor Face	A-50
086	Pre-Test Top View of MDB Impactor Face	A-51
087	Post-Test Top View of MDB Impactor Face	A-51
088	Pre-Test Left Side View of MDB Impactor Face	A-52
089	Post-Test Left Side View of MDB Impactor Face	A-52
090	Pre-Test Right Side View of MDB Impactor Face	A-53
091	Post-Test Right Side View of MDB Impactor Face	A-53

#### TABLE OF PHOTOGRAPHS (CONTINUED)

No.	Description	Page
092	Close-Up View of Vehicle's Certification Label	A-54
092a	Close-Up View of Reduced Load Capacity Label	A-54
093	Close-Up View of Vehicle's Tire Information Placard or Label	A-55
094	Pre-Test Ballast View	A-55
095	Post-Test Primary and Redundant Speed Trap Read-Out	A-56
096	FMVSS No. 301 Static Rollover 0 Degrees	A-56
097	FMVSS No. 301 Static Rollover 90 Degrees	A-57
098	FMVSS No. 301 Static Rollover 180 Degrees	A-57
099	FMVSS No. 301 Static Rollover 270 Degrees	A-58
100	FMVSS No. 301 Static Rollover 360 Degrees	A-58
101	Impact Event	A-59
102	Monroney Label	A-59
103	Driver Head Restraint Use and Adjustment Information from Vehicle Owner's	
	Manual	A-60
104	Left Rear Passenger Head Restraint Use and Adjustment Information from	
	Vehicle Owner's Manual	A-60



**001** As-Delivered Right Front <sup>3</sup>/<sub>4</sub> View of Test Vehicle



002 As-Delivered Left Rear <sup>3</sup>/<sub>4</sub> View of Test Vehicle



003 Pre-Test Frontal View of Test Vehicle



004 Post-Test Frontal View of Test Vehicle



005 Pre-Test Left Front ¾ View of Test Vehicle



006 Post-Test Left Front 3/4 View of Test Vehicle



007 Pre-Test Left Side View of Test Vehicle



008 Post-Test Left Side View of Test Vehicle



009 Pre-Test Left Rear 3/4 View of Test Vehicle



010 Post-Test Left Rear 3/4 View of Test Vehicle



011 Pre-Test Rear View of Test Vehicle



012 Post-Test Rear View of Test Vehicle



013 Pre-Test Right Side View of Test Vehicle



014 Post-Test Right Side View of Test Vehicle



015 Pre-Test Overhead View of Test Area



016 Post-Test Overhead View of Test Area



017 Pre-Test Left Side View of MDB Positioned Against Side of Test Vehicle



018 Pre-Test Right Side View MDB Positioned Against Side of Test Vehicle



019 Pre-Test Close-Up View of Impact Point Target



020 Post-Test Close-Up View of Impact Point Target



021 Pre-Test Left Front Door Latch Close-Up



022 Post-Test Left Front Door Latch Close-Up



023 Pre-Test Left Rear Door Latch Close-Up



024 Post-Test Left Rear Door Latch Close-Up



025 Pre-Test Front Close-Up View of Driver Dummy



026 Post-Test Front Close-Up View of Driver Dummy



027 Pre-Test Left Side View of Driver Dummy Showing Belt and Chalking



028 Pre-Test Left Side View of Driver Dummy Shoulder and Door Top



029 Post-Test Left Side View of Driver Dummy Shoulder and Door Top



030 Pre-Test Frontal View of Driver Seat Back Prior to Dummy Positioning



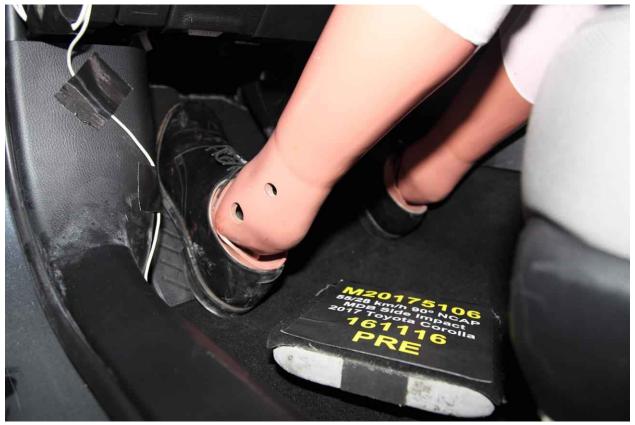
031 Pre-Test Frontal View of Driver Dummy Head and Shoulders in Relation to Head Restraint



032 Pre-Test Frontal View of Driver Seat Pan Prior to Dummy Positioning



033 Pre-Test Overhead View of Driver Dummy Thighs on Seat Pan



034 Pre-Test Placement of Driver Dummy Feet



035 Pre-Test View of Belt Anchorage for Driver Dummy



036 Pre-Test Left Side View of Steering Wheel



037 View of Disengaged Parking Brake



**038** Pre-Test View of Parking Brake



039 Pre-Test Close-Up Left Side View of Driver Seat Track



040 Pre-Test Close-Up Left Side View of Driver Seat Back



041 Pre-Test Close-Up View of Driver Seat Back or Head Restraint



042 Pre-Test Driver Dummy and Door Clearance View



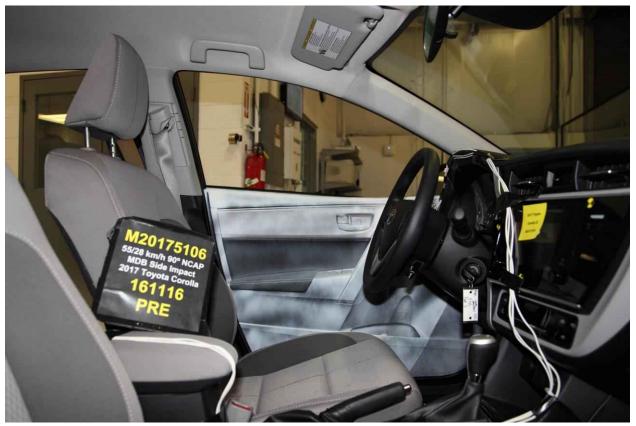
043 Post-Test Driver Dummy and Door Clearance View



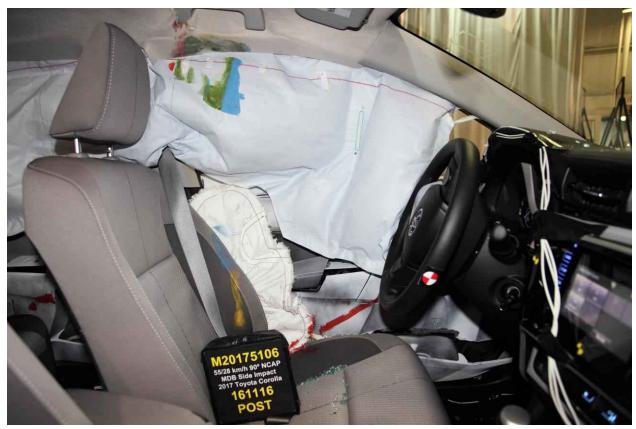
044 Pre-Test Right Side View of Driver Dummy and Front Seat of Occupant Compartment



045 Post-Test Right Side View of Driver Dummy and Front Seat of Occupant Compartment



046 Pre-Test Driver Inner Door Panel View



047 Post-Test Driver Inner Door Panel View



048 Post-Test Driver Dummy Close-Up Head Contact with Vehicle View



049 Post-Test Driver Dummy Close-Up Head Contact with Side Airbag View



050 Post-Test Driver Dummy Close-Up Torso Contact with Vehicle Interior View



051 Post-Test Driver Dummy Close-Up Torso Contact with Side Airbag View



052 Post-Test Driver Dummy Close-Up Pelvis Contact View



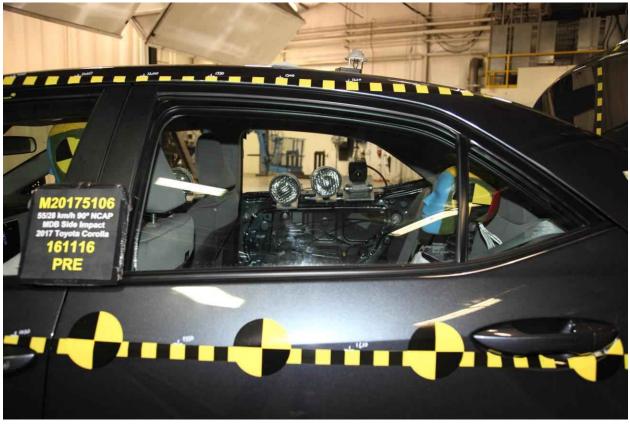
053 Post-Test Driver Dummy Close-Up Pelvis Contact with Side Airbag View



054 Post-Test Driver Dummy Close-Up Knee Contact View



055 Pre-Test Left Side View of Passenger Dummy Showing Belt and Chalking



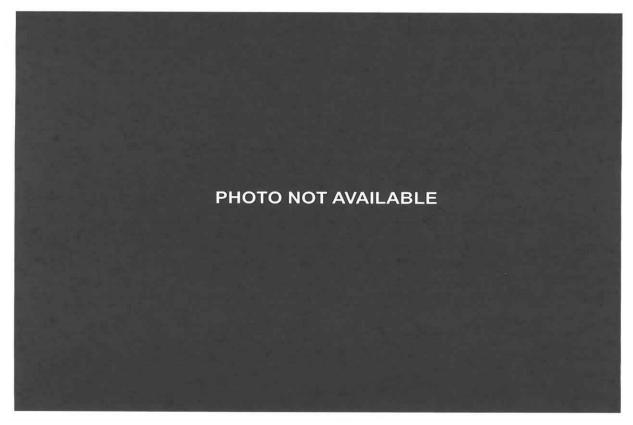
**056** Pre-Test Left Side View of Passenger Dummy Shoulder and Door Top View



057 Post-Test Left Side View of Passenger Dummy Shoulder and Door Top View



058 Pre-Test Frontal View of Rear Passenger Seat Back Prior to Dummy Positioning



059 Pre-Test Frontal View of Rear Passenger Dummy Head and Shoulders in Relation to Head Restraint



060 Pre-Test Overhead View of Rear Passenger Seat Pan Prior to Dummy Positioning



061 Pre-Test Overhead View of Rear Passenger Dummy Thighs on Seat Pan



062 Pre-Test View of Rear Passenger Dummy Neck Showing Position of Adjustable Neck Bracket



063 Pre-Test View of Rear Passenger Dummy Head Showing Dummy Head is Level



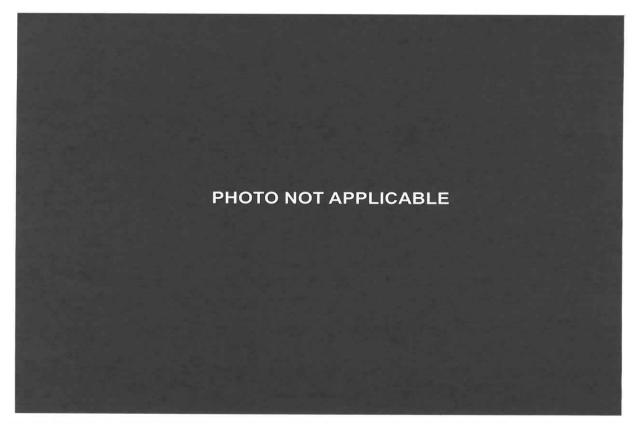
064 Pre-Test Placement of Rear Passenger Dummy Feet



065 Pre-Test View of Belt Anchorage for Rear Passenger Dummy



066 Pre-Test Close-Up Left Side View of Rear Passenger Seat Track



067 Pre-test Close-Up Left Side View of Rear Passenger Seat Back



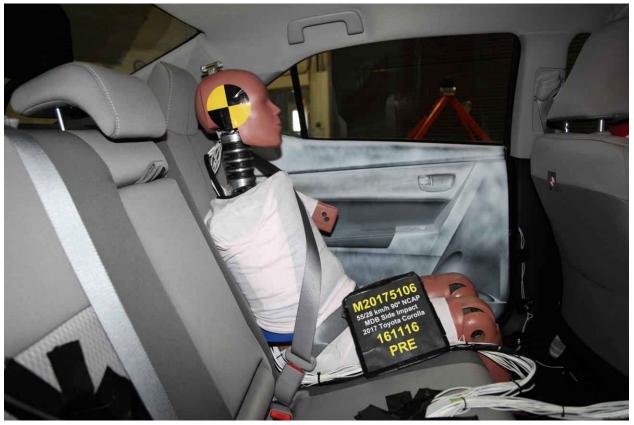
068 Pre-Test Close-Up View of Rear Passenger Seat Back or Head Restraint



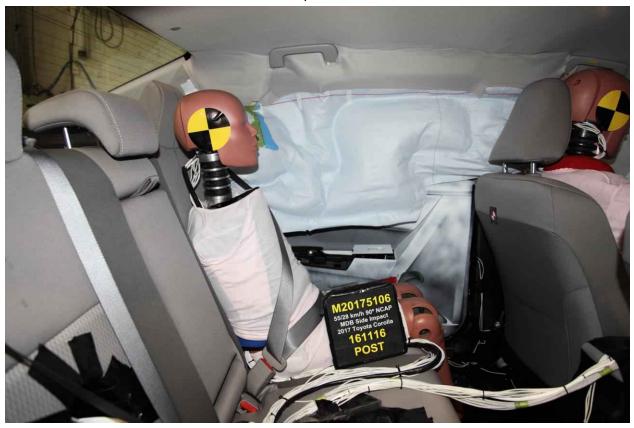
069 Pre-Test Passenger Dummy and Door Clearance View



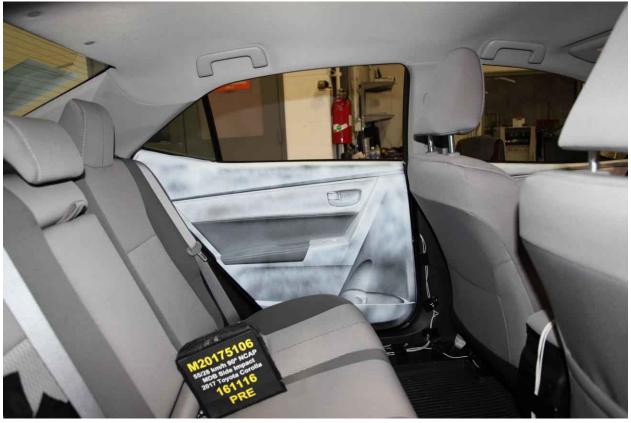
070 Post-Test Passenger Dummy and Door Clearance View



071 Pre-Test Right Side View of Rear Passenger Dummy and Rear Seat Occupant Compartment



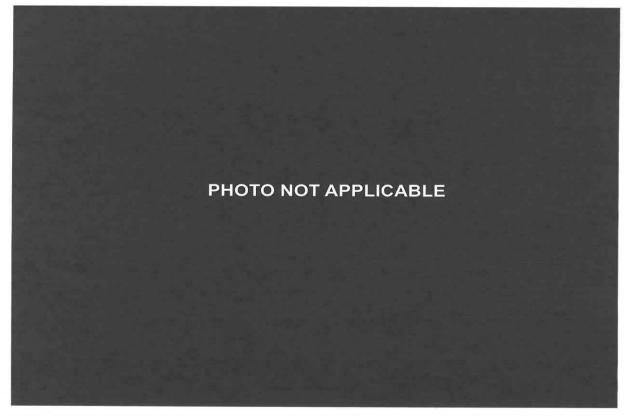
072 Post-Test Right Side View of Rear Passenger Dummy and Rear Seat Occupant Compartment



073 Pre-Test Passenger Inner Door Panel View



074 Post-Test Passenger Inner Door Panel View



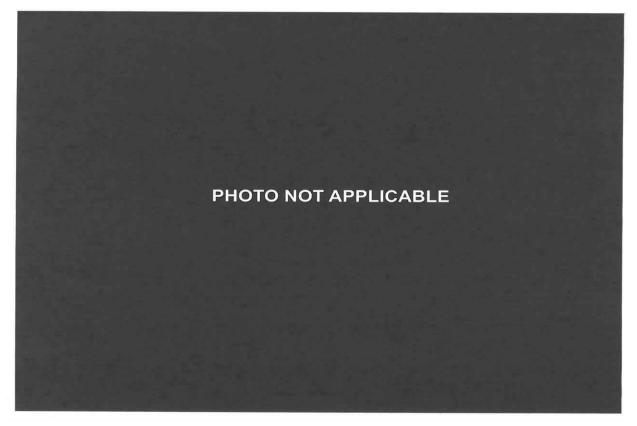
075 Post-Test Rear Passenger Dummy Close-Up Head Contact with Vehicle View



076 Post-Test Rear Passenger Dummy Close-Up Head Contact with Side Airbag View



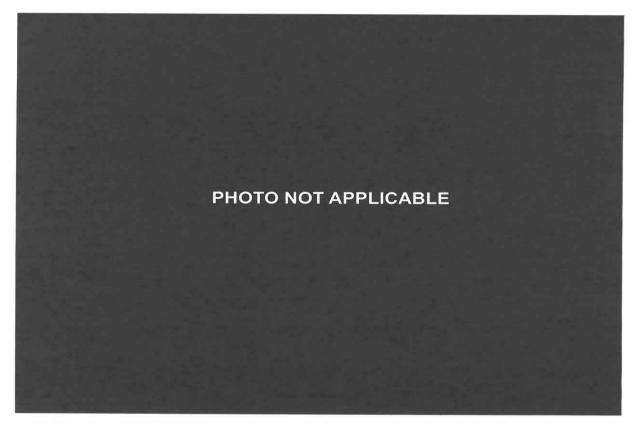
077 Post-Test Rear Passenger Dummy Close-Up Torso Contact with Vehicle Interior View



078 Post-Test Rear Passenger Dummy Close-Up Torso Contact with Side Airbag View



079 Post-Test Rear Passenger Dummy Close-Up Pelvis Contact View



080 Post-Test Rear Passenger Dummy Close-Up Pelvis Contact with Side Airbag View



081 Post-Test Rear Passenger Dummy Close-Up Knee Contact View

Intentionally Left Blank



082 Pre-Test View of Fuel Filler Cap or Fuel Filler Neck



083 Post-Test View of Fuel Filler Cap or Fuel Filler Neck



084 Pre-Test Front View of MDB Impactor Face



085 Post-Test Front View of MDB Impactor Face



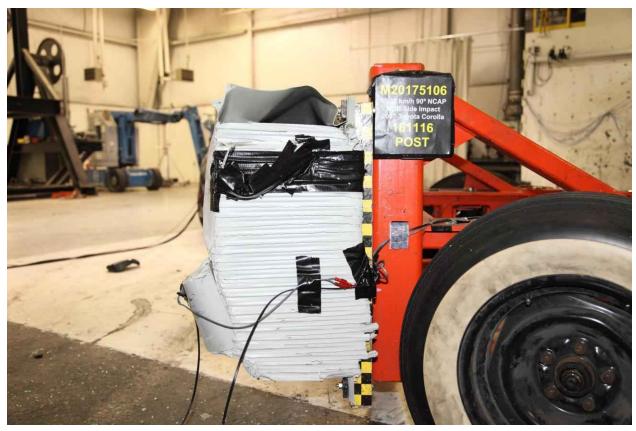
086 Pre-Test Top View of MDB Impactor Face



087 Post-Test Top View of MDB Impactor Face



088 Pre-Test Left Side View of MDB Impactor Face



089 Post-Test Left Side View of MDB Impactor Face



090 Pre-Test Right Side View of MDB Impactor Face



091 Post-Test Right Side View of MDB Impactor Face



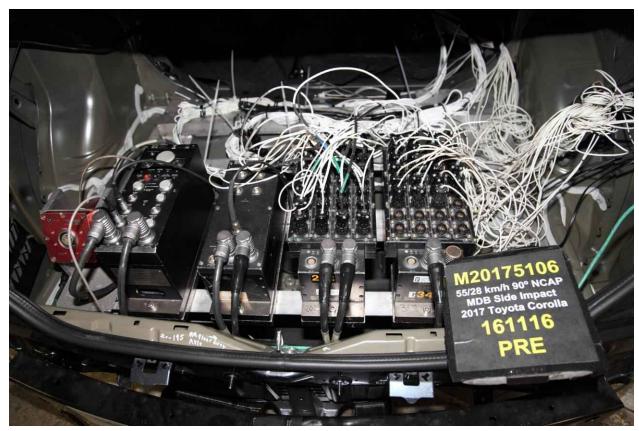
092 Close-Up View of Vehicle Certification Label



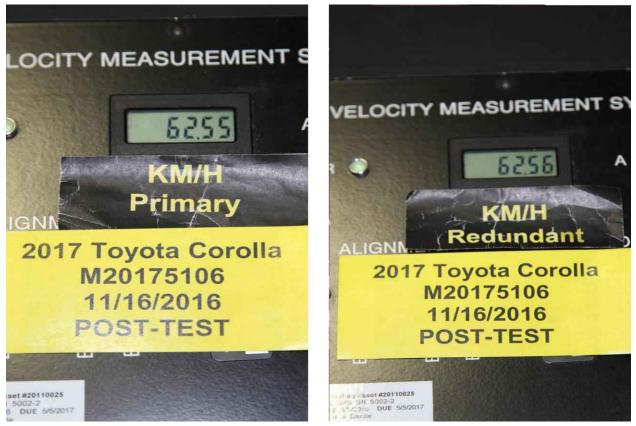
092a Close-Up View of Reduced Load Capacity Label



093 Close-Up View of Vehicle Tire Information Placard or Label



094 Pre-Test Ballast View



095 Post-Test Primary Speed Trap Read-Out



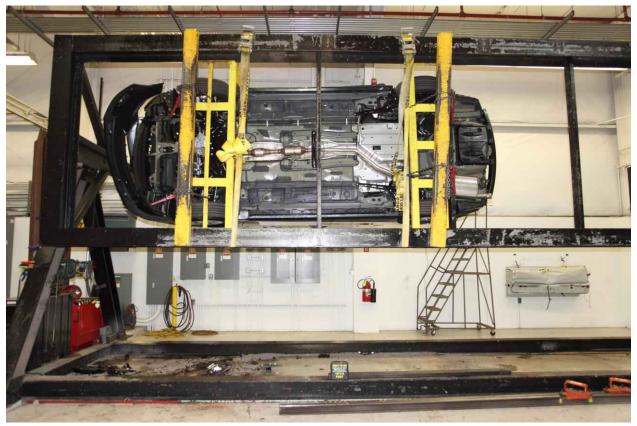
096 FMVSS No. 301 Static Rollover 0 Degrees



097 FMVSS No. 301 Static Rollover 90 Degrees



098 FMVSS No. 301 Static Rollover 180 Degrees



099 FMVSS No. 301 Static Rollover 270 Degrees



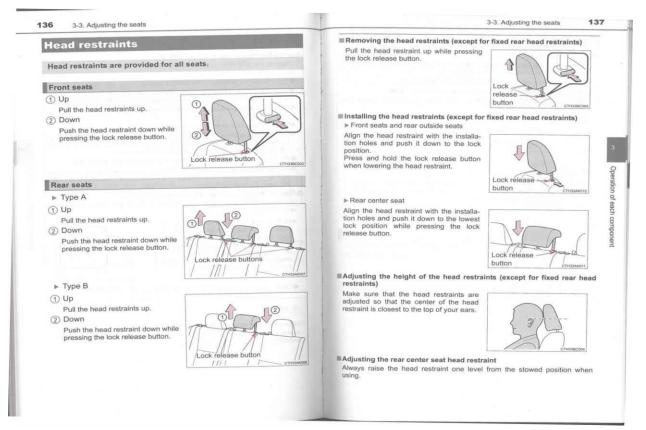
100 FMVSS No. 301 Static Rollover 360 Degrees



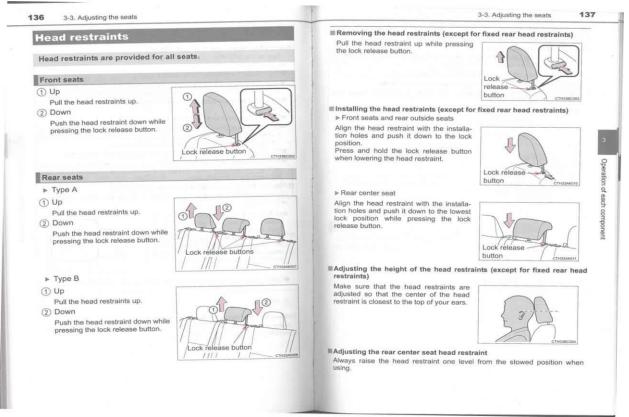
## 101 Impact Event

	STANDARD EQUIPMENT	MANUFACTURER'S SUGGESTED RETAIL PRICE \$18,935.00
Φ) ΤΟΥΟΤΑ	MECHANICAL & PERFORMANCE - 1.8L 4-cyt DOHC 16-Valve Dual VVT-I - Continuously Variable Transmission - 16-in Wide Vent Steel Wheels	OPTIONAL EQUIPMENT FE 50 State Emissions 2T. All Weather Floor Liners/Cargo Tray 249.00
	And P205/55R18 Tires	MF, Mudguards 129.00
VIN: 2T1BURHEXHC750301	SAFETY & CONVENIENCE - Toyota Safety Sense-P: Pre-Collision Sys w/Pedestrian Detection, Dynamic Radar	5
YR/MDL: 2017/1852A CLR: SLATE METALLIC/FB11 (01F9/11)	Cruise Control, Lane Departure Alert w/ Steering Assist, Automatic High Beams - Star Safety System Includes: VSC, TRAC,	
FINAL ASSEMBLY POINT: CAMBRIDGE, ONTARIO, CANADA GOVERNMENT 5-STAR SAFETY RATINGS	Anti-lock Brake System, EBD, Brake Assist & Smart Stop Technology - 8 Airbags: Dr & Fr Pass Adv Airbag Sys.	
Overall Vehicle Score Not Rated	Dr & Fr Pass Seat-Mounted Side Airbags, Dr Knee Airbag, Pass Seat Cushion Airbag Front & Rear Side Curtain Airbags	s, bag
Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.	<ul> <li>LATCH (Lwr Anchors&amp;Tethers for CHildren for Outboard Rear Seating Positions Only</li> <li>Whiplash-Injury Lessening Front Seats</li> </ul>	A. Leuj
Frontal Driver Not Rated	EXTERIOR - BI-LED Headlights LED Destine Russing Lights to Meadlight	
Crash Passenger Not Rated Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.	LED Daytime Running Lights In Headlight     Color-Keyed Heated Power Outside Mirror	Tors .
Should ONLY be compared to other vehicles of similar size and weight. Side Front seat Not Rated	INTERIOR - Premium Fabric-Trimmed 5-Way Adj Dr Sei 4-Way Adj Fr Pass Seat w/Seatback Pocket	ket
Crash Rear seat Not Rated Based on the risk of injury in a side impact.	<ul> <li>Entune Audio w/6.1-in Touch-screen Incl Entune Multimedia Bundle (AUX/USB/8T/ Adv Voice Recognition), Siri Eyes Free 3.5-in Monochrome TFT Multi-Info Display</li> </ul>	a
Rollover ****	<ul> <li>Integrated Backup Camera w/Projected Pth</li> <li>Steering Wheel w/ Audio &amp; Bluetooth</li> <li>Hands-Free Phone Voice Command Control</li> </ul>	έth
Based on the risk of rollover in a single-vehicle crash. Star ratings range from 1 to 5 stars ( $\star \star \star \star \star$ ) with 5 being the highest.	<ul> <li>Auto Climate Control w/ Pollen Filter and Push Button Controls</li> <li>Remote Keyless Entry System</li> </ul>	
Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236	Power Door Locks and Windows     ***Full Tank of Gas***	
DOT Fuel Economy and Environment	Gasoline Vehicle	
Fuel Economy	You Save	
MPG Multicate association 11 to 114 MPG. The best vehicle rates 119 MPGs	\$ 1,250	
28 36	in fuel costs	
combined city/hwy city highway	over 5 years	
3.1 galions per 100 miles	average new vehicle.	DELIVERY PROCESSING AND HANDLING FEE 865.00
Annual fuel COSt	s only Smog Rating takes only	
¢ 1 150 0	10 1 10	
This which write 281 grame C02 per mile. The best of distributing but sho create emissions: form more at table	nih. Digrams per mile (talpipe cold). Producing and concerninges.	TOTAL \$20,178.00
Accluse request well vary for many reasons, including driving constitutions and how you grive and mu vehicle. The average new vehicle gets 26 MPG and costs 7 7,000 fo Mud over 5 years. Cost est based on 15,000 miles pe year at 52,45 per gallon, MPG is miles per gesoline gallon equivaler emissions are a significant actuase of climate change and more.	mates are rt. Vehicle	The Here winds during another several XXII mile basic coverage. Several XXII mile powertails coverage, plus X-settindimate during another winds. Severage. Several XXII mile basic coverage. Several XXII mile bas
	A Angle of the second s	the result. An excelled arrive central may be excelled to the whole. WEET HERE TO/WILLIAMSVLE Mandhatari y segment while the inclusion of the manufacture resultance and the second provide second provi
fueleconomy.gov	S S S S S S S S S S S S S S S S S S S	Toprincian, which covers normal factory scheduled maximum for two years to 20,000 miles, whichement scram find, as tolerade a gase of the sale price of the whiche for qualifying togets. Two spacifying scenarios in qualitying the entropy states:

102 Monroney Label



#### **103** Driver Head Restraint Use and Adjustment Information from Vehicle Owner's Manual



104 Left Rear Passenger Head Restraint Use and Adjustment Information from Vehicle Owner's Manual APPENDIX B VEHICLE AND DUMMY RESPONSE DATA PLOTS

## TABLE OF DATA PLOTS

### **Driver & Passenger Dummy Instrumentation Plots**

No.	Description	Page
1	Driver Head Acceleration (X) Primary vs. Time	B-5
2	Driver Head Acceleration (Y) Primary vs. Time	B-5
3	Driver Head Acceleration (Z) Primary vs. Time	B-5
4	Driver Head Resultant Acceleration Primary vs. Time	B-5
5	Driver Upper Thorax Rib Deflection (Y) vs. Time	B-6
6	Driver Middle Thorax Rib Deflection (Y) vs. Time	B-6
7	Driver Lower Thorax Rib Deflection (Y) vs. Time	B-6
8	Driver Thorax Rib Deflection Maximum vs. Time	B-6
9	Driver Anterior Abdominal Force (Y) vs. Time	B-7
10	Driver Middle Abdominal Force (Y) vs. Time	B-7
11	Driver Posterior Abdominal Force (Y) vs. Time	B-7
12	Driver Total Abdominal Force (Y) vs. Time	B-7
13	Driver Pubic Symphysis Force (Y) vs. Time	B-8
14	Passenger Head Acceleration (X) Primary vs. Time	B-9
15	Passenger Head Acceleration (Y) Primary vs. Time	B-9
16	Passenger Head Acceleration (Z) Primary vs. Time	B-9
17	Passenger Head Resultant Acceleration Primary vs. Time	B-9
18	Passenger Lower Spine T12 Acceleration (X) vs. Time	B-10
19	Passenger Lower Spine T12 Acceleration (Y) vs. Time	B-10
20	Passenger Lower Spine T12 Acceleration (Z) vs. Time	B-10
21	Passenger Lower Spine T12 Resultant Acceleration vs. Time	B-10
22	Passenger Iliac Force on Impact Side (Y) vs. Time	B-11
23	Passenger Acetabulum Force on Impact Side (Y) vs. Time	B-11
24	Passenger Total Pelvic Force on Impact Side (Y) vs. Time	B-11

The following additional data can be obtained from the Research and Development section of the NHTSA website (<u>http://www.nhtsa.dot.gov</u>)

#### Additional Driver & Passenger Dummy Instrumentation Data

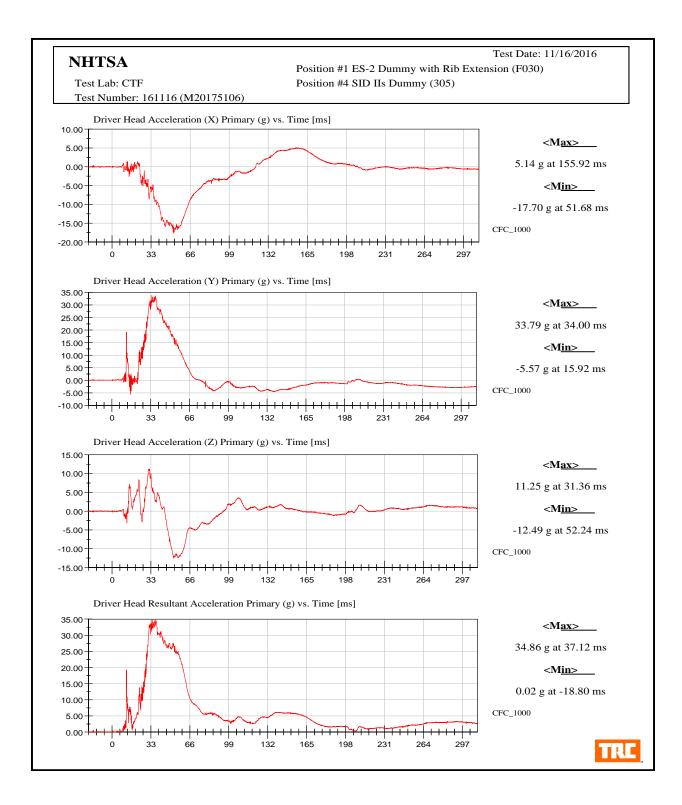
Driver Lower Spine T12 Acceleration (X) Driver Lower Spine T12 Acceleration (Y) Driver Lower Spine T12 Acceleration (Z) Passenger Upper Thorax Rib Deflection (Y) Passenger Middle Thorax Rib Deflection (Y) Passenger Lower Thorax Rib Deflection (Y) Passenger Upper Abdomen Rib Deflection (Y) Passenger Lower Abdomen Rib Deflection (Y) Driver Head Acceleration Redundant (X) Driver Head Acceleration Redundant (Z) Passenger Head Acceleration Redundant (Y) Passenger Head Acceleration Redundant (Y) Passenger Head Acceleration Redundant (Y)

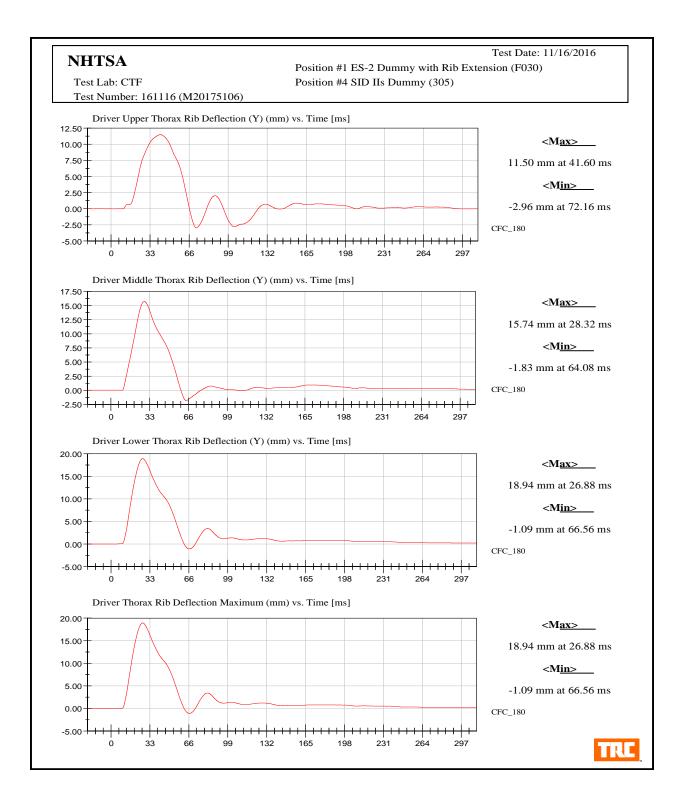
#### **Vehicle Instrumentation Data**

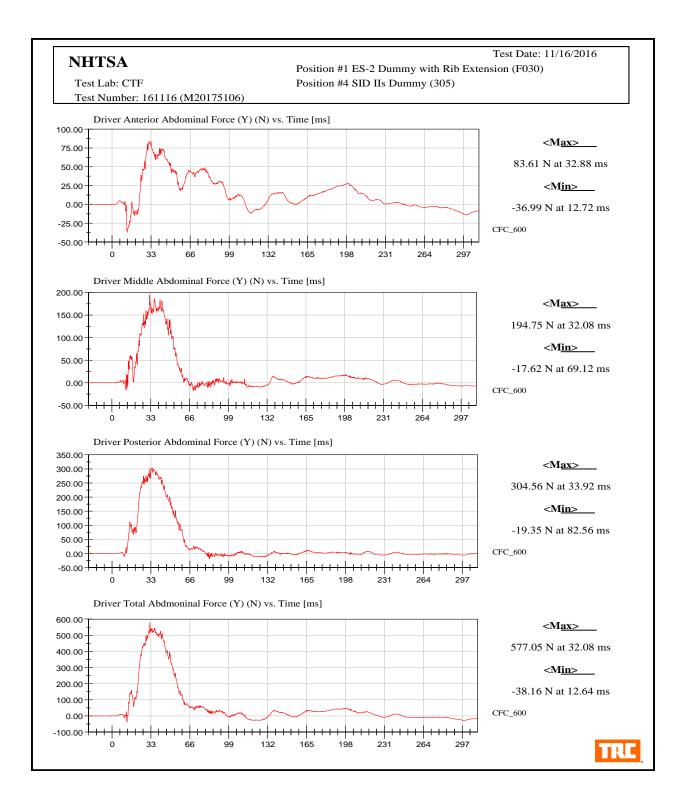
Vehicle Center of Gravity Acceleration (X) Vehicle Center of Gravity Acceleration (Y) Vehicle Center of Gravity Acceleration (Z) Right Side Sill at Front Seat Acceleration (X) Right Side Sill at Front Seat Acceleration (Y) Right Side Sill at Front Seat Acceleration (Z) Right Side Sill at Rear Seat Acceleration (X) Right Side Sill at Rear Seat Acceleration (Y) Right Side Sill at Rear Seat Acceleration (Z) Left Side Sill at Front Seat Acceleration (Y) Left Side Sill at Rear Seat Acceleration (Y) Lower A-Post Acceleration (Y) Middle A-Post Acceleration (Y) Lower B-Post Acceleration (Y) Middle B-Post Acceleration (Y) Front Seat Track Acceleration (Y) Rear Seat Structure Acceleration (Y) Right Rear Occupant Compartment Acceleration (Y) Engine Block (X) Engine Block (Y) Rear Floorpan Above Axle Acceleration (X) Rear Floorpan Above Axle Acceleration (Y) Rear Floorpan Above Axle Acceleration (Z)

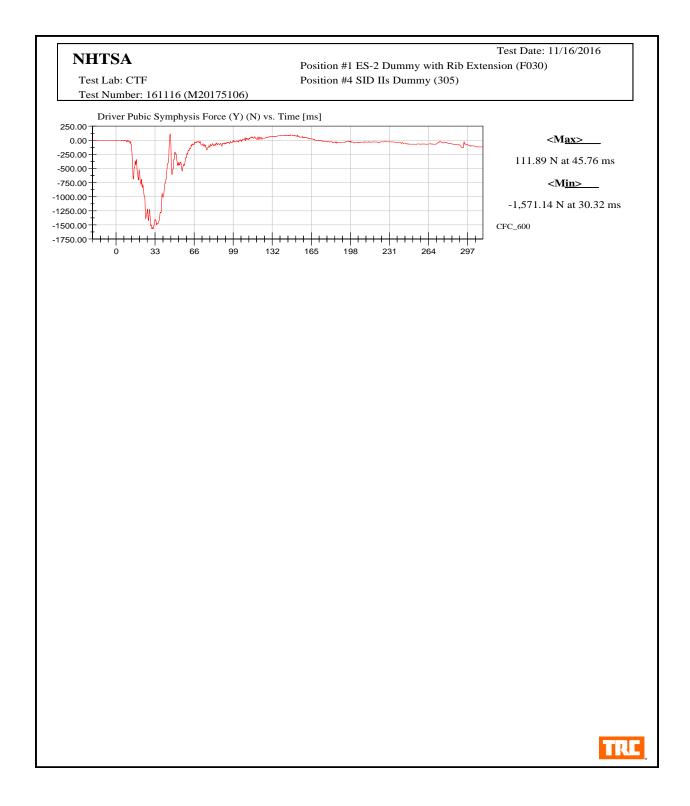
#### **MDB** Instrumentation Data

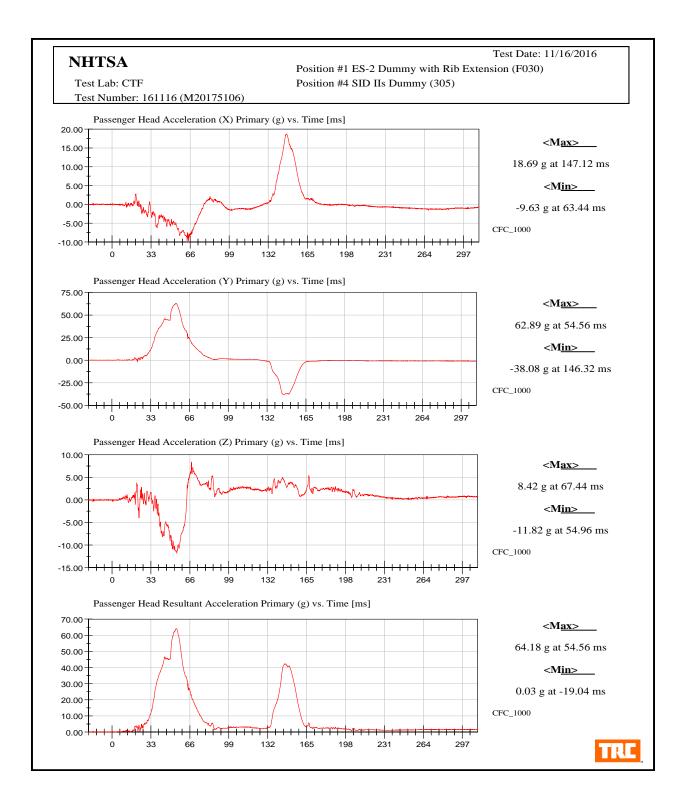
MDB Center of Gravity Acceleration (X) MDB Center of Gravity Acceleration (Y) MDB Center of Gravity Acceleration (Z) MDB Rear Acceleration (X) MDB Rear Acceleration (Y) Left MDB Contact Switch Right MDB Contact Switch

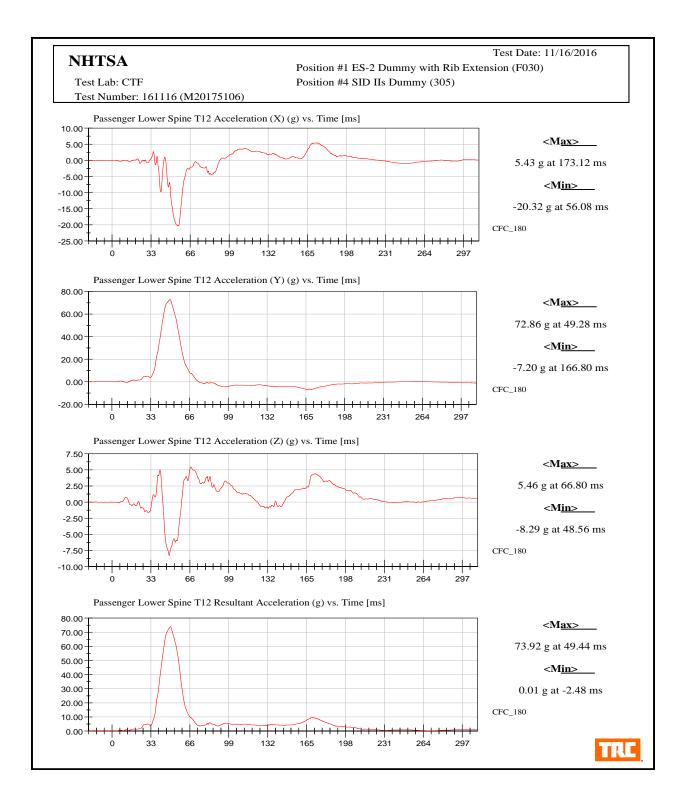


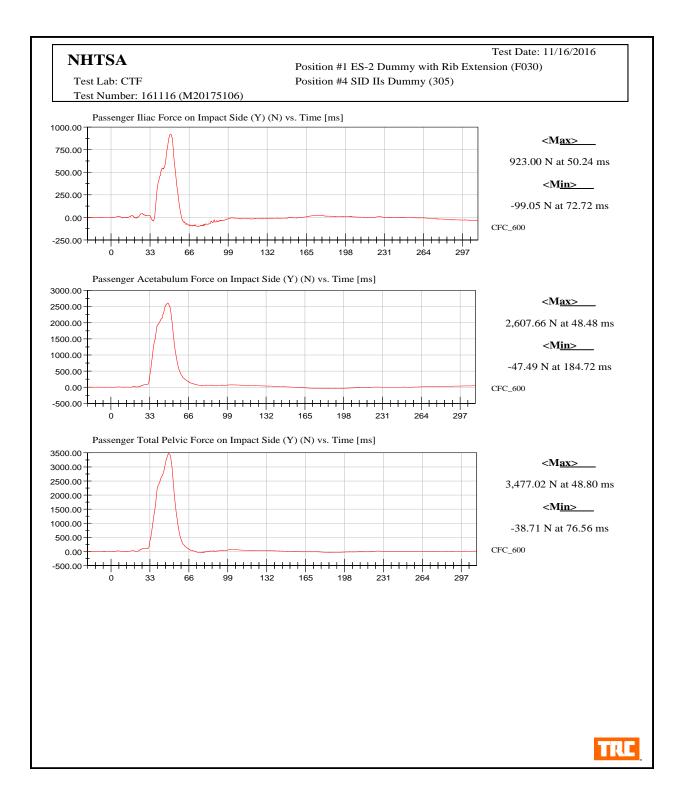












APPENDIX C DUMMY PERFORMANCE CALIBRATION TEST DATA

#### TABLE OF CALIBRATION MEASUREMENTS AND PLOTS

#### ES-2re (Driver) Dummy

#### Description

 
 Table 1. External Measurements
 Table 2. Head Drop Test Head (X) Acceleration (G's) vs. Time (ms) Head (Y) Acceleration (G's) vs. Time (ms) Head (Z) Acceleration (G's) vs. Time (ms) Resultant Head Acceleration (G's) vs. Time (ms) Table 3 Neck Pendulum Test Pendulum Velocity (m/s) vs. Time (ms) Flexion Angle (°) vs. Time (ms) Potentiometer A (°) vs. Time (ms) Potentiometer B (°) vs. Time (ms) Potentiometer C (°) vs. Time (ms) Table 4. Shoulder Impact Test Impactor Acceleration (G's) vs. Time (ms) Table 5. Thorax – Upper Rib Drop Test Upper Rib Displacement @ 459 mm Drop Height (mm) vs. Time (ms) Upper Rib Displacement @ 815 mm Drop Height (mm) vs. Time (ms) 
 Table 6. Thorax – Middle Rib Drop Test
 Middle Rib Displacement @ 459 mm Drop Height (mm) vs. Time (ms) Middle Rib Displacement @ 815 mm Drop Height (mm) vs. Time (ms) Table 7. Thorax – Lower Rib Drop Test Lower Rib Displacement @ 459 mm Drop Height (mm) vs. Time (ms) Lower Rib Displacement @ 815 mm Drop Height (mm) vs. Time (ms) Table 8. Thorax - Full Body Impact Test Pendulum Acceleration (G's) vs. Time (ms) Impactor Force (kN) vs. Time (ms) Upper Rib Displacement (mm) vs. Time (ms) Middle Rib Displacement (mm) vs. Time (ms) Lower Rib Displacement (mm) vs. Time (ms) 
 Table 9. Abdomen Impact Test
 Impactor Force (kN) vs. Time (ms) Front Abdomen Force (kN) vs. Time (ms) Middle Abdomen Force (kN) vs. Time (ms) Rear Abdomen Force (kN) vs. Time (ms) Total Abdomen Force (kN) vs. Time (ms) Table 10. Lumbar Spine Flexion Test Pendulum Velocity (m/s) vs. Time (ms) Spine Flexion Angle (°) vs. Time (ms) Potentiometer A (°) vs. Time (ms) Potentiometer B (°) vs. Time (ms) Potentiometer C (°) vs. Time (ms) Table 11. Pelvis Impact Test Pendulum Acceleration (G's) vs. Time (ms) Impactor Force (kN) vs. Time (ms) Pubic Symphysis (Y) Force (kN) vs. Time (ms)

#### TABLE OF CALIBRATION MEASUREMENTS AND PLOTS

#### SID-IIs (Rear Passenger) Dummy

#### Description

 
 Table 1. External Measurements
 Table 2. Head Drop Test Head (X) Acceleration (G's) vs. Time (ms) Head (Y) Acceleration (G's) vs. Time (ms) Head (Z) Acceleration (G's) vs. Time (ms) Resultant Head Acceleration (G's) vs. Time (ms) 
 Table 3. Lateral Neck Pendulum Test
 Pendulum Velocity (m/s) vs. Time (ms) Flexion Angle (°) vs. Time (ms) Moment About Occipital Condyle (Nm) vs. Time (ms) Table 4. Shoulder Impact Test Impactor Acceleration (G's) vs. Time (ms) Shoulder Displacement (mm) vs. Time (ms) Upper Spine Acceleration (G's) vs. Time (ms) 
 Table 5. Thorax (With Arm) Impact Test
 Impactor Acceleration (G's) vs. Time (ms) Shoulder Displacement (mm) vs. Time (ms) Upper Rib Displacement (mm) vs. Time (ms) Middle Rib Displacement (mm) vs. Time (ms) Lower Rib Displacement (mm) vs. Time (ms) Upper Spine Acceleration (G's) vs. Time (ms) Lower Spine Acceleration (G's) vs. Time (ms) Table 6. Thorax (Without Arm) Impact Test Impactor Acceleration (G's) vs. Time (ms) Upper Rib Displacement (mm) vs. Time (ms) Middle Rib Displacement (mm) vs. Time (ms) Lower Rib Displacement (mm) vs. Time (ms) Upper Spine Acceleration (G's) vs. Time (ms) Lower Spine Acceleration (G's) vs. Time (ms) Table 7. Abdomen Impact Test Impactor Acceleration (G's) vs. Time (ms) Upper Abdominal Rib Displacement (mm) vs. Time (ms) Lower Abdominal Rib Displacement (mm) vs. Time (ms) Lower Spine Acceleration (G's) vs. Time (ms) 
 Table 8. Pelvis Plug Quasi-Static Test (Optional\*)
 Table 9. Pelvis Acetabulum Impact Test Impactor Acceleration (G's) vs. Time (ms) Pelvis (Y) Acceleration (G's) vs. Time (ms) Acetabulum Force (N) vs. Time (ms) Table 10. Pelvis Iliac Impact Test Impactor Acceleration (G's) vs. Time (ms) Pelvis (Y) Acceleration (G's) vs. Time (ms) Iliac Force (N) vs. Time (ms)

Pre-Test Calibration Sheets Driver S/N F030

#### Transportation Research Center Inc. 572U ES-2re Dummy External Dimensions Serial No. F030 Calibration No. 42

Symbol	Description	Specification	Results mm	Pass
	Description	mm		
1	Sitting Height	900.0 - 918.0	910	Yes
2	Seat to Shoulder Joint	558.0 - 572.0	559	Yes
3	Seat to Lower Face of Thoracic Spine Box	346.0 - 356.0	350	Yes
4	Seat to Hip Joint (center of bolt)	97.0 - 103.0	98	Yes
5	Sole to Seat, Sitting	433.0 - 451.0	444	Yes
6	Head Width	152.0 - 158.0	155	Yes
7	Shoulder/Arm Width	461.0 - 479.0	475	Yes
8	Thorax Width	322.0 - 332.0	326	Yes
9	Abdomen Width	273.0 - 287.0	280	Yes
10	Pelvis Lap Width	359.0 - 373.0	365	Yes
11	Head Depth	196.0 - 206.0	204	Yes
12	Thorax Depth	262.0 - 272.0	263	Yes
13	Abdomen Depth	194.0 - 204.0	200	Yes
14	Pelvis Depth	235.0 - 245.0	240	Yes
15	Back of Buttocks to Hip Joint (center of bolt)	150.0 - 160.0	158	Yes
16	Back of Buttocks to Front of Knee	597.0 - 615.0	605	Yes

Baseline 10/07/05

TRU

Page 33 of 33

# Transportation Research Center Inc.

Left Lateral Head Drop ES-2re Serial No. F030 Certification No. 42-4 Test Date: 11/15/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.6 °C	Yes
Relative Humidity	10 - 70 %	24 %	Yes
Peak Resultant Acceleration	125 - 155 g	142.0 g	Yes
Peak Longitudinal Acceleration	(-15) - 15 g	7.5 g	Yes
Is Resultant Acceleration Curve Unimodal within 15% of Main Pulse?	Yes	Yes	Yes

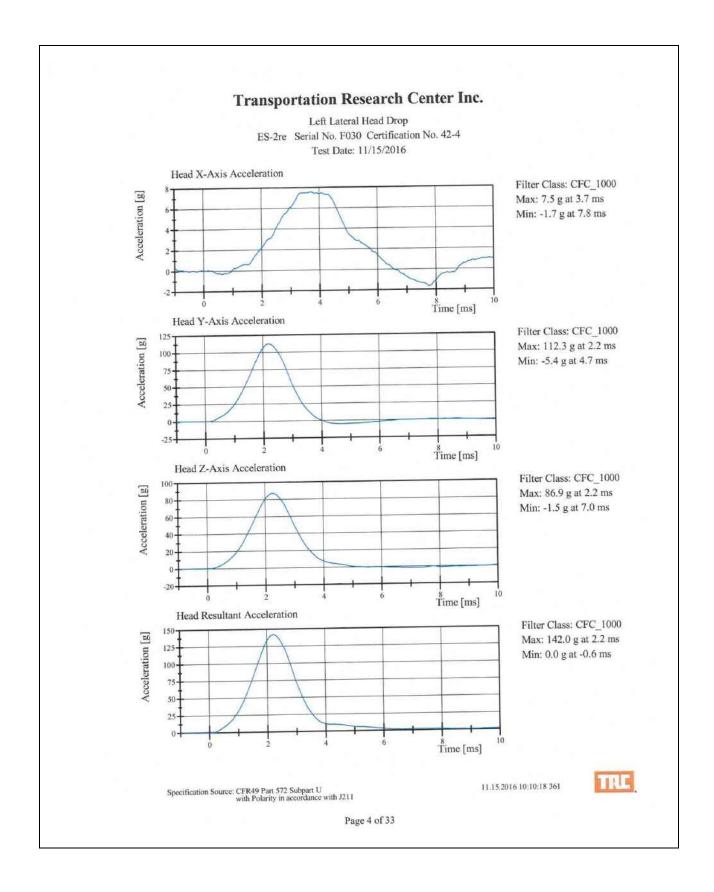
Test meets specifications.

Comments:

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211 11.15.2016 10:10:09 361

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Page 3 of 33



Left Lateral Neck ES-2re Serial No. F030 Certification No. 42-1 Test Date: 11/14/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.1 °C	Yes
Relative Humidity	10 - 70 %	23 %	Yes
Pendulum Integrated Velocity (	Change		
within Corridor	Yes	Yes	Yes
Pendulum Velocity	(-3.3) - (-3.5) m/s	-3.37 m/s	Yes
Maximum Headform Flexion			
Peak	(-49) - (-59) deg	-54.1 deg	Yes
Time of Peak	54 - 66 ms	60.4 ms	Yes
Headform Flexion Decay			
- Peak to Zero	53 - 88 ms	63.8 ms	Yes

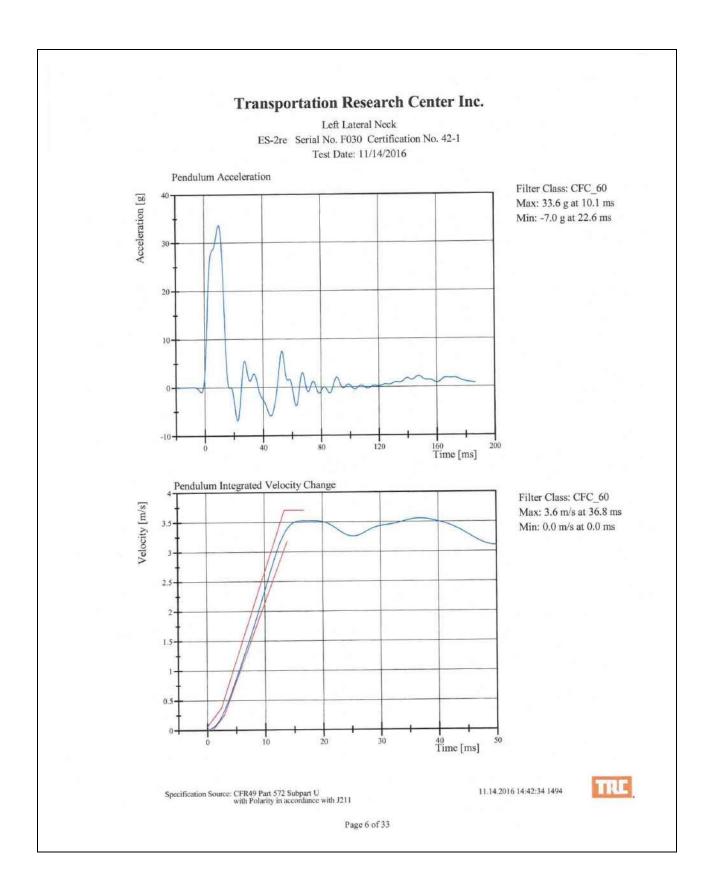
#### Test meets specifications.

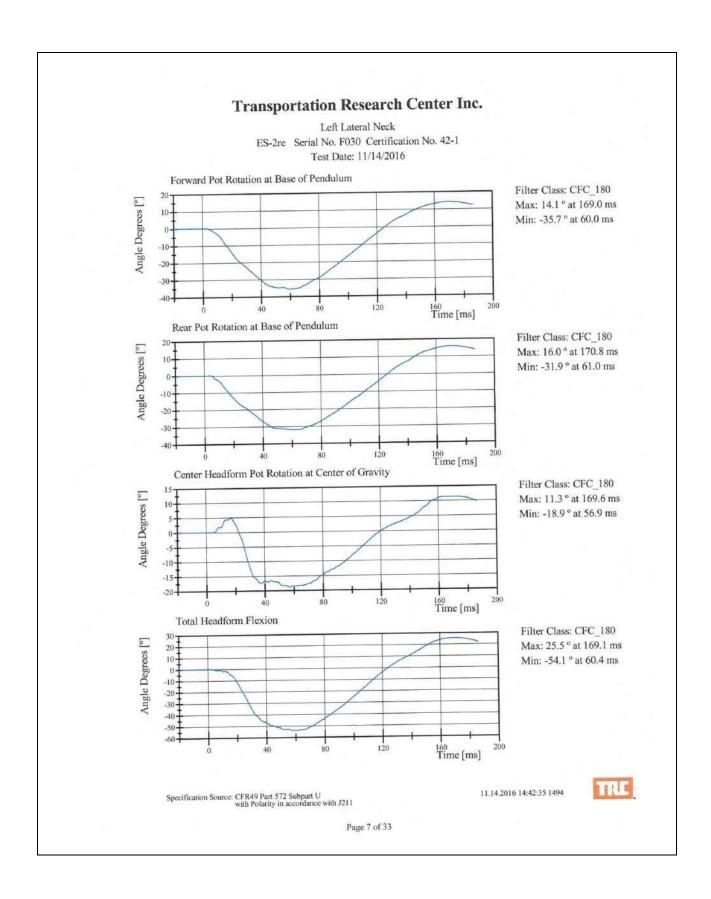
Comments:

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211 11.14.2016 14:42:03 1494



Page 5 of 33





Left Lateral Shoulder ES-2re Serial No. F030 Certification No. 42-1 Test Date: 11/14/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.1 °C	Yes
Relative Humidity	10 - 70 %	22 %	Yes
Test Probe Velocity	4.2 - 4.4 m/s	4.28 m/s	Yes
Test Probe Acceleration	(-7.5) - (-10.5) g	-10.29 g	Yes

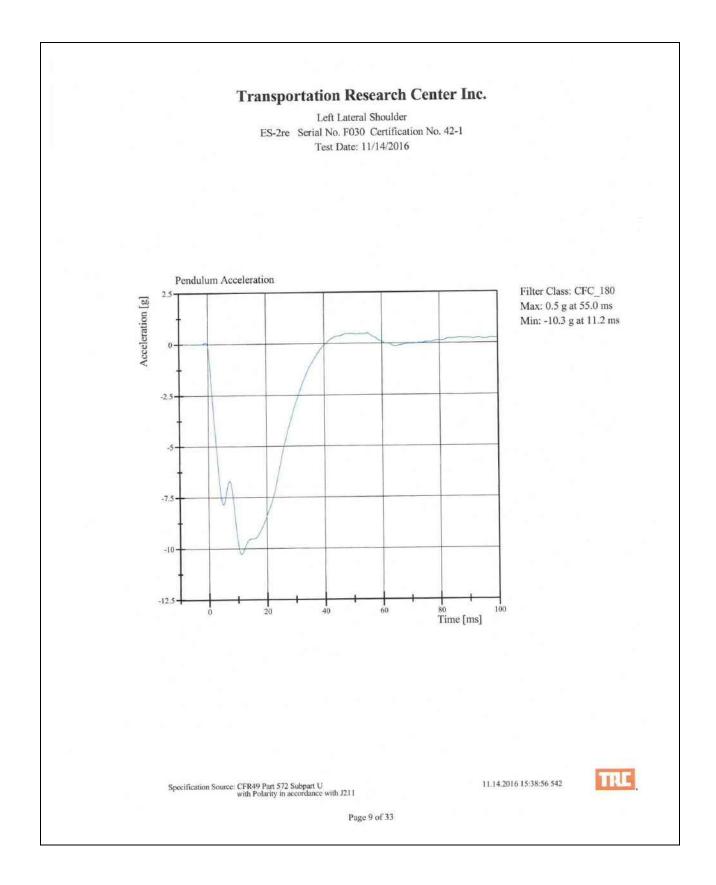
Test meets specifications.

Comments:

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211 11.14.2016 15:38:15 542



Page 8 of 33



3.0 m/s Upper Full Rib Module ES-2re Serial No. F030 Certification No. 42-1 Test Date: 11/14/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.7 °C	Yes
Relative Humidity	10 - 70 %	21 %	Yes
3.0 m/s Test Rib Displacement (454 mm to 464 mm)	36 - 40 mm	36.4 mm	Yes

#### Test meets specifications.

Comments:

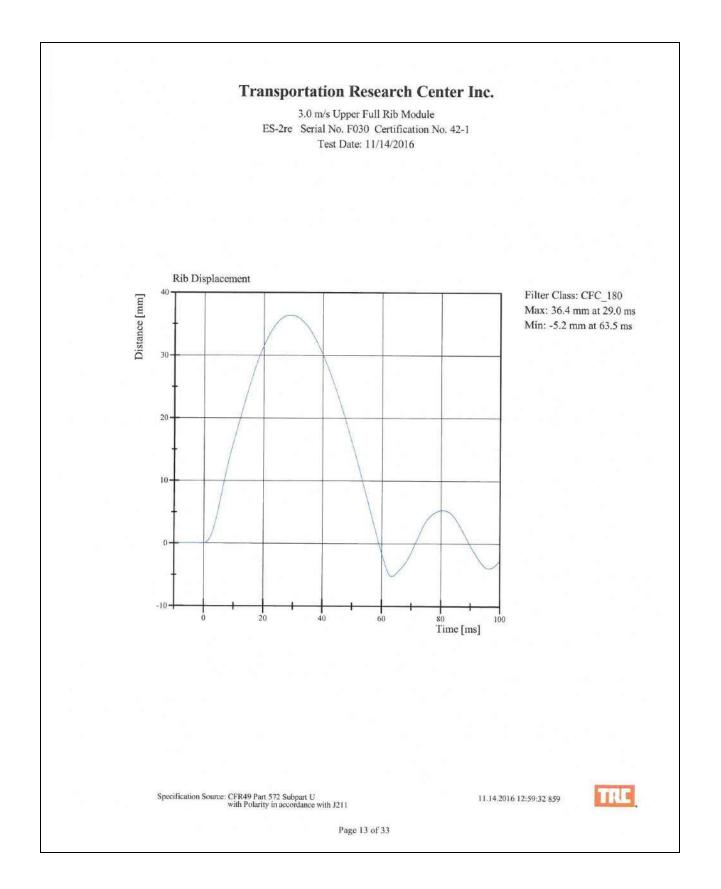
Drop Height: 462

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211

11.14.2016 12:58:57 859



Page 12 of 33



4.0 m/s Upper Full Rib Module ES-2re Serial No. F030 Certification No. 42-1 Test Date: 11/14/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.6 °C	Yes
Relative Humidity	10 - 70 %	21 %	Yes
4.0 m/s Test Rib Displacement (807 mm to 823 mm)	46 - 51 mm	46.4 mm	Yes

#### Test meets specifications.

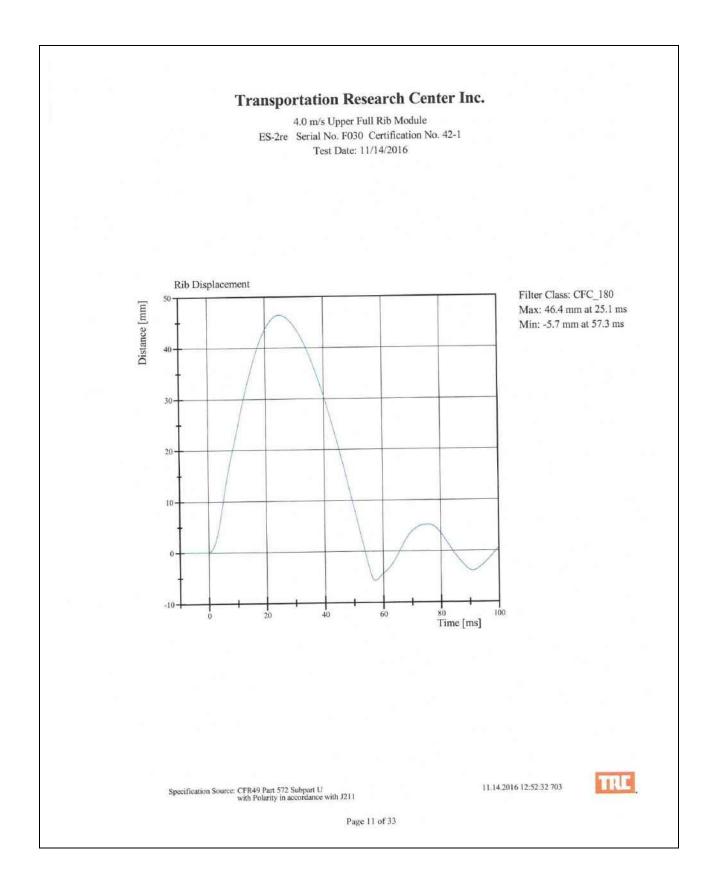
**Comments:** 

Drop Height: 816

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211 11.14.2016 12:51:54 703



Page 10 of 33



3.0 m/s Center Full Rib Module ES-2re Serial No. F030 Certification No. 42-1 Test Date: 11/14/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.8 °C	Yes
Relative Humidity	10 - 70 %	22 %	Yes
3.0 m/s Test Rib Displacement (454 mm to 464 mm)	36 - 40 mm	36.7 mm	Yes

Test meets specifications.

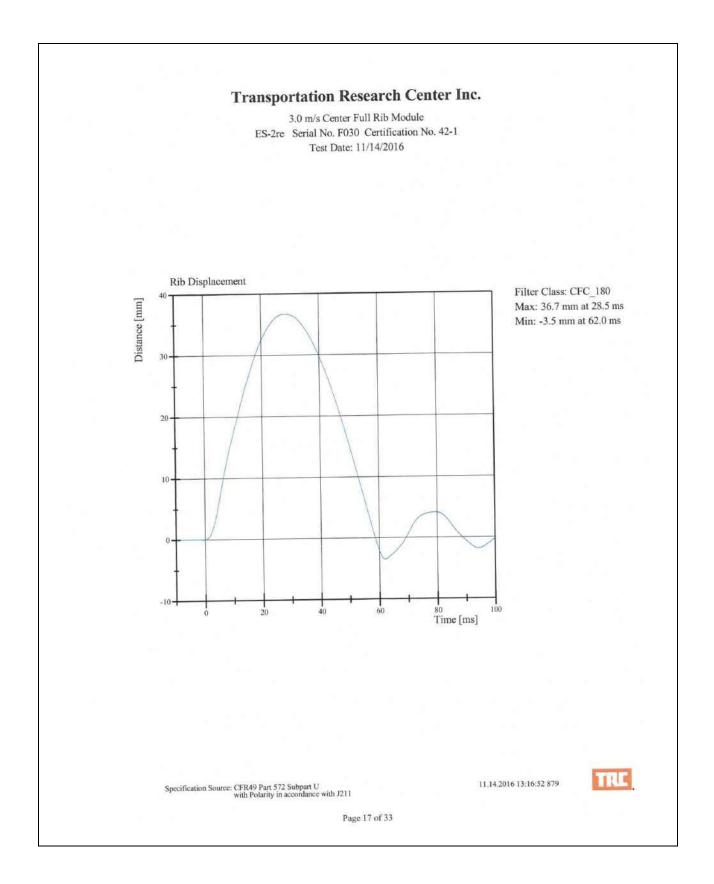
Comments:

Drop Height: 462

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211 11.14.2016 13:16:16 879



Page 16 of 33



4.0 m/s Center Full Rib Module ES-2re Serial No. F030 Certification No. 42-1 Test Date: 11/14/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.7 °C	Yes
Relative Humidity 4.0 m/s Test Rib Displacement	10 - 70 %	21 %	Yes
(807 mm to 823 mm)	46 - 51 mm	47.9 mm	Yes

Test meets specifications.

Comments:

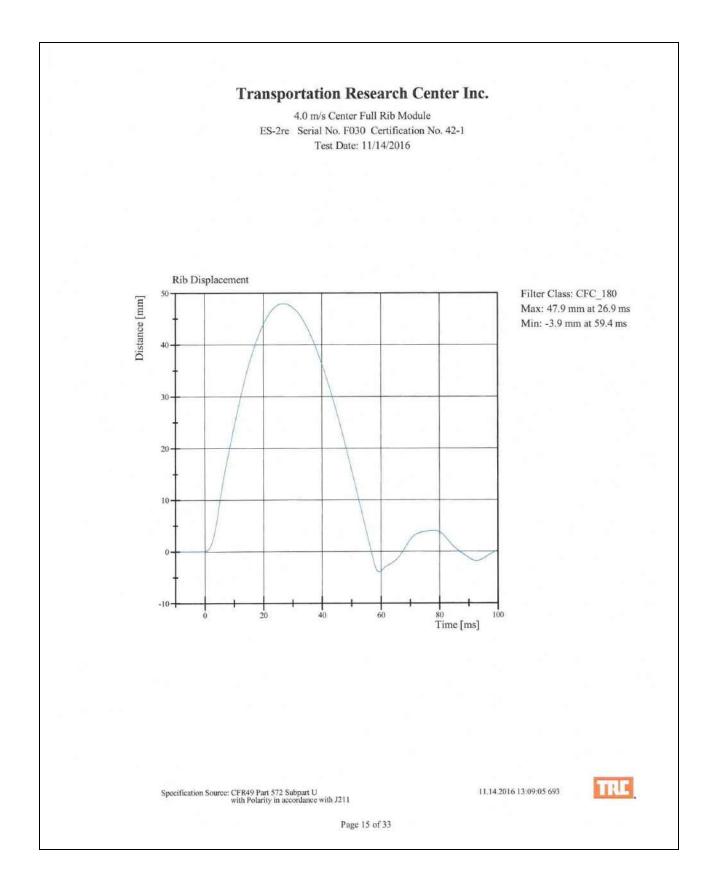
Drop Height: 816

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211

11.14.2016 13:08:32 693



Page 14 of 33



3.0 m/s Lower Full Rib Module ES-2re Serial No. F030 Certification No. 42-1 Test Date: 11/14/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.8 °C	Yes
Relative Humidity 3.0 m/s Test Rib Displacement	10 - 70 %	22 %	Yes
(454 mm to 464 mm)	36 - 40 mm	36.3 mm	Yes

Test meets specifications.

**Comments:** 

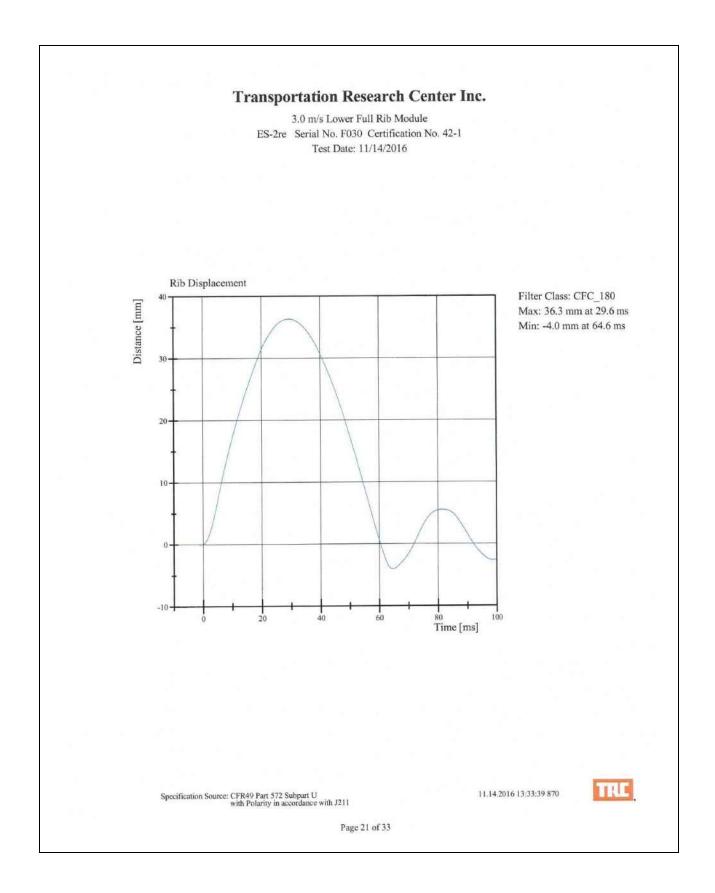
Drop Height: 462

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211

11.14.2016 13:32:56 870



Page 20 of 33



4.0 m/s Lower Full Rib Module ES-2re Serial No. F030 Certification No. 42-1 Test Date: 11/14/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.8 °C	Yes
Relative Humidity 4.0 m/s Test Rib Displacement	10 - 70 %	22 %	Yes
(807 mm to 823 mm)	46 - 51 mm	47.5 mm	Yes

Test meets specifications.

**Comments:** 

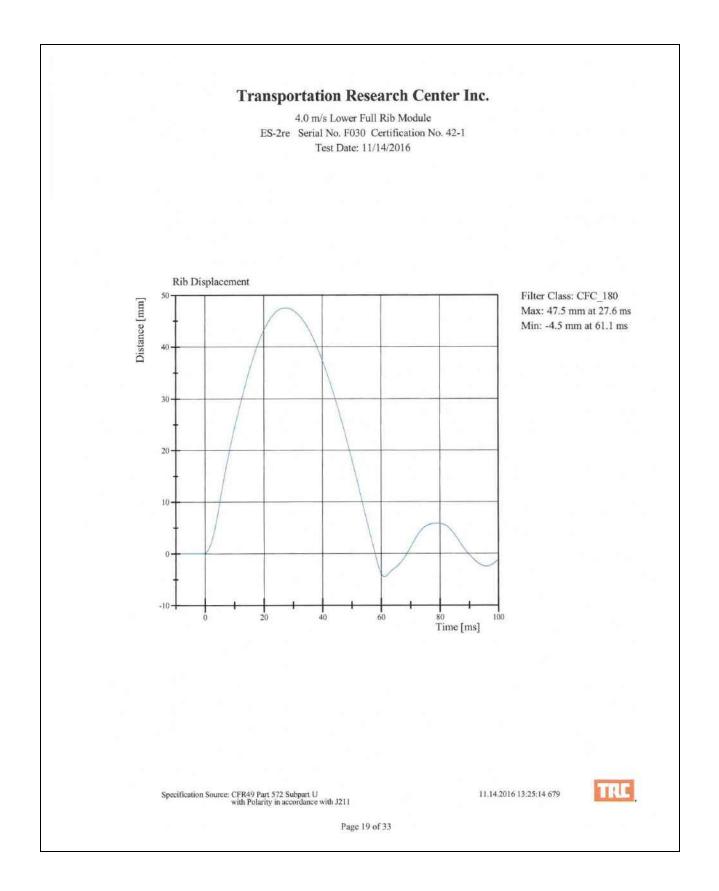
Drop Height: 816

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211

11.14.2016 13:24:18 679



Page 18 of 33



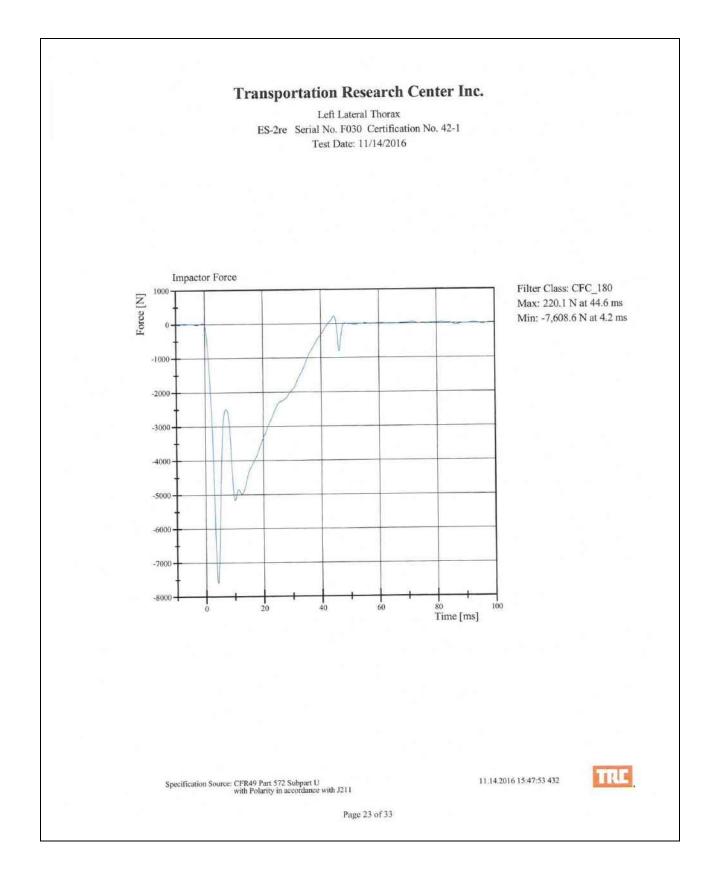
Left Lateral Thorax ES-2re Serial No. F030 Certification No. 42-1 Test Date: 11/14/2016

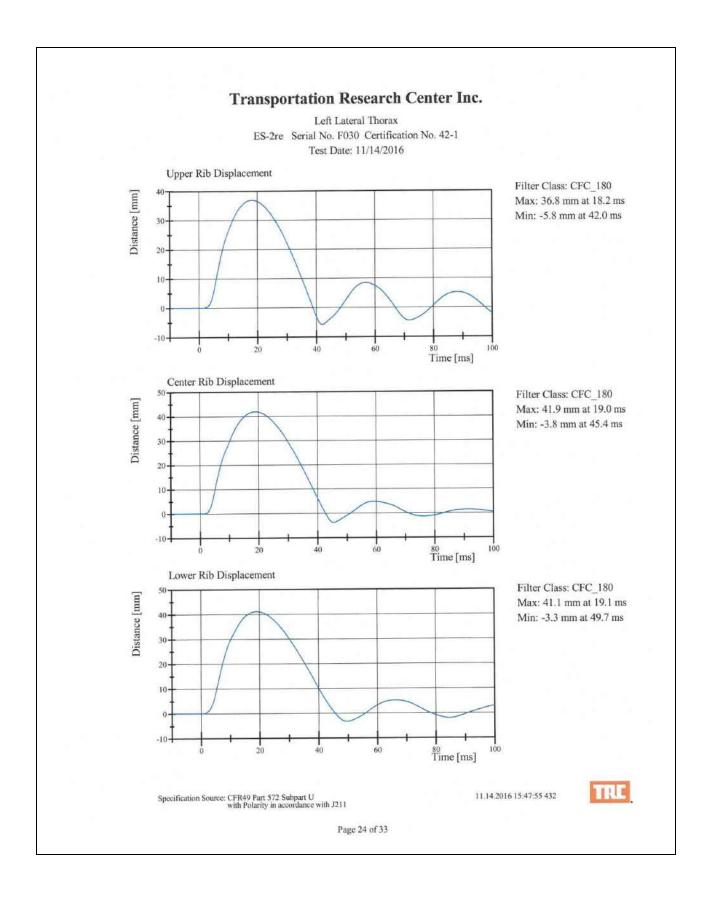
Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.4 °C	Yes
Relative Humidity	10 - 70 %	22 %	Yes
Impactor Velocity	5.4 - 5.60 m/s	5.553 m/s	Yes
Peak Impactor Force after 6 ms	(-5,100) - (-6,200) N	-5,172.6 N	Yes
Upper Rib Displacement	34 - 41 mm	36.8 mm	Yes
Center Rib Displacement	37 - 45 mm	41.9 mm	Yes
Lower Rib Displacement	37 - 44 mm	41.1 mm	Yes
Test meets specifications.			
Comments:			

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211 11.14.2016 15:47:03 432



Page 22 of 33





Left Lateral Abdomen ES-2re Serial No. F030 Certification No. 42-1 Test Date: 11/14/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.7 °C	Yes
Relative Humidity	10 - 70 %	22 %	Yes
Test Probe Velocity	3.9 - 4.1 m/s	4.06 m/s	Yes
Test Probe Force			
Peak	4,000 - 4,800 N	4,010.6 N	Yes
Time of Peak	10.6 - 13.0 ms	11.36 ms	Yes
Total Abdominal Force			
Peak	2,200 - 2,700 N	2,382.3 N	Yes
Time of Peak	10.0 - 12.3 ms	11.04 ms	Yes
Tast mosts enocifications			

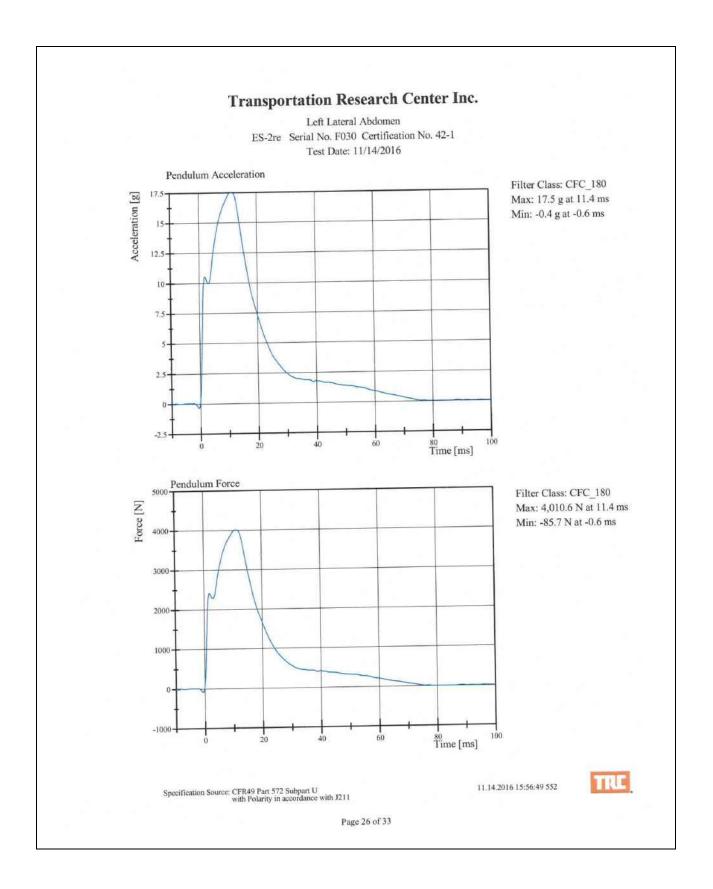
Test meets specifications.

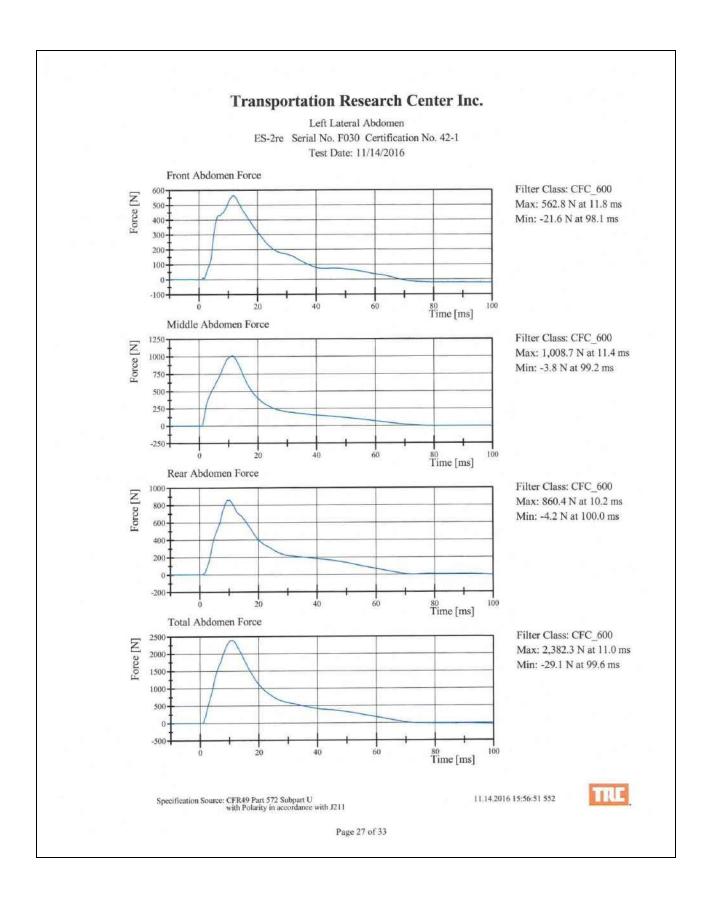
Comments:

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211 11.14.2016 15:56:25 552



Page 25 of 33





Left Lateral Lumbar ES-2re Serial No. F030 Certification No. 42-6 Test Date: 11/14/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	22.0 °C	Yes
Relative Humidity	10 - 70 %	22 %	Yes
Pendulum Integrated Velocity	Change		
within Corridor	Yes	Yes	Yes
Pendulum Velocity	(-5.95) - (-6.15) m/s	-6.114 m/s	Yes
Maximum Headform Flexion			
Peak	(-45) - (-55) deg	-51.2 deg	Yes
Time of Peak	39 - 53 ms	45.5 ms	Yes
Headform Flexion Decay			
- Peak to Zero	37 - 57 ms	37.1 ms	Yes

#### Test meets specifications.

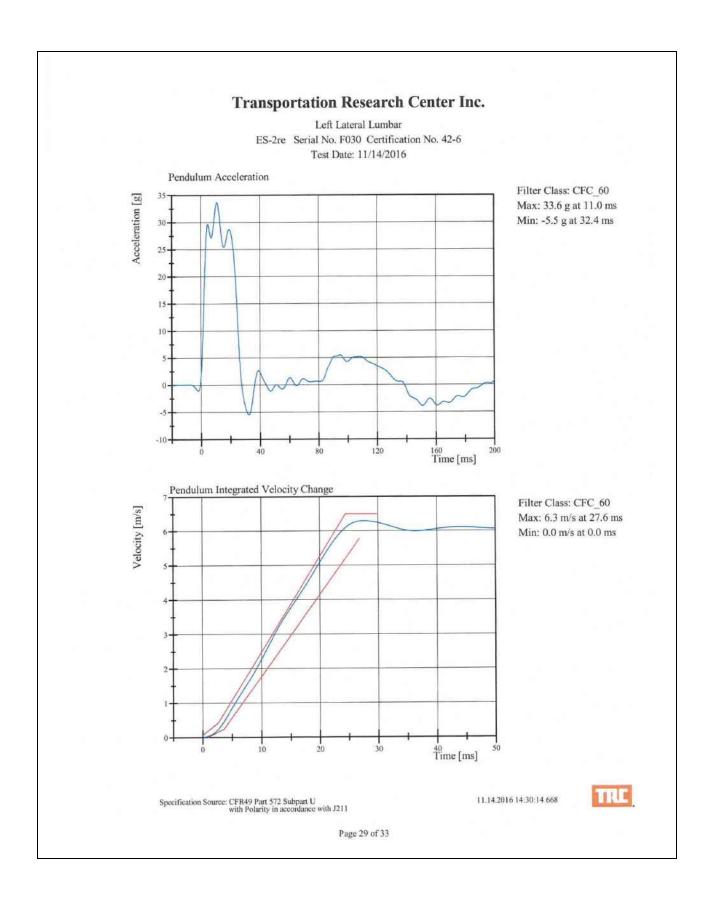
**Comments:** 

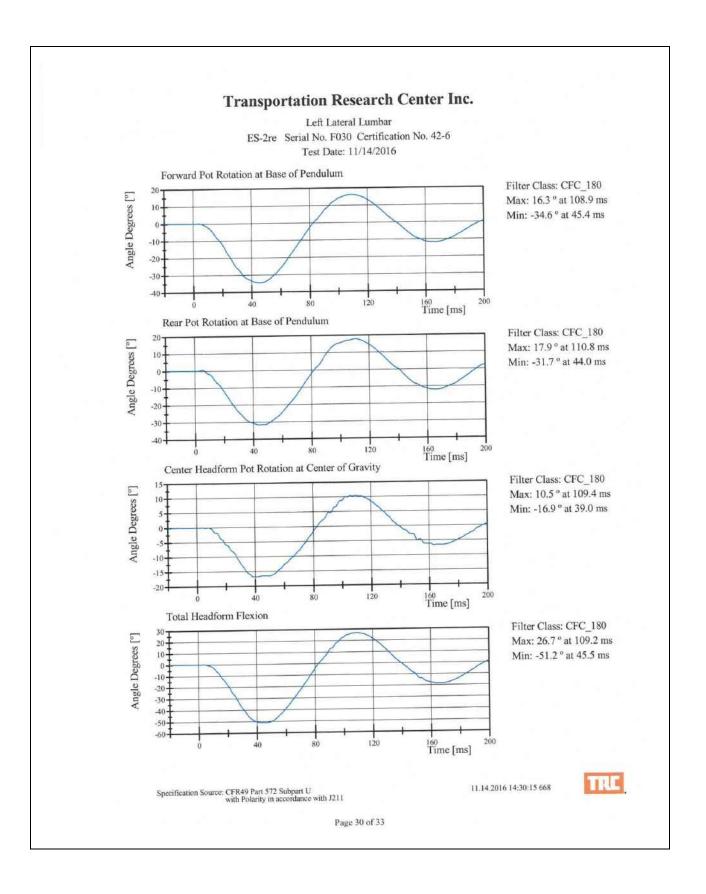
Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211

11.14.2016 14:29:44 668



Page 28 of 33





Left Lateral Pelvis ES-2re Serial No. F030 Certification No. 42-1 Test Date: 11/14/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.8 °C	Yes
Relative Humidity	10 - 70 %	22 %	Yes
Test Probe Velocity	4.2 - 4.4 m/s	4.32 m/s	Yes
Test Probe Force			
Peak	4,700 - 5,400 N	5,118.4 N	Yes
Time of Peak	11.8 - 16.1 ms	12.80 ms	Yes
Pubic Symphysis Force			
Peak	(-1,230) - (-1,590) N	-1,297.4 N	Yes
Time of Peak	12.2 - 17.0 ms	13.28 ms	Yes
Test meets specifications.			

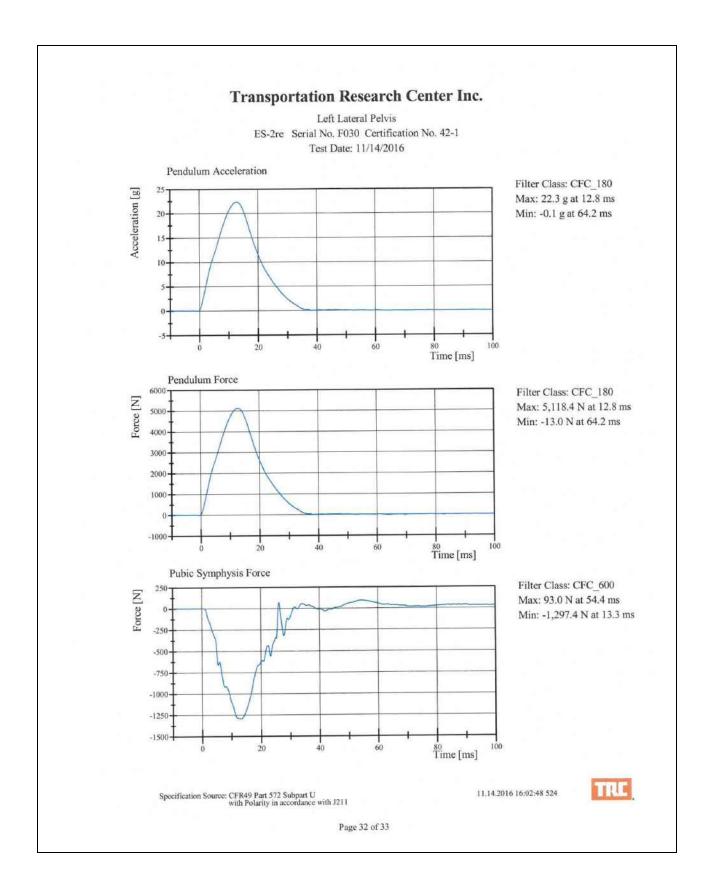
**Comments:** 

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211

11.14.2016 16:01:58 524



Page 31 of 33



Post-Test Calibration Sheets Driver S/N F030

#### Transportation Research Center Inc. 572U ES-2re Dummy External Dimensions Serial No. F030 Calibration No. 43

Symbol	Description	Specification	Results mm	Pass
		mm		
1	Sitting Height	900.0 - 918.0	910	Yes
2	Seat to Shoulder Joint	558.0 - 572.0	559	Yes
3	Seat to Lower Face of Thoracic Spine Box	346.0 - 356.0	350	Yes
4	Seat to Hip Joint (center of bolt)	97.0 - 103.0	98	Yes
5	Sole to Seat, Sitting	433.0 - 451.0	444	Yes
6	Head Width	152.0 - 158.0	155	Yes
7	Shoulder/Arm Width	461.0 - 479.0	475	Yes
8	Thorax Width	322.0 - 332.0	326	Yes
9	Abdomen Width	273.0 - 287.0	280	Yes
10	Pelvis Lap Width	359.0 - 373.0	365	Yes
11	Head Depth	196.0 - 206.0	204	Yes
12	Thorax Depth	262.0 - 272.0	263	Yes
13	Abdomen Depth	194.0 - 204.0	200	Yes
14	Pelvis Depth	235.0 - 245.0	240	Yes
15	Back of Buttocks to Hip Joint (center of bolt)	150.0 - 160.0	158	Yes
16	Back of Buttocks to Front of Knee	597.0 - 615.0	605	Yes

Baseline 10/07/05

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Page 33 of 33

Left Lateral Head Drop ES-2re Serial No. F030 Certification No. 43-3 Test Date: 11/18/2016

<b>Test Parameter</b>	Specification	Test Results	Pass
Temperature	20.6 - 22.2 °C	21.6 °C	Yes
Relative Humidity	10 - 70 %	39 %	Yes
Peak Resultant Acceleration	125 - 155 g	139.4 g	Yes
Peak Longitudinal Acceleration	(-15) - 15 g	9.5 g	Yes
Is Resultant Acceleration Curve Unimodal within 15% of Main Pulse?	Yes	Yes	Yes

Test meets specifications.

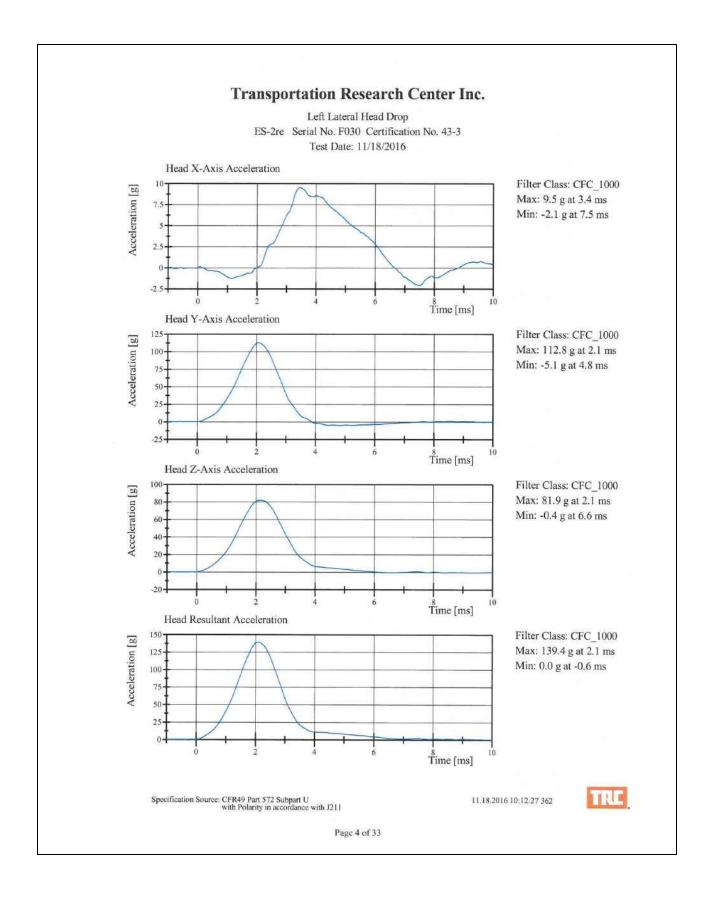
Comments:

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211

11.18.2016 10:12:15 362



Page 3 of 33



Left Lateral Neck ES-2re Serial No. F030 Certification No. 43-1 Test Date: 11/17/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.9 °C	Yes
Relative Humidity	10 - 70 %	38 %	Yes
Pendulum Integrated Velocity Ch	ange		
within Corridor	Yes	Yes	Yes
Pendulum Velocity	(-3.3) - (-3.5) m/s	-3.37 m/s	Yes
Maximum Headform Flexion			
Peak	(-49) - (-59) deg	-55.9 deg	Yes
Time of Peak	54 - 66 ms	56.9 ms	Yes
Headform Flexion Decay			
- Peak to Zero	53 - 88 ms	67.4 ms	Yes

#### Test meets specifications.

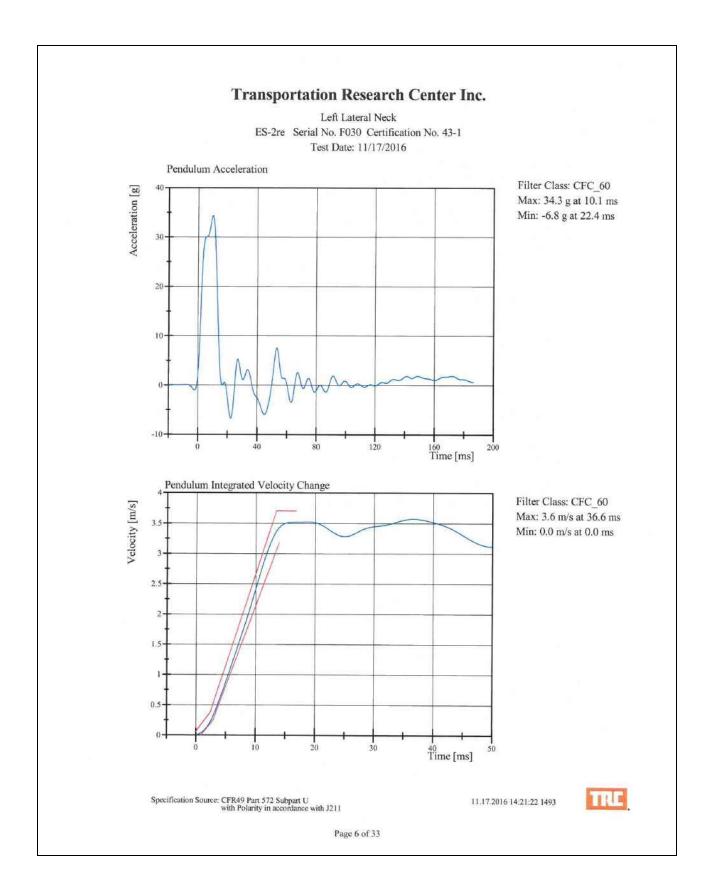
Comments:

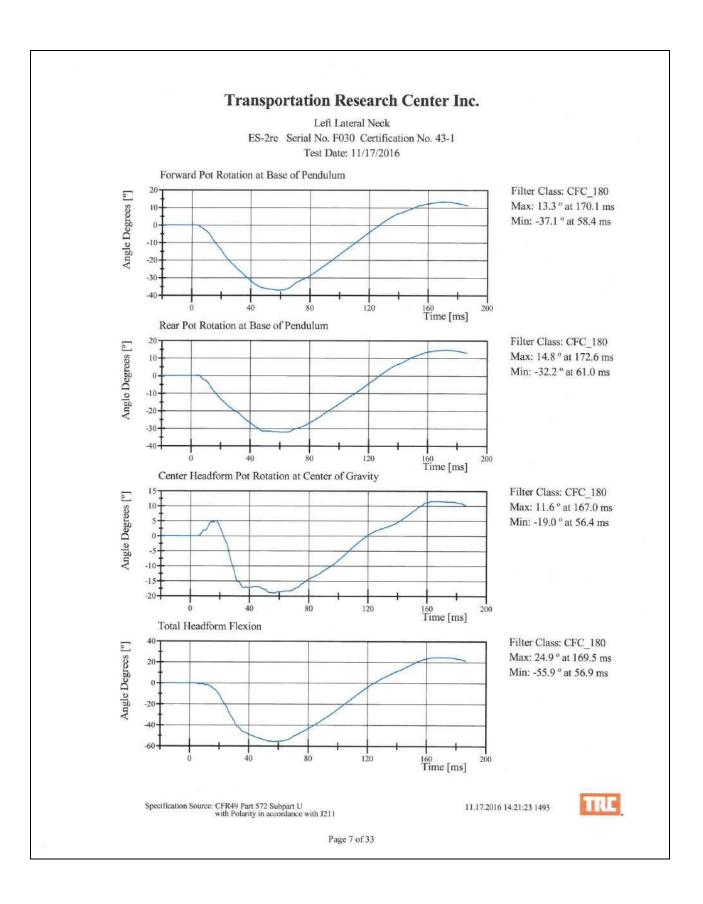
Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211

11.17.2016 14:21:12 1493



Page 5 of 33





Left Lateral Shoulder ES-2re Serial No. F030 Certification No. 43-1 Test Date: 11/17/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.6 °C	Yes
Relative Humidity	10 - 70 %	39 %	Yes
Test Probe Velocity	4.2 - 4.4 m/s	4.28 m/s	Yes
Test Probe Acceleration	(-7.5) - (-10.5) g	-9.79 g	Yes
Test meets specifications.			

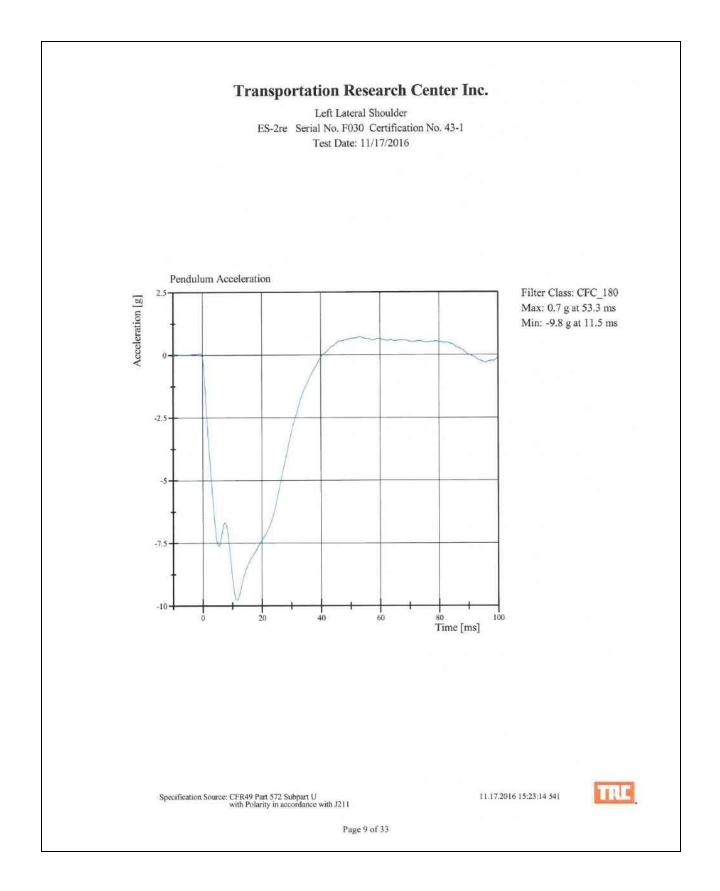
**Comments:** 

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211

11.17.2016 15:22:38 541



Page 8 of 33



3.0 m/s Upper Full Rib Module ES-2re Serial No. F030 Certification No. 43-1 Test Date: 11/17/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.8 °C	Yes
Relative Humidity	10 - 70 %	38 %	Yes
3.0 m/s Test Rib Displacement (454 mm to 464 mm)	36 - 40 mm	36.7 mm	Yes

#### Test meets specifications.

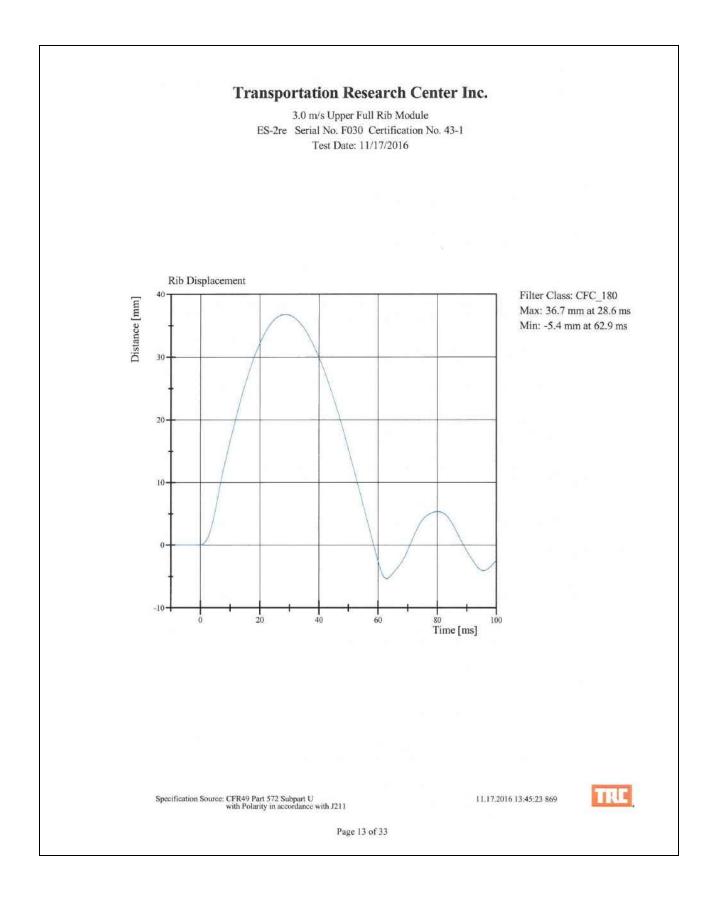
Comments:

Drop Height: 462

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211 11.17.2016 13:45:10 869



Page 12 of 33



4.0 m/s Upper Full Rib Module ES-2re Serial No. F030 Certification No. 43-2 Test Date: 11/17/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.1 °C	Yes
Relative Humidity	10 - 70 %	39 %	Yes
4.0 m/s Test Rib Displacement (807 mm to 823 mm)	46 - 51 mm	46.3 mm	Yes

#### Test meets specifications.

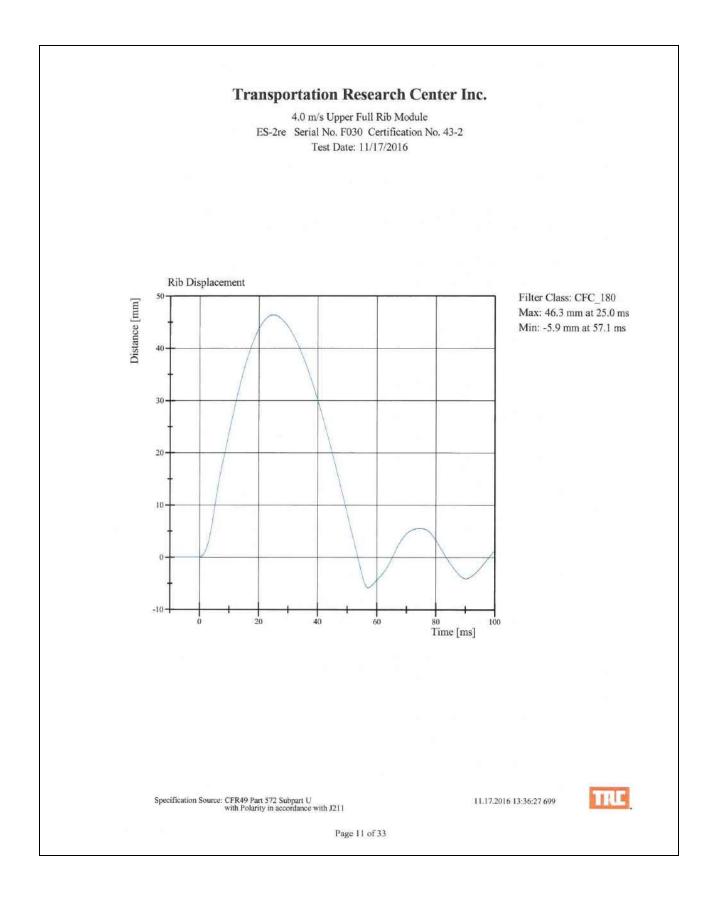
Comments:

Drop Height: 816

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211 11.17.2016 13:35:45 699



Page 10 of 33



3.0 m/s Center Full Rib Module ES-2re Serial No. F030 Certification No. 43-1 Test Date: 11/17/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.7 °C	Yes
Relative Humidity	10 - 70 %	37 %	Yes
3.0 m/s Test Rib Displacement			
(454 mm to 464 mm)	36 - 40 mm	36.8 mm	Yes

Test meets specifications.

Comments:

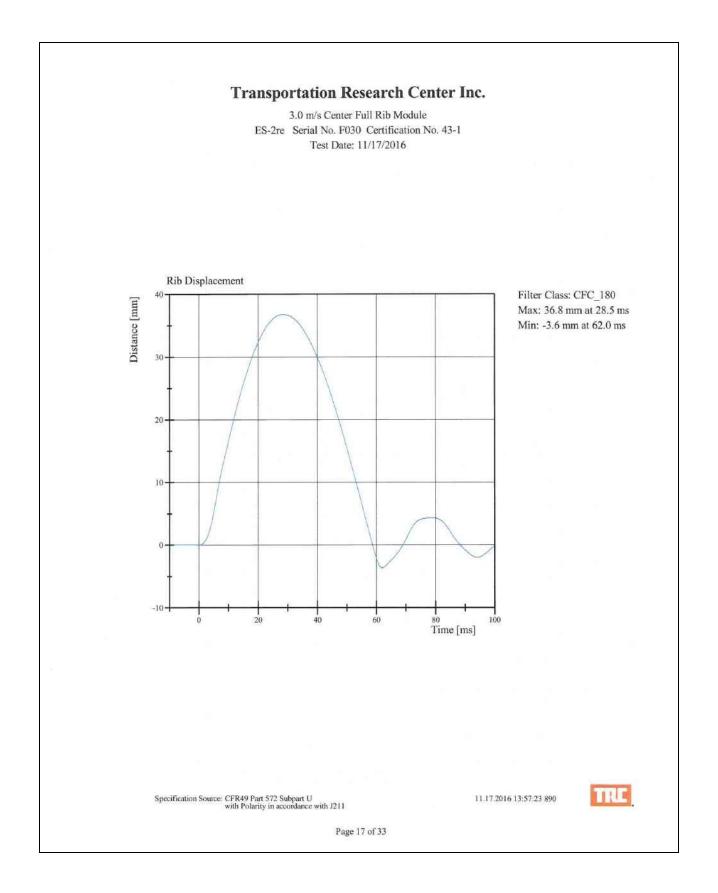
Drop Height: 462

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211

11.17.2016 13:57:16 890



Page 16 of 33



4.0 m/s Center Full Rib Module ES-2re Serial No. F030 Certification No. 43-1 Test Date: 11/17/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.9 °C	Yes
Relative Humidity	10 - 70 %	38 %	Yes
4.0 m/s Test Rib Displacement (807 mm to 823 mm)	46 - 51 mm	48.2 mm	Yes

#### Test meets specifications.

Comments:

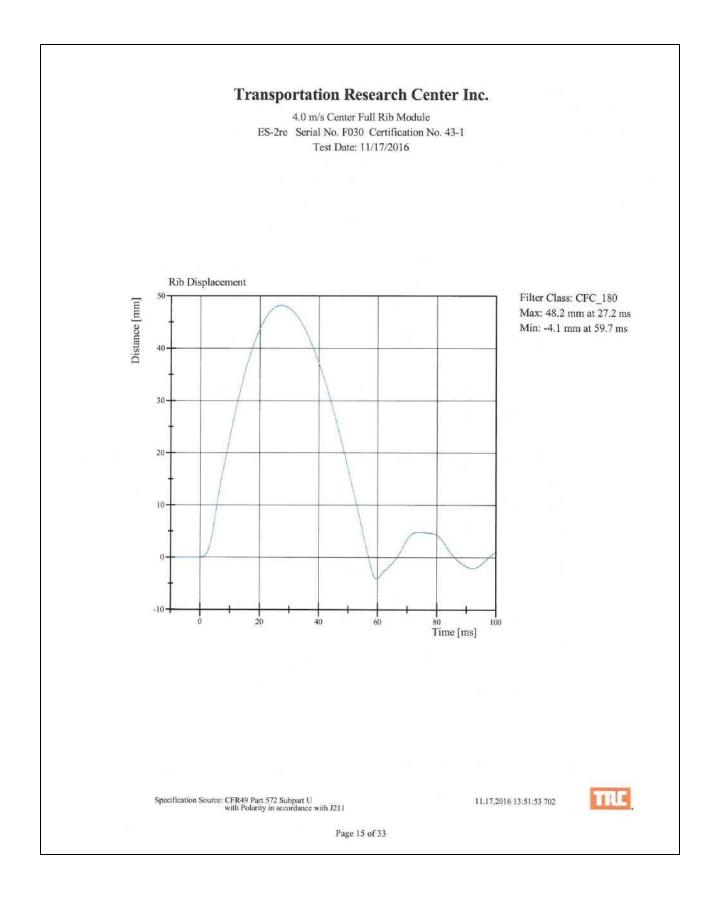
Drop Height: 816

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211

11.17.2016 13:51:44 702



Page 14 of 33



3.0 m/s Lower Full Rib Module ES-2re Serial No. F030 Certification No. 43-1 Test Date: 11/17/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.6 °C	Yes
Relative Humidity	10 - 70 %	39 %	Yes
3.0 m/s Test Rib Displacement (454 mm to 464 mm)	36 - 40 mm	37.0 mm	Yes

#### Test meets specifications.

Comments:

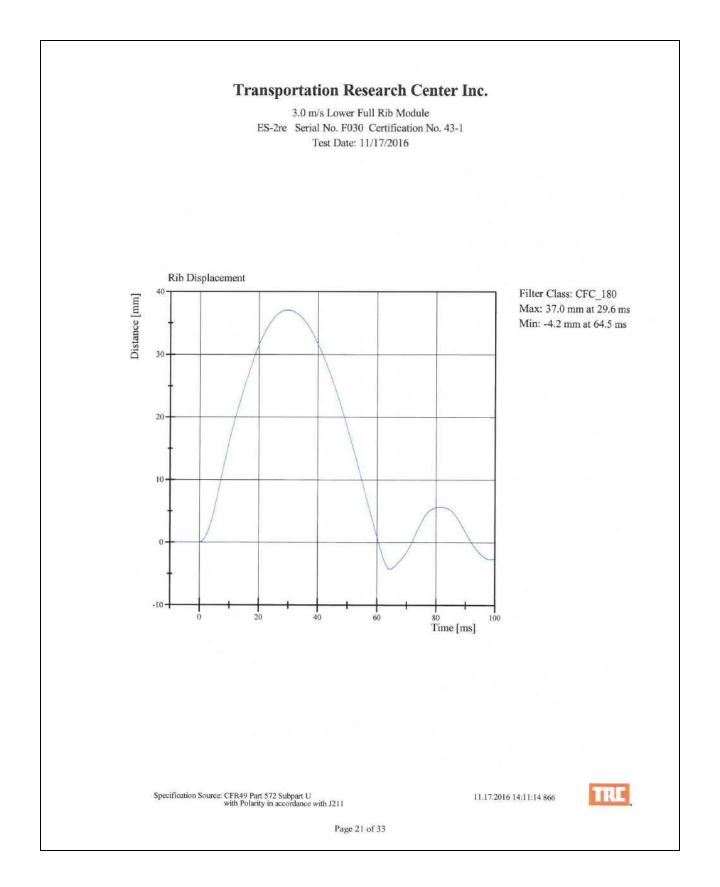
Drop Height: 462

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211

11.17.2016 14:11:03 866



Page 20 of 33



4.0 m/s Lower Full Rib Module ES-2re Serial No. F030 Certification No. 43-1 Test Date: 11/17/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	20.9 °C	Yes
Relative Humidity 4.0 m/s Test Rib Displacement	10 - 70 %	39 %	Yes
(807 mm to 823 mm)	46 - 51 mm	48.0 mm	Yes

Test meets specifications.

Comments:

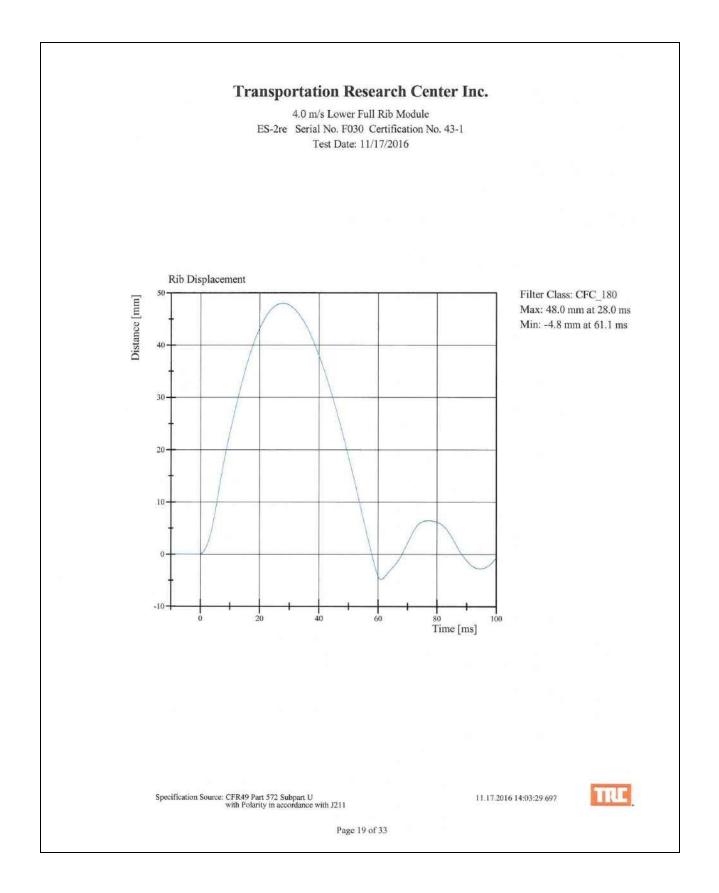
Drop Height: 816

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211

11.17.2016 14:03:17 697



Page 18 of 33



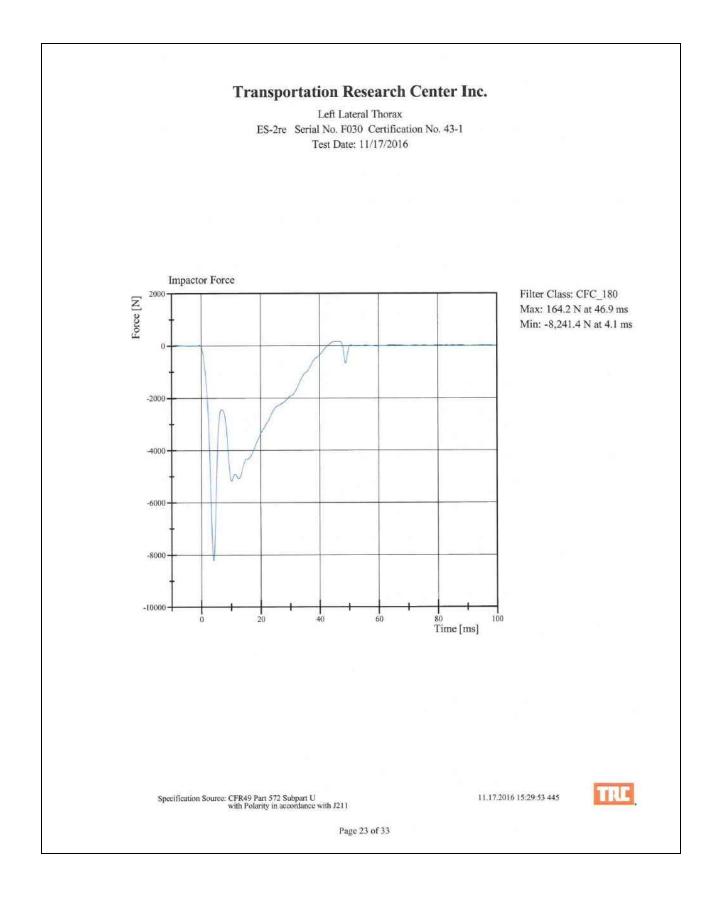
Left Lateral Thorax ES-2re Serial No. F030 Certification No. 43-1 Test Date: 11/17/2016

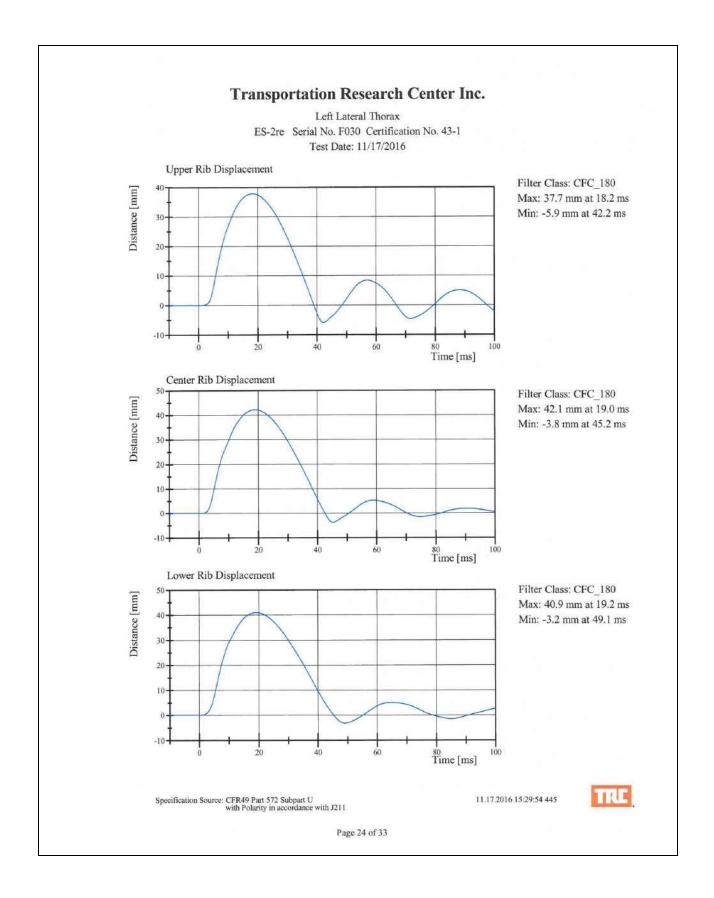
<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.9 °C	Yes
Relative Humidity	10 - 70 %	38 %	Yes
Impactor Velocity	5.4 - 5.60 m/s	5.547 m/s	Yes
Peak Impactor Force after 6 ms	(-5,100) - (-6,200) N	-5,172.6 N	Yes
Upper Rib Displacement	34 - 41 mm	37.7 mm	Yes
Center Rib Displacement	37 - 45 mm	42.1 mm	Yes
Lower Rib Displacement	37 - 44 mm	40.9 mm	Yes
Test meets specifications.			
Comments:			

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211 11.17.2016 15:29:07 445



Page 22 of 33





Left Lateral Abdomen ES-2re Serial No. F030 Certification No. 43-1 Test Date: 11/17/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	22.0 °C	Yes
Relative Humidity	10 - 70 %	38 %	Yes
Test Probe Velocity	3.9 - 4.1 m/s	4.06 m/s	Yes
Test Probe Force			
Peak	4,000 - 4,800 N	4,006.9 N	Yes
Time of Peak	10.6 - 13.0 ms	12.16 ms	Yes
Total Abdominal Force			
Peak	2,200 - 2,700 N	2,418.1 N	Yes
Time of Peak	10.0 - 12.3 ms	10.64 ms	Yes
Test meets specifications			

Test meets specifications.

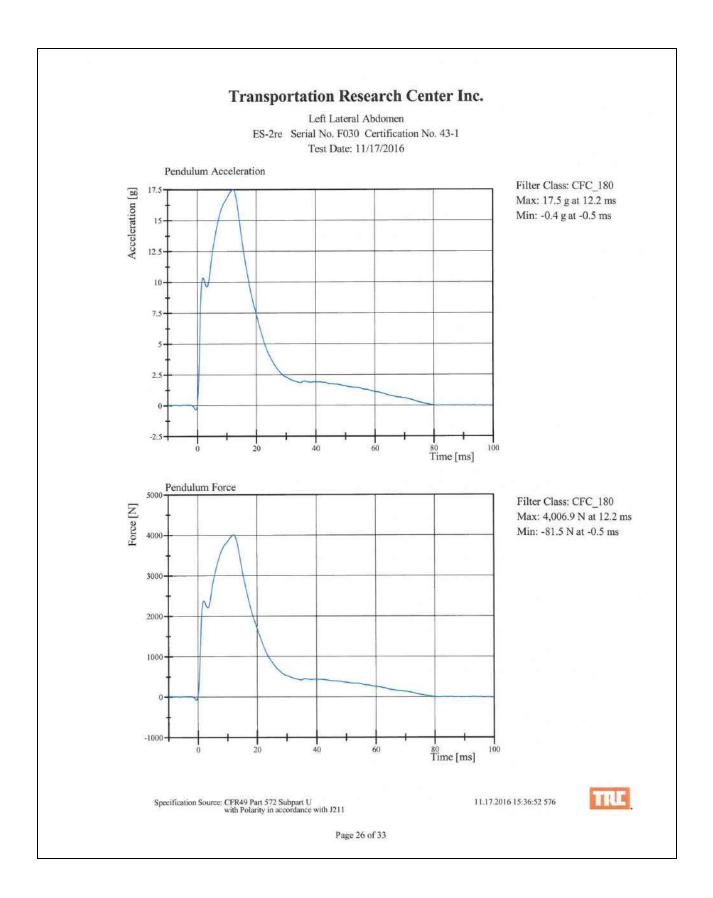
Comments:

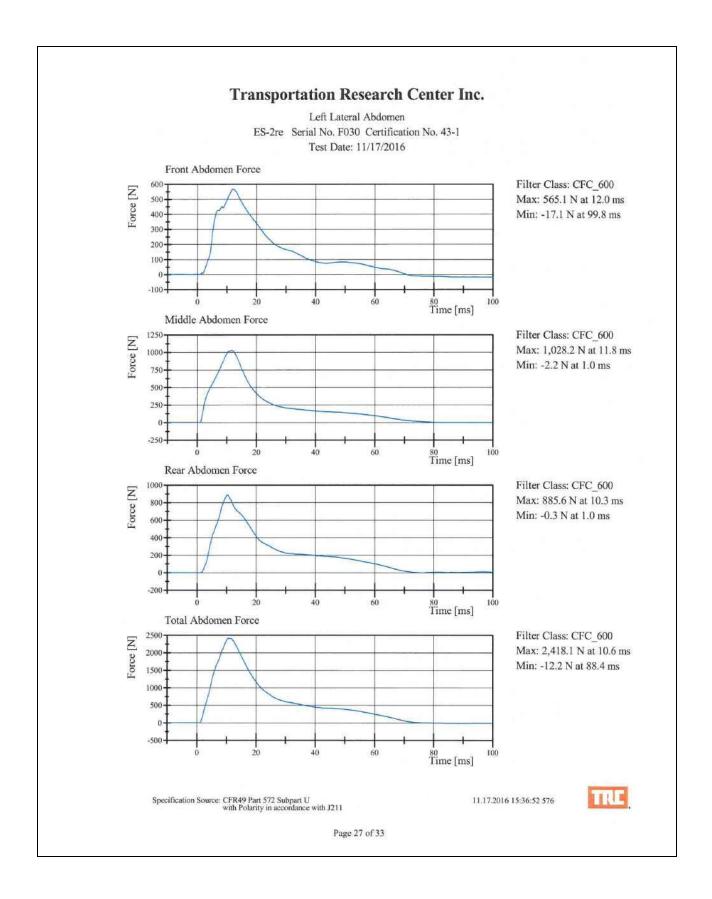
Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211

11.17.2016 15:36:22 576



Page 25 of 33





Left Lateral Lumbar ES-2re Serial No. F030 Certification No. 43-1 Test Date: 11/17/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.1 °C	Yes
Relative Humidity	10 - 70 %	39 %	Yes
Pendulum Integrated Velocity	Change		
within Corridor	Yes	Yes	Yes
Pendulum Velocity	(-5.95) - (-6.15) m/s	-6.105 m/s	Yes
Maximum Headform Flexion			
Peak	(-45) - (-55) deg	-52.7 deg	Yes
Time of Peak	39 - 53 ms	44.7 ms	Yes
Headform Flexion Decay			
- Peak to Zero	37 - 57 ms	38.7 ms	Yes

#### Test meets specifications.

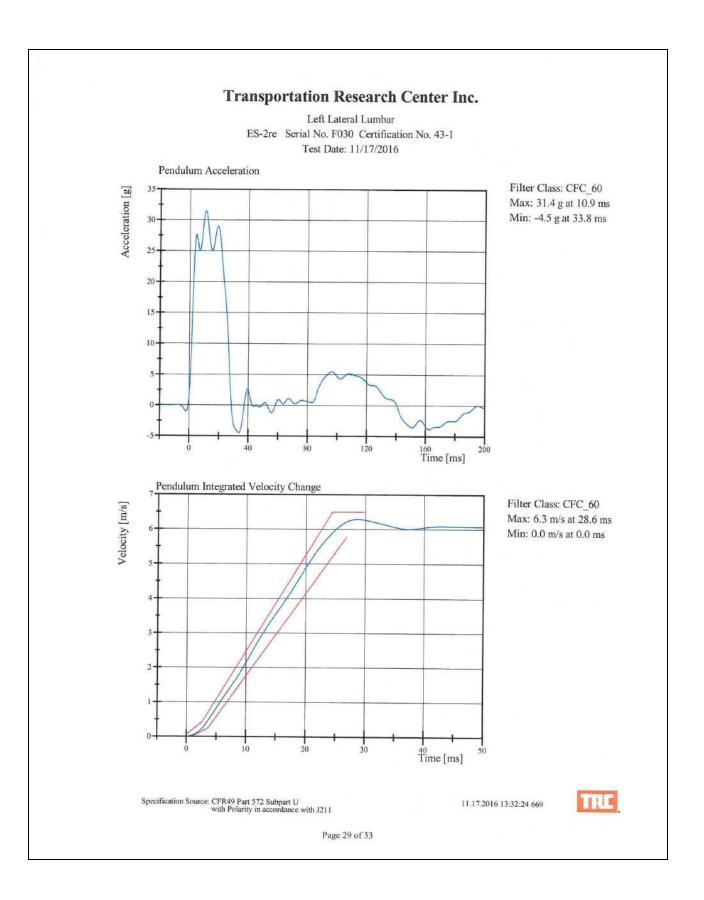
Comments:

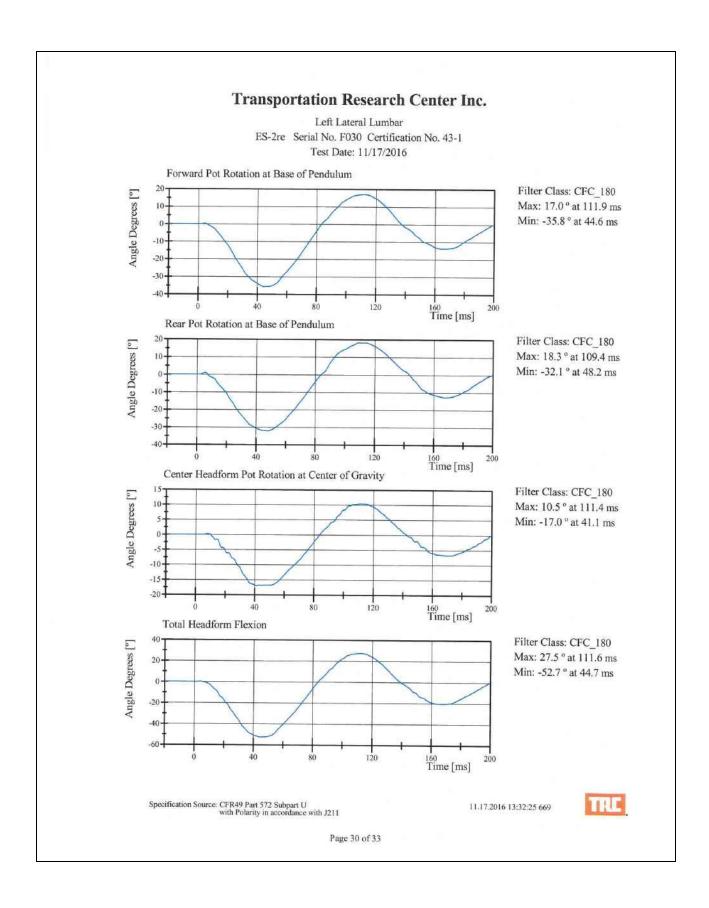
Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211

11.17.2016 13:32:09 669



Page 28 of 33





Left Lateral Pelvis ES-2re Serial No. F030 Certification No. 43-1 Test Date: 11/17/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.1 °C	Yes
Relative Humidity	10 - 70 %	39 %	Yes
Test Probe Velocity	4.2 - 4.4 m/s	4.32 m/s	Yes
Test Probe Force			
Peak	4,700 - 5,400 N	5,166.1 N	Yes
Time of Peak	11.8 - 16.1 ms	13.44 ms	Yes
Pubic Symphysis Force			
Peak	(-1,230) - (-1,590) N	-1,262.0 N	Yes
Time of Peak	12.2 - 17.0 ms	13.12 ms	Yes

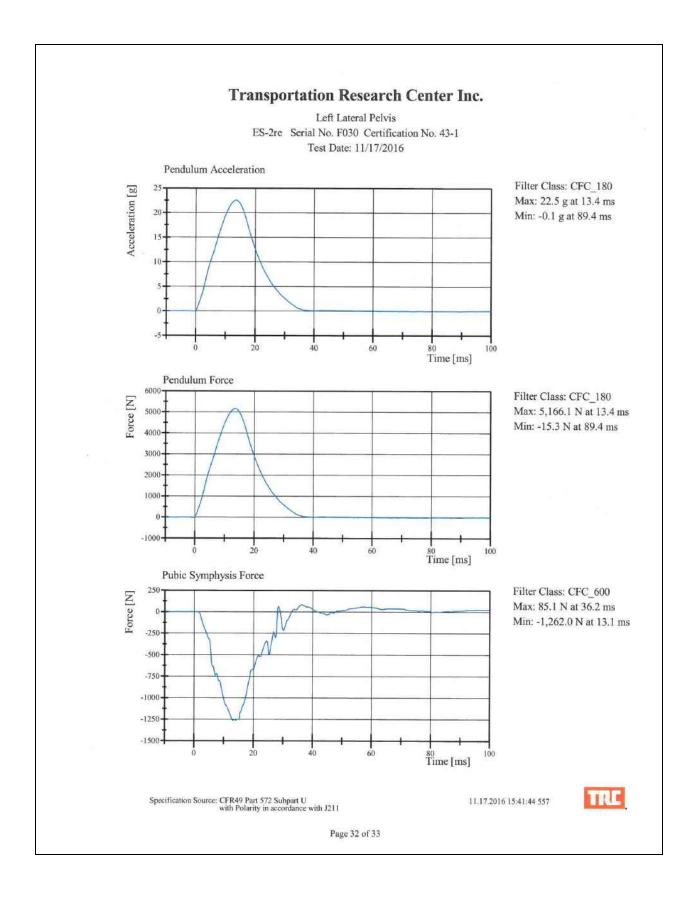
Comments:

Specification Source: CFR49 Part 572 Subpart U with Polarity in accordance with J211

11.17.2016 15:41:15 557



Page 31 of 33



Pre-Test Calibration Sheets Passenger S/N 305

#### Transportation Research Center Inc. SIDIIs Dummy - Level D External Dimensions Serial No. 305 Calibration No.49

Symbol	Description	Specification	Results	Pass
		mm	mm	
А	Sitting Height	772.0 - 788.0	777	Yes
В	Shoulder Pivot Height	437.0 - 453.0	447	Yes
С	H-Point Height	79.0 - 89.0	88	Yes
D	H-Point from Seat Back	141.0 - 151.0	143	Yes
E	Shoulder Pivot from Backline	97.0 - 107.0	100	Yes
F	Thigh Clearance	119.0 - 135.0	125	Yes
G	Head Breadth	140.0 - 148.0	145	Yes
Н	Head Back from Backline	40.0 - 46.0	45	Yes
Ι	Head Depth	178.0 - 188.0	183	Yes
J	Head Circumference	541.0 - 551.0	543	Yes
K	Buttock to Knee Length	514.0 - 540.0	535	Yes
L	Popliteal Height	343.0 - 369.0	345	Yes
М	Knee Pivot to Floor Height	393.0 - 409.0	395	Yes
N	Buttock Popliteal Length	416.0 - 442.0	434	Yes
0	Chest Depth without Jacket	195.0 - 211.0	202	Yes
Р	Foot Length (right)	216.0 - 232.0	222	Yes
Р	Foot Length (left)	216.0 - 232.0	222	Yes
Q	Hip Breadth	313.0 - 323.0	320	Yes
R	Arm Length	249.0 - 259.0	253	Yes
S	Knee Joint to seat Back	478.0 - 493.0	480	Yes
V	Shoulder Width (only one arm installed)	341.0 - 357.0	349	Yes
W	Foot Width (right)	78.0 - 94.0	85	Yes
W	Foot Width (left)	78.0 - 94.0	85	Yes
Y	Chest Circumference with Jacket	851.0 - 881.0	873	Yes
Z	Waist Circumference	761.0 - 791.0	780	Yes

Revised 9/29/2005

Page 23 of 23



Left Lateral Head Drop SID IIs Serial No. 305 Certification No. 49-1 Test Date: 11/11/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	18.9 - 25.6 °C	21.9 °C	Yes
Relative Humidity	10 - 70 %	38 %	Yes
Peak Head Resultant Acceleration	115 - 137 g	118.6 g	Yes
Peak Head Longitudinal Acceleration	(-15) - 15 g	2.5 g	Yes
Is Head Resultant Acceleration Curve Unimodal within 15% of Peak?	Yes	Yes	Yes

Test meets specifications.

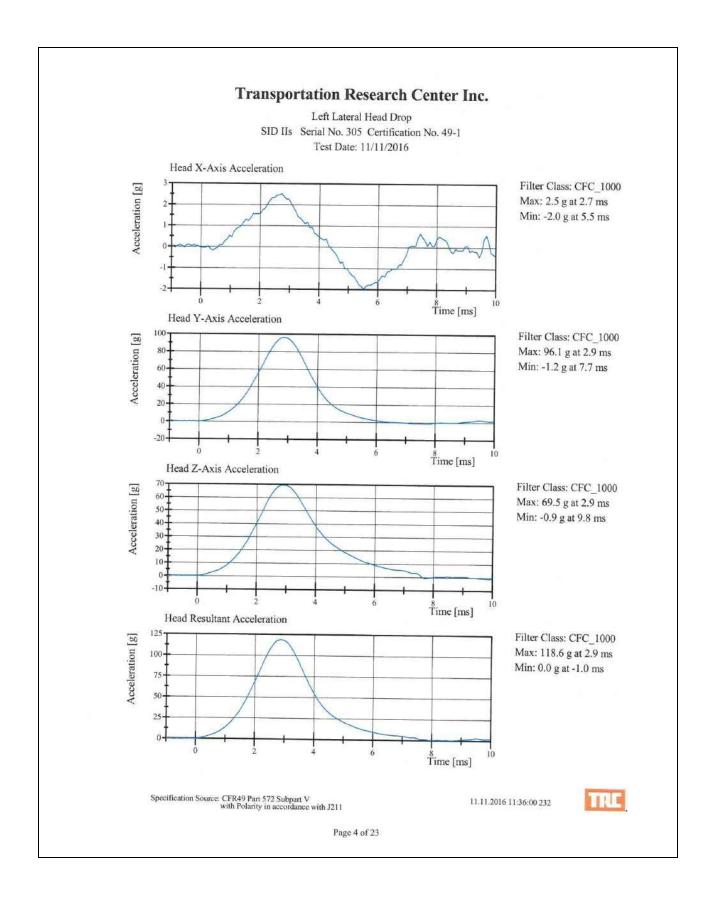
Comments:

Specification Source: CFR49 Part 572 Subpart V with Polarity in accordance with J211

11.11.2016 11:35:52 232



Page 3 of 23



Left Lateral Neck SID IIs Serial No. 305 Certification No. 49-1 Test Date: 11/11/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.9 °C	Yes
Relative Humidity	10 - 70 %	38 %	Yes
Pendulum Velocity	(-5.51) - (-5.63) m/s	-5.610 m/s	Yes
Pendulum Integrated Velocity			
Change at 10 ms	2.20 - 2.80 m/s	2.629 m/s	Yes
Change at 15 ms	3.30 - 4.10 m/s	4.014 m/s	Yes
Change at 20 ms	4.40 - 5.40 m/s	5.395 m/s	Yes
Change at 25 ms	5.40 - 6.10 m/s	5.788 m/s	Yes
Change at 25 to 100 ms	5.50 - 6.20 m/s	5.790 m/s	Yes
Maximum Headform Flexion occurring between 50ms and 70ms.			
Peak	(-71) - (-81) deg	-77.3 deg	Yes
Time of Peak	50 - 70 ms	60.1 ms	Yes
Total Neck Occipital Condyles Moment	36 - 44 N·m	43.3 N•m	Yes
Total Neck Occipital Condyles Moment			
Decay Time to 0 N·m	102 - 126 ms	115.8 ms	Yes

Test meets specifications.

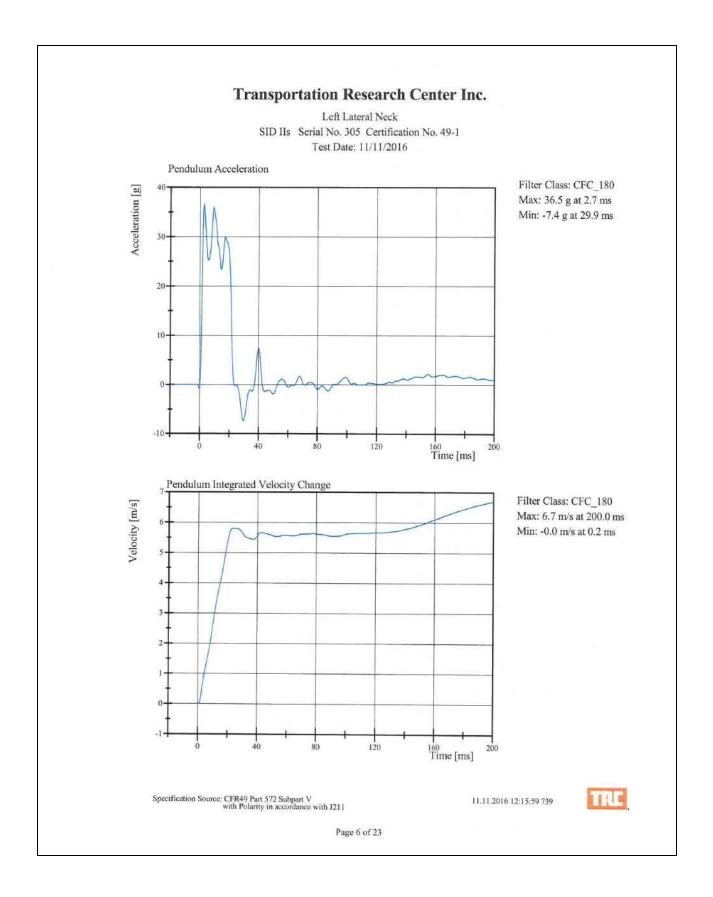
Comments:

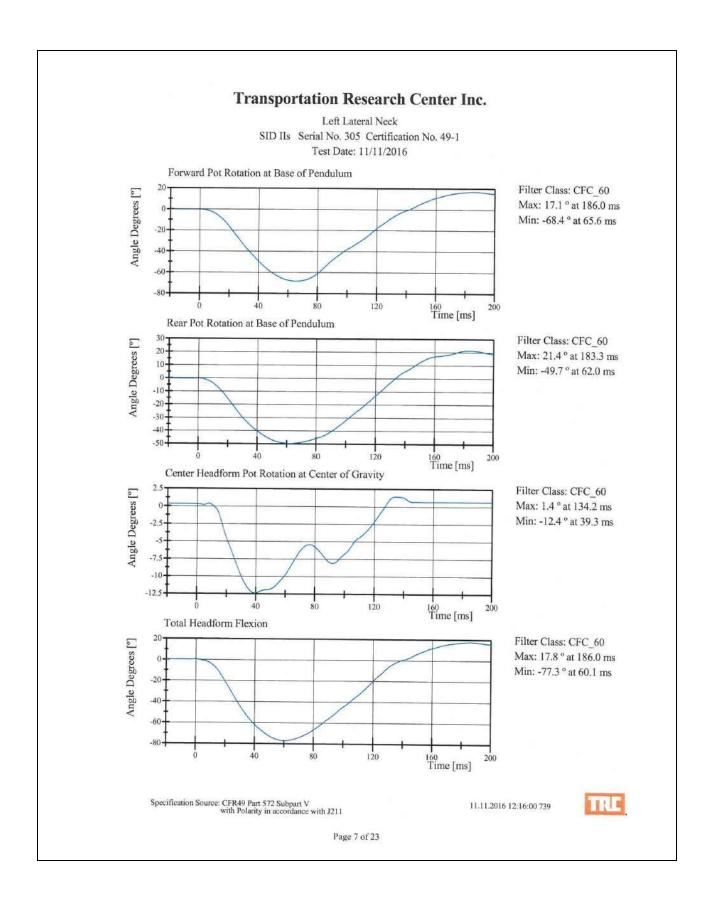
Specification Source: CFR49 Part 572 Subpart V with Polarity in accordance with J211

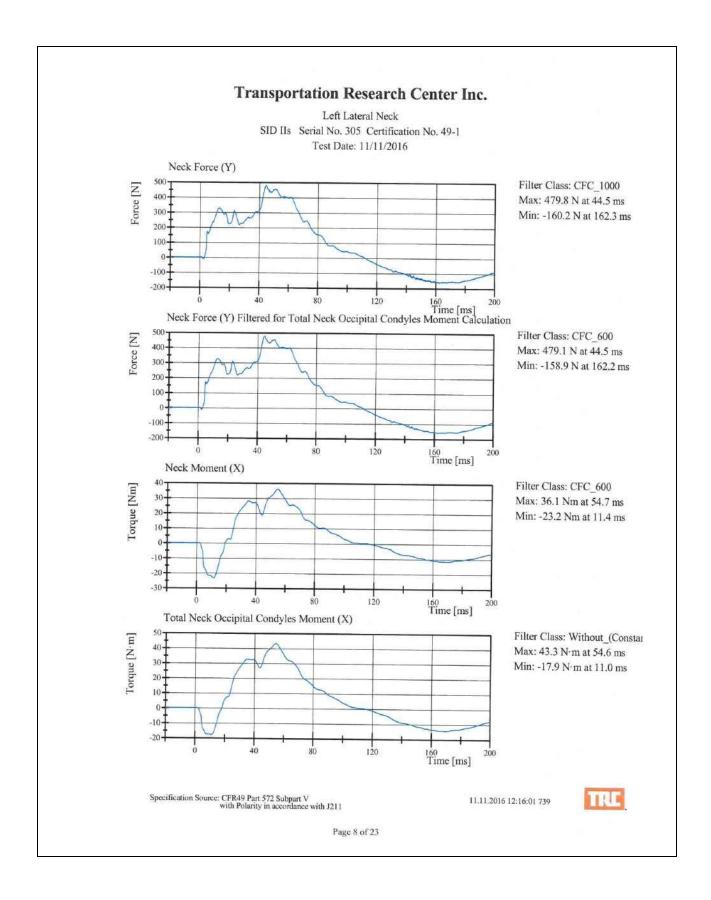
11.11.2016 12:15:49 739



Page 5 of 23







Left Lateral Shoulder SID IIs Serial No. 305 Certification No. 49-1 Test Date: 11/11/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.3 °C	Yes
Relative Humidity	10 - 70 %	37 %	Yes
Impactor Velocity	4.2 - 4.4 m/s	4.27 m/s	Yes
Impactor Acceleration	(-13) - (-18) g	-16.1 g	Yes
Shoulder Displacement	28 - 37 mm	30.6 mm	Yes
Upper Spine Lateral Acceleration	17 - 22 g	21.1 g	Yes
Test meets specifications.			

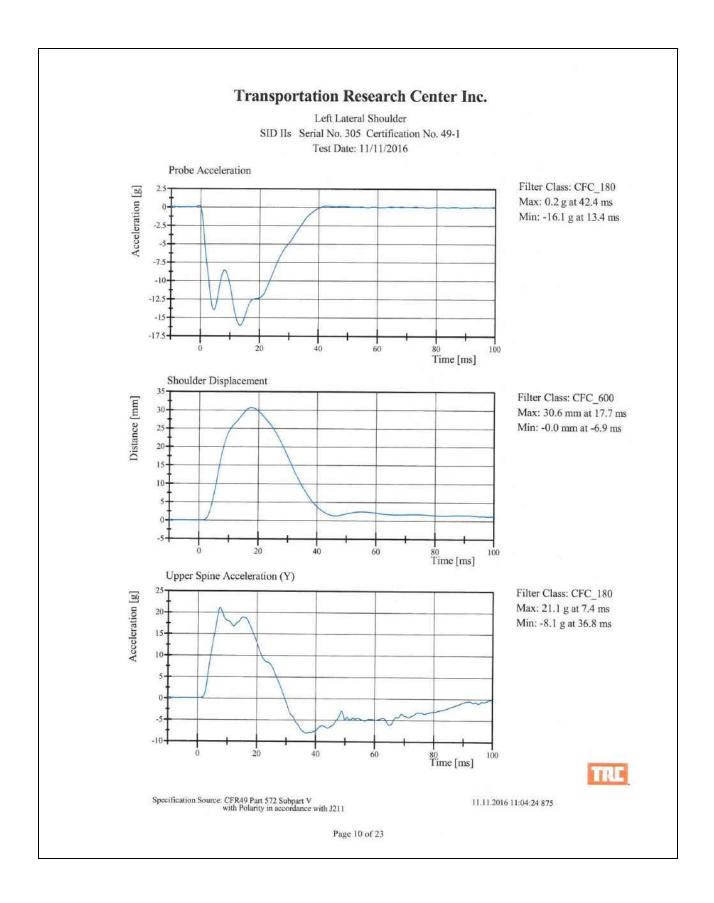
Comments:

Specification Source: CFR49 Part 572 Subpart V with Polarity in accordance with J211

11.11.2016 11:04:15 875



Page 9 of 23



Left Lateral Thorax with Arm SID IIs Serial No. 305 Certification No. 49-1 Test Date: 11/11/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.9 °C	Yes
Relative Humidity	10 - 70 %	38 %	Yes
Impactor Velocity	6.60 - 6.80 m/s	6.793 m/s	Yes
Impactor Acceleration	(-30) - (-36) g	-33.2 g	Yes
Shoulder Displacement	31 - 40 mm	34.0 mm	Yes
Upper Thorax Rib Displacement	25 - 32 mm	26.6 mm	Yes
Center Thorax Rib Displacement	30 - 36 mm	32.0 mm	Yes
Lower Thorax Rib Displacement	32 - 38 mm	34.8 mm	Yes
Upper Spine Lateral Acceleration	34 - 43 g	38.3 g	Yes
Lower Spine Lateral Acceleration	29 - 37 g	32.8 g	Yes

Test meets specifications.

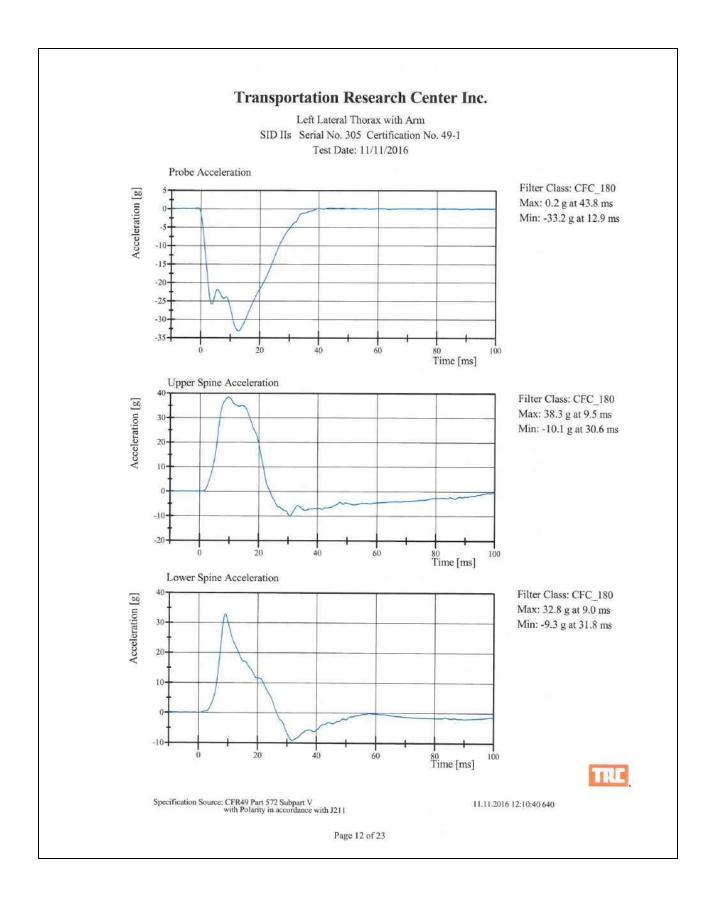
Comments:

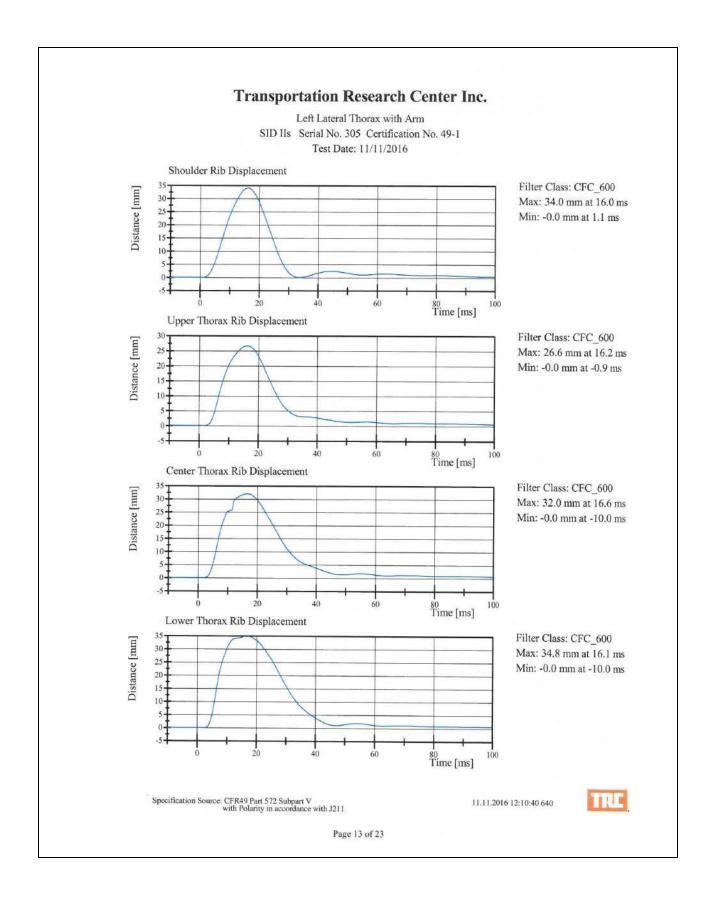
Specification Source: CFR49 Part 572 Subpart V with Polarity in accordance with J211

11.11.2016 12:10:29 640



Page 11 of 23





Left Lateral Thorax without Arm SID IIs Serial No. 305 Certification No. 49-1 Test Date: 11/11/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.8 °C	Yes
Relative Humidity	10 - 70 %	38 %	Yes
Impactor Velocity	4.20 - 4.40 m/s	4.384 m/s	Yes
Impactor Acceleration	(-14) - (-18) g	-16.0 g	Yes
Upper Thorax Rib Displacement	32 - 40 mm	35.6 mm	Yes
Center Thorax Rib Displacement	39 - 45 mm	40.3 mm	Yes
Lower Thorax Rib Displacement	35 - 43 mm	37.0 mm	Yes
Upper Spine Lateral Acceleration	13 - 17 g	15.3 g	Yes
Lower Spine Lateral Acceleration	7 - 11 g	9.7 g	Yes
Test meets specifications.			

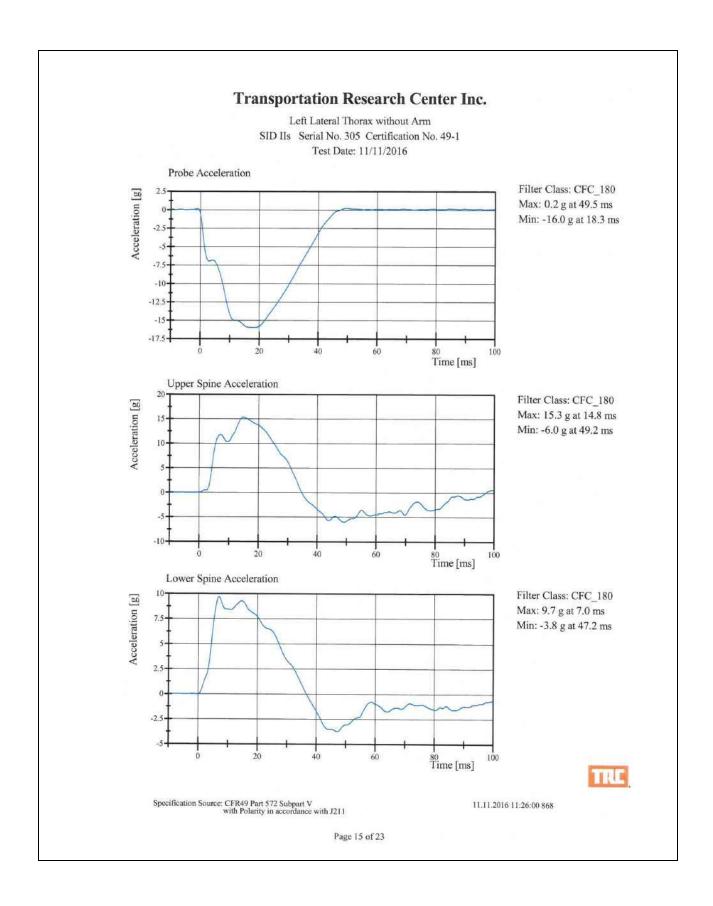
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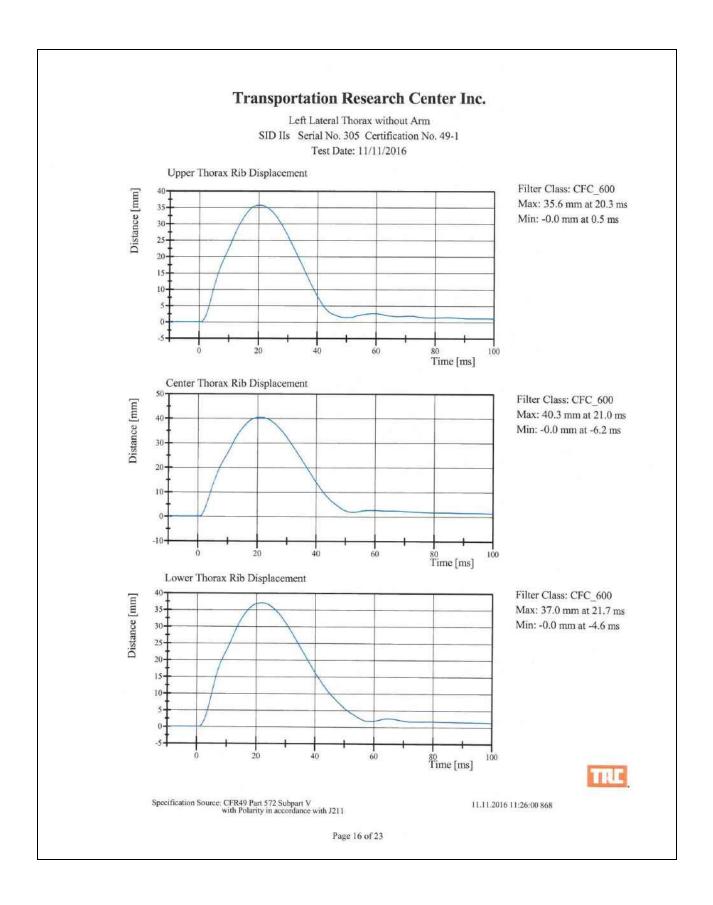
Specification Source: CFR49 Part 572 Subpart V with Polarity in accordance with J211

11.11.2016 11:25:49 868



Page 14 of 23





Left Lateral Abdomen SID IIs Serial No. 305 Certification No. 49-1 Test Date: 11/11/2016

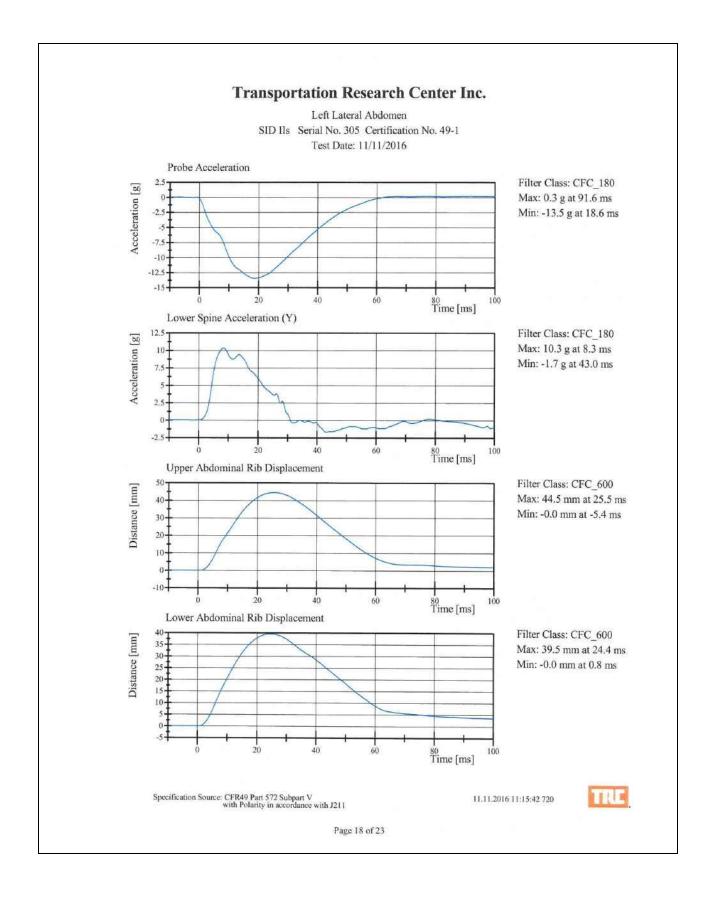
Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.6 °C	Yes
Relative Humidity	10 - 70 %	38 %	Yes
Impactor Velocity	4.2 - 4.4 m/s	4.24 m/s	Yes
Impactor Acceleration	(-12) - (-16) g	-13.5 g	Yes
Upper Abdominal Rib Displacement	36 - 47 mm	44.5 mm	Yes
Lower Abdominal Rib Displacement	33 - 44 mm	39.5 mm	Yes
Lower Spine Lateral Acceleration	9 - 14.0 g	10.34 g	Yes
Test meets specifications.			
Comments:			

Specification Source: CFR49 Part 572 Subpart V with Polarity in accordance with J211

11.11.2016 11:15:27 720



Page 17 of 23



Left Lateral Pelvis SID IIs Serial No. 305 Certification No. 49-1 Test Date: 11/11/2016

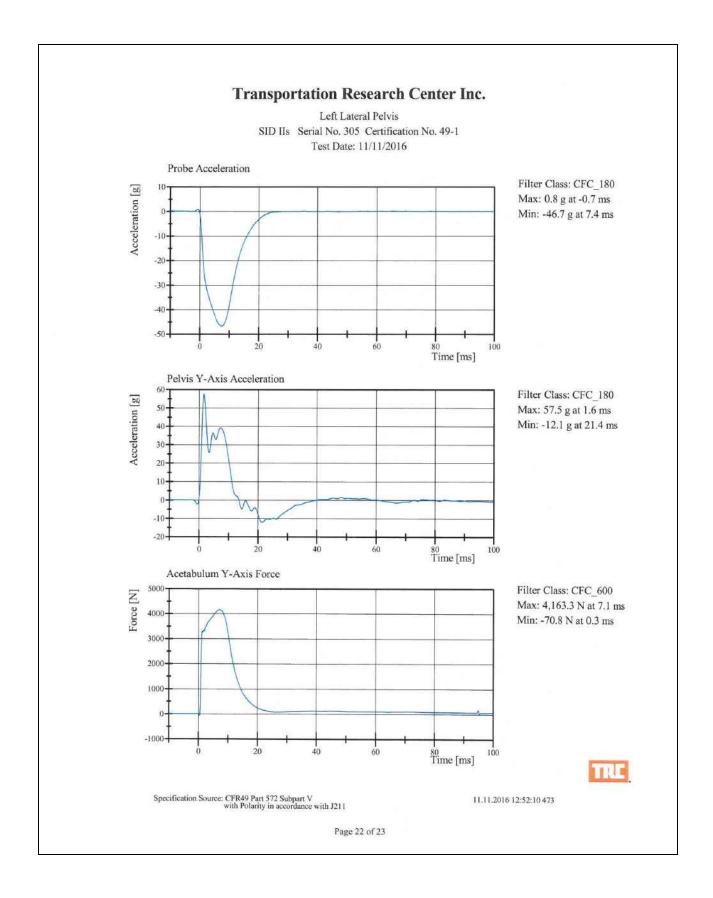
Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.8 °C	Yes
Relative Humidity	10 - 70 %	37 %	Yes
Pendulum Velocity	6.6 - 6.8 m/s	6.61 m/s	Yes
Impactor Acceleration	(-38.0) - (-47.0) g	-46.72 g	Yes
Peak Pelvis Lateral Acceleration			
after 6ms	34 - 42 g	39.2 g	Yes
Acetabulum Force	3,600 - 4,300 N	4,163.3 N	Yes
Test meets specifications.			

Comments:

Specification Source: CFR49 Part 572 Subpart V with Polarity in accordance with J211 11.11.2016 12:51:45 473



Page 21 of 23



Left Lateral Iliac SID IIs Serial No. 305 Certification No. 49-1 Test Date: 11/11/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.9 °C	Yes
Relative Humidity	10 - 70 %	38 %	Yes
Pendulum Velocity	4.2 - 4.4 m/s	4.36 m/s	Yes
Impactor Acceleration	(-36) - (-45) g	-41.9 g	Yes
Peak Pelvis Lateral Acceleration	28 - 39 g	31.2 g	Yes
Iliac Force	4,100 - 5,100 N	4,651.2 N	Yes
Test meets specifications.			

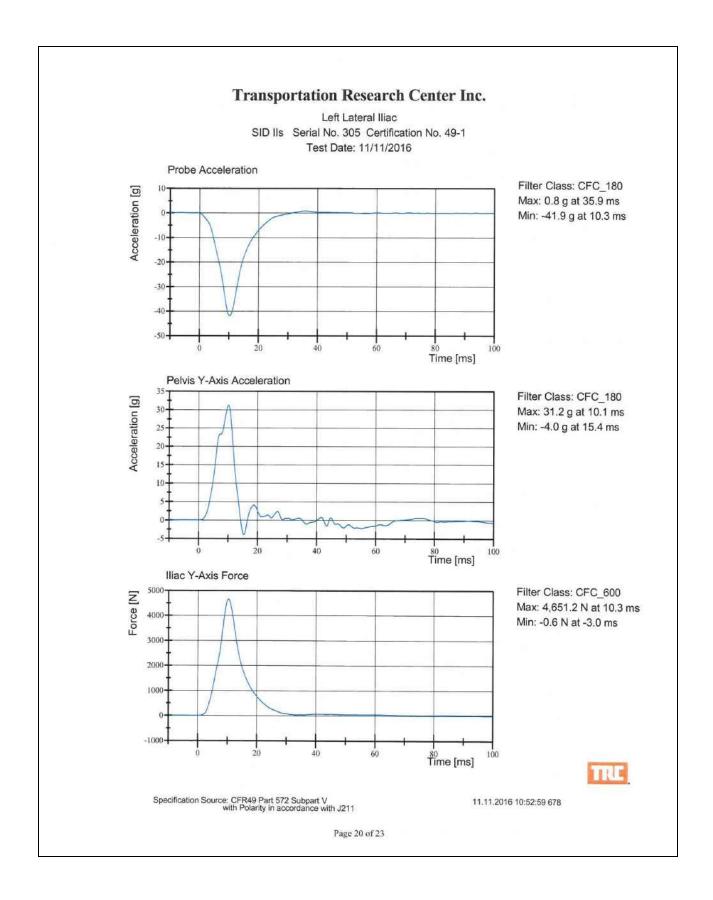
Comments:

Specification Source: CFR49 Part 572 Subpart V with Polarity in accordance with J211

11.11.2016 10:52:49 678



Page 19 of 23



Post-Test Calibration Sheets Passenger S/N 305

#### Transportation Research Center Inc. SIDIIs Dummy - Level D External Dimensions Serial No. 305 Calibration No.50

Symbol	Description	Specification	Results	Pass
		mm	mm	
Α	Sitting Height	772.0 - 788.0	777	Yes
В	Shoulder Pivot Height	437.0 - 453.0	447	Yes
С	H-Point Height	79.0 - 89.0	88	Yes
D	H-Point from Seat Back	141.0 - 151.0	143	Yes
E	Shoulder Pivot from Backline	97.0 - 107.0	100	Yes
F	Thigh Clearance	119.0 - 135.0	125	Yes
G	Head Breadth	140.0 - 148.0	145	Yes
Н	Head Back from Backline	40.0 - 46.0	45	Yes
Ι	Head Depth	178.0 - 188.0	183	Yes
J	Head Circumference	541.0 - 551.0	543	Yes
K	Buttock to Knee Length	514.0 - 540.0	535	Yes
L	Popliteal Height	343.0 - 369.0	345	Yes
М	Knee Pivot to Floor Height	393.0 - 409.0	395	Yes
N	Buttock Popliteal Length	416.0 - 442.0	434	Yes
0	Chest Depth without Jacket	195.0 - 211.0	202	Yes
Р	Foot Length (right)	216.0 - 232.0	222	Yes
Р	Foot Length (left)	216.0 - 232.0	222	Yes
Q	Hip Breadth	313.0 - 323.0	320	Yes
R	Arm Length	249.0 - 259.0	253	Yes
S	Knee Joint to seat Back	478.0 - 493.0	480	Yes
V	Shoulder Width (only one arm installed)	341.0 - 357.0	349	Yes
W	Foot Width (right)	78.0 - 94.0	85	Yes
W	Foot Width (left)	78.0 - 94.0	85	Yes
Y	Chest Circumference with Jacket	851.0 - 881.0	873	Yes
Z	Waist Circumference	761.0 - 791.0	780	Yes

Revised 9/29/2005

Page 23 of 23



C-91

Left Lateral Head Drop SID IIs Serial No. 305 Certification No. 50-2 Test Date: 11/18/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	18.9 - 25.6 °C	21.1 °C	Yes
Relative Humidity	10 - 70 %	40 %	Yes
Peak Head Resultant Acceleration	115 - 137 g	119.8 g	Yes
Peak Head Longitudinal Acceleration	(-15) - 15 g	-2.4 g	Yes
Is Head Resultant Acceleration Curve Unimodal within 15% of Peak?	Yes	Yes	Yes

Test meets specifications.

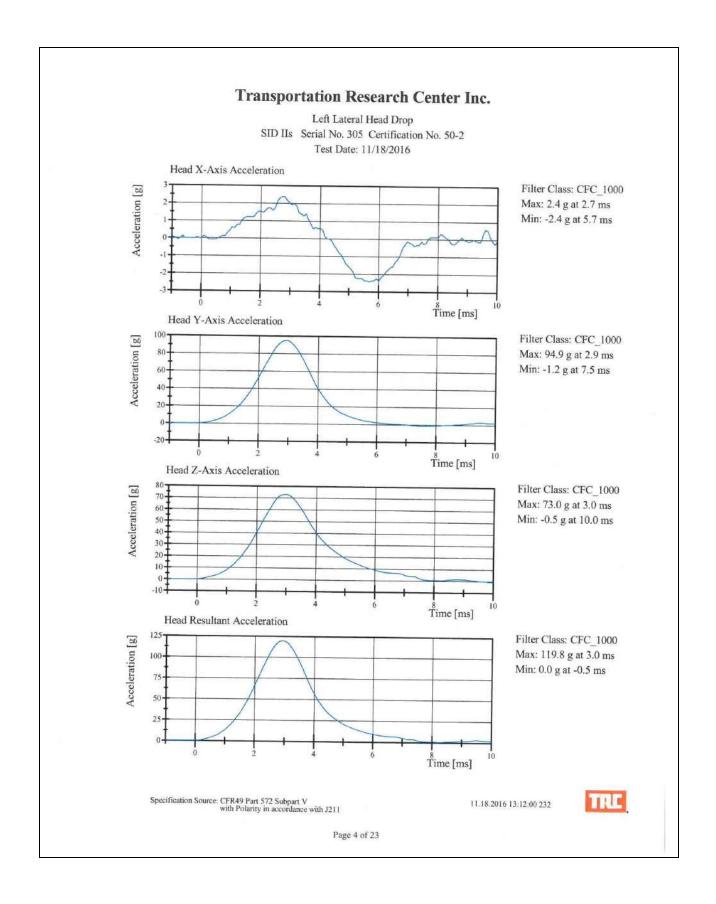
Comments:

Specification Source: CFR49 Part 572 Subpart V with Polarity in accordance with J211

11.18.2016 13:11:54 232



Page 3 of 23



Left Lateral Neck SID IIs Serial No. 305 Certification No. 50-1 Test Date: 11/18/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.7 °C	Yes
Relative Humidity	10 - 70 %	39 %	Yes
Pendulum Velocity	(-5.51) - (-5.63) m/s	-5.608 m/s	Yes
Pendulum Integrated Velocity			
Change at 10 ms	2.20 - 2.80 m/s	2.665 m/s	Yes
Change at 15 ms	3.30 - 4.10 m/s	3.967 m/s	Yes
Change at 20 ms	4.40 - 5.40 m/s	5.318 m/s	Yes
Change at 25 ms	5.40 - 6.10 m/s	5.783 m/s	Yes
Change at 25 to 100 ms	5.50 - 6.20 m/s	5.784 m/s	Yes
Maximum Headform Flexion			
occurring between 50ms and 70ms.			
Peak	(-71) - (-81) deg	-76.8 deg	Yes
Time of Peak	50 - 70 ms	64.0 ms	Yes
Total Neck Occipital Condyles Moment	36 - 44 N·m	41.8 N·m	Yes
Total Neck Occipital Condyles Moment			
Decay Time to 0 N·m	102 - 126 ms	122.6 ms	Yes

Test meets specifications.

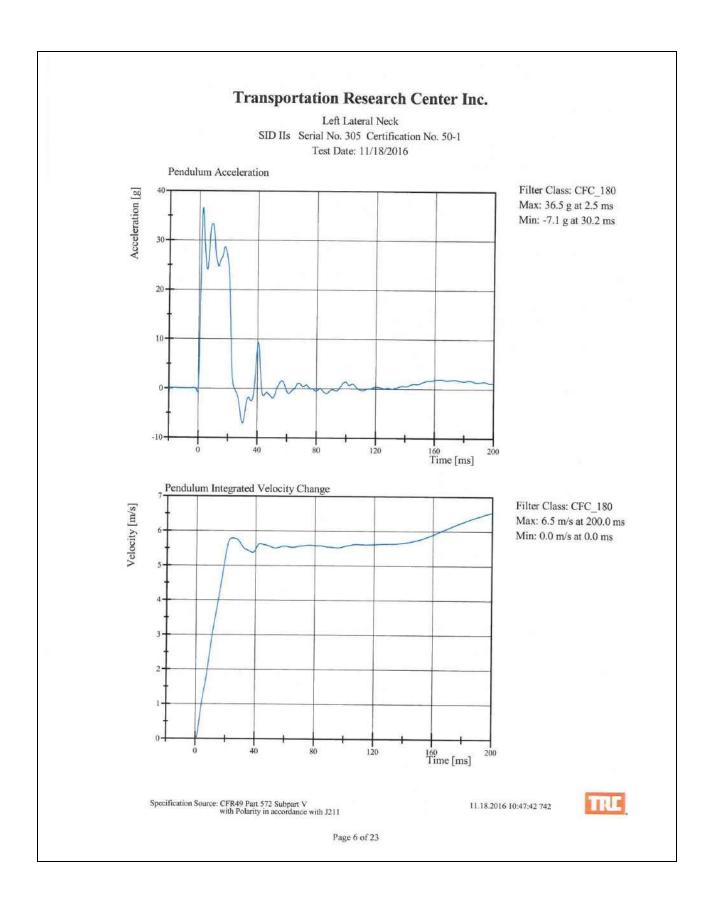
Comments:

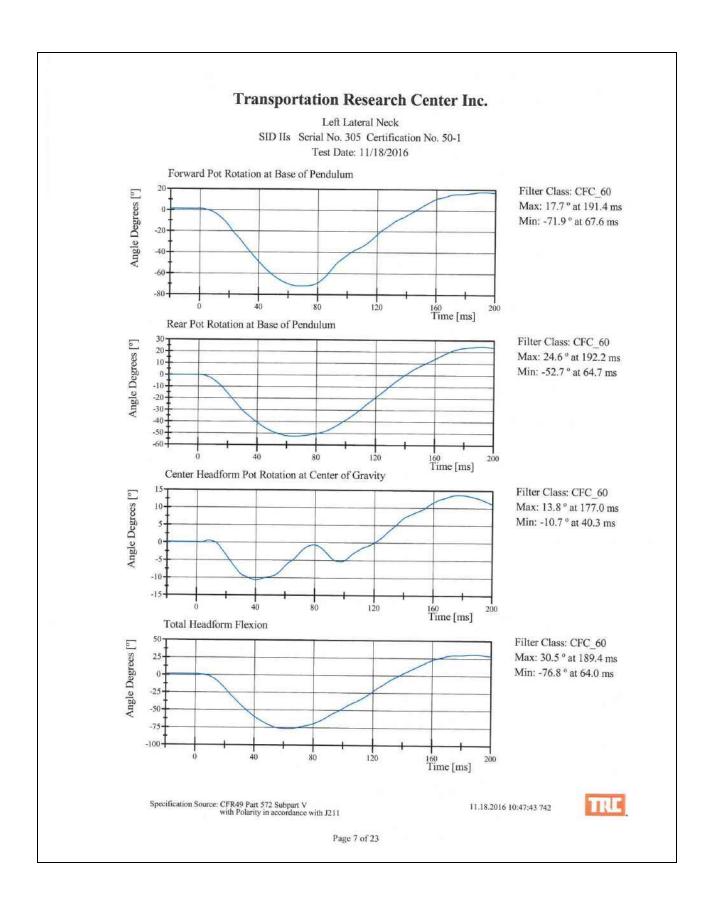
Specification Source: CFR49 Part 572 Subpart V with Polarity in accordance with J211

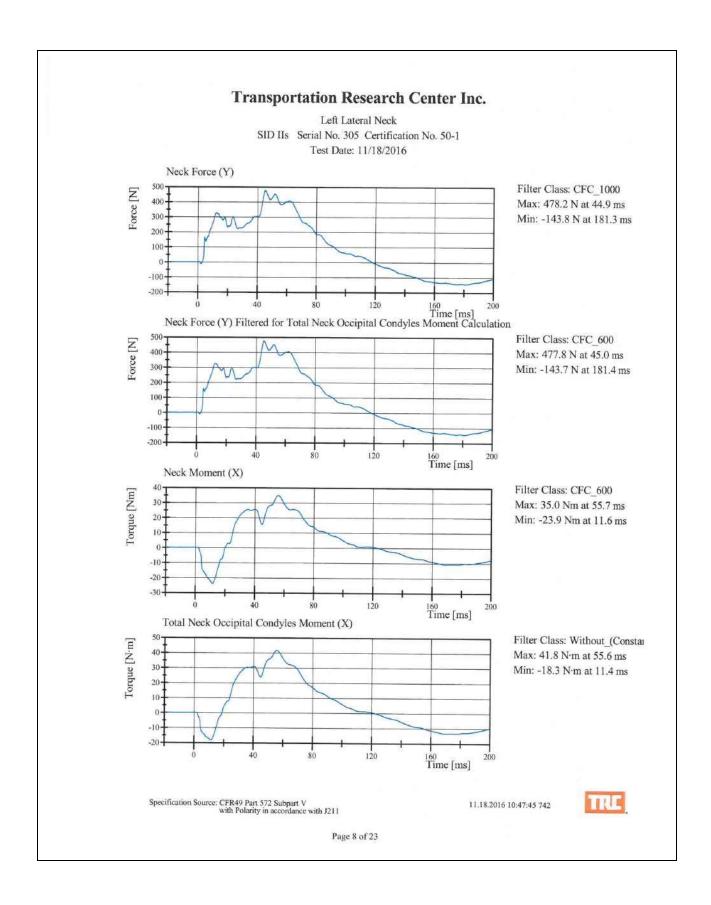
11.18.2016 10:47:31 742



Page 5 of 23







Left Lateral Shoulder SID IIs Serial No. 305 Certification No. 50-1 Test Date: 11/18/2016

<b>Test Parameter</b>	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.1 °C	Yes
Relative Humidity	10 - 70 %	38 %	Yes
Impactor Velocity	4.2 - 4.4 m/s	4.27 m/s	Yes
Impactor Acceleration	(-13) - (-18) g	-15.8 g	Yes
Shoulder Displacement	28 - 37 mm	30.6 mm	Yes
Upper Spine Lateral Acceleration	17 - 22 g	21.0 g	Yes
Test meets specifications.			

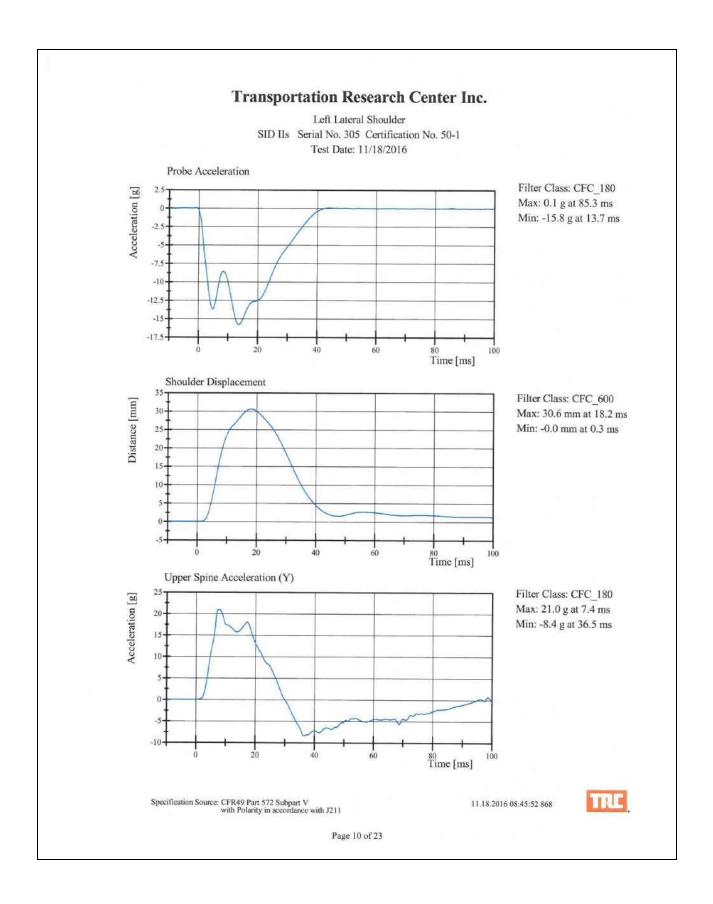
**Comments:** 

Specification Source: CFR49 Part 572 Subpart V with Polarity in accordance with J211

11.18.2016 08:45:43 868



Page 9 of 23



Left Lateral Thorax with Arm SID IIs Serial No. 305 Certification No. 50-2 Test Date: 11/18/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.6 °C	Yes
Relative Humidity	10 - 70 %	39 %	Yes
Impactor Velocity	6.60 - 6.80 m/s	6.778 m/s	Yes
Impactor Acceleration	(-30) - (-36) g	-31.9 g	Yes
Shoulder Displacement	31 - 40 mm	33.2 mm	Yes
Upper Thorax Rib Displacement	25 - 32 mm	26.5 mm	Yes
Center Thorax Rib Displacement	30 - 36 mm	31.7 mm	Yes
Lower Thorax Rib Displacement	32 - 38 mm	34.5 mm	Yes
Upper Spine Lateral Acceleration	34 - 43 g	37.6 g	Yes
Lower Spine Lateral Acceleration	29 - 37 g	30.3 g	Yes
Test meets specifications.			

3

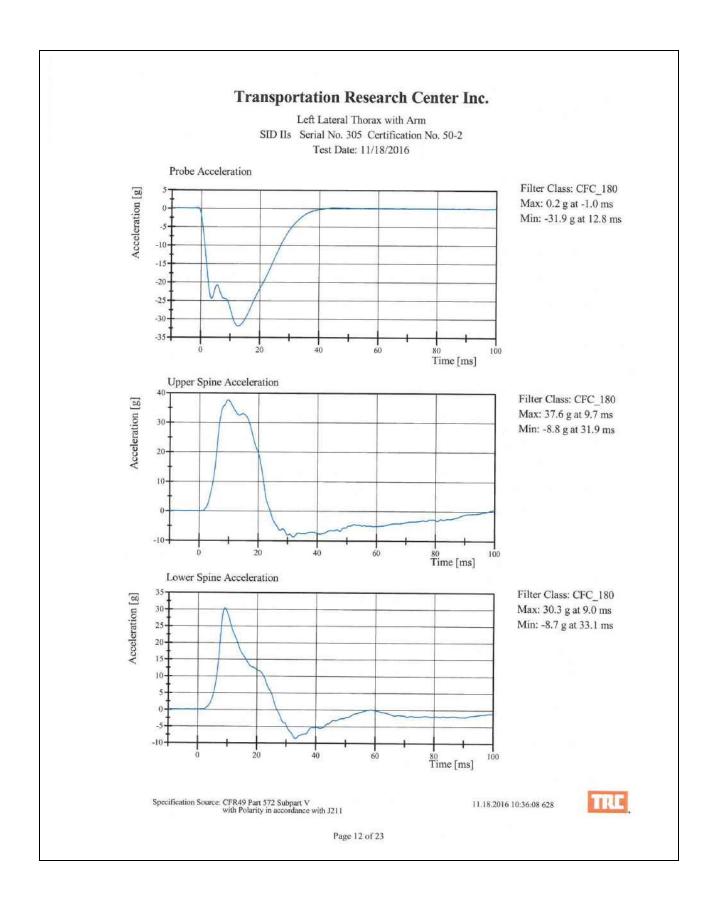
Comments:

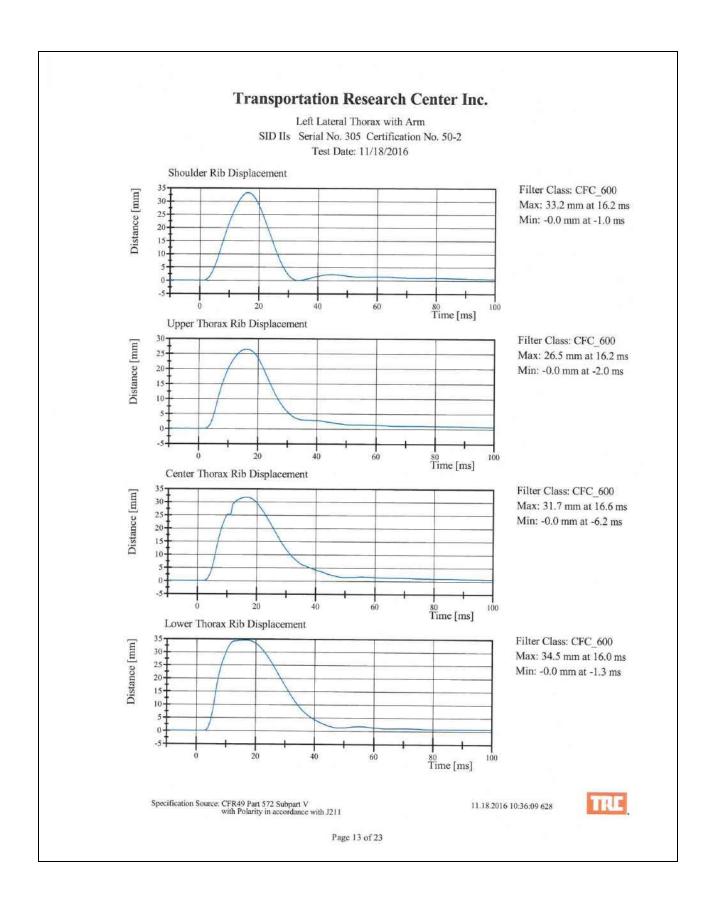
Specification Source: CFR49 Part 572 Subpart V with Polarity in accordance with J211

11.18.2016 10:35:56 628



Page 11 of 23





Left Lateral Thorax without Arm SID IIs Serial No. 305 Certification No. 50-1 Test Date: 11/18/2016

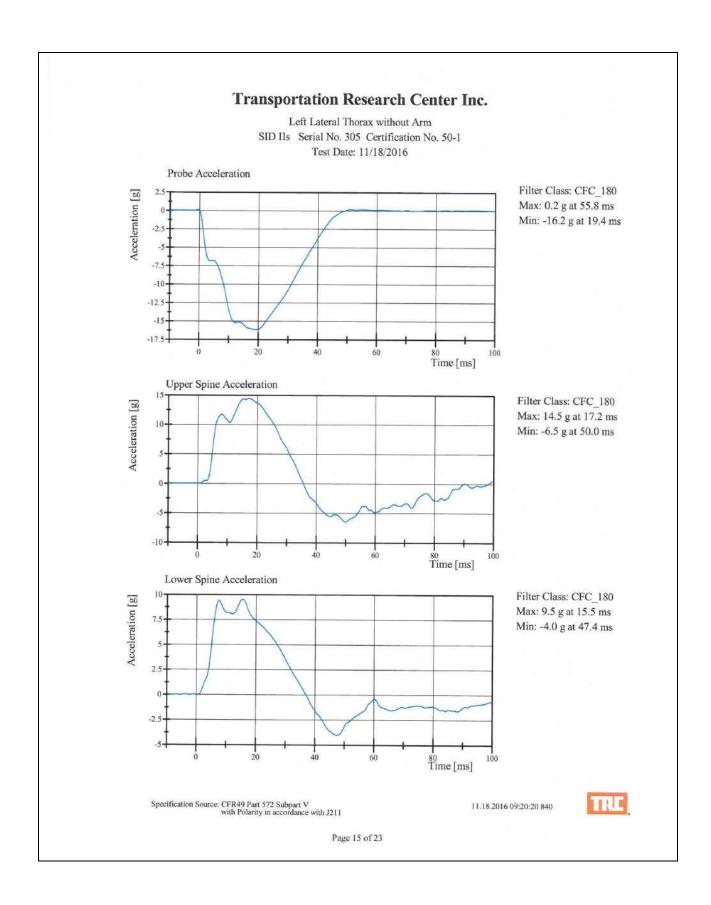
Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.1 °C	Yes
Relative Humidity	10 - 70 %	39 %	Yes
Impactor Velocity	4.20 - 4.40 m/s	4.355 m/s	Yes
Impactor Acceleration	(-14) - (-18) g	-16.2 g	Yes
Upper Thorax Rib Displacement	32 - 40 mm	35.3 mm	Yes
Center Thorax Rib Displacement	39 - 45 mm	40.8 mm	Yes
Lower Thorax Rib Displacement	35 - 43 mm	38.0 mm	Yes
Upper Spine Lateral Acceleration	13 - 17 g	14.5 g	Yes
Lower Spine Lateral Acceleration	7 - 11 g	9.5 g	Yes
Test meets specifications.			
Comments:			

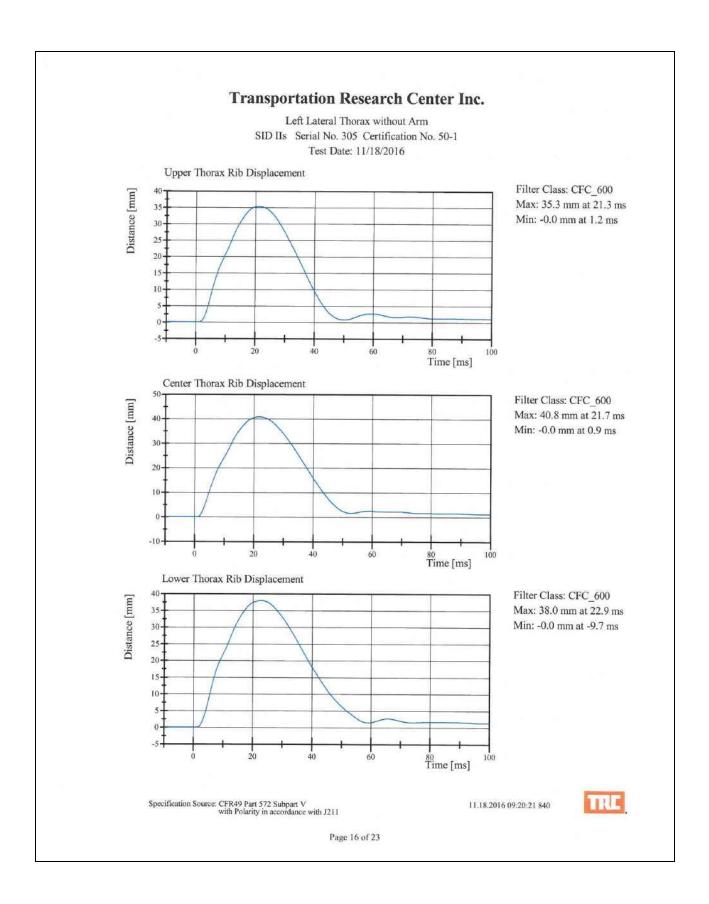
Specification Source: CFR49 Part 572 Subpart V with Polarity in accordance with J211

11.18.2016 09:20:08 840



Page 14 of 23





Left Lateral Abdomen SID IIs Serial No. 305 Certification No. 50-1 Test Date: 11/18/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.7 °C	Yes
Relative Humidity	10 - 70 %	38 %	Yes
Impactor Velocity	4.2 - 4.4 m/s	4.27 m/s	Yes
Impactor Acceleration	(-12) - (-16) g	-13.6 g	Yes
Upper Abdominal Rib Displacement	36 - 47 mm	43.7 mm	Yes
Lower Abdominal Rib Displacement	33 - 44 mm	39.7 mm	Yes
Lower Spine Lateral Acceleration	9 - 14.0 g	10.34 g	Yes
Test meets specifications.			
Commenter			

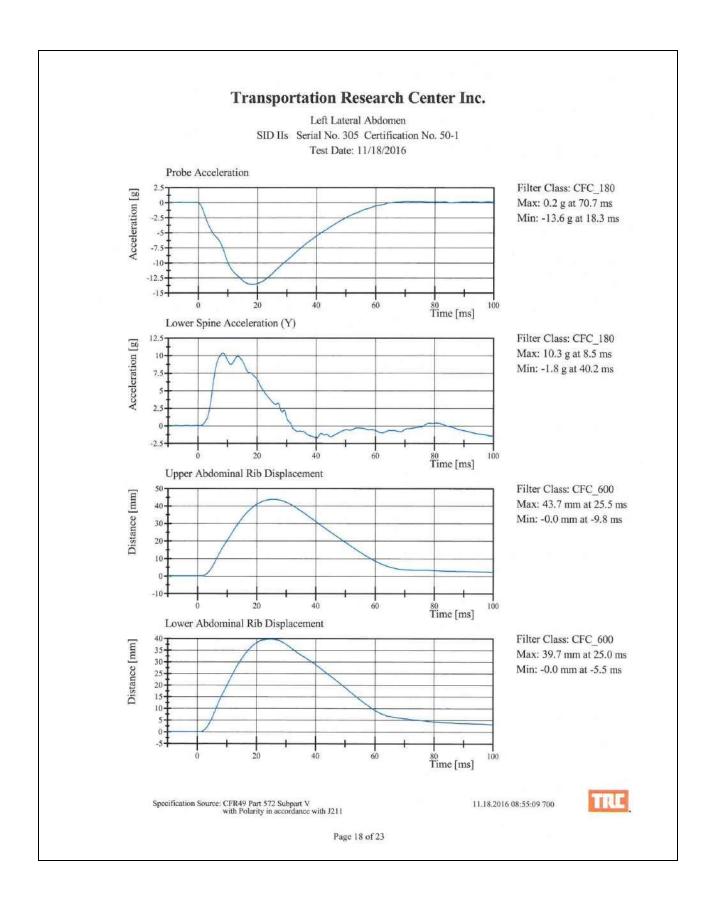
**Comments:** 

Specification Source: CFR49 Part 572 Subpart V with Polarity in accordance with J211

11.18.2016 08:54:59 700



Page 17 of 23



Left Lateral Pelvis SID IIs Serial No. 305 Certification No. 50-1 Test Date: 11/18/2016

Test Parameter	Specification	<b>Test Results</b>	Pass
Temperature	20.6 - 22.2 °C	21.9 °C	Yes
Relative Humidity	10 - 70 %	38 %	Yes
Pendulum Velocity	6.6 - 6.8 m/s	6.62 m/s	Yes
Impactor Acceleration	(-38.0) - (-47.0) g	-44.15 g	Yes
Peak Pelvis Lateral Acceleration after 6ms	34 - 42 g	40.0 g	Yes
Acetabulum Force	3,600 - 4,300 N	3,862.0 N	Yes

Test meets specifications.

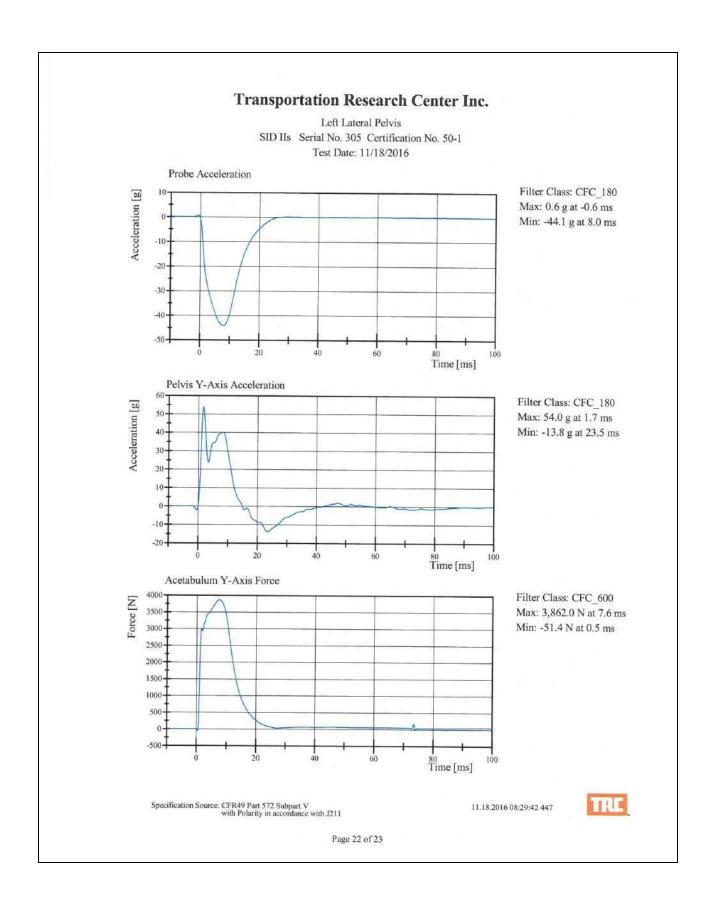
Comments: Pelvis Pulg#11026

Specification Source: CFR49 Part 572 Subpart V with Polarity in accordance with J211

11.18.2016 08:28:07 447



Page 21 of 23



Left Lateral Iliac SID IIs Serial No. 305 Certification No. 50-1 Test Date: 11/18/2016

Test Parameter	Specification	<b>Test Results</b>	Pass Yes	
Temperature	20.6 - 22.2 °C	21.4 °C		
Relative Humidity	10 - 70 %	39 %	Yes	
Pendulum Velocity	4.2 - 4.4 m/s	4.35 m/s	Yes Yes	
Impactor Acceleration	(-36) - (-45) g	-42.1 g		
Peak Pelvis Lateral Acceleration	28 - 39 g	28.5 g	Yes	
Iliac Force	4,100 - 5,100 N	4,678.6 N	Yes	
Test meets specifications.				

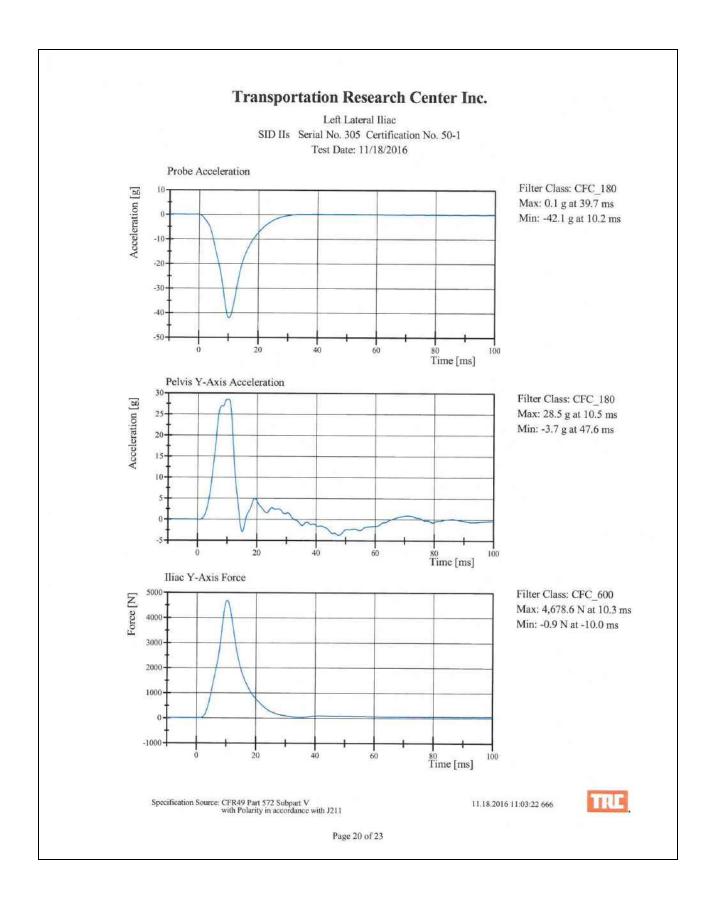
**Comments:** 

Specification Source: CFR49 Part 572 Subpart V with Polarity in accordance with J211

11.18.2016 11:03:12 666



Page 19 of 23



APPENDIX D

TEST EQUIPMENT AND INSTRUMENTATION CALIBRATION DATA

			ES-2re S/N F030		
			Serial Number	Manufacturer	Calibration Date
Head Accelerometers		Х	P87680	Endevco	21-Sep-16
		Υ	P66873	Endevco	10-Nov-16
		Ζ	P91950	Endevco	6-Oct-16
Redundant Head Accelerometers		Х	P94566	Endevco	10-Nov-16
		Υ	P94429	Endevco	1-Sep-16
		Ζ	P94483	Endevco	1-Sep-16
Thoracic Rib Displacement Potentiometers	Upper	Y	111	Honeywell	29-Sep-16
	Middle	Y	174	FTSS	29-Sep-16
	Lower	Y	173	FTSS	29-Sep-16
Abdomen Load Cells	Front	Y	1441	Denton	18-Mar-16
	Middle	Y	1436	Denton	18-Mar-16
	Rear	Υ	1437	Denton	18-Mar-16
Lower Spine Accelerometers (T12)		Х	P89126	Endevco	21-Sep-16
		Y	P87139	Endevco	21-Sep-16
		Ζ	P64884	Endevco	21-Sep-16
Acetabulum Load Cell		Y	N/A	N/A	N/A
Pubic Symphysis Load Cell		Y	457-FY	Denton	18-Mar-16

# TABLE 1 – Dummy Instrumentation (ES-2re)

			SID-IIs S/N 305			
				Serial Number	Manufacturer	Calibration Date
			Х	P90267	Endevco	29-Sep-16
Head Accelerometers		Y	P93774	Endevco	01-Sep-16	
		Ζ	P91566	Endevco	21-Sep-16	
			Х	P91615	Endevco	21-Sep-16
Redundant Head Accelerometers		Y	P93762	Endevco	01-Sep-16	
		Ζ	P93761	Endevco	01-Sep-16	
	Shou	Shoulder		N/A	N/A	N/A
Displacement Potentiometers	Thoracic Rib	Upper	Y	007	Servo	29-Sep-16
		Middle	Y	1161	Servo	29-Sep-16
		Lower	Y	037	Servo	29-Sep-16
	Abdominal Rib	Upper	Y	1295	Servo	29-Sep-16
		Lower	Y	1136	Servo	29-Sep-16
			Х	P94545	Endevco	15-Sep-16
Lower Spine A	ccelerometer	rs (T12)	Y	P94647	Endevco	21-Sep-16
			Ζ	P94530	Endevco	1-Sep-16
Acetabulum Load Cell		Y	103-FY	FTSS	13-Jun-16	
Iliac Wing Load Cell		Y	287-FY	Denton	22-Mar-16	
Pelvis Plug (struck side)			81023	Humanetics	03-Dec-14	
Pelvis Plug (non-struck side)			36473	FTSS	23-Sep-10	

TABLE 2 – Dummy Instrumentation (SID-IIs)

Vehicle Instrumentation		Serial Number	Manufacturer	Calibration Date	
	Vehicle Center of Gravity	Х	P94489	Endevco	31-Oct-16
1	Vehicle Center of Gravity	Υ	P94426	Endevco	26-Jul-16
	Vehicle Center of Gravity	Ζ	P94550	Endevco	26-Jul-16
	Right Sill at Front Seat	Х	P94424	Endevco	31-Oct-16
2	Right Sill at Front Seat	Υ	P94541	Endevco	26-Jul-16
	Right Sill at Front Seat	Ζ	P91184	Endevco	10-Nov-16
	Right Sill at Rear Seat	Х	P94524	Endevco	10-Nov-16
3	Right Sill at Rear Seat	Υ	P94570	Endevco	10-Nov-16
	Right Sill at Rear Seat	Ζ	P94488	Endevco	10-Nov-16
4	Left Sill at Front Door	Υ	P50430	Endevco	12-Oct-16
5	Left Sill at Rear Door	Υ	P93452	Endevco	10-Nov-16
6	Left A-Post Lower	Y	P94562	Endevco	2-Nov-16
7	Left A-Post Middle	Υ	P94559	Endevco	2-Nov-16
8	Left B-Post Lower	Υ	P63151	Endevco	25-Jul-16
9	B-Post Middle	Y	P88468	Endevco	25-Jul-16
10	Front Seat Track	Υ	P94504	Endevco	27-Oct-16
11	Rear Seat Track or Structure	Y	P91492	Endevco	27-Oct-16
12	Right Rear Occupant Compartment	Y	P94521	Endevco	27-Oct-16
13	Engine Block	Х	P66749	Endevco	28-Sep-16
13	Engine Block	Y	P94512	Endevco	2-Nov-16
	Rear Floorpan Above Axle	Х	P88004	Endevco	15-Aug-16
14	Rear Floorpan Above Axle	Y	P91482	Endevco	28-Sep-16
	Rear Floorpan Above Axle	Ζ	P93550	Endevco	25-Jul-16

#### **TABLE 3 – Vehicle Instrumentation**

#### TABLE 4 – MDB Instrumentation

MDB Instrumentation		Serial Number	Manufacturer	Calibration Date
MDB Center of Gravity	Х	P94552	Endevco	26-Jul-16
MDB Center of Gravity	Υ	P94553	Endevco	26-Jul-16
MDB Center of Gravity	Ζ	P94546	Endevco	26-Jul-16
Left Frame Rail at Rear Axle Centerline	Х	P93518	Endevco	25-Jul-16
Left Frame Rail at Rear Axle Centerline	Υ	P93537	Endevco	25-Jul-16

## How to Research Stiffness Data Stiffness Calculations - Contractor Report

# Contractor Report NHTSA Test # 10125

NAPARS online, March 2025

#### REPORT NUMBER: 301R-CAL-17-004

SAFETY COMPLIANCE TESTING FOR FMVSS 301R FUEL SYSTEM INTEGRITY – REAR IMPACT

Toyota Motor Manufacturing, Canada, Inc. 2017 Toyota Corolla

NHTSA NUMBER: C20175102

PREPARED BY: CALSPAN CORPORATION TRANSPORTATION TEST OPERATIONS P.O. BOX 400 BUFFALO, NEW YORK 14225



June 5, 2017

**FINAL REPORT** 

PREPARED FOR: U. S. DEPARTMENT OF TRANSPORTATION National Highway Traffic Safety Administration Enforcement Office of Vehicle Safety Compliance Mail Code: NVS-220 1200 New Jersey Avenue, SE Washington, DC 20590 This Final Test Report was prepared for the U.S. Department of Transportation, National Highway Traffic Safety Administration, under Contract No. DTNH22-16-D-00032.

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<i>1. Report No.</i> 301R-CAL-17-004	2. Government Accession No	o. 3. Recipient's Catalog No.				
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7. Author(s) Alexander Rudniski, Engineer Technician Edward Dutton, Senior Test Engineer		8. Performing Organization Report No. CAL-DOT-2017-004				
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P.O. Box 400 Buffalo, New York 1422		<b>11. Contract or Grant No.</b> DTNH22-16-D-00032				
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15. Supplementary Notes						
	conducted on a 2017 Toyota Co					
determination of FMVS	fice of Vehicle Safety Compliance S 301R compliance. Test failure	s identified were as follows:				
System Integrity – Re	le appeared to comply with all ar Impact."	equirements of FMV35 30 fr	к гиеі			
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#### TABLE OF CONTENTS

#### Section

<u>Page</u>

<u>Page</u>

1	Purpose and Test Procedure	1-1
2	Compliance Test Results Summary	2-1
3	Data Sheets	3-1

#### Data Sheet

1	Test Vehicle Specifications	3-2
2	Pre-Test Data	3-3
3	Moving Deformable Barrier (MDB) Data	3-6
4	High Speed Camera Locations and Data Summary	3-7
5	Post-Test Data	3-8
6	FMVSS No. 301 Static Rollover Test Data	3-10

<u>Appendix</u>		Page
А	Photographs	A-1

#### **SECTION 1**

#### PURPOSE AND TEST PROCEDURE

This rear impact test is part of the FMVSS 301R Compliance Test Program sponsored by the National Highway Traffic Safety Administration (NHTSA) under Contract No. DTNH22-16-D-00032. The purpose of this test was to determine if the subject vehicle, a 2017 Toyota Corolla four door sedan, meets the performance requirements of FMVSS No. 301R "Fuel System Integrity – Rear Impact." The test was conducted in accordance with the Office of Vehicle Safety Compliance's Laboratory Test Procedure (TP-301R-02, dated January 17, 2007).

#### **SECTION 2**

#### COMPLIANCE TEST RESULTS SUMMARY

A 1,510 kg 2017 Toyota Corolla four door sedan was impacted from the rear by a 1357.0 kg moving barrier at a velocity of 79.24 kph (49.23 mph). The test was performed by Calspan Corporation on June 2, 2017

The test vehicle was equipped with a 50.3 liter fuel tank which was filled to 93 percent capacity with stoddard fluid prior to impact. Additional ballast (37 kg) was secured in the vehicle's rear passenger foot well. Two ballast Part 572E 50th percentile male Anthropomorphic Test Devices (ATD) were placed in the front occupant seating positions.

The crash event was recorded by three high-speed cameras and one real-time camera. High-speed camera locations and other pertinent camera information can be found on page 3-7 of this report. Pre- and post-test photographs of the vehicle can be found in Appendix A.

There was no fuel system fluid spillage following the impact and including all portions of the static rollover test. The maximum vehicle longitudinal crush was 740 millimeters of which the average was 588 millimeters. The vehicle appeared to comply with all the requirements of FMVSS No. 301 "Fuel System Integrity."

#### **SECTION 3**

#### SUMMARY OF TEST RESULTS

This section contains information reporting for the following Data Sheets:

- Data Sheet No. 1 Test Vehicle Specifications
- Data Sheet No. 2 Pre-Test Data
- Data Sheet No. 3 Moving Deformable Barrier (MDB) Data
- Data Sheet No. 4 High Speed Camera Locations and Data Summary
- Data Sheet No. 5 Post-Test Data
- Data Sheet No. 6 FMVSS No. 301 Static Rollover Test Data

#### DATA SHEET NO. 1 TEST VEHICLE SPECIFICATIONS

Test Vehicle:	2017 Toyota Corolla four door sedan	NHTSA No.:	C20175102
Test Program:	FMVSS 301R Compliance Rear Impact Test	Test Date:	6/2/2017

#### **TEST VEHICLE INFORMATION AND OPTIONS**

NHTSA No.	C20175102
Model Year	2017
Make	Toyota
Model	Corolla
Body Style	Four Door Sedan
Body Color	Red
Odometer Reading (km/mi)	12.9 km / 8 mi
Engine Displacement (L)	1.8
Type/No. Cylinders	14
Engine Placement	Transverse
Transmission Type	Automatic
Transmission Speeds	CVT
Final Drive	Front Wheel Drive

Overdrive	Yes
Air Conditioning (AC)	Yes
All-Wheel Drive (AWD)	No
Anti-Lock Brakes (ABS)	Yes
Automatic Door Locks (ADL)	Yes
Power Brakes	Yes
Power Seats	No
Power Steering	Yes
Power Windows	Yes
Stability Control (Auto-Leveling)	No
Sunroof/T-Top	No
Tilt Steering Wheel	Yes
Traction Control System (TCS)	Yes

#### DEALER AND DELIVERY INFORMATION FROM CERTIFICATION LABEL

Manufactured By	Toyota Motor Manufacturing, Canada, Inc.	GVWR (kg)	1733
Date of Manufacture	09/16	GAWR Front (kg)	939
VIN	2T1BURHE8HC754623	GAWR Rear (kg)	839

#### **TIRE PLACARD & SIDEWALL INFORMATION**

Tire Placard Location:Driver's Door SillSpare Tire Type:T135/80R16

Measured Parameter	Front	Rear
Tire Manufacturer	Michelin	Michelin
Tire Name	Primacy MXV4	Primacy MXV4
Tire Type	All Weather	All Weather
Max. Tire Pressure (kPa)	350	350
Recommended Tire Size	P205/55R16	P205/55R16
Load Index/Speed Symbol	89H	89H
Recommended Cold Tire Pressure (kPa)	220	220
Tire Size on Vehicle	P205/55R16	P205/55R16
Treadwear/ Traction Grade/ Temperature Grade	320 / A / A	320 / A / A

#### **VEHICLE CAPACITY DATA**

Measured Parameter	Front	Rear	Third	Total
Designated Seating Capacity (DSC)	2	3	-	5
Seat Type (Bench, Bucket, or Split Bench)	Bucket	Bench	-	
Capacity Weight (VCW) (kg)				390
DSC X 68.04 (kg)				340.2
Cargo Weight (RCLW) (kg)				49.8

#### DATA SHEET NO. 2 PRE-TEST DATA

Test Vehicle:	2017 Toyota Corolla four door sedan	NHTSA No.:	C20175102
Test Program:	FMVSS 301R Compliance Rear Impact Test	Test Date:	6/2/2017

#### **TEST VEHICLE WEIGHTS**

	Units	As	Delivered (UV	/W)	A	s Tested (ATV	V)
	Units	Front	Rear	Total	Front	Rear	Total
Left	kg	408	260		469	301	
Right	kg	393	251		435	305	
Ratio	%	61	39		60	40	
Totals	kg	801	511	1312	904	606	1510

#### TARGET TEST WEIGHT CALCULATION (TTW)

Measured Parameter	Units	Value	
Total Unloaded Vehicle Weight (UVW)	kg	1312	
Rated Cargo/Luggage Weight (RCLW)	kg	49.8	
Weight of two P572E ATDS @ 74kg each	kg	155.4	
Target Vehicle Test Weight (TVTW)	kg	1517.2	(A-

\*As tested Weight = (TVTW -10kg) <=ATW < (TVTW -5kg); TVTW = Weight of Test Vehicle with 2 dummies and 49.8kg of Cargo Weight

#### **GENERAL TEST VEHICLE DATA**

Measured Parameter	Units	Value
Vehicle Wheelbase	mm	2701
Vehicle Length (at Centerline)	mm	4646
Vehicle Width	mm	1761
Weight of Ballast Secured in Cargo Area <sup>1</sup>	kg	37
Type of Ballast		Lead Shot
Method of Securing Ballast		Rear Foot Well
Components Removed for Weight Reduction		0
Vehicle Width at Widest Point	mm	1775
Vehicle Width at Widest Point Location		C-Pillar
Centerline offset for impact line	mm	355
Filler neck side (left/right )		Left

<sup>1</sup> Ballast weight does not include the weight of instrumentation, on-board cameras and data acquisition system

#### TEST VEHICLE ATTITUDE AND CG

	Units	Le	eft	Ri	ght	CG
Units		Front	Rear	Front	Rear	(aft of front axle)
As Delivered (UVW)	mm	697	716	699	718	1052
As Tested (ATW)	mm	668	689	674	695	1084

#### DATA SHEET NO. 2 (Continued) PRE-TEST DATA

Test Vehicle:	2017 Toyota Corolla four door sedan	NHTSA No.:	C20175102
Test Program:	FMVSS 301R Compliance Rear Impact Test	Test Date:	6/2/2017

#### SEATING

**Nominal Design Riding Position** (for adjustable driver and passenger seat backs). *Please describe* how to position the inclinometer to measure the seat back angle. Include description of the location of the adjustment latch detent, if applicable.

<u>Driver Seat Instructions</u>: The driver seat back was positioned according to the Nominal Design Riding position listed in FORM 1.

**Passenger Seat Instructions:** The passenger seat back was positioned to the Nominal Design Riding position listed in FORM 1.

Measured Parameter	Deg.
Driver Seat Back Angle	3.1
Passenger Seat Back Angle	3.4

#### **SEAT FORE/AFT POSITIONING**

Driver Seat:Was positioned according to the Nominal Design Riding position listed in FORM1.Passenger Seat:Was positioned according to the Nominal Design Riding position listed in FORM1.

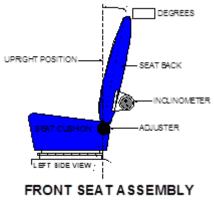
	Total Travel	Test Position
Driver Seat	240mm	120mm
Passenger Seat	240mm	120mm

### FUEL TANK CAPACITY DATA

Measured Parameter	Reference	Liters
Fuel System Capacity (Standard Tank)	Owner's Manual	50.3
COTR Usable Capacity (Standard Tank)	Form No. 1	50.3
Test Volume Range	92-94% of Usable Capacity	46.27 – 47.28
Actual Test Volume (Solvent Used)	93% of Usable Capacity	46.78

#### FUEL SYSTEM DATA

Measured Parameter	Value
Test Fluid Type	Stoddard Solvent
Test Fluid Specific Gravity	0.764
Test Fluid Kinematic Viscosity (centistokes)	0.96
Test Fluid Color	Purple
Electric Fuel Pump?	Yes
Can Activate Electric Fuel Pump with Ignition Switch On but Engine Off?	Yes



Fuel Line	Filler Neck Volume
Vapor Volume	
Usable Capacity	Filler Ca
Unusable Capac	ity

VEHICLE FUEL TANK ASSEMBLY

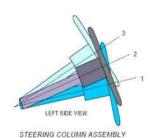
#### DATA SHEET NO. 2 (Continued) PRE-TEST DATA

Test Vehicle:2017 Toyota Corolla four door sedanTest Program:FMVSS 301R Compliance Rear Impact Test

NHTSA No.: Test Date: C20175102 6/2/2017

#### STEERING COLUMN ADJUSTMENT

Steering wheel and column adjustments are made so that the steering wheel hub is at the center of its geometric locus it describes when it moves through its full range of motion.



Operational Instructions: <u>Tilit wheel was positioned to mid-range at 22.3 degrees. The For/aft travel</u> Was set to mid position at 20 mm.

#### SEAT BELT UPPER ANCHORAGE

Nominal design riding position

Operational Instructions: Anchorages were set to the most upright position.

COMMENTS: None

#### DATA SHEET NO. 3 **MOVING DEFORMABLE BARRIER (MDB) DATA**

		yota Corolla four door sedan 301R Compliance Rear Impact Test	NHTSA No.: Test Date:	C20175102 6/2/2017
MDB Face Manuf	facturer:	Cellbond	MDB Face Serial No.	118133

#### **MDB SPECIFICATIONS**

Measurement Description	Length (mm)
Overall Width of Framework Carriage	1250
Overall Length of MDB (incl. honeycomb impactor face)	4120
Wheelbase of Framework Carriage	2591
Tread of Framework Carriage (Front & Rear)	1880
CG Location of Front Axle	1136

#### **MDB WEIGHTS**

	Units	Front	Rear	Total
Left	kg	358.0	322.0	680.0
Right	kg	404.0	273.0	677.0
Ratio	%	56.2%	43.8%	100.0%
Totals	kg	762.0	595.0	1357.0

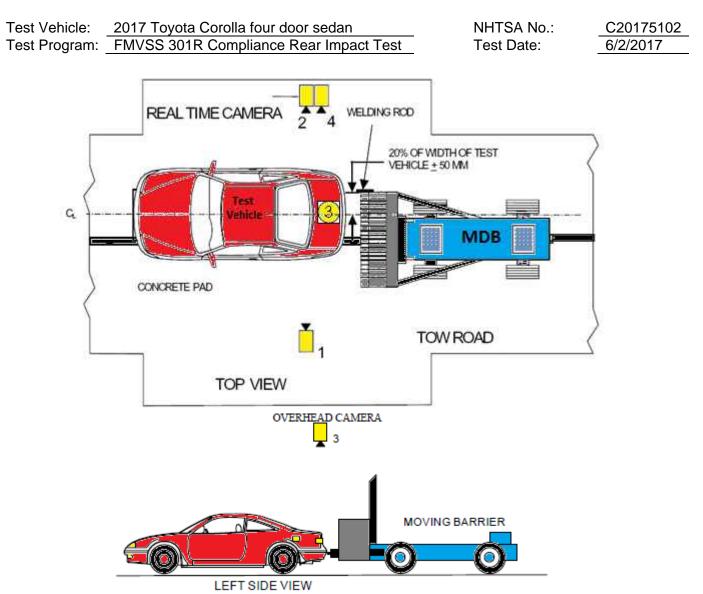
#### **MDB TIRE SIZE & PRESSURES**

	Units	Requirement	Left Front	Right Front	Left Rear	Right Rear
Tire Size		P205/75R15	P205/75R15	P205/75R15	P205/75R15	P205/75R15
Tire Pressure	kPa	200 ± 21	207	207	207	207

Brake Abort System? (Yes/No): Yes Date of Last MDB Calibration: May 15, 2010

3-6

#### DATA SHEET NO. 4 HIGH SPEED CAMERA LOCATIONS AND DATA SUMMARY



		Coordinates (mm)			Angle	Lens	Film
No.	Camera View	Х*	Y*	Z*	(Deg)	(mm)	Speed (fps)
1	Left Side View	1613	-10318	-1036	0.4	20	1000
2	Real-Time Camera						60
3	Overhead View	1102	0	5292	90	14	1000
4	Right Side View	1768	10195	-978	0.1	24	1000

\* Reference (from point of impact); all measurements accurate to within ±6 mm.

X = (Impact Point) + Forward

Y = (Impact Point) + To Right

Z = (Ground Level) + Down

#### DATA SHEET NO. 5 POST-TEST DATA

Test Vehicle:	2017 Toyota Corolla four door sedan	NHTSA No.:	C20175102
Test Program:	FMVSS 301R Compliance Rear Impact Test	Test Date:	6/2/2017

VIN: 2T1BURHE8HC754623

REQUIRED IMPACT VELOCITY RANGE: <u>78.5 to 80.1 km/h</u>

#### ACTUAL IMPACT VELOCITY (WITHIN 1.5 M OF IMPACT PLANE)

Measurement Description	Units	Speed
Trap No. 1	km/h	79.24
Trap No. 2	km/h	79.14

#### WELDING ROD IMPACT POINT

Measurement Description	Tolerance	Units	Value
Vertical distance from target center (+ is above)	±40 mm	mm	-6
Horizontal distance from target center (+ is right)	±50 mm	mm	-6

#### STODDARD SOLVENT SPILLAGE MEASUREMENT:

<ul> <li>A. From impact until vehicle motion ceases: (Maximum allowable is 28 grams)</li> </ul>	0	grams
<ul> <li>B. For the 5-minute period after motion ceases: (Maximum allowable is 28 grams)</li> </ul>	0	grams
C. For the next 25 minutes: (Maximum allowable is 28 grams/minute)	0	grams
D. Spillage Details:	No Spillage Occurred	

#### DATA SHEET NO. 5 POST-TEST DATA (Continued)

Test Vehicle:	2017 Toyota Corolla four door sedan	NHTSA No.:	C20175102
Test Program:	FMVSS 301R Compliance Rear Impact Test	Test Date:	6/2/2017

#### DOOR OPENING AND SEAT TRACK INFORMATION

Description	Driver	Passenger
Locked/Unlocked Doors	Unlocked	Unlocked
Front Door Opening	Closed & Operational	Closed & Operational
Rear Door Opening	Jammed	Jammed
Seat Track Shift (mm)	0	25
Seat Back Failure	Reclined	Reclined
Glazing Damage	None	None

#### POST TEST STRUCTURAL OBSERVATIONS

Critical Areas of Performance	Observations and Conclusions	
Windshield Damage	None	
Window Damage	None	
Other Notable Effects	Rear Windshield Shattered	

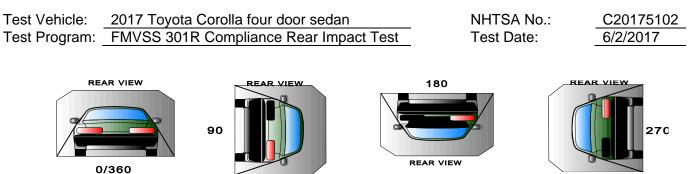
#### VEHICLE CRUSH MEASUREMENTS: LENGTH

Measurement	Left Side	Centerline	Right Side
Pre-Test	4543	4646	4546
Post-Test	3803	4013	4156
Crush	-740	-633	-390

#### VEHICLE CRUSH MEASUREMENTS: WHEELBASE

Measurement	Left Side	Right Side
Pre-Test	2701	2701
Post-Test	2630	2695
Crush	-71	-6

#### DATA SHEET NO. 6 FMVSS NO. 301 STATIC ROLLOVER TEST DATA



Rear View

#### **ROLLOVER SOLVENT COLLECTION TIME TABLE**

Test Phase	est Phase (spec. 1 -3 min)		Hold Time	Total Time		Next Whole Minute Interval
	Minutes	Seconds	Minutes	Minutes	Seconds	Minutes
0° to 90°	1	15	5	6	15	7
90° to 180°	1	5	5	6	5	7
180° to 270°	1	2	5	6	2	7
270° to 360°	1	6	5	6	6	7

#### FMVSS 301 REQUIREMENTS TABLE (Maximum allowable solvent spillage)

First 5 Minutes	6th Minute	7th Minute	8th Minute
(grams)	(grams)	(grams)	(grams)
142	28	28	28

#### ACTUAL TEST VEHICLE STODDARD SOLVENT SPILLAGE TABLE

Test Phase	First 5 Minutes (grams)	6th Minute (grams)	7th Minute (grams)	8th Minute (grams)
0° to 90°	0	0	0	
90° to 180°	0	0	0	
180° to 270°	0	0	0	
270° to 360°	0	0	0	

#### **ROLLOVER STODDARD SOLVENT SPILLAGE LOCATION TABLE**

Test Phase	Spillage Location
0° to 90°	None
90° to 180°	None
180° to 270°	None
270° to 360°	None

#### **APPENDIX A**

#### PHOTOGRAPHS

#### TABLE OF PHOTOGRAPHS

Fig.	Description	Page
1 Vehicle	e Certification Placard	A-3
	e Tire Placard	A-3
3 Pre-Te	est Front View	A-4
4 Post-T	est Front View	A-4
5 Pre-Te	est Left Side View	A-5
6 Post-T	est Left Side View	A-5
7 Pre-Te	est Right Side View	A-6
	est Right Side View	A-6
	est Left Front 3/4 View	A-7
10 Post-T	est Left Front 3/4 View	A-7
11 Pre-Te	est Right Front 3/4 View	A-8
	est Right Front 3/4 View	A-8
13 Pre-Te	est Left Rear 3/4 View	A-9
14 Post-T	est Left Rear 3/4 View	A-9
15 Pre-Te	est Right Rear 3/4 View	A-10
16 Post-T	est Right Rear 3/4 View	A-10
	est Rear View	A-11
18 Post-T	est Rear View	A-11
19 Pre-Te	est MDB Front View	A-12
20 Post-T	est MDB Front View	A-12
21 Pre-Te	est MDB Left Side View	A-13
22 Post-T	est MDB Left Side View	A-13
23 Pre-Te	est MDB Right Side View	A-14
24 Post-T	est MDB Right Side View	A-14
25 Pre-Te	est MDB Top View	A-15
26 Post-T	est MDB Top View	A-15
27 Pre-Te	est Overhead Vehicle and MDB View	A-16
28 Post-T	est Impact Target View	A-16
29 Pre-Te	est Front Underbody View	A-17
30 Post-T	est Front Underbody View	A-17
31 Pre-Te	est Mid Underbody View	A-18
32 Post-T	est Mid Underbody View	A-18
33 Pre-Te	est Rear Underbody View	A-19
34 Post-T	est Rear Underbody View	A-19
35 Pre-Te	est Fuel Filler Cap View	A-20
36 Post-T	est Fuel Filler Cap View	A-20
37 Impact	t View	A-21
38 Speed	Trap View	A-21
39 Rollov	er 90° View	A-22
40 Rollov	er 180° View	A-22
41 Rollov	er 270° View	A-23
42 Rollov	er 360° View	A-23



Figure A-1: Vehicle Certification Placard

The comb	RENSEIGNE SEATING CA NOMBRE DE	AND LOADING INF MENTS SUR LES PNEUS E PACITY I TOTAL I FRO PLACES TOTAL: 5   AVA ants and cargo should never ex I chargement ne doit jamais dépass	T LE CHARGEMENT NT I REAR NT: 2   ARRIÈRE: 3	
TIRE	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS À FROID	SEE OWNER'S MANUAL FOR	90
FRONT	P205/55R16	220 kPa, 32 PSI	ADDITIONAL INFORMATION	
REAR ARRIÈRE	P205/55R16	220 kPa, 32 PSI	VOIR LE MANUEL De l'Usager	12661-02670
SPARE DE SECOURS	T135/80R16	420 kPa, 60 PSI	POUR PLUS DE RENSEIGNEMENTS	-

Figure A-2: Vehicle Tire Placard



Figure A-3: Pre-Test Front View



Figure A-4: Post-Test Front View



Figure A-5: Pre-Test Left Side View



Figure A-6: Post-Test Left Side View



Figure A-7: Pre-Test Right Side View



Figure A-8: Post-Test Right Side View



Figure A-9: Pre-Test Left Front 3/4 View

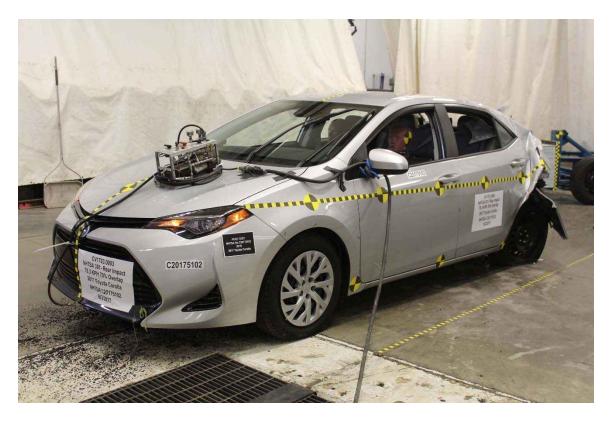


Figure A-10: Post-Test Left Front 3/4 View



Figure A-11: Pre-Test Right Front 3/4 View



Figure A-12: Post-Test Right Front 3/4 View



Figure A-13: Pre-Test Left Rear 3/4 View



Figure A-14: Post-Test Left Rear 3/4 View



Figure A-15: Pre-Test Right Rear 3/4 View



Figure A-16: Post-Test Right Rear 3/4 View



Figure A-17: Pre-Test Rear View



Figure A-18: Post-Test Rear View



Figure A-19: Pre-Test MDB Front View

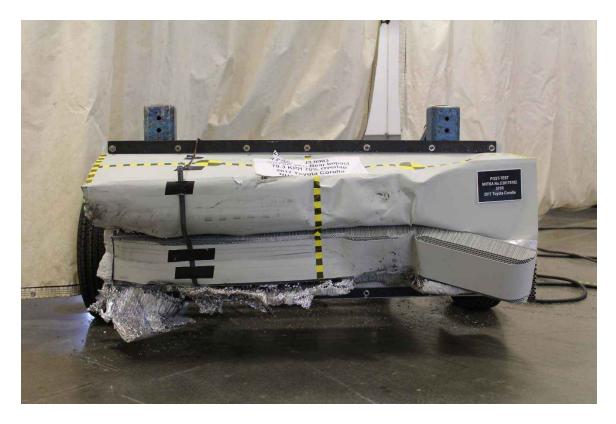


Figure A-20: Post-Test MDB Front View



Figure A-21: Pre-Test MDB Left Side View



Figure A-22: Post-Test MDB Left Side View



Figure A-23: Pre-Test MDB Right Side View



Figure A-24: Post-Test MDB Right Side View



Figure A-25: Pre-Test MDB Top View



Figure A-26: Post-Test MDB Top View



Figure A-27: Pre-Test Overhead Vehicle and MDB View

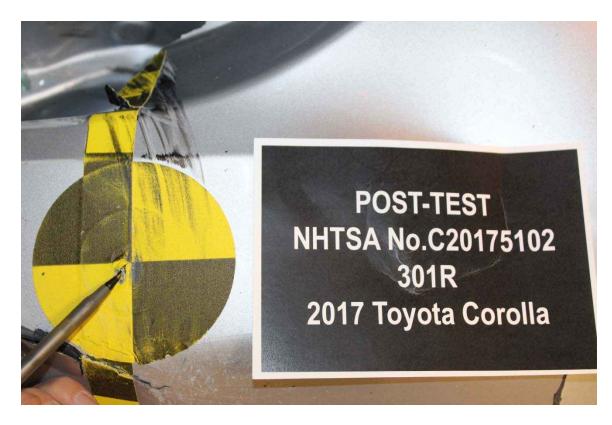


Figure A-28: Post-Test Impact Target View

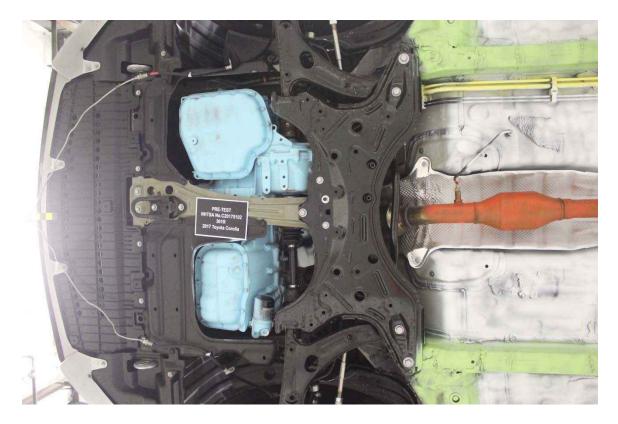


Figure A-29: Pre-Test Front Underbody View

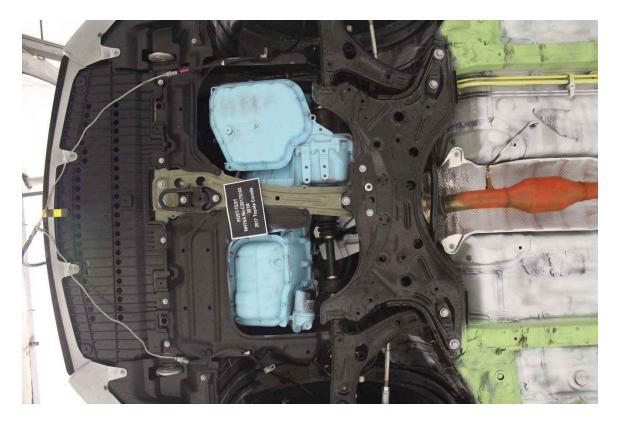


Figure A-30: Post-Test Front Underbody View

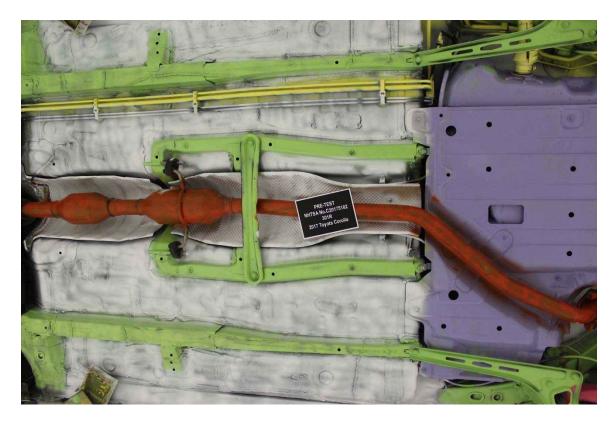


Figure A-31: Pre-Test Mid Underbody View

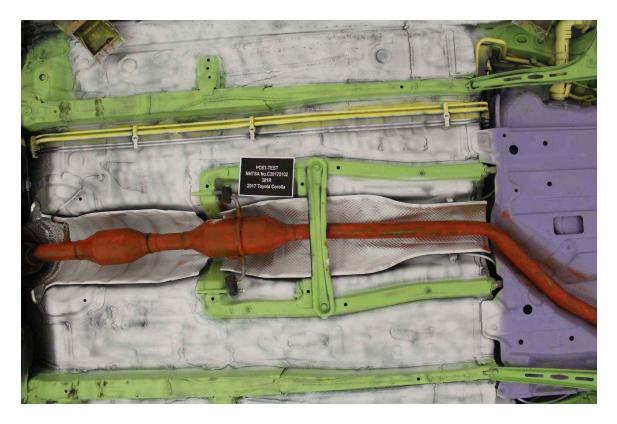


Figure A-32: Post-Test Mid Underbody View



Figure A-33: Pre-Test Rear Underbody View



Figure A-34: Post-Test Rear Underbody View



Figure A-35: Pre-Test Fuel Filler Cap View



Figure A-36: Post-Test Fuel Filler Cap View

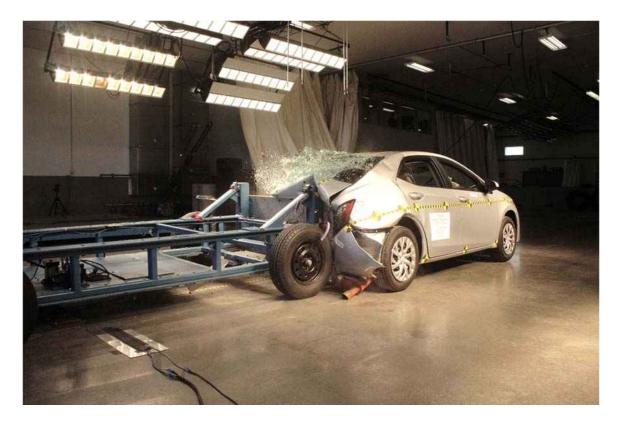


Figure A-37: Impact View



Figure A-38: Speed Trap View\*

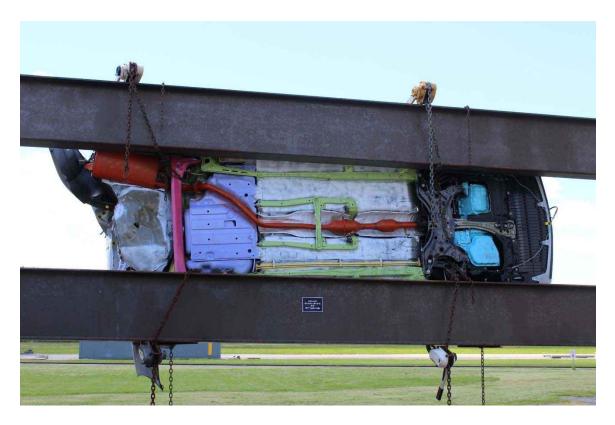


Figure A-39: Rollover 90° View



Figure A-40: Rollover 180° View



Figure A-41: Rollover 270° View



Figure A-42: Rollover 360° View